

Product Catalogue 2022

aquatherm green pipe

aquatherm blue pipe

aquatherm red pipe

aquatherm black system



aquatherm

state of the pipe

Recommended retail price of the manufacturer.

Technical details and prices are subject to change.
With the edition of this price list, all former ones become void.

Our sales and delivery conditions (January 2014) and the contacts of our
technical sales and distribution see on our homepage **www.aquatherm.de**.

Table of content

Overview

Product overview: dimension	2
Product overview: fields of application	3

aquatherm green pipe

Pipes / basic elements	6
Socket	9
Elbow	10
T-pieces	13
Cross / Cross over fitting	16
End cap	17
Reducing sockets	18
Transition pieces	20
Weld-in and weld-on saddle	25
Screwed connections	28
Flange adapter	32
Valves	34
Assembly elements	38
Accessories	43
aquatherm green pipe ti	45

2

4

aquatherm red pipe

Pipes / basic elements	126
Fittings	127
Transition pieces	134

124

aquatherm blue pipe

Pipes / basic elements	54
Socket	59
Elbow	61
T-pieces	65
Cross / Cross over fitting	72
End cap	73
Reducing sockets	74
Transition pieces	77
Weld-in and weld-on saddle	81
Screwed connections	85
Flange adapter	89
Valves	91
Assembly elements	96
Distributors	99
Accessories	100
aquatherm blue pipe ti	102

52

Article number directory

178

aquatherm black system

Heating and cooling grids	140
Accessories	152
Control components	156

138

aquatherm Tools

Welding device / welding machine	162
Tools	163
Accessories	170

160

aquatherm service and quality

Technical support contact	174
Permissible working pressure	176
Permissible working pressure – potable water	177

174

Abbreviations pipe structure:

S	single-layer
M	multi-layer
MF	multi-layer, fibre-reinforced
RP	raised pressure resistance
UV	UV-resistant
OT	oxygen-tight
TI	thermally insulated
HI	hardly inflammable

Abbreviations material:

PP	polypropylene
PP-R	polypropylene random copolymer
PP-RCT	polypropylene random copolymer with raised pressure resistance
PE-RT	Polyethylene with raised temperature resistance

Fields of application:

	potable water application
	heating system construction
	connection heating and cooling
	underfloor heating
	wall heating
	ceiling heating and cooling
	industrial floor cooling
	industrial floor heating
	refrigeration
	agriculture
	sports floor heating and cooling
	swimming pool technology
	chemical transport
	rainwater application
	irrigation
	fire protection sprinkler-systems
	shipbuilding
	district heating pipeline systems
	geothermal

Lengths units in mm unless otherwise specified

Weight weight data in kg/m

Radius all data in inches

Volume water content in litre/metre

SDR standard dimension ratio

PU packing unit

aquatherm is the leading manufacturer of polypropylene pipe systems for plant engineering and building services.

aquatherm green pipe

Diameter in mm	16	17	20	25	32	40	50	63	75	90	110	125	160	200	250	315	355	400	450	500	630
SDR 6 S	.	.	●	●	●	●	●	●	●	●	●	●
SDR 7.4 S	.	.	●	●	●	●	●	●	●
SDR 7.4 MF	.	.	●	●	●
SDR 7.4 MF UV	.	.	●	●	●
SDR 9 MF RP	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
SDR 9 MF RP UV	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
SDR 9 MF RP TI	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
SDR 11 S	.	.	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●

aquatherm blue pipe

Diameter in mm	16	17	20	25	32	40	50	63	75	90	110	125	160	200	250	315	355	400	450	500	630
SDR 7.4 MF	.	.	●	●
SDR 7.4 MF UV	.	.	●	●
SDR 7.4 MF OT	.	●	●
SDR 9 MF RP	●
SDR 9 MF RP UV	●
SDR 9 MF RP OT	●
SDR 9 MF RP TI	●
SDR 9 MFRP OTTI	●
SDR 11 S	.	.	●	●
SDR 11 MF RP	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
SDR 11 MF RP UV	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
SDR 11 MF RP OT	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
SDR 11 MF RP TI	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
SDR 11 MFRP OTTI	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
SDR 17.6 MF RP	●	●	●	●	●	●	●	●	●	●	●	●
SDR 17.6 MF RP UV	●	●	●	●	●	●	●	●	●	●	●	●
SDR 17.6 MF RP TI	●	●	●	●	●	●	●	●	●	●	●	●

aquatherm red pipe

Diameter in mm	16	17	20	25	32	40	50	63	75	90	110	125	160	200	250	315	355	400	450	500	630
SDR 7.4 HI	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●

The numerous product lines provide superior solutions in potable water applications, heating systems, fire sprinkler systems, air-conditioning and refrigeration technology, as well as in surface heating and cooling systems.

- System recommended due to its technical advantages
- Application of the system is suitable

aquatherm green pipe

	potable water	HVAC	swimming pool	chemical fluids	recycled & reclaimed water	compressed air	district heating	geothermal	shipbuilding sector	refrigeration & air conditioning
SDR 6 S										
SDR 7.4 S										
SDR 7.4 MF										
SDR 7.4 MF UV										
SDR 9 MF RP										
SDR 9 MF RP UV										
SDR 9 MF RP TI										
SDR 11 S										

aquatherm blue pipe

	potable water	HVAC	swimming pool	chemical fluids	recycled & reclaimed water	compressed air	district heating	geothermal	shipbuilding sector	refrigeration & air conditioning
SDR 7.4 MF	.									
SDR 7.4 MF UV	.									
SDR 7.4 MF OT	.									
SDR 9 MF RP	.									
SDR 9 MF RP UV	.									
SDR 9 MF RP OT	.									
SDR 9 MF RP TI	.									
SDR 9 MF RP OTTI	.									
SDR 11 S	.									
SDR 11 MF RP	.									
SDR 11 MF RP UV	.									
SDR 11 MF RP OT	.									
SDR 11 MF RP TI	.									
SDR 11 MF RP OTTI	.									
SDR 17.6 MF RP	.									
SDR 17.6 MF RP UV	.									
SDR 17.6 MF RP TI	.									

aquatherm red pipe

	potable water	HVAC	swimming pool	chemical fluids	recycled & reclaimed water	compressed air	district heating	fire protection	shipbuilding sector	refrigeration & air conditioning
SDR 7.4 HI	.									

aquatherm black system

	potable water	HVAC	swimming pool	chemical fluids	recycled & reclaimed water	compressed air	district heating	geothermal	shipbuilding sector	refrigeration & air conditioning
M OT	.									

aquatherm green pipe

Pipe system made of polypropylene

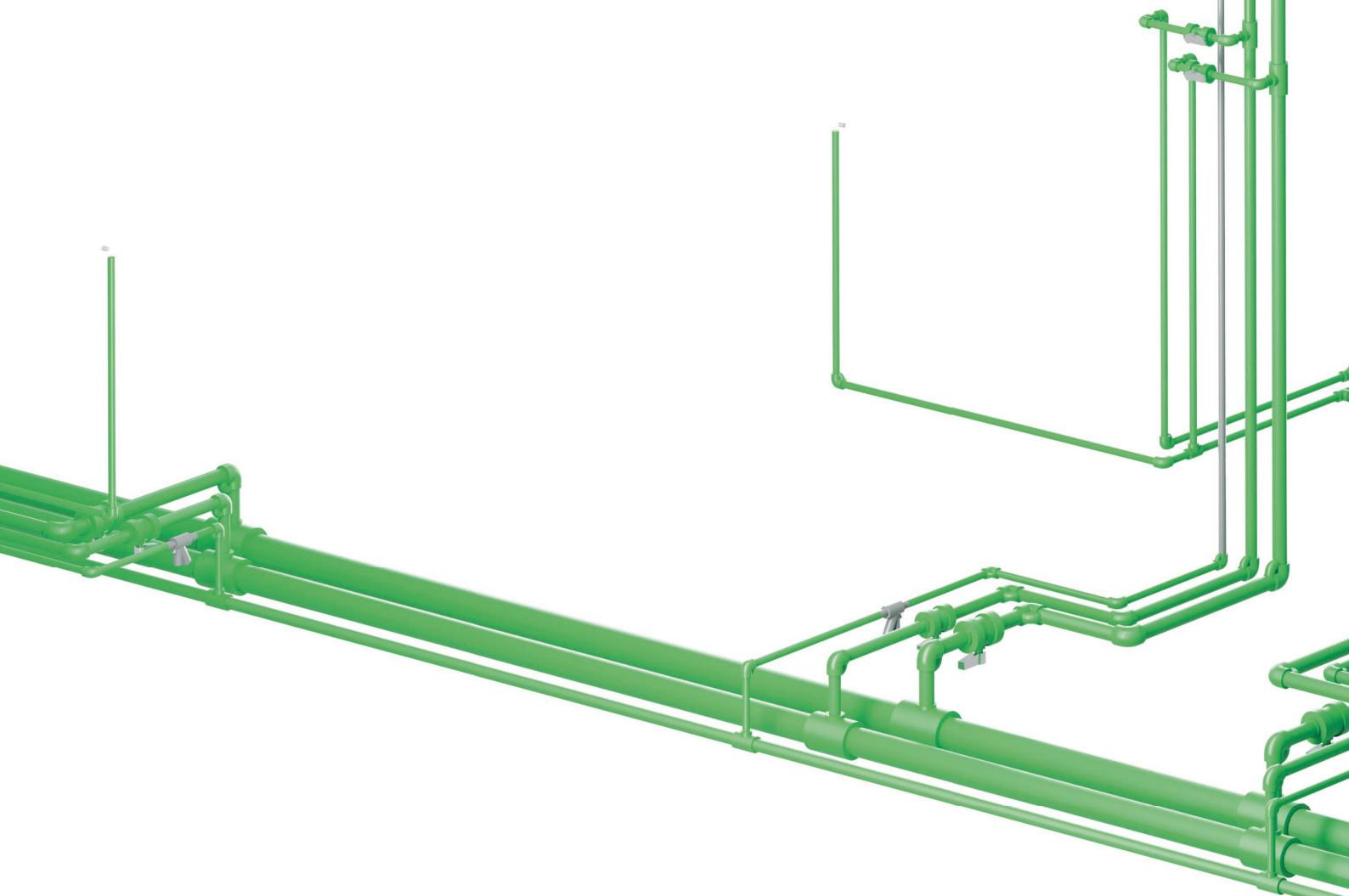
aquatherm green pipe has revolutionised the plastic piping sector and has been shaping it for decades.

The innovative all-rounder made of corrosion-resistant polypropylene shows its advantages due to its excellent ecological properties, especially in the field of drinking water applications, as it is completely free of heavy metals and toxic chemicals.

aquatherm green pipe is also suitable for swimming pools, agriculture, shipbuilding or the transport of chemicals considering the chemical resistance.

aquatherm pipes and fittings are joined together by heat fusion which ensures the material becomes one cohesive unit, thus creating a secure connection.

Application:

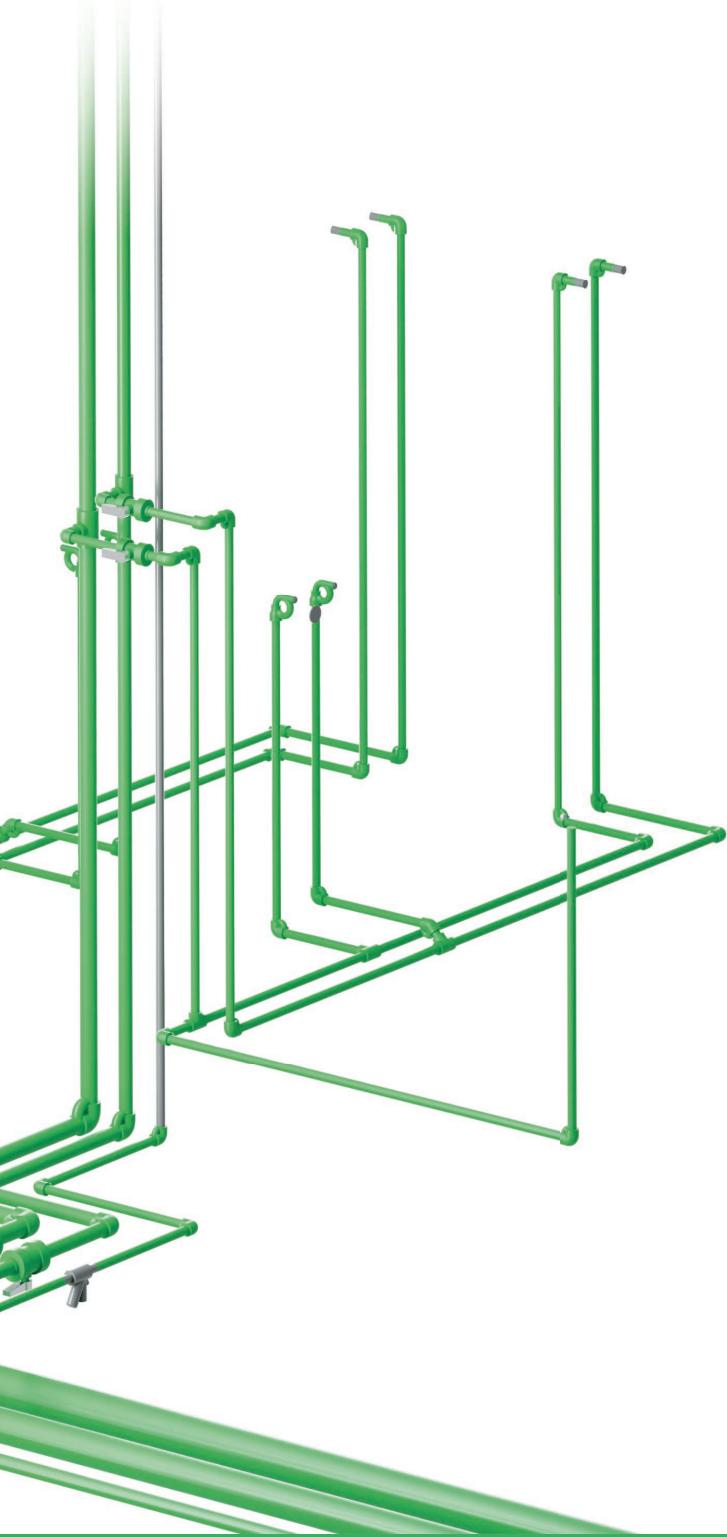


For potable water supply

	16	20	25	32	40	50	63	75	90	110	125	160	200	250	315
SDR 6 S	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
SDR 7.4 S	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
SDR 7.4 MF	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
SDR 7.4 MF UV	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
SDR 9 MF RP	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
SDR 9 MF RP UV	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
SDR 9 MF RP TI	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
SDR 11 S	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●

Legend table abbreviations:

d	diameter in mm
D	diameter in mm
s	wall thickness in mm
di	internal diameter in mm
l/m	water content in litres/metres
kg/m	weight data in kg per metre
DN	diameter nominal
PU	packing unit in metre
SDR	standard dimension ratio
lengths	units in mm unless otherwise specified





aquatherm green pipe SDR 6 / 7.4 S

S = single-layer
socket welding

Material: fusiolex® PP-R
Pipe series: SDR 6 / S 2,5
Standards: DIN 8077, DIN 8078,
DIN EN ISO 15874, ASTM F 2389, CSA B 137.11
Colour: green
Packing unit: 4 m straight lengths

Article no.	d	s	di	l/m	kg/m	DN	PU [m]
SDR 6							
1011016003	16	2.7	10.6	0.088	0.111	10	100
1011020006	20	3.4	13.2	0.137	0.174	12	100
1011025008	25	4.2	16.6	0.216	0.268	15	100
1011032010	32	5.4	21.2	0.353	0.437	20	40
1011040012	40	6.7	26.6	0.555	0.675	25	40
1011050014	50	8.3	33.4	0.876	1.047	32	20
1011063016	63	10.5	42.0	1.385	1.662	40	20
1011075018	75	12.5	5.0	1.963	2.351	50	20
1011090020	90	15.0	6.0	2.826	3.379	60	12
1011110022	110	18.3	73.4	4.229	5.040	65	8
1011016303 *	16	2.7	10.6	0.088	0.111	10	100
1011020306 *	20	3.4	13.2	0.137	0.174	12	100
1011025308 *	25	4.2	16.6	0.216	0.268	15	100
SDR 7.4							
1012016003	16	2.2	11.6	0.106	0.096	12	100
1012020006	20	2.8	14.4	0.163	0.149	15	100
1012025008	25	3.5	18.0	0.254	0.232	20	100
1012032010	32	4.4	23.2	0.423	0.372	25	40
1012040012	40	5.5	29.0	0.660	0.578	32	40
1012050014	50	6.9	36.2	1.029	0.901	40	20
1012063016	63	8.6	45.8	1.647	1.416	50	20
1012016303 *	16	2.2	11.6	0.106	0.096	12	100
1012020306 *	20	2.8	14.4	0.163	0.149	15	100

*Packing unit: in coils

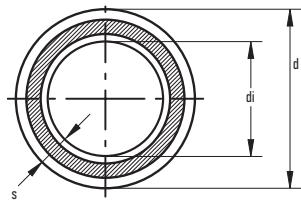
aquatherm green pipe SDR 7.4 MF

MF = multi-layer, fibre-reinforced

Material: fusioLEN® PP-R
 Pipe series: SDR 7.4 / S 3.2
 Standards: SKZ HR 3.28, ASTM F 2389,
 CSA B 137.11, ISO 21003, SKZ A314/616
 Colour: green with 4 dark green stripes
 Packing unit: 4 m straight lengths

Article no.	d	s	di	l/m	kg/m	DN	PU [m]
socket welding							
1012020506	20	2.8	14.4	0.163	0.157	15	100
1012025508	25	3.5	18.0	0.254	0.244	20	100
1012032510	32	4.4	23.0	0.423	0.391	25	40
1012040512	40	55.0	28.8	0.660	0.608	32	40
1012050514	50	69.0	36.2	1.029	0.948	40	20
1012063516	63	86.0	45.6	1.647	1.490	50	20
1012075518	75	103.0	54.4	2.323	2.120	-	20
1012090520	90	123.0	65.4	3.358	3.037	65	12
1012110522	110	151.0	79.8	4.999	4.546	80	8
1012125524	125	171.0	90.8	6.472	5.850	-	4
butt welding							
1012160526	160	219.0	116.2	10.599	9.559	125	5.8
1012200528	200	274.0	145.2	16.558	14.944	150	5.8
1012250530	250	342.0	181.6	25.901	23.312	175	5.8

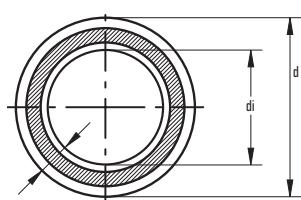
Mechanically stabilised through a fibre mix integrated in the middle layer of the fusioLEN® PP-R.

**aquatherm green pipe SDR 7.4 MF UV**MF = multi-layer, fibre-reinforced
UV = UV-resistant

Material: fusioLEN® PP-R
 Pipe series: SDR 7.4 / S 3.2
 Standards: SKZ HR 3.28, ASTM F 2389,
 CSA B 137.11, ISO 21003, SKZ A314/616
 Colour: inner layer: green / outer layer: black
 Packing unit: ø 20 – 125 mm straight lengths 4 m
 ø 160 – 250 mm straight lengths 5.8 m

Article no.	d	s	di	l/m	kg/m	DN	PU [m]
socket welding							
1212020006	20	2.8	14.4	0.163	0.210	15	100
1212025008	25	3.5	18.0	0.254	0.314	20	100
1212032010	32	4.4	23.0	0.423	0.485	25	40
1212040012	40	55.0	28.8	0.660	0.728	32	40
1212050014	50	69.0	36.2	1.029	1.101	40	20
1212063016	63	86.0	45.6	1.647	1.686	50	20
1212075018	75	103.0	54.4	2.323	2.347	-	20
1212090020	90	123.0	65.4	3.358	3.378	65	12
1212110022	110	151.0	79.8	4.999	5.054	80	8
1212125024	125	171.0	90.8	6.472	6.494	-	4
butt welding							
1212160026	160	219.0	116.2	10.599	9.859	100	5.8
1212200028	200	274.0	145.2	16.550	15.273	150	5.8
1212250030	250	342.0	181.6	25.088	23.630	175	5.8

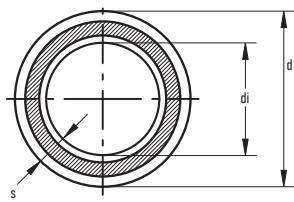
Resistant against UV-rays. Mechanically stabilised through a fiber mix integrated in the middle layer of the fusioLEN® PP-R.



aquatherm green pipe SDR 9 MF RP

MF = multi-layer, fibre-reinforced
RP = raised pressure resistance

Material: fusioLEN® PP-R / PP-RCT
Pipe series: SDR 9 / S 4
Standards: SKZ HR 3.28, ASTM F 2389,
ISO 21003, SKZ A632/A644
Colour: green with 4 dark green stripes
Packing unit: Ø 32 – 125 mm 4 m straight lengths
160 – 315 mm 5.8 m straight lengths



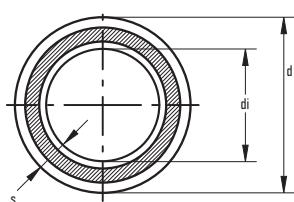
Article no.	d	s	di	l/m	kg/m	DN	PU [m]
socket welding							
1013032010	32	3.6	24.8	0.483	0.328	25	40
1013040012	40	4.5	31.0	0.754	0.511	32	40
1013050014	50	5.6	38.8	1.182	0.791	40	20
1013063016	63	7.1	48.8	1.869	1.261	50	20
1013075018	75	8.4	58.2	2.659	1.771	-	20
1013090020	90	10.1	69.8	3.825	2.553	65	12
1013110022	110	12.3	85.4	5.725	3.789	80	8
1013125024	125	14.0	97.0	7.386	4.886	100	4
butt welding							
1013160026	160	17.9	124.2	12.109	7.987	125	5.8
1013200028	200	22.4	155.2	18.908	12.488	150	5.8
1013250030	250	27.9	194.2	29.605	19.422	200	5.8
1013315032	315	35.2	244.6	46.966	30.876	250	5.8

Mechanically stabilised through a fibre mix integrated in the middle layer of the fusioLEN® PP-RCT

aquatherm green pipe SDR 9 MF RP UV

MF = multi-layer, fibre-reinforced
RP = raised pressure resistance
UV = UV-resistant

Material: fusioLEN® PP-R / PP-RCT
Pipe series: SDR 9 / S 4
Standards: SKZ HR 3.28, ASTM F 2389,
ISO 21003, SKZ A632/A644
Colour: inner layer: green, outer layer: black
Packing unit: 4 m straight lengths



Article no.	d	s	di	l/m	kg/m	DN	PU [m]
socket welding							
1213032010	32	3.6	24.8	0.483	0.422	25	40
1213040012	40	4.5	31.0	0.754	0.630	32	40
1213050014	50	5.6	38.8	1.182	0.944	40	20
1213063016	63	7.1	48.8	1.869	1.457	50	20
1213075018	75	8.4	58.2	2.659	1.998	-	20
1213090020	90	10.1	69.8	3.825	2.894	65	12
1213110022	110	12.3	85.4	5.725	4.397	80	8
1213125024	125	14.0	97.0	7.386	5.530	100	4
butt welding							
1213160026	160	17.9	124.2	12.109	8.287	125	5.8
1213200028	200	22.4	155.2	18.908	12.818	150	5.8

aquatherm green pipe SDR 11 S

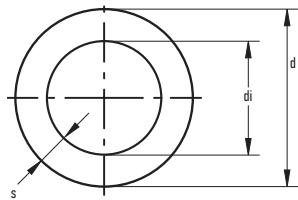
S = single-layer

Material: fusiolex® PP-R
 Pipe series: SDR 11 / S 5
 Standards: DIN 8077 / 78, DIN EN ISO 15874,
 ASTM F 2389, CSA B 137.11
 Colour: green with 4 blue stripes
 Packing unit: 4 m straight lengths



Article no.	d	s	di	l/m	kg/m	DN	PU [m]
socket welding							
1014020006	20	1.9	16.2	0.206	0.108	15	100
1014025008	25	2.3	20.4	0.327	0.165	20	100
1014032010	32	2.9	26.2	0.539	0.261	25	40
1014040012	40	3.7	32.6	0.834	0.414	32	40
1014050014	50	4.6	40.8	1.307	0.641	40	20
1014063016	63	5.8	51.4	2.074	1.012	50	20
1014075018	75	6.8	61.4	2.959	1.411	65	20
1014090020	90	8.2	73.6	4.252	2.043	80	12
1014110022	110	10.0	9.0	6.359	3.026	-	8
1014125024	125	11.4	102.2	8.199	3.924	100	4
1014020306 *	20	1.9	16.2	0.206	0.108	15	100
1014025308 *	25	2.3	20.4	0.327	0.165	20	100
1014032310 *	32	2.9	26.2	0.539	0.261	25	50
butt welding							
1014160026	160	14.6	130.8	13.430	6.415	125	5.8
1014200028	200	18.2	163.6	21.010	9.992	150	5.8
1014250030	250	22.7	204.6	32.861	15.548	200	5.8
1014315032	315	28.6	257.8	52.172	24.664	250	5.8

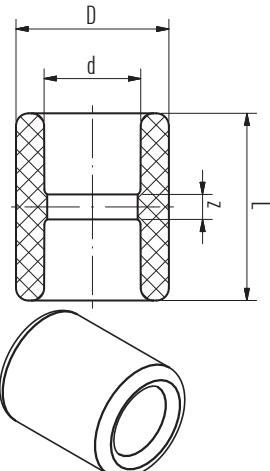
*in coils

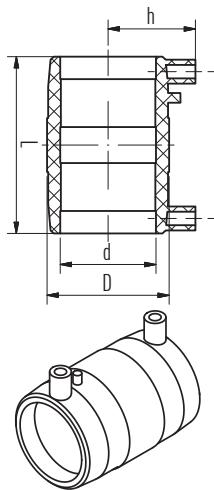
**Socket**

SDR 6 / 7.4 / 9 / 11 / 17.6

Material: fusiolex® PP-R
 Standards: DIN 16962, DIN EN ISO 15874
 Colour: green

Article no.	d	D	L	z	kg	PU
1040016001	16	24.5	30.0	4.0	0.008	10
1040020002	20	27.0	32.0	3.0	0.008	10
1040025003	25	34.0	35.0	3.0	0.013	10
1040032004	32	43.0	40.5	4.5	0.026	5
1040040005	40	52.0	47.5	6.5	0.044	5
1040050006	50	68.0	53.0	6.0	0.084	5
1040063007	63	84.0	60.5	5.5	0.139	1
1040075008	75	100.0	66.5	6.5	0.226	1
1040090009	90	120.0	72.5	6.5	0.343	1
1040110010	110	147.0	82.0	8.0	0.581	1
1040125011	125	167.0	92.0	12.0	0.845	1





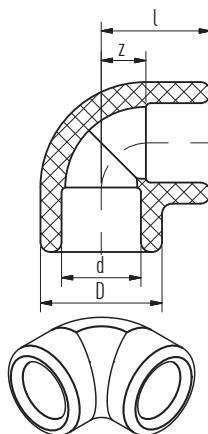
Electrofusion socket

Electro-socket welding — SDR 6 / 7.4 / 9 / 11 / 17.6

Material: fusiolex® PP-R
Standards: DIN 16962, DIN EN ISO 15874
Colour: green

Article no.	d	D	L	h	kg	PU
1040020094	20	31.5	70.0	36.0	0.049	1
1040025100	25	36.5	78.0	38.5	0.057	1
1040032101	32	45.0	80.0	42.5	0.077	1
1040040102	40	54.0	92.0	47.0	0.103	1
1040050103	50	65.0	103.0	52.0	0.142	1
1040063104	63	81.5	118.0	58.0	0.239	1
1040075105	75	96.0	130.0	64.5	0.347	1
1040090106	90	113.5	145.0	72.0	0.501	1
1040110107	110	139.0	160.0	82.5	0.821	1
1040125108	125	156.0	172.0	90.0	1.097	1
1040160109 *	160	197.0	186.0	109.5	1.754	1
1040200110 *	200	243.0	210.0	134.0	3.625	1
1040250111 *	250	315.0	250.0	170.0	7.142	1

do not use with 160 – 250 mm fittings

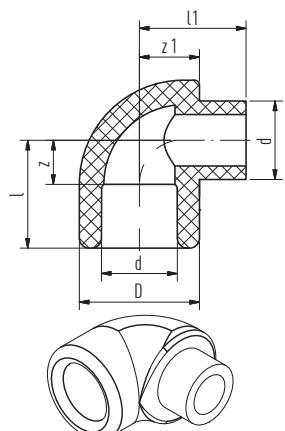


Elbow 90° socket welding

SDR 6 / 7.4 / 9 / 11 / 17.6

Material: fusiolex® PP-R
Standards: DIN 16962, DIN EN ISO 15874
Colour: green

Article no.	d	l	D	z	kg	PU
1080016040	16	22.0	24.5	9.0	0.010	10
1080020041	20	25.5	27.0	11.0	0.013	10
1080025042	25	29.5	34.0	13.5	0.023	10
1080032043	32	35.0	43.0	17.0	0.043	5
1080040044	40	41.5	52.0	21.0	0.077	5
1080050045	50	49.5	68.0	26.0	0.162	5
1080063046	63	60.0	84.0	32.5	0.293	1
1080075047	75	68.5	100.0	38.5	0.445	1
1080090048	90	79.0	120.0	46.0	0.729	1
1080110049	110	93.0	147.0	56.0	1.292	1
1080125050	125	116.5	167.0	76.5	2.004	1



Elbow 90° female/male

socket welding — SDR 6 / 7.4 / 9 / 11

Material: fusiolex® PP-R
Standards: DIN 16962, DIN EN ISO 15874
Colour: green

Article no.	d	l	l_1	D	z	z_1	kg	PU
1080016060	16	22.0	21.8	24.5	9.0	12.3	0.010	10
1080020061	20	25.5	25.5	27.0	11.0	13.5	0.032	10
1080025062	25	29.5	29.5	34.0	13.5	17.0	0.023	10
1080032063	32	35.0	39.0	43.0	17.0	21.5	0.048	5
1080040064	40	41.5	45.5	52.0	21.0	26.0	0.080	5

Elbow 90° butt welding

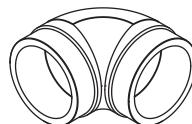
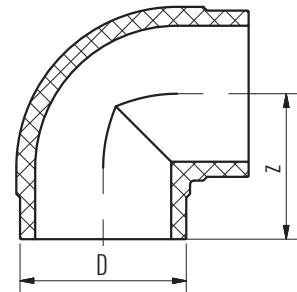
Article no.	D	z	kg	PU
SDR 7.4				
1082160051	160.0	145.0	2.561	1
1082200053	200.0	450.0	11.685	1
1082250055	250.0	625.0	26.000	1
SDR 9				
1083160070 *	160.0	145.0	2.371	1
1083200071 *	200.0	209.0	4.320	1
1083250072 *	250.0	240.0	8.500	1
1083315073	315.0	773.0	42.300	1
SDR 11				
1084160052 *	160.0	145.0	1.956	1
1084200054 *	200.0	209.0	4.575	1
1084250056 *	250.0	240.0	7.180	1
1084315057	315.0	773.0	37.850	1

*Injection molded fitting

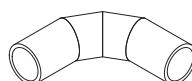
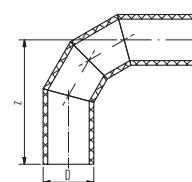
There is a gradual conversion of the XXL-fittings made of pipe segments to an injection molded design. The table shows which articles are already available in new design at the time of printing this catalogue. In the aquatherm technews we will inform you of further changes, but first the current stock of the elbows made of pipe segments has to be sold.

All fittings, which are converted to the injection molding production, are still available on inquiry as special fittings made of pipe segments. No article numbers are defined for special fittings of any type.

Please note! Electrofusion sockets can not be processed directly with injection molded fittings. When using electrofusion sockets either segment welded special fittings must be used or pipe pieces must be welded to the injection molded fittings.



Injection molded fitting

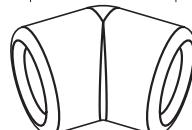
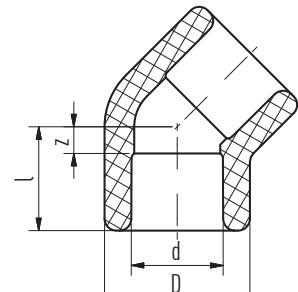


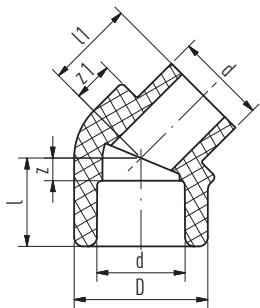
pipe segments

Elbow 45° socket welding

SDR 6 / 7.4 / 9 / 11 / 17.6

Article no.	d	l	D	z	kg	PU
1080016001	16	17.5	24.5	4.5	0.009	10
1080020002	20	19.5	29.5	5.0	0.014	10
1080025003	25	22	34.0	6.0	0.018	10
1080032004	32	25	43.0	7.5	0.035	5
1080040005	40	30	52.0	9.5	0.053	5
1080050006	50	35	68.0	11.5	0.112	5
1080063007	63	41.5	84.0	14.0	0.227	1
1080075008	75	46.5	100.0	16.5	0.350	1
1080090009	90	52.5	120.0	19.5	0.568	1
1080110010	110	60.5	147.0	23.5	1.025	1
1080125011	125	67	167.0	27.0	1.329	1



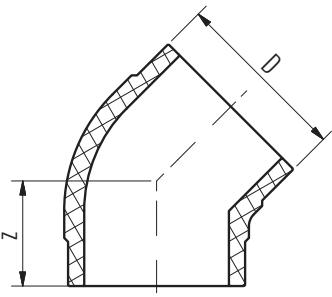
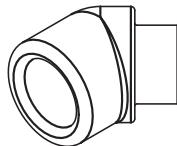
**Elbow 45° female/male**

socket welding — SDR 6 / 7.4 / 9 / 11

Material:
Standards:
Colour:

fusioLEN® PP-R
DIN 16962, DIN EN ISO 15874
green

Article no.	d	l	l1	D	z	z1	kg	PU
1080020020	20	19.5	19.5	29.5	5.0	9.0	0.013	10
1080020021	25	22.0	22.0	34.0	6.0	8.5	0.017	10
1080032022	32	25.5	29.0	43.0	7.5	11.5	0.036	5
1080040023	40	30.0	33.0	52.0	9.5	13.5	0.057	5

**Elbow 45° butt welding**

pipe segments

Material:
Standards:
Colour:

fusioLEN® PP-RCT
DIN 16962, DIN EN ISO 15874
green

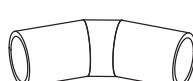
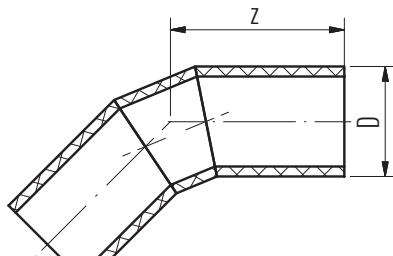
Article no.	D	z	kg	PU
SDR 7.4				
1082160012	160.0	95.0	1.903	1
1082200014	200.0	274.0	8.175	1
1082250016	250.0	412.0	20.500	1
SDR 9				
1083160030	160.0	95.0	4.230	1
1083200031	200.0	146.0	7.500	1
1083250032	250.0	182.0	17.000	1
1083315033 *	315.0	498.0	30.567	1
SDR 11				
1084160013	160.0	95.0	1.371	1
1084200015	200.0	146.0	3.310	1
1084250017	250.0	182.0	6.218	1
1084315018 *	315.0	498.0	27.300	1

*mechanically stabilised through a fibre mix integrated in the middle layer of the fusioLEN® PP-RCT.

There is a gradual conversion of the XXL-fittings made of pipe segments to an injection molded design. The table shows which articles are already available in new design at the time of printing this catalogue. In the aquatherm technews we will inform you of further changes, but first the current stock of the elbows made of pipe segments has to be sold. All fittings, which are converted to the injection molding production, are still available on inquiry as special fittings made of pipe segments. No article numbers are defined for special fittings of any type.

Please note! Electrofusion sockets can not be processed directly with injection molded fittings. When using electrofusion sockets either segment welded special fittings must be used or pipe pieces must be welded to the injection molded fittings.

Injection molded fitting

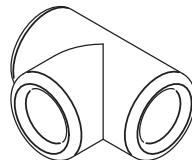
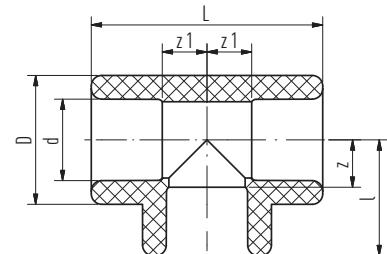


pipe segments

T-piece socket welding

injection moulded fittings — SDR 6 / 7.4 / 9 / 11 / 17.6

Article no.	d	l	D	L	z	z1	kg	PU
1060016015	16	22.0	24.5	44.0	9.0	9.0	0.015	10
1060020016	20	25.5	27.0	51.0	11.0	11.0	0.017	10
1060025017	25	30.5	34.0	62.0	14.5	15.0	0.033	10
1060032018	32	33.5	43.0	70.0	15.5	17.0	0.054	5
1060040019	40	40.5	52.0	81.0	20.0	20.0	0.099	5
1060050020	50	49.5	68.0	99.0	26.0	26.0	0.177	5
1060063021	63	60.0	84.0	120.0	32.5	32.5	0.368	1
1060075022	75	68.5	100.0	137.0	38.5	38.5	0.541	1
1060090023	90	79.0	120.0	158.0	46.0	46.0	0.920	1
1060110024	110	93.0	147.0	186.0	56.0	56.0	1.598	1
1060125025	125	116.5	167.0	233.0	76.5	76.5	2.673	1

**T-piece butt welding**

fitting made of pipe segments

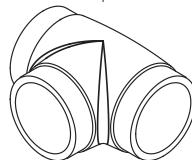
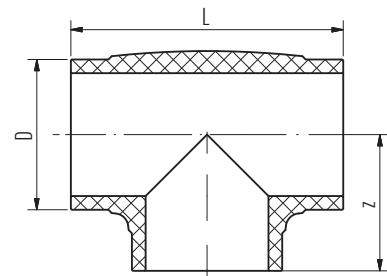
Article no.	D	L	z	kg	PU
SDR 7.4					
1062160012 *	160.0	290.0	145.0	3.600	1
1062200014	200.0	500.0	250.0	9.825	1
1062250016	250.0	750.0	375.0	24.000	1
SDR 9					
1063160019	160.0	290.0	145.0	3.290	1
1063200020	200.0	410.0	205.0	7.000	1
1063250021	250.0	486.0	243.0	12.500	1
1063315022 *	315.0	920.0	460.0	42.609	1
SDR 11					
1064160013	160.0	290.0	145.0	2.943	1
1064200015	200.0	410.0	205.0	6.099	1
1064250017	250.0	486.0	243.0	10.710	1
1064315018 *	315.0	920.0	460.0	20.450	1

*Injection molded fitting

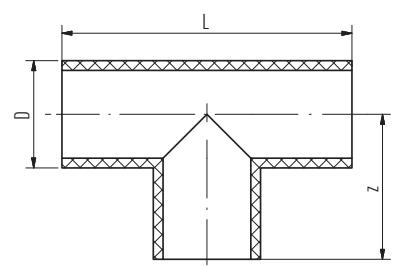
There is a gradual conversion of the XXL-fittings made of pipe segments to an injection molded design. The table shows which articles are already available in new design at the time of printing this catalogue. In the aquatherm technews we will inform you of further changes, but first the current stock of the t-pieces made of pipe segments has to be sold.

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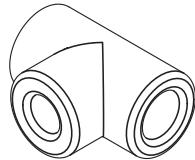
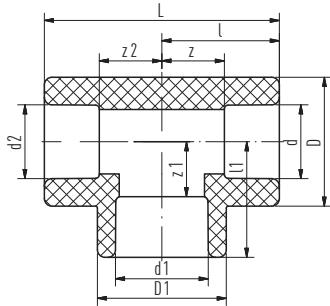
Please note! Electrofusion sockets can not be processed directly with injection molded fittings. When using electrofusion sockets either segment welded special fittings must be used or pipe pieces must be welded to the injection molded fittings.



Injection molded fitting



pipe segments



Red. T-piece, socket welding

injection moulded fittings — SDR 6 / 7.4 / 9 / 11 / 17.6

Material:
Standards:
Colour:

fusiolen® PP-R
DIN 16962, DIN EN ISO 15874
green

Article no.	d	d1	d2	l	l1	D	D1	L	z	z1	z2	kg	PU
1060020030	20	16.0	16.0	25.5	25.3	29.5	29.5	51.0	11.0	12.3	12.5	0.025	10
1060020031	20	16.0	20.0	25.5	25.3	29.5	29.5	51.0	11.0	12.3	11.0	0.024	10
1060020032	20	20.0	16.0	25.5	25.3	29.5	29.5	51.0	11.0	10.8	12.5	0.023	10
1060020033	20	25.0	20.0	31.0	30.5	34.0	34.0	62.0	16.5	14.5	16.5	0.040	10
1060025034	25	16.0	16.0	31.0	30.5	34.0	34.0	62.0	15.0	17.5	18.0	0.043	10
1060025035	25	16.0	20.0	31.0	30.5	34.0	34.0	62.0	15.0	17.5	16.5	0.041	10
1060025036	25	16.0	25.0	31.0	30.5	34.0	34.0	62.0	15.0	17.5	15.0	0.038	10
1060025037	25	20.0	20.0	31.0	30.5	34.0	34.0	62.0	15.0	16.0	16.5	0.039	10
1060025038	25	20.0	25.0	31.0	30.5	34.0	34.0	62.0	15.0	16.0	15.0	0.036	10
1060032039	32	16.0	32.0	35.0	31.0	43.0	29.5	70.0	17.0	18.0	17.0	0.053	5
1060032040	32	20.0	20.0	36.8	37.0	43.0	43.0	73.5	18.8	22.5	22.3	0.076	5
1060032041	32	20.0	32.0	35.0	31.0	43.0	29.5	70.0	17.0	16.5	17.0	0.053	5
1060032042	32	25.0	25.0	35.0	34.5	43.0	43.0	70.0	17.0	18.5	19.0	0.069	5
1060032043	32	25.0	32.0	35.0	32.0	43.0	34.0	70.0	17.0	16.0	17.0	0.050	5
1060040044	40	20.0	40.0	41.5	36.0	52.0	34.0	83.0	21.0	21.5	21.0	0.091	5
1060040045	40	25.0	40.0	41.5	36.0	52.0	34.0	83.0	21.0	20.0	21.0	0.089	5
1060040046	40	32.0	40.0	42.0	40.5	52.0	52.0	84.0	21.5	22.5	21.5	0.092	5
1060050047	50	20.0	50.0	49.5	40.5	68.0	29.5	99.0	26.0	26.0	26.0	0.162	5
1060050048	50	25.0	50.0	49.5	44.5	68.0	34.0	99.0	26.0	28.5	26.0	0.158	5
1060050049	50	32.0	50.0	49.5	44.5	68.0	43.0	99.0	26.0	26.5	26.0	0.160	5
1060050050	50	40.0	50.0	49.5	49.5	68.0	68.0	99.0	26.0	29.0	26.0	0.161	5
1060063051	63	20.0	63.0	60.0	48.5	84.0	34.0	120.0	32.5	34.0	32.5	0.335	1
1060063052	63	25.0	63.0	60.0	48.5	84.0	34.0	120.0	32.5	32.5	32.5	0.331	1
1060063053	63	32.0	63.0	60.0	53.0	84.0	52.0	120.0	32.5	35.5	32.5	0.340	1
1060063054	63	40.0	63.0	60.0	53.0	84.0	52.0	120.0	32.5	33.0	32.5	0.332	1
1060063055	63	50.0	63.0	60.0	56.0	84.0	68.0	120.0	32.5	36.5	32.5	0.398	1
1060075056	75	20.0	75.0	68.5	54.5	100.0	34.0	137.0	38.5	40.0	38.5	0.501	1
1060075057	75	25.0	75.0	68.5	54.5	100.0	34.0	137.0	38.5	38.5	38.5	0.497	1
1060075058	75	32.0	75.0	68.5	59.0	100.0	52.0	137.0	38.5	41.0	38.5	0.505	1
1060075059	75	40.0	75.0	68.5	59.0	100.0	52.0	137.0	38.5	38.5	38.5	0.497	1
1060075060	75	50.0	75.0	68.5	66.0	100.0	84.0	137.0	38.5	42.5	38.5	0.550	1
1060075061	75	63.0	75.0	68.5	66.0	100.0	84.0	137.0	38.5	38.5	38.5	0.515	1
1060090062	90	32.0	90.0	79.0	64.0	120.0	43.0	158.0	46.0	46.0	46.0	0.880	1
1060090063	90	40.0	90.0	79.0	66.5	120.0	52.0	158.0	46.0	46.0	46.0	0.862	1
1060090064	90	50.0	90.0	79.0	69.5	120.0	68.0	158.0	46.0	46.0	46.0	0.905	1
1060090065	90	63.0	90.0	79.0	73.5	120.0	84.0	158.0	46.0	46.0	46.0	0.876	1
1060090066	90	75.0	90.0	79.0	76.0	120.0	100	158.0	46.0	46.0	46.0	0.991	1
1060110067	110	63.0	110.0	93.0	83.5	147.0	84.0	186.0	56.0	56.0	56.0	1.534	1
1060110068	110	75.0	110.0	93.0	86.0	147.0	100.0	186.0	56.0	56.0	56.0	1.517	1
1060110069	110	90.0	110.0	93.0	89.0	147.0	120.0	186.0	56.0	56.0	56.0	1.548	1
1060125070	125	75.0	125.0	116.5	106.5	167.0	100.0	233.0	76.5	76.5	76.5	2.427	1
1060125071	125	90.0	125.0	116.5	109.5	167.0	120.0	233.0	76.5	76.5	76.5	2.509	1
1060125072	125	110.0	125.0	116.5	113.5	167.0	147.0	233.0	76.5	76.5	76.5	2.563	1

Red. T-piece, socket- & butt welding

branch: socket welding

Material:
Standards:
Colour:

fusioLEN® PP-R
DIN 16962, DIN EN ISO 15874
green

Article no.	d1	l	D	D1	L	z	kg	PU
SDR 7.4								
1062160073	75.0	122.0	160.0	100.0	460.0	92.0	4.414	1
1062160075	90.0	125.0	160.0	120.0	460.0	92.0	4.515	1
1062160077 **	125.0	120.0	160.0	167.0	290.0	80.0	3.441	1
1062200079	75.0	142.0	200.0	100.0	500.0	112.0	7.110	1
1062200081	90.0	145.0	200.0	120.0	500.0	112.0	7.540	1
1062200083	110.0	149.0	200.0	147.0	500.0	112.0	7.325	1
1062200085	125.0	155.0	200.0	167.0	500.0	115.0	7.645	1
1062250089	75.0	167.0	250.0	100.0	750.0	137.0	16.600	1
1062250091	90.0	170.0	250.0	120.0	750.0	137.0	16.800	1
1062250093	110.0	174.0	250.0	147.0	750.0	137.0	16.800	1
1062250095	125.0	180.0	250.0	167.0	750.0	140.0	17.000	1
SDR 9								
1063160120	75.0	122.0	160.0	100.0	460.0	92.0	3.903	1
1063160121	90.0	125.0	160.0	120.0	460.0	92.0	4.039	1
1063200122	75.0	142.0	200.0	100.0	500.0	112.0	6.476	1
1063200123	90.0	145.0	200.0	120.0	500.0	112.0	6.581	1
1063200124	110.0	149.0	200.0	147.0	500.0	112.0	6.863	1
1063200125	125.0	155.0	200.0	167.0	500.0	115.0	7.114	1
1063250127	75.0	167.0	250.0	100.0	750.0	137.0	14.802	1
1063250128	90.0	170.0	250.0	120.0	750.0	137.0	14.932	1
1063250129	110.0	174.0	250.0	147.0	750.0	137.0	15.178	1
1063250130	125.0	180.0	250.0	167.0	750.0	140.0	15.398	1
1063315133 *	125.0	212.5	315.0	167.0	920.0	172.5	29.196	1
SDR 11								
1064160074	75.0	122.0	160.0	100.0	460.0	92.0	3.140	1
1064160076	90.0	125.0	160.0	120.0	460.0	92.0	3.176	1
1064160078 **	125.0	120.0	160.0	167.0	290.0	80.0	2.842	1
1064200080	75.0	142.0	200.0	100.0	500.0	112.0	5.284	1
1064200082	90.0	145.0	200.0	120.0	500.0	112.0	5.168	1
1064200084	110.0	149.0	200.0	147.0	500.0	112.0	5.648	1
1064200086	125.0	155.0	200.0	167.0	500.0	115.0	5.786	1
1064250090	75.0	167.0	250.0	100.0	750.0	137.0	12.000	1
1064250092	90.0	170.0	250.0	120.0	750.0	137.0	12.000	1
1064250094	110.0	174.0	250.0	147.0	750.0	137.0	13.000	1
1064250096	125.0	180.0	250.0	167.0	750.0	140.0	12.000	1
1064315101 *	125.0	213.0	315.0	167.0	920.0	173.0	25.150	1

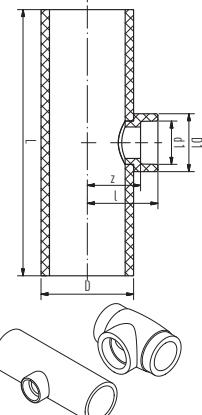
*mechanically stabilised through a fibre mix integrated in the middle layer of the fusioLEN® PP-R

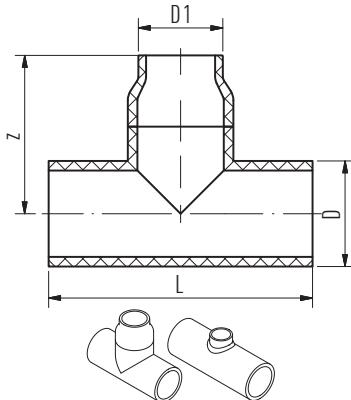
**Injection molded fitting

There is a gradual conversion of the XXL-fittings made of pipe segments to an injection molded design. The table shows which articles are already available in new design at the time of printing this catalogue. In the aquatherm technews we will inform you of further changes, but first the current stock of the T-pieces made of pipe segments has to be sold.

All fittings, which are converted to the injection molding production, are still available on inquiry as special fittings made of pipe segments. No article numbers are defined for special fittings of any type.

Please note! Electrofusion sockets can not be processed directly with injection molded fittings. When using electrofusion sockets either segment welded special fittings must be used or pipe pieces must be welded to the injection molded fittings.

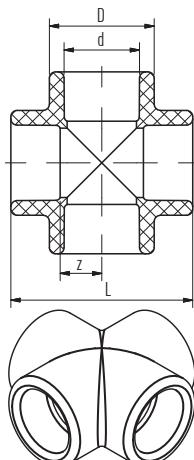


**Red. T-piece, butt welding**

Material: fusioLEN® PP-RCT
Standards: DIN 16962, DIN EN ISO 15874
Colour: green

Article no.	D	D1	L	z	kg	PU
SDR 7.4						
1062200087	200.0	160	500.0	300.0	10.891	1
1062250097	250.0	160	750.0	375.0	28.000	1
1062250099	250.0	200	750.0	375.0	27.000	1
SDR 9						
1063200126	200.0	160	500.0	300.0	9.332	1
1063250131	250.0	160	750.0	375.0	21.547	1
1063250132	250.0	200	750.0	376.0	21.853	1
1063315134 *	315.0	160	920.0	238.0	29.237	1
1063315135	315.0	200	920.0	460.0	42.166	1
1063315136	315.0	250	920.0	460.0	42.557	1
SDR 11						
1064200088	200.0	160	500.0	300.0	7.445	1
1064250098	250.0	160	750.0	375.0	19.500	1
1064250100	250.0	200	750.0	375.0	18.500	1
1064315102 *	315.0	160	920.0	237.5	24.850	1
1064315103	315.0	200	920.0	460.0	29.400	1
1064315104	315.0	250	920.0	460.0	30.500	1

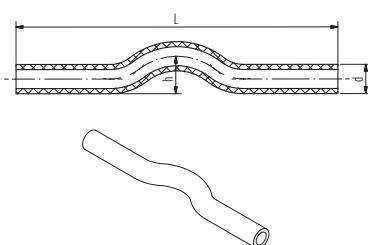
*Pipe with weld-in saddle

**Cross**

socket welding — SDR 6 / 7.4 / 9 / 11

Material: fusioLEN® PP-R
Standards: DIN 16962, DIN EN ISO 15874
Colour: green

Article no.	d	D	L	z	kg	PU
1040020090	20	29.5	51.5	11.3	0.025	10
1040025091	25	34.0	59.0	13.5	0.035	10
1040032092	32	43.0	70.0	17.0	0.062	5
1040040093	40	52.0	83.0	21.0	0.099	5

**Cross over fitting**

socket welding — SDR 6 / 7.4 / 9 / 11

Material: fusioLEN® PP-R
Standards: DIN 16962, DIN EN ISO 15874
Colour: green

Article no.	d	L	h	kg	PU
1090016001	16	352.0	25.0	0.038	10
1090020002	20	352.0	32.0	0.060	10
1090025003	25	352.0	37.5	0.091	10
1090032004	32	352.0	48.0	0.154	5

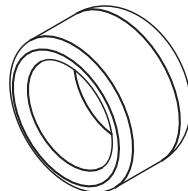
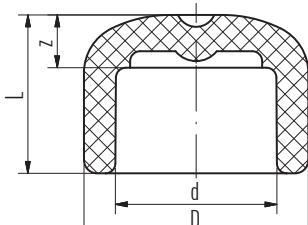
End cap

aquatherm green pipe

End cap

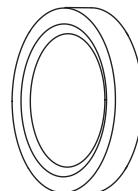
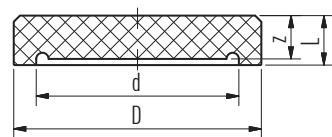
socket welding — SDR 6 / 7.4 / 9 / 11

Article no.	d	D	L	z	kg	PU
1020016001	16	26.0	26.5	13.5	0.008	10
1020020002	20	29.5	24.0	9.5	0.009	10
1020025003	25	34.0	24.0	8.0	0.011	10
1020032004	32	43.0	29.0	11.0	0.023	5
1020040005	40	52.0	38.0	17.5	0.042	5
1020050006	50	68.0	44.5	21.0	0.082	5
1020063007	63	84.0	52.0	24.5	0.146	1
1020075008	75	100.0	58.5	28.5	0.243	1
1020090009	90	120.0	67.5	34.5	0.365	1
1020110010	110	147.0	65.0	28.0	0.635	1
1020125011	125	167.0	82.0	42.0	0.872	1



End cap butt-welding

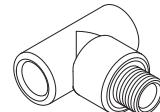
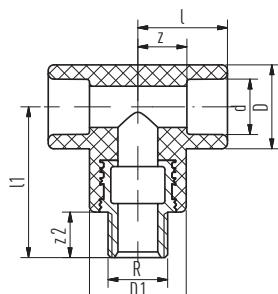
Article no.	d	D	L	z	kg	PU
SDR 7.4						
1022160012	116.2	160.0	70.0	21.9	0.876	1
1022200014	145.2	200.0	80.0	27.4	1.398	1
1022250016	181.6	250.0	90.0	34.2	2.530	1
SDR 9						
1023160022	124.2	160.0	70.0	17.9	0.847	1
1023200023	155.2	200.0	80.0	22.4	1.373	1
1023250024	194.2	250.0	90.0	27.9	2.856	1
1023315025	244.6	315.0	70.0	52.5	5.080	1
1023355026	275.6	355.0	80.0	66.5	7.050	1
SDR 11						
1024160013	130.8	160.0	70.0	14.6	0.631	1
1024200015	163.6	200.0	80.0	18.2	1.070	1
1024250017	204.6	250.0	90.0	22.7	1.989	1
1024315018	257.8	315.0	70.0	52.5	4.200	1
1024355019	290.6	355.0	80.0	67.5	6.410	1
1024400020	327.4	400.0	70.0	60.0	7.190	1
1024450021	368.2	450.0	80.0	70.0	10.500	1

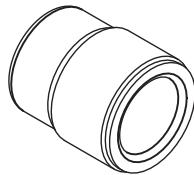
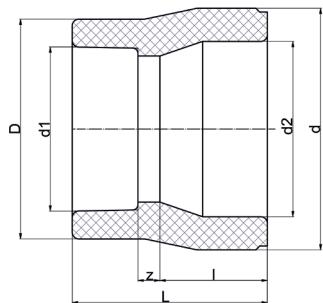


Threaded branch tee with male thread

SDR 6 / 7.4 / 11

Article no.	d	l	l1	D	D1	z2	R	z	kg	PU
1060020154	20	31.5	53.0	29.5	37.0	16.0	1/2"	17.0	0.102	10





Reducing socket, socket welding

double-sided socket welding — SDR 6 / 7.4 / 9 / 11 / 17.6

Material:
Standards:
Colour:

fusiolex® PP-R
DIN 16962, DIN EN ISO 15874
green

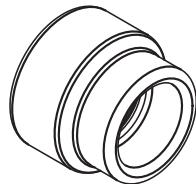
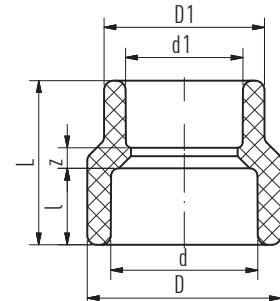
Article no.	d	d1	d2	l	D	L	z	kg	PU
1040020020	20	16.0	13.5	14.5	24.5	39.0	11.5	0.009	10
1040025021	25	16.0	16.5	16.0	26.0	38.0	9.0	0.012	10
1040025022	25	20.0	16.5	16.0	29.5	38.5	8.0	0.012	10
1040032023	32	20.0	21.5	18.0	29.5	37.5	5.0	0.015	5
1040032024	32	25.0	21.0	18.0	34.0	38.0	4.0	0.016	5
1040040025	40	20.0	26.5	20.5	29.5	45.0	10.0	0.025	5
1040040026	40	25.0	26.5	20.5	34.0	50.0	13.5	0.028	5
1040040027	40	32.0	26.5	20.5	43.0	50.0	11.5	0.032	5
1040050028	50	20.0	33.5	23.5	29.5	55.0	17.0	0.045	5
1040050029	50	25.0	33.5	23.5	34.0	55.0	15.5	0.044	5
1040050030	50	32.0	33.5	23.5	43.0	54.0	12.5	0.048	5
1040050031	50	40.0	33.5	23.5	52.0	53.0	9.0	0.053	5
1040063032	63	20.0	42.0	27.5	29.5	65.0	23.0	0.073	1
1040063033	63	25.0	42.0	27.5	34.0	65.0	21.5	0.071	1
1040063034	63	32.0	42.0	27.5	43.0	62.0	16.5	0.080	1
1040063035	63	40.0	42.0	27.5	52.0	64.5	16.5	0.089	1
1040063036	63	50.0	42.0	27.5	68.0	63.5	12.5	0.107	1
1040075037	75	40.0	50.0	30.0	52.0	69.5	19.0	0.131	1
1040075038	75	50.0	50.0	30.0	68.0	63.0	9.5	0.141	1
1040075039	75	63.0	50.0	30.0	84.0	71.0	13.5	0.170	1
1040075040	75	20.0	50.0	30.0	34.5	65.5	21.0	0.113	1
1040075041	75	25.0	50.0	30.0	34.5	65.5	19.5	0.111	1
1040075042	75	32.0	50.0	30.0	52.0	69.5	21.5	0.140	1
1040090043	90	50.0	60.0	33.0	68.0	75.0	18.5	0.193	1
1040090044	90	63.0	60.0	33.0	84.0	78.0	17.5	0.224	1
1040090045	90	75.0	60.0	33.0	100.0	81.5	18.5	0.273	1
1040110046	110	63.0	73.5	37.0	84.0	86.0	21.5	0.356	1
1040110047	110	75.0	73.5	37.0	100.0	89.0	22.0	0.383	1
1040110048	110	90.0	73.5	37.0	120.0	99.0	29.0	0.500	1
1040125049	125	75.0	84.0	40.0	100.0	101.0	31.0	0.518	1
1040125050	125	90.0	84.0	40.0	120.0	99.0	26.0	0.588	1
1040125051	125	110.0	84.0	40.0	147.0	112.0	35.0	0.832	1

Reducing socket female/female

double-sided socket welding — SDR 6 / 7.4 / 9 / 11 / 17.6

Material: fusioLEN® PP-R
 Standards: DIN 16962, DIN EN ISO 15874
 Colour: green

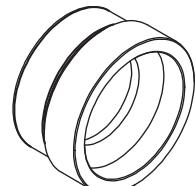
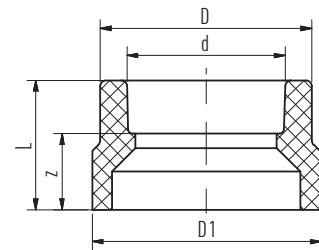
Article no.	d	d1	l	D	D1	L	z	kg	PU
1040040073	40	32.0	20.5	52.0	43.0	44.0	5.5	0.035	1
1040050074	50	32.0	23.5	68.0	43.0	53.0	11.5	0.066	1
1040050075	50	40.0	23.5	68.0	52.0	50.5	6.3	0.069	1
1040063076	63	40.0	27.5	84.0	52.0	61.0	13.0	0.115	1
1040063077	63	50.0	27.5	84.0	68.0	56.0	5.0	0.120	1
1040075078	75	50.0	30.0	100.0	68.0	68.0	14.5	0.192	1
1040075079	75	63.0	30.0	100.0	84.0	62.5	5.0	0.185	1
1040090080	90	63.0	33.0	120.0	84.0	74.0	13.5	0.276	1
1040090081	90	75.0	33.0	120.0	100.0	69.0	6.0	0.297	1
1040110082	110	75.0	37.0	147.0	100.0	85.0	18.0	0.516	1
1040110083	110	90.0	37.0	147.0	120.0	77.3	7.3	0.520	1
1040125084	125	90.0	40.0	167.0	120.0	91.0	18.0	0.749	1
1040125085	125	110.0	40.0	167.0	147.0	87.0	10.0	0.726	1

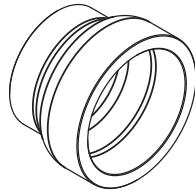
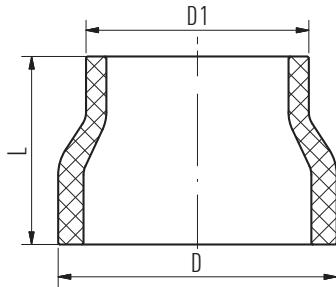
**Reducing socket, socket & butt welding**

one side socket welding, other side butt welding

Material: fusioLEN® PP-RCT
 Standards: DIN 16962, DIN EN ISO 15874
 Colour: green

Article no.	d	D	D1	L	z	kg	PU
SDR 7.4							
1042160052	110	147.0	160	90.0	53.0	0.730	1
1042160054	125	167.0	160	90.0	50.0	0.837	1
1042200056	125	167.0	200	135.0	95.0	1.644	1
SDR 9							
1043160122	110	147.0	160	90.0	53.0	0.694	1
1043160123	125	167.0	160	90.0	50.0	0.868	1
1043200124	125	167.0	200	135.0	95.0	1.599	1
SDR 11							
1044160053	110	147.0	160	90.0	53.0	0.673	1
1044160055	125	167.0	160	90.0	50.0	0.709	1
1044200057	125	167.0	200	135.0	95.0	1.341	1

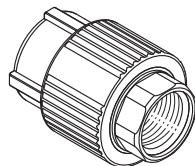
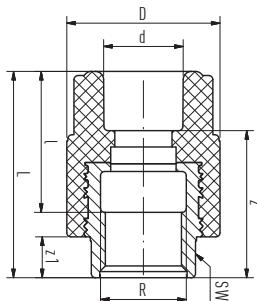


**Reducing socket, butt welding**

double-sided butt welding

Material: fusioLEN® PP-RCT
Standards: DIN 16962, DIN EN ISO 15874
Colour: green

Article no.	D	D1	L	kg	PU
SDR 7.4	200.0	160	135.0	1.609	1
1042200058	250.0	160	172.5	2.881	1
1042250060	250.0	200	172.5	3.250	1
1042250062					
SDR 9					
1043200125	200.0	160	135.0	1.588	1
1043250126	250.0	160	172.5	2.900	1
1043250127	250.0	200	172.5	3.206	1
1043315128	315.0	250	225.0	7.050	1
1043315131	315.0	200	225.0	6.350	1
SDR 11					
1044200059	200.0	160	135.0	1.140	1
1044250061	250.0	160	172.5	2.152	1
1044250063	250.0	200	172.5	2.681	1
1044315065	315.0	250	225.0	4.690	1

**Transition piece with female thread**

with spanner flat — SDR 6 / 7.4 / 9 / 11

Material: fusioLEN® PP-R / brass or stainless steel
Standards: DIN 16962, DIN EN ISO 15874
Colour: green

Article no.	d	l	D	L	z	z1	R	SW	kg	PU
1070016007	16	34.5	38.5	50.5	37.5	10.0	1/2"	24	0.089	10
1070020008	20	34.5	38.5	50.5	36.0	10.0	1/2"	24	0.078	10
1070020009	20	29.0	43.5	50.0	35.5	10.0	3/4"	31	0.112	10
1070025010	25	36.0	38.5	52.0	36.0	10.0	1/2"	24	0.081	10
1070025011	25	29.0	43.5	50.0	34.0	10.0	3/4"	31	0.109	10
1070032012	32	32.0	43.5	53.0	35.0	10.0	3/4"	31	0.114	5
1070032013	32	37.5	60.0	59.5	41.5	14.0	1"	39	0.239	5
1070040014	40	40.0	60.0	62.0	41.5	14.0	1"	39	0.227	5
1070040015	40	40.0	74.0	63.0	42.5	15.0	1 1/4"	50	0.385	5
1070050016	50	43.0	74.0	66.0	42.5	15.0	1 1/4"	50	0.404	5
1070050017	50	45.0	85.5	67.0	43.5	15.0	1 1/2"	55	0.418	5
1070063018	63	51.5	84.0	73.5	46.0	15.0	1 1/2"	55	0.442	1
1070063019	63	51.0	101.0	77.0	49.5	19.0	2"	67	0.600	1
1070075020	75	51.0	100.0	77.0	47.0	19.0	2"	67	0.608	1
1070032066 *	32	37.5	60.0	59.5	41.5	14.0	1"	39	0.232	5
1070040067 *	40	40.0	60.0	62.0	41.5	14.0	1"	39	0.219	5
1070040068 *	40	40.0	74.0	63.0	42.5	15.0	1 1/4"	50	0.331	5
1070050069 *	50	43.0	74.0	66.0	42.5	15.0	1 1/4"	50	0.351	5
1070050070 *	50	45.0	84.0	67.0	43.5	15.0	1 1/2"	55	0.445	5
1070063071 *	63	51.5	84.0	73.5	46.0	15.0	1 1/2"	55	0.425	1
1070063072 *	63	51.0	101.0	77.0	49.5	19.0	2"	67	0.196	1
1070075073 *	75	51.0	100.0	77.0	47.0	19.0	2"	67	0.676	1

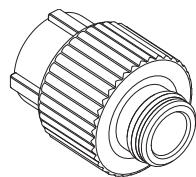
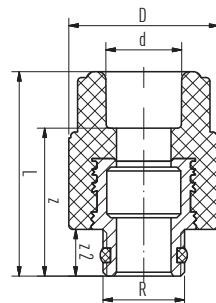
*stainless steel

Transition piece with male thread

round, self sealing — SDR 6 / 7.4 / 11

Article no.	d	D	L	z	z2	R	kg	PU
1070020051	20	38.5	52.5	38.0	12.0	1/2"	0.090	10
1070025052	25	38.5	54.0	38.0	12.0	1/2"	0.078	10
1070025053	25	38.5	53.5	37.5	13.0	3/4"	0.085	10

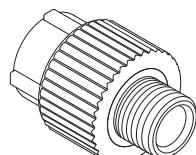
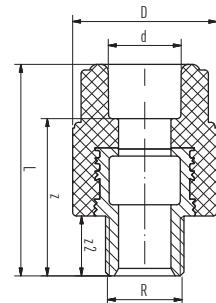
Material: fusioLEN® PP-R / brass
 Standards: DIN 16962, DIN EN ISO 15874
 Colour: green

**Transition piece with male thread**

round — SDR 6 / 7.4 / 9 / 11

Article no.	d	D	L	z	z2	R	kg	PU
1070016021	16	38.5	56.5	43.5	16.0	1/2"	0.097	10
1070020022	20	38.5	56.5	42.0	16.0	1/2"	0.084	10
1070020023	20	38.5	57.5	43.0	17.0	3/4"	0.109	10
1070025024	25	38.5	58.0	42.0	16.0	1/2"	0.085	10
1070025025	25	38.5	57.5	41.5	17.0	3/4"	0.090	10
1070032026	32	38.5	59.5	41.5	17.0	3/4"	0.095	5
1070020074 *	20	38.5	56.5	42.0	16.0	1/2"	0.096	10
1070020075 *	20	38.5	57.5	43.0	17.0	3/4"	0.108	10
1070025076 *	25	38.5	58.0	42.0	16.0	1/2"	0.098	10
1070025077 *	25	38.5	57.5	41.5	17.0	3/4"	0.108	10
1070032078 *	32	38.5	59.5	41.5	17.0	3/4"	0.115	5

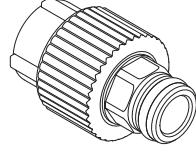
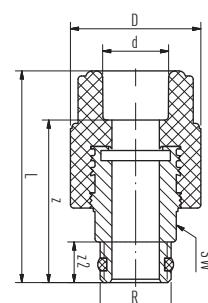
Material: fusioLEN® PP-R / brass or stainless steel
 Standards: DIN 16962, DIN EN ISO 15874
 Colour: green

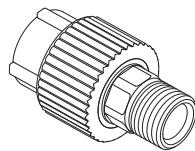
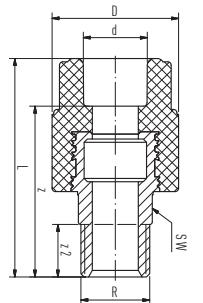
**Transition piece with male thread**

self sealing, with hex shaped threaded transition — SDR 6 / 7.4 / 11

Article no.	d	D	L	z	z2	R	SW	kg	PU
1070016055	16	38.5	63.5	50.5	13.0	1/2"	22	0.112	10
1070020056	20	38.5	63.5	49.0	13.0	1/2"	22	0.111	10

Material: fusioLEN® PP-R / brass
 Standards: DIN 16962, DIN EN ISO 15874
 Colour: green





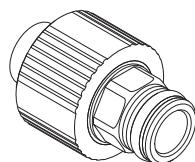
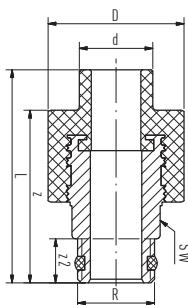
Transition piece with male thread

with spanner flat — SDR 6 / 7.4 / 9 / 11

Material: fusioLEN® PP-R / brass or stainless steel
Standards: DIN 16962, DIN EN ISO 15874
Colour: green

Article no.	d	D	L	z	z2	R	SW	kg	PU
1070016026	16	38.5	66.5	53.5	16.0	1/2"	22	0.119	10
1070020027	20	38.5	66.5	52.0	16.0	1/2"	22	0.104	10
1070020028	20	38.5	67.5	53.0	17.0	3/4"	24	0.129	10
1070025029	25	38.5	68.0	52.0	16.0	1/2"	21	0.107	10
1070025030	25	38.5	67.5	51.5	17.0	3/4"	24	0.103	10
1070032031	32	53.0	78.5	60.5	20.0	1"	32	0.216	5
1070032032	32	68.0	81.0	63.0	21.0	1 1/4"	42	0.318	5
1070040033	40	52.0	81.0	60.5	20.0	1"	32	0.222	5
1070040034	40	68.0	84.5	64.0	21.0	1 1/4"	42	0.324	5
1070050035	50	68.0	85.5	62.0	21.0	1 1/4"	42	0.351	5
1070050036	50	74.0	88.5	65.0	22.0	1 1/2"	46	0.425	5
1070063037	63	72.5	94.5	67.0	22.0	1 1/2"	46	0.467	1
1070063038	63	84.0	102.5	75.0	23.5	2"	50	0.685	1
1070075039	75	84.0	102.0	72.0	23.5	2"	50	0.733	1
1070075040	75	100.0	105.0	75.0	26.7	2 1/2"	65	0.970	1
1070090041	90	120.0	121.0	88.0	30.0	3"	85	1.326	1
1070110042	110	147.0	148.0	111.0	39.0	4"	105	2.730	1
1070032079 *	32	53.0	78.5	60.5	20.0	1"	32	0.204	5
1070032080 *	32	68.0	81.0	63.0	21.0	1 1/4"	41	0.360	5
1070040081 *	40	52.0	81.0	60.5	20.0	1"	32	0.251	5
1070040082 *	40	68.0	84.5	64.0	21.0	1 1/4"	41	0.362	5
1070050083 *	50	68.0	85.5	62.0	21.0	1 1/4"	41	0.389	5
1070050084 *	50	74.0	88.5	65.0	22.0	1 1/2"	46	0.480	5
1070063085 *	63	72.5	94.5	67.0	22.0	1 1/2"	46	0.523	1
1070063086 *	63	84.0	102.5	75.0	23.5	2"	50	0.708	1
1070075087 *	75	84.0	102.0	72.0	23.5	2"	50	0.699	1

*stainless steel



Transition piece with male thread

self-sealing, with hex shaped threaded transition female/male
SDR 6 / 7.4 / 11

Material: fusioLEN® PP-R / brass
Standards: DIN 16962, DIN EN ISO 15874
Colour: green

Article no.	d	D	L	z	z2	R	SW	kg	PU
1070020054	20	38.5	59.0	48.0	13.0	1/2"	22	0.107	10

Transition elbow with female thread

brass or stainless steel — SDR 6 / 7.4 / 9 / 11

Article no.	d	l	l1	D	D1	z	z1	R	kg	PU
1070016090	16	31.5	37.0	29.5	37.0	18.5	24.0	1/2"	0.072	10
1070020091	20	37.0	37.0	34.0	44.0	22.5	24.0	3/4"	0.102	10
1070020092	20	31.0	31.5	29.5	37.0	16.5	18.5	1/2"	0.076	10
1070025093	25	37.0	37.0	34.0	44.0	21.0	24.0	3/4"	0.100	10
1070025094	25	33.5	31.5	34.0	37.0	17.5	18.5	1/2"	0.075	10
1070032095	32	27.5	51.0	43.0	44.0	9.5	38.0	3/4"	0.104	5
1070032096	32	34.0	66.5	43.0	60.5	16.0	44.5	1"	0.249	5
1070020110 *	20	37.0	37.0	29.5	37.0	22.5	24.0	3/4"	0.095	10
1070020111 *	20	31.0	31.5	29.5	37.0	16.5	18.5	1/2"	0.081	10
1070025112 *	25	37.0	37.0	34.0	44.0	21.0	24.0	3/4"	0.101	10
1070025113 *	25	33.5	31.5	34.0	37.0	17.5	18.5	1/2"	0.082	10
1070032114 *	32	35.0	37.0	43.0	37.0	17.0	24.0	1/2"	0.112	5
1070032115 *	32	27.5	51.0	43.0	44.0	9.5	38.0	3/4"	0.097	5
1070032116 *	32	34.0	66.5	43.0	60.5	16.0	44.5	1"	0.240	5

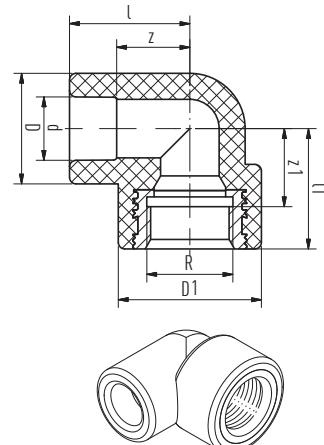
*stainless steel

Transition elbow with female thread

SDR 6 / 7.4 / 11

Article no.	d	l	l1	D	D1	z	z1	R	kg	PU
1070020097	20	33.5	37.0	29.5	37.0	18.5	24.0	1/2"	0.076	10

Material: fusioLEN® PP-R / brass
 Standards: DIN 16962, DIN EN ISO 15874
 Colour: green

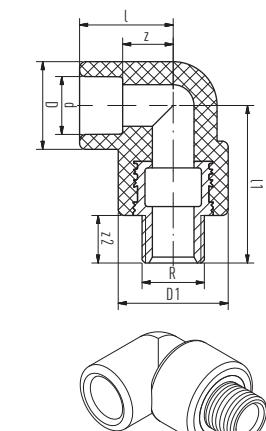
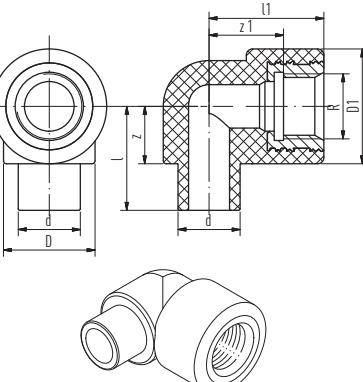
**Transition elbow with male thread**

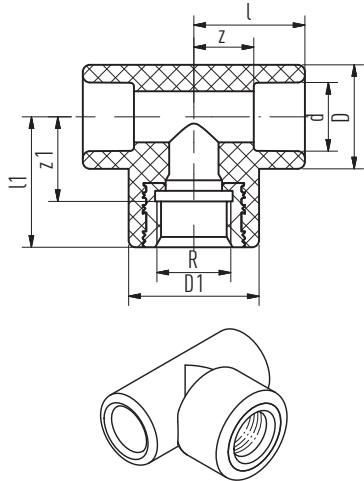
brass or stainless steel — SDR 6 / 7.4 / 9 / 11

Article no.	d	l	l1	D	D1	z	z2	R	kg	PU
1070016098	16	31.5	53.0	29.5	37.0	18.5	16.0	1/2"	0.109	10
1070020099	20	31.5	53.0	29.5	37.0	17.0	16.0	1/2"	0.108	10
1070020100	20	31.5	54.0	34.0	38.0	17.0	17.0	3/4"	0.128	10
1070025101	25	31.5	54.0	34.0	38.0	15.5	17.0	3/4"	0.104	10
1070032102	32	27.5	68.0	43.0	38.0	9.5	17.0	3/4"	0.112	5
1070032103	32	31.0	85.5	43.0	52.0	13.0	20.0	1"	0.231	5
1070020117 *	20	31.5	53.0	29.5	37.0	17.0	16.0	1/2"	0.035	10
1070020118 *	20	31.5	54.0	34.0	38.0	17.0	17.0	3/4"	0.123	10
1070025119 *	25	31.5	54.0	34.0	38.0	15.5	17.0	3/4"	0.121	10
1070032120 *	32	27.5	68.0	43.0	38.0	9.5	17.0	3/4"	0.128	5

*stainless steel

Material: fusioLEN® PP-R / brass or stainless steel
 Standards: DIN 16962, DIN EN ISO 15874
 Colour: green



**Threaded branch tee with female thread**

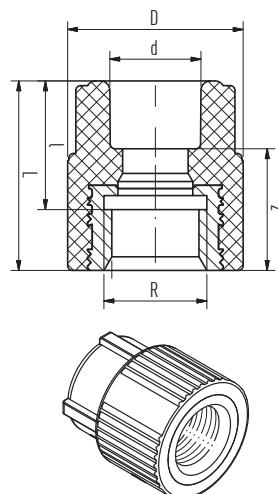
brass or stainless steel — SDR 6 / 7.4 / 9 / 11

Material: fusiolen® PP-R / brass or stainless steel
 Standards: DIN 16962, DIN EN ISO 15874
 Colour: green

Article no.	d	l	l1	D	D1	z	z1	R	kg	PU
1060016140	16	31.5	37.0	29.5	37.0	18.5	24.0	1/2"	0.089	10
1060020141	20	31.5	37.0	29.5	37.0	17.0	24.0	1/2"	0.086	10
1060020142	20	37.0	37.0	34.0	44.0	22.5	24.0	3/4"	0.121	10
1060025143	25	34.0	38.0	34.0	37.0	18.0	25.0	1/2"	0.090	10
1060025144	25	37.0	37.0	34.0	44.0	21.0	24.0	3/4"	0.109	10
1060032145	32	35.0	37.0	43.0	37.0	17.0	24.0	1/2"	0.103	5
1060032146	32	27.5	51.0	43.0	44.0	9.5	38.0	3/4"	0.111	5
1060032147	32	31.5	67.0	43.0	60.0	13.5	45.0	1"	0.255	5
1060040148	40	42.0	40.0	52.0	37.0	21.5	27.0	1/2"	0.142	5
1060040149	40	40.5	40.5	52.0	52.0	20.0	27.5	3/4"	0.147	5
1060040150	40	41.5	56.0	52.0	60.0	21.0	34.0	1"	0.276	5
1060050151	50	49.5	63.5	68.0	60.0	26.0	41.5	1"	0.385	5
1060050152	50	49.5	44.5	68.0	43.0	26.0	31.5	1/2"	0.237	5
1060050153	50	49.5	44.5	68.0	43.0	26.0	31.5	3/4"	0.243	5
1060020160 *	20	31.5	37.0	29.5	37.0	17.0	24.0	1/2"	0.087	10
1060020161 *	20	37.0	37.0	34.0	44.0	22.5	24.0	3/4"	0.108	10
1060025162 *	25	34.5	38.0	34.0	37.0	18.5	25.0	1/2"	0.093	10
1060025163 *	25	37.0	37.0	34.0	44.0	21.0	24.0	3/4"	0.111	10
1060032164 *	32	35.0	37.0	43.0	37.0	17.0	24.0	1/2"	0.113	5
1060032165 *	32	27.5	51.0	43.0	44.0	9.5	38.0	3/4"	0.111	5
1060032166 *	32	31.5	67.0	43.0	60.0	13.5	45.0	1"	0.082	5

*stainless steel

NOTICE: aquatherm green pipe-metal compound fittings are manufactured from fusiolen® PP-R and brass. Metal inserts, without hex shaped spanner flat, with 1/2" and 3/4" female are also available in stainless steel.

**Transition piece with female thread**

round, brass or stainless steel — SDR 6 / 7.4 / 9 / 11

Material: fusiolen® PP-R / brass or stainless steel
 Standards: DIN 16962, DIN EN ISO 15874
 Colour: green

Article no.	d	l	D	L	z	R	kg	PU
1070016001	16	28.0	38.5	41.0	28.0	1/2"	0.066	10
1070020002	20	27.5	37.5	40.5	26.0	1/2"	0.064	10
1070020003	20	27.5	43.5	40.5	26.0	3/4"	0.089	10
1070025004	25	29.5	38.5	42.5	26.5	1/2"	0.065	10
1070025005	25	27.5	43.5	40.5	24.5	3/4"	0.087	10
1070032006	32	30.5	43.5	43.5	25.5	3/4"	0.092	5
1070020060 *	20	27.5	37.5	40.5	26.0	1/2"	0.069	10
1070020061 *	20	27.5	43.5	40.5	26.0	3/4"	0.090	10
1070025062 *	25	29.5	38.5	42.5	26.5	1/2"	0.069	10
1070025063 *	25	27.5	43.5	40.5	24.5	3/4"	0.086	10
1070032064 *	32	30.5	43.5	43.5	25.5	3/4"	0.092	5
1070032065 *	32	28.0	37.0	41.0	23.0	1/2"	0.078	5

*stainless steel

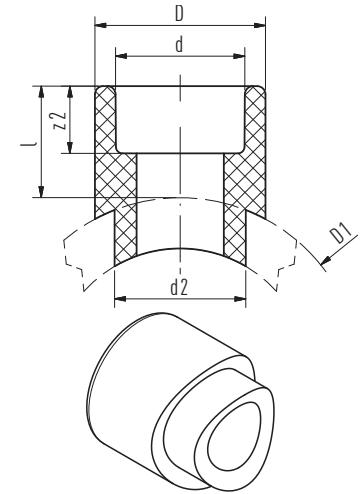
Weld-in saddle for pressureless installation

socket welding — SDR 6 / 7.4 / 9 / 11 / 17.6

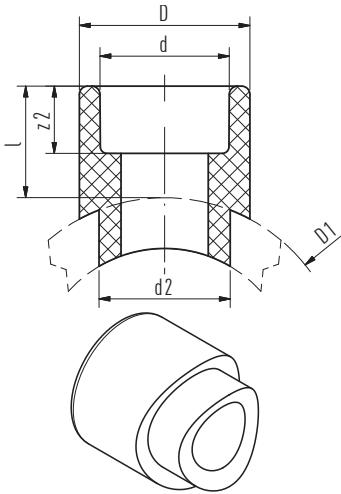
Material:
Standards:
Colour:

fusioen® PP-R
DIN 16962, DIN EN ISO 15874
green

Article no.	D1	d	d2	l	D	z2	kg	PU
1030040001 *	40	20	25.0	27.0	29.5	14.5	0.016	5
1030040002 *	40	25	25.0	28.5	34.0	16.0	0.017	5
1030050003	50	20	25.0	27.5	29.5	14.5	0.018	5
1030050004	50	25	25.0	28.5	34.0	16.0	0.019	5
1030063005	63	20	25.0	27.5	29.5	14.5	0.017	5
1030063006	63	25	25.0	28.5	34.0	16.0	0.019	5
1030063007	63	32	32.0	30.0	43.0	18.0	0.028	5
1030075008	75	20	25.0	27.5	29.5	14.5	0.018	5
1030075009	75	25	25.0	28.5	34.0	16.0	0.019	5
1030075010	75	32	32.0	30.0	43.0	18.0	0.028	5
1030075011	75	40	40.0	34.0	52.0	20.5	0.049	5
1030090012	90	20	25.0	27.5	29.5	14.5	0.018	5
1030090013	90	25	25.0	28.5	34.0	16.0	0.019	5
1030090014	90	32	32.0	30.0	43.0	18.0	0.029	5
1030090015	90	40	40.0	34.0	52.0	20.5	0.048	5
1030110016	110	20	25.0	27.5	29.5	14.5	0.019	5
1030110017	110	25	25.0	28.5	34.0	16.0	0.020	5
1030110018	110	32	32.0	30.0	43.0	18.0	0.030	5
1030110019	110	40	40.0	34.0	52.0	20.5	0.050	5
1030110020	110	50	50.0	34.0	68.0	23.5	0.091	5
1030125021	125	20	25.0	27.5	29.5	14.5	0.019	5
1030125022	125	25	25.0	28.5	34.0	16.0	0.020	5
1030125023	125	32	32.0	30.0	43.0	18.0	0.029	5
1030125024	125	40	40.0	34.0	52.0	20.5	0.050	5
1030125025	125	50	50.0	34.0	68.0	23.5	0.090	5
1030125026	125	63	63.0	38.0	84.0	27.5	0.149	5
1030160027	160	20	25.0	27.5	29.5	14.5	0.021	5
1030160028	160	25	25.0	28.5	34.0	16.0	0.023	5
1030160029	160	32	32.0	30.0	43.0	18.0	0.034	5
1030160030	160	40	40.0	34.0	52.0	20.5	0.054	5
1030160031	160	50	50.0	34.0	68.0	23.5	0.094	5
1030160032	160	63	63.0	38.0	84.0	27.5	0.157	5
1030160033	160	75	75.0	42.0	100.0	30.0	0.238	5
1030160034	160	90	90.0	45.0	120.0	33.0	0.360	5
1030250035	200-250	20	25.0	27.5	29.5	14.5	0.020	5
1030250036	200-250	25	25.0	28.5	34.0	16.0	0.021	5
1030250037	200-250	32	32.0	30.0	43.0	18.0	0.031	5
1030200038	200	40	40.0	34.0	52.0	20.5	0.049	5
1030200039	200	50	50.0	34.0	68.0	23.5	0.087	5
1030200040	200	63	63.0	37.5	84.0	27.5	0.146	5
1030200041	200	75	75.0	42.0	100.0	30.0	0.225	5
1030200042	200	90	90.0	45.0	120.0	33.0	0.356	5
1030200043	200	110	110.0	49.0	147.0	37.0	0.638	5
1030200044	200	125	125.0	55.0	167.0	40.0	0.862	5
1030250045	250	40	40.0	34.0	52.0	20.5	0.053	5



*do not use with aquatherm blue pipe OT
continued on next page ...



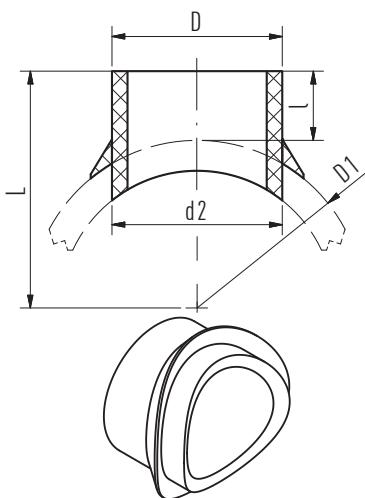
Weld-in saddle for pressureless installation

(continued) socket welding — SDR 6 / 7.4 / 9 / 11 / 17.6

Material: fusiolex® PP-R
Standards: DIN 16962, DIN EN ISO 15874
Colour: green

Article no.	D1	d	d2	l	D	z2	kg	PU
1030250046	250	50	50.0	34.0	68.0	23.5	0.090	5
1030250047	250	63	63.0	37.5	84.0	27.5	0.152	5
1030250048	250	75	75.0	42.0	100.0	30.0	0.222	5
1030250049	250	90	90.0	45.0	120.0	33.0	0.348	5
1030250050	250	110	110.0	49.0	147.0	37.0	0.602	5
1030250051	250	125	125.0	55.0	167.0	40.0	0.820	5
1030315052	315-355	63	63.0	37.5	84.0	27.5	0.153	1
1030315053	315-355	75	75.0	42.0	100.0	30.0	0.230	1
1030315054	315	90	90.0	45.0	120.0	33.0	0.363	1
1030315055	315	110	110.0	49.0	147.0	37.0	0.592	1
1030315056	315	125	125.0	55.0	167.0	40.0	0.830	1

With weld-on surface and additional weld-in socket for the fusion with the inner pipe wall. The necessary tools for the fusion of aquatherm green pipe weld-in saddles are listed in the Tools chapter.



Weld-in saddle butt welding

for pressureless installation, butt welding

Material: fusiolex® PP-RCT
Standards: DIN 16962, DIN EN ISO 15874
Colour: green

Article no.	D1	D	d2	l	L	kg	PU
SDR 9							
1033315073	315	160.0	160.0	80.0	237.5	0.831	1
1033355074	355	160.0	160.0	80.0	257.5	0.845	1
SDR 11							
1034315057	315	160.0	160.0	80.0	237.5	0.862	1
1034355061	355	160.0	160.0	80.0	257.5	0.867	1

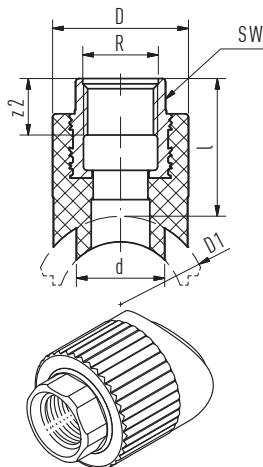
With weld-on surface and additional weld-in socket for the fusion with the inner pipe wall. The necessary tools for the fusion of aquatherm green pipe weld-in saddles are listed in the Tools chapter.

Weld-in saddle with female thread

for pressureless install., with spanner flat — SDR 6 / 7.4 / 9 / 11 / 17.6

Article no.	D1	d	l	D	z2	R	SW	kg	PU
1030040100 *	40	25	39.0	38.5	16.0	1/2"	24	0.088	5
1030050106	50	25	39.0	38.5	16.0	1/2"	24	0.090	5
1030063112	63	25	39.0	38.5	16.0	1/2"	24	0.089	5
1030075118	75	25	39.0	38.5	16.0	1/2"	24	0.083	5
1030090126	90	25	39.0	38.5	16.0	1/2"	24	0.090	5
1030110134	110	25	39.0	38.5	16.0	1/2"	24	0.089	5
1030125142	125	25	39.0	38.0	16.0	1/2"	24	0.092	5
1030160150	160	25	39.0	38.5	16.0	1/2"	24	0.092	5
1030250158	200-250	25	39.0	38.5	16.0	1/2"	24	0.092	5
1030040101	40	25	39.0	43.5	21.0	3/4"	31	0.107	5
1030050107	50	25	39.0	43.5	21.0	3/4"	31	0.110	5
1030063113	63	25	39.0	43.5	21.0	3/4"	31	0.109	5
1030075119	75	25	39.0	43.5	21.0	3/4"	31	0.109	5
1030090127	90	25	39.0	43.5	21.0	3/4"	31	0.110	5
1030110135	110	25	39.0	43.5	21.0	3/4"	31	0.110	5
1030125143	125	25	39.0	43.5	21.0	3/4"	31	0.112	5
1030160151	160	25	39.0	43.5	21.0	3/4"	31	0.112	5
1030250159	200-250	25	39.0	43.5	21.0	3/4"	31	0.112	5
1030075120	75	32	43.0	60.0	22.0	1"	39	0.223	5
1030090128	90	32	43.0	60.0	22.0	1"	39	0.223	5
1030110136	110	32	43.0	60.0	22.0	1"	39	0.223	5
1030125144	125	32	43.0	60.0	22.0	1"	39	0.224	5
1030160152	160	32	43.0	60.0	22.0	1"	39	0.226	5
1030250160	200-250	32	43.0	60.0	22.0	1"	39	0.244	5

*do not use with aquatherm blue pipe OT

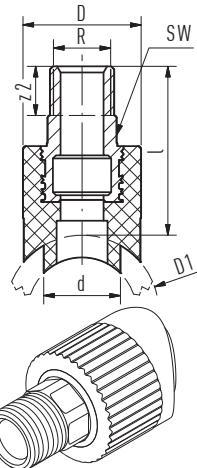
**Weld-in saddle with male thread**

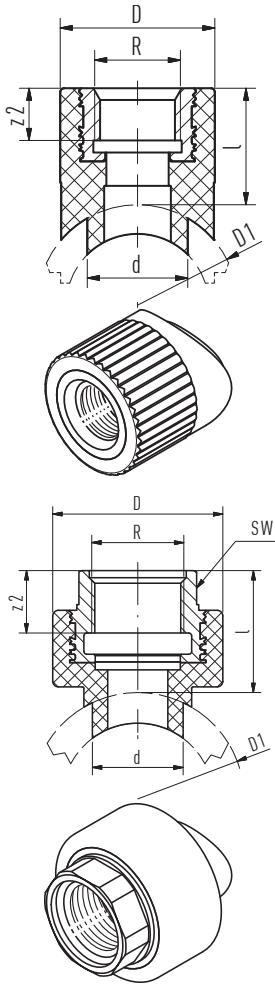
for pressureless install., with spanner flat — SDR 6 / 7.4 / 9 / 11 / 17.6

Article no.	D1	d	l	D	z2	R	SW	kg	PU
1030040102 *	40	25	55.0	38.5	16.0	1/2"	21	0.088	5
1030050108	50	25	55.0	38.5	16.0	1/2"	21	0.090	5
1030063114	63	25	55.0	38.5	16.0	1/2"	21	0.089	5
1030075121	75	25	55.0	38.5	16.0	1/2"	21	0.097	5
1030090129	90	25	55.0	38.5	16.0	1/2"	21	0.090	5
1030110137	110	25	55.0	38.5	16.0	1/2"	21	0.089	5
1030125145	125	25	55.0	38.5	16.0	1/2"	21	0.092	5
1030160153	160	25	55.0	38.5	16.0	1/2"	21	0.092	5
1030040103 *	40	25	56.0	43.5	17.0	3/4"	24	0.107	5
1030050109	50	25	56.0	43.5	17.0	3/4"	24	0.110	5
1030063115	63	25	56.0	43.5	17.0	3/4"	24	0.109	5
1030075122	75	25	56.0	43.5	17.0	3/4"	24	0.109	5
1030090130	90	25	56.0	43.5	17.0	3/4"	24	0.110	5
1030110138	110	25	56.0	43.5	17.0	3/4"	24	0.110	5
1030125146	125	25	56.0	43.5	17.0	3/4"	24	0.112	5
1030160154	160	25	56.0	43.5	17.0	3/4"	24	0.112	5

*do not use with aquatherm blue pipe OT

With weld-on surface and additional weld-in socket for the fusion with the inner pipe wall. The necessary tools for the fusion of aquatherm green pipe weld-in saddles are listed in the Tools chapter.





Weld-in saddle with female thread

for pressureless installation — SDR 6 / 7.4 / 9 / 11 / 17.6

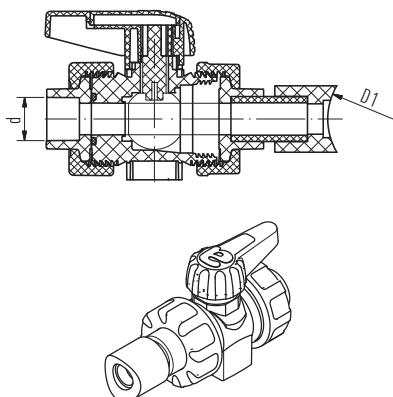
Material:
Standards:
Colour:

fusioLEN® PP-R / stainless steel
DIN 16962, DIN EN ISO 15874
green

Article no.	D1	d	l	D	z2	R	SW	kg	PU
1030040104 **	40	25	39.0	38.5	16.0	1/2"	-	0.062	5
1030050110	50	25	39.0	38.5	16.0	1/2"	-	0.064	5
1030063116	63	25	39.0	38.5	16.0	1/2"	-	0.064	5
1030075123	75	25	39.0	38.5	16.0	1/2"	-	0.064	5
1030090131	90	25	39.0	38.5	16.0	1/2"	-	0.064	5
1030110139	110	25	39.0	38.5	16.0	1/2"	-	0.069	5
1030125147	125	25	39.0	38.5	16.0	1/2"	-	0.065	5
1030160155	160	25	39.0	38.5	16.0	1/2"	-	0.066	5
1030250161	200-250	25	39.0	38.5	16.0	1/2"	-	0.065	5
1030040105	40	25	39.0	43.5	21.0	3/4"	-	0.082	5
1030050111	50	25	39.0	43.5	21.0	3/4"	-	0.074	5
1030063117	63	25	39.0	43.5	21.0	3/4"	-	0.073	5
1030075124	75	25	39.0	43.5	21.0	3/4"	-	0.074	5
1030090132	90	25	39.0	43.5	21.0	3/4"	-	0.074	5
1030110140	110	25	39.0	43.5	21.0	3/4"	-	0.083	5
1030125148	125	25	39.0	43.5	21.0	3/4"	-	0.074	5
1030160156	160	25	39.0	43.5	21.0	3/4"	-	0.076	5
1030250162	200-250	25	39.0	43.5	21.0	3/4"	-	0.084	5
1030075125 *	75	32	43.0	60.0	22.0	1"	39	0.234	5
1030090133 *	90	32	43.0	60.0	22.0	1"	39	0.235	5
1030110141 *	110	32	43.0	60.0	22.0	1"	39	0.236	5
1030125149 *	125	32	43.0	60.0	22.0	1"	39	0.235	5
1030160157 *	160	32	43.0	60.0	22.0	1"	39	0.238	5
1030250163 *	200-250	32	43.0	60.0	22.0	1"	39	0.237	5

*with spanner

**do not use with aquatherm blue pipe OT



aquatherm weld-on saddle

with ball valve for installation under pressure in use with tapping tool
SDR 6 / 7.4 / 9 / 11 / 17.6

Material:
Standards:
Colour:

fusioLEN® PP-R
DIN 16962, DIN EN ISO 15874
green

Article no.	d	D1	PU
1090075010	40	75	1
1090090011	40	90	1
1090110012	40	110	1
1090125013	40	125	1
1090125014	63	125	1
1090160015	40	160	1
1090160016	63	160	1
1090200017	40	200	1
1090200018	63	200	1
1090250019	40	250	1
1090250020	63	250	1
1090315021	63	315-355	1
1090400022	63	400-630	1

With hex shaped male thread, weld-in surface and weld-in socket for fusion with the inner wall of the pipe. The necessary tools for the fusion of aquatherm green pipe weld-in saddles are listed in the Tools chapter.

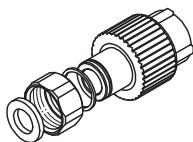
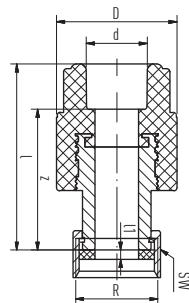
Water meter nut adapter

with gasket — SDR 6 / 7.4 / 9 / 11

Article no.	d	l	l1	D	z	R	SW	kg	PU
1050020090	20	59.5	3.0	38.5	45.0	3/4"	30	0.136	1
1050025091	25	61.0	3.0	38.5	45.0	3/4"	30	0.155	1
1050032092	32	62.0	3.0	43.5	44.0	3/4"	30	0.162	1

Material:
Standards:
Colour:

fusioLEN® PP-R / brass
DIN 16962, DIN EN ISO 15874
green

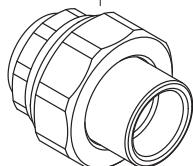
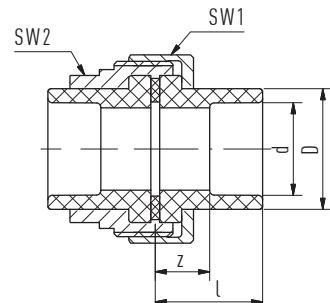
**Coupling screw joint, brass**

socket welding — SDR 6 / 7.4 / 9 / 11

Article no.	d	l	D	z	SW1	SW2	kg	PU
1050032040	32	36.5	41.0	18.5	64	50	0.479	1
1050040041	40	38.0	50.0	17.5	80	60	0.841	1
1050050042	50	41.0	61.0	17.5	86	70	0.821	1
1050063043	63	45.0	76.0	17.5	108	90	1.498	1
1050075044	75	31.0	90.0	17.5	128	104	1.998	1

Material:
Standards:
Colour:

fusioLEN® PP-R / brass
DIN 16962, DIN EN ISO 15874
green, brass

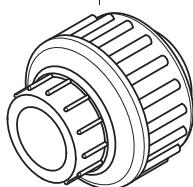
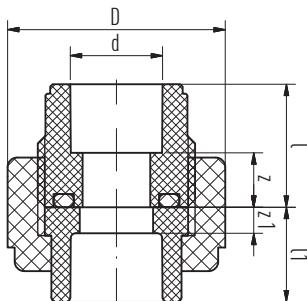
**Coupling screw joint**

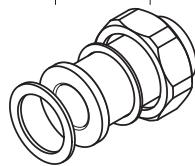
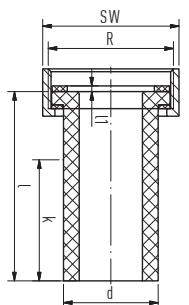
socket welding — SDR 6 / 7.4 / 9 / 11

Article no.	d	l	l1	D	z	z1	kg	PU
1050020050	20	26.0	20.0	46.0	12.0	5.5	0.036	10
1050025051	25	28.0	21.0	56.0	12.0	5.0	0.058	10
1050032052	32	30.0	23.0	66.0	12.0	5.0	0.089	5
1050040053	40	34.0	25.5	79.0	13.5	5.0	0.136	5
1050050054	50	39.0	28.8	87.0	15.5	5.0	0.170	5
1050063055	63	47.5	32.5	107.0	20.0	5.0	0.240	1
1050075056	75	50.0	36.0	128.0	20.0	6.0	0.546	1

Material:
Standards:
Colour:

fusioLEN® PP-R
DIN 16962, DIN EN ISO 15874
green

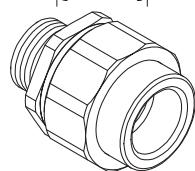
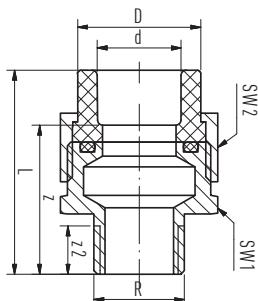


**Loose nut adapter**

with gasket — SDR 6 / 7.4 / 9 / 11

Material:
Standards:
Colour:fusioLEN® PP-R / brass
DIN 16962, DIN EN ISO 15874
green

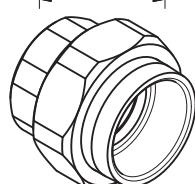
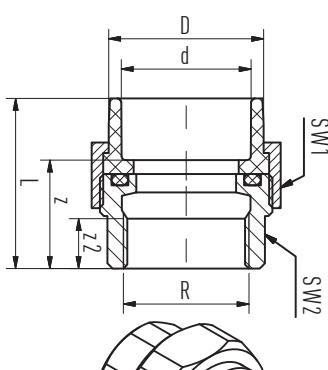
Article no.	d	l	l1	k	R	SW	kg	PU
1050020082	20	100.0	3.0	65.0	1"	36	0.079	1
1050025083	25	100.0	3.0	62.0	1 1/4"	46	0.104	1
1050032084	32	100.0	3.0	58.0	1 1/2"	52	0.175	1
1050040085	40	100.0	3.0	53.0	2"	64	0.258	1

**Transition coupling with male thread**

with union nut and welding socket — SDR 6 / 7.4 / 9 / 11

Material:
Standards:
Colour:fusioLEN® PP-R / brass
DIN 16962, DIN EN ISO 15874
green

Article no.	d	D	L	z	z2	R	SW1	SW2	kg	PU
1050020070	20	27.5	52.5	38.0	13.5	1/2"	34	36	0.145	1
1050025071	25	36.0	59.5	43.5	14.5	3/4"	42	46	0.243	1
1050032072	32	41.5	64.5	46.5	16.8	1"	48	52	0.336	1
1050040073	40	53.0	70.0	49.5	19.1	1 1/4"	60	64	0.517	1
1050050074	50	59.0	84.8	61.3	22.0	1 1/2"	48	72	0.624	1
1050063075	63	74.0	95.5	68.0	25.0	2"	62	89	1.045	1

**Transition coupling with female thread**

with union nut and welding socket — SDR 6 / 7.4 / 9 / 11

Material:
Standards:
Colour:fusioLEN® PP-R / brass
DIN 16962, DIN EN ISO 15874
green

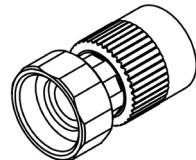
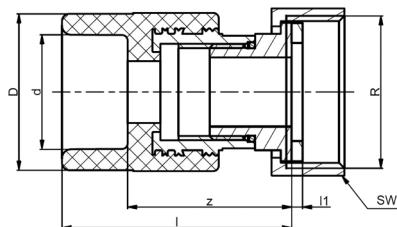
Article no.	d	D	L	z	z2	R	SW1	SW2	kg	PU
1050020076	20	27.5	45.0	30.5	15.0	1/2"	36	24	0.112	1
1050025077	25	36.0	49.0	33.0	15.5	3/4"	46	32	0.193	1
1050032078	32	41.5	54.0	36.0	15.0	1"	52	40	0.291	1
1050040079	40	53.0	56.5	36.0	20.0	1 1/4"	64	47	0.423	1
1050050080	50	59.0	64.8	41.3	19.0	1 1/2"	72	57	0.610	1
1050063081	63	74.0	74.5	47.0	18.0	2"	89	68	0.924	1

Notice: aquatherm green pipe metal compound fittings are manufactured from fusioLEN® PP-R and brass. Metal inserts, without hex shaped spanner flat, with 1/2" and 3/4" female are also available in stainless steel.

Nut adapter ISO-standard

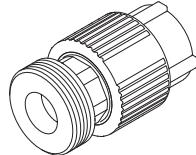
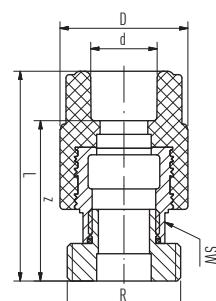
SDR 6 / 7.4 / 9 / 11

Article no.	d	l	l1	D	z	R	SW	kg	PU
1050020097	20	58.5	3.0	38.5	34.0	1"	36	0.182	10
1050025098	25	60.0	3.0	38.5	44.0	1"	36	0.186	10
1050025099	25	60.0	3.0	43.5	44.0	1 1/4"	46	0.274	10
1050032100	32	63.0	3.0	43.5	45.0	1 1/4"	46	0.279	5
1050032101	32	69.5	3.0	60.0	51.5	1 1/2"	52	0.446	5
1050040102	40	72.0	3.0	60.0	51.5	1 1/2"	52	0.421	5
1050040103	40	72.0	3.0	74.0	51.5	2"	64	0.719	5
1050050104	50	75.0	3.0	74.0	51.5	2"	64	0.736	5
1050050105	50	77.0	3.0	84.0	53.5	2 1/4"	72	0.831	5
1050063106	63	83.5	3.0	84.0	56.0	2 1/4"	72	0.889	1
1050063107	63	82.5	3.0	101.0	55.0	2 3/4"	89	1.306	1
1050075108	75	85.0	3.0	100.0	55.0	2 3/4"	89	1.275	1
1050075109	75	91.0	3.0	100.0	61.0	3 1/2"	110	1.818	1

**Counterpart with male thread**

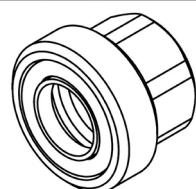
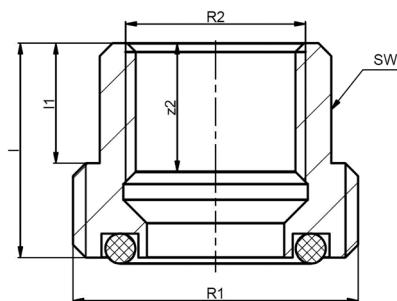
with welding socket for ISO-standard — SDR 6 / 7.4 / 9 / 11

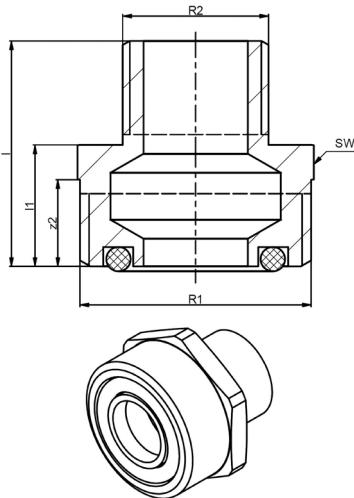
Article no.	d	D	L	z	R	SW	kg	PU
1050020110	20	37.5	61.5	47.0	1"	24	0.151	10
1050025111	25	37.5	63.0	47.0	1"	24	0.153	10
1050025112	25	43.5	63.0	47.0	1 1/4"	31	0.221	10
1050032113	32	43.5	66.0	48.0	1 1/4"	31	0.226	5
1050032114	32	60.0	76.5	58.5	1 1/2"	39	0.408	5
1050040115	40	60.0	79.0	58.5	1 1/2"	39	0.414	5
1050040116	40	74.0	79.0	58.5	2"	50	0.650	5
1050050117	50	74.0	82.0	58.5	2"	50	0.634	5
1050050118	50	84.0	83.0	59.5	2 1/4"	55	0.750	5
1050063119	63	84.0	89.5	62.0	2 1/4"	55	0.728	1
1050063120	63	101.0	95.0	65.5	2 3/4"	67	1.093	1
1050075121	75	100.0	95.0	65.0	2 3/4"	67	1.117	1
1050075122	75	100.0	100.0	70.0	3 1/2"	67	1.436	1

**Brass counterpart with female thread**

for ISO-standard adapter/loose nut adapter — SDR 6 / 7.4 / 9 / 11

Article no.	l1	L	z2	R1	R2	SW	kg	PU
1050000130	14.0	25.0	15.0	1"	1/2"	25	0.063	10
1050000131	12.5	26.0	14.0	1 1/4"	3/4"	32	0.119	10
1050000132	15.0	31.0	17.0	1 1/2"	1"	40	0.175	5
1050000133	17.0	33.0	22.0	2"	1 1/4"	47	0.263	5
1050000134	20.0	36.0	19.0	2 1/4"	1 1/2"	57	0.333	5
1050000135	24.0	42.0	24.0	2 3/4"	2"	68	0.517	1
9600027522	24.0	46.0	27.0	3 1/2"	2 1/2"	84	0.801	1
9600027524	27.0	46.0	27.0	4"	3"	97	0.943	1

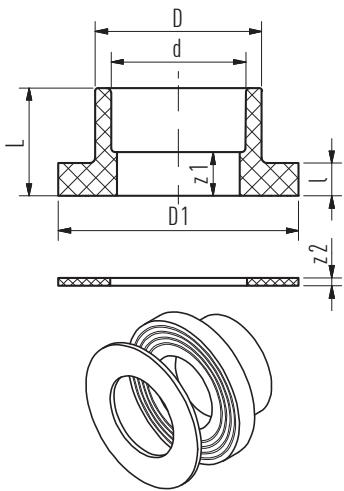


**Brass counterpart with male thread**

for ISO-standard adapter/loose nut adapter — SDR 6 / 7.4 / 9 / 11

Article no.	l1	L	z2	R1	R2	SW	kg	PU
1050000138	17.5	32.5	10.5	1"	1 1/4"	34	0.109	10
1050000139	21.0	38.5	12.5	1 1/4"	3/4"	42	0.188	10
1050000140	22.5	41.5	13.5	1 1/2"	1"	48	0.211	5
1050000141	22.5	44.5	13.0	2"	1 1/4"	60	0.363	5
1050000142	34.0	56.0	16.0	2 1/4"	1 1/2"	48	0.472	5
1050000143	38.0	63.0	16.0	2 3/4"	2"	62	0.803	1
9600027722	42.0	70.0	22.0	3 1/2"	2 1/2"	82	1.189	1
9600027724	42.0	74.0	22.0	4"	3"	97	1.398	1

Notice: aquatherm green pipe metal compound fittings are manufactured from fusioLEN® PP-R and brass. Metal inserts, without hex shaped spanner flat, with 1/2" and 3/4" female are also available in stainless steel.

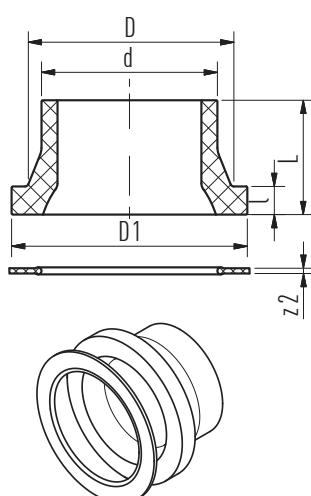
**Flange adapter socket welding**

with gasket — SDR 6 / 7.4 / 9 / 11

Material: fusioLEN® PP-R
Standards: DIN 16962, DIN EN ISO 15874
Colour: green

Article no.	d	L	l	D	D1	z1	z2	kg	PU
1050032020	32	34.0	10.0	41.0	68.0	16.0	3.0	0.053	1
1050040021	40	35.5	11.0	50.0	78.0	15.0	3.0	0.071	1
1050050022	50	39.5	12.0	61.0	88.0	16.0	3.0	0.071	1
1050063023	63	43.5	14.0	76.0	102.0	16.0	3.0	0.112	1
1050075024	75	46.0	16.0	90.0	122.0	16.0	3.0	0.169	1
1050090025	90	50.0	17.0	108.0	138.0	17.0	3.0	0.261	1
1050110026	110	55.5	18.5	131.0	158.0	18.5	3.0	0.329	1
1050125028	125	63.0	20.0	165.0	188.0	23.0	3.0	0.724	1
1050125027 *	125	195.0	18.5	131.0	158.0	-	3.0	1.180	1

*only use with fitting 125 mm; with 110 mm flange adapter / Suitable flange adapter for shut off valves are available on request.

**Flange adapter butt welding**

with gasket

Material: fusioLEN® PP-RCT
Standards: DIN 16962, DIN EN ISO 15874
Colour: green

Article no.	d	l	D	D1	L	z2	kg	PU
SDR 7.4								
1052160029	160	25.0	175.0	212.0	93.0	3.0	1.163	1
1052200031	200	32.0	232.0	268.0	130.0	6.0	2.292	1
1052250033	250	35.0	285.0	320.0	130.0	6.0	3.298	1
SDR 9								
1023160000 *	160	25.0	175.0	212.0	93.0	3.0	1.150	1
1023200031	200	32.0	232.0	268.0	130.0	6.0	2.292	1
1023250032	250	35.0	285.0	320.0	130.0	6.0	3.313	1
1023315033	315	52.0	337.0	370.0	172.5	6.0	5.640	1
SDR 11								
1054160030	160	25.0	175.0	212.0	93.0	3.0	0.955	1
1054200032	200	32.0	232.0	268.0	130.0	6.0	1.957	1
1054250034	250	35.0	285.0	320.0	130.0	6.0	2.717	1
1054315035	315	35.0	335.0	370.0	168.0	6.0	6.000	1

Up to 160 mm EPDM-gasket without steel ring insert. From 200 mm EPDM-gasket with steel ring insert. Suitable flange adapter for shut off valves available on request.

Flange adapter incl. Flange PN6

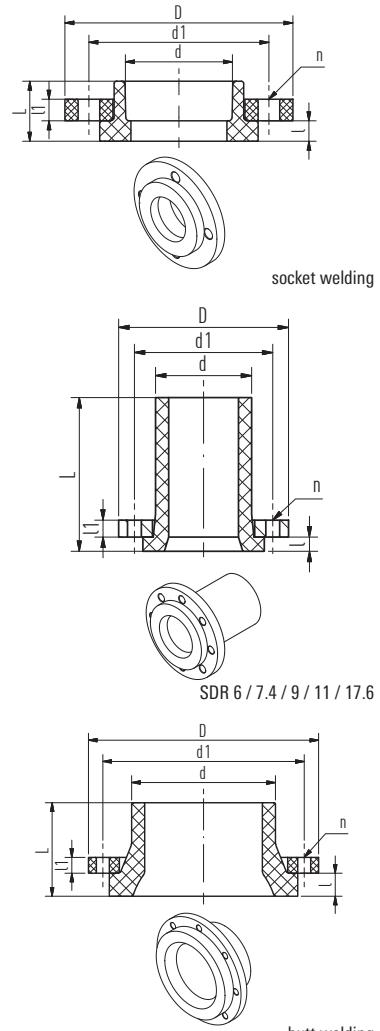
without gasket

Material: Flange: steel galvanised,
 Standards: Flange adapter: fusiolen® PP-R
 Colour: Flange according to DIN 2641
 Flange: black / Flange adapter: green

Article no.	d	D	d1	l	l1	L	n	kg	PU
SDR 6 / 7.4 / 9 / 11 / 17.6 — socket welding									
1050032001	32	100.0	75.0	10.0	10.0	34.0	4	1.090	1
1050040002	40	120.0	90.0	11.0	10.0	35.5	4	1.170	1
1050050003	50	130.0	100.0	12.0	10.0	39.5	4	1.360	1
1050063004	63	140.0	110.0	14.0	10.0	43.5	4	0.886	1
1050075005	75	160.0	130.0	16.0	10.0	46.0	4	1.148	1
1050090006	90	190.0	150.0	17.0	10.0	50.0	4	1.618	1
1050110007	110	210.0	170.0	18.5	10.0	55.5	4	1.824	1
1050125009	125	240.0	200.0	20.0	12.0	63.0	4	3.945	1
SDR 6 / 7.4 / 9 / 11 / 17.6									
1050125008 *	125	210.0	170.0	18.5	10.0	195.0	8	2.715	1
SDR 11 — butt welding									
1050160010	160	265.0	225.0	25.0	12.0	93.0	8	4.136	1
1050200011	200	320.0	280.0	32.0	12.0	130.0	8	6.694	1
1050250012	250	375.0	335.0	35.0	12.0	130.0	8	9.500	1

d = Connection dimension, d1 = hole-circle, PN 6 = Flange according to DIN 2641

*125 mm Fitting with 110 mm, flange adapter incl. flange PN6 Use only in combination with a fitting

**Plastic coated steel flange**

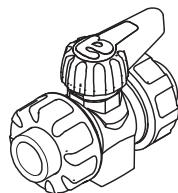
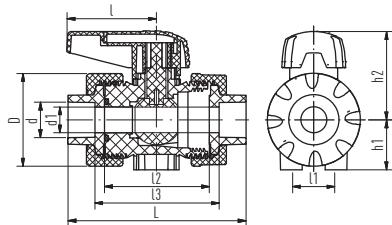
SDR 6 / 7.4 / 9 / 11 / 17.6

Material: PP / steel
 Standards: Flange according to DIN EN 1092, DIN 2501
 Colour: grey

Article no.	passend zu Art. no.	Ø Bund- buchse	DN	d	d1	D	d2	L	n	kg	PU
1040032130	1050032020	32	25	42.0	85.0	116.0	14.0	15.5	4	0.469	1
1040040131	1050040021	40	32	51.0	100.0	141.0	18.0	17.5	4	0.722	1
1040050132	1050050022	50	40	62.0	110.0	151.0	18.0	17.5	4	0.770	1
1040063133	1050063023	63	50	78.0	125.0	166.0	18.0	19.0	4	0.911	1
1040075134	1050075024	75	65	92.0	145.0	186.0	18.0	19.0	4	1.132	1
1040090135	1050090025	90	80	110.0	160.0	201.0	18.0	21.0	8	1.356	1
1040110136	1050110026 1050125027	110	100	133.0	180.0	221.0	18.0	22.0	8	1.475	1
1040125137	1050125028 (125 mm)	125	125	167.0	210.0	251.0	18.0	26.0	8	2.082	1
1040160138	1052160029 1054160030	160	150	178.0	240.0	286.0	22.0	27.0	8	3.671	1
1040200139	1052200031 1054200032	200	200	235.0	295.0	341.0	22.0	28.0	8	4.709	1
1040250140	1052250033 1054250034	250	250	288.0	350.0	406.0	22.0	31.0	12	7.094	1
1040315141	1054315035	315	300	340.0	400.0	460.0	22.0	33.5	12	9.500	1
1040355142	1054355036	355	350	376.0	460.0	520.0	22.0	39.0	16	15.300	1
1040400143	2057400105	400	400	430.0	515.0	565.0	26.0	34.0	16	19.680	1
1040450144 *	2057450106	450	500	517.0	620.0	670.0	26.0	42.0	20	22.880	1
1040500145 *	2057500107	500	500	533.0	620.0	670.0	26.0	38.0	20	19.000	1
1040630146 *	2057630108	630	600	645.0	725.0	785.0	30.0	40.0	20	25.800	1

d = Connection dimension, d1 = hole-circle, PN 10/16 = Flange according to DIN EN 1092, DIN 2501

*Flange PN16 200 – 630 mm available on request.

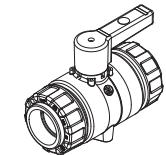
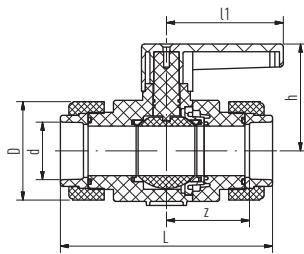


PP-ball valve, with union nut and welding socket

SDR 6 / 7.4 / 9 / 11

Material:
Colour:fusioLEN® PP-R
green

Article no.	d	d1	D	h1	h2	l1	l2	l3	L	l	kg	PU
1090020052	20	13.5	50.3	27.0	48.0	25.0	56.5	68.0	97.0	48.0	0.118	1
1090025053	25	18.5	59.0	30.0	56.5	25.0	65.5	78.0	110.0	59.0	0.184	1
1090032054	32	23.9	70.3	40.0	64.5	26.0	72.0	84.5	120.5	59.0	0.274	1
1090040055	40	31.0	85.9	46.0	83.3	45.0	85.0	100.0	141.0	63.5	0.483	1
1090050056	50	38.5	99.5	55.0	89.4	45.0	89.0	107.0	154.0	63.5	0.648	1
1090063057	63	50.0	125.5	70.0	115.0	45.0	101.0	118.0	173.0	108.0	1.206	1



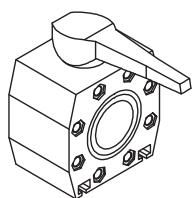
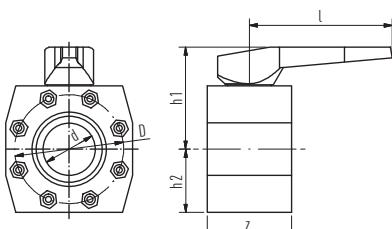
PP-ball valve, with union nut and welding socket

SDR 6 / 7.4 / 9 / 11

Material:
Colour:fusioLEN® PP-R
green

Article no.	d	D	h	l	l1	L	z	kg	PU
1090075051	75	129.0	139.0	138.0	152.0	276.0	108.0	2.441	1

Also suitable for vacuum pipes.



PP-ball valve, with flange connection on both sides

SDR 6 / 7.4 / 9 / 11 / 17.6

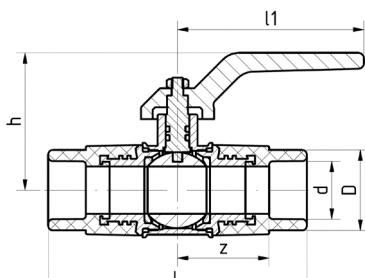
Material:
Colour:fusioLEN® PP-R
green

Article no.	for Ø	d	l	D	z	h1	h2	kg	PU
1090090058	90	77.0	210.0	160.0	124.0	150.0	93.0	4.196	1
1090110059	110	94.0	260.0	180.0	145.0	165.0	103.0	5.612	1
1090160060	160	135.0	310.0	240.0	205.0	210.0	136.5	13.420	1

Also suitable for vacuum pipes.

For dimension 125 mm the PP-ball valve Art. no. 1090110059 with flange adapter Art. no. 1050125027 and flange Art. no. 1040110136 is used. For connection with aquatherm green pipe weldable flange adapter (Art. no. 3050090006 – 1054160030) and aquatherm green pipe plastic coated steel flange (Art. no. 1040090135 – 1040160138). Hexagon screw M 16x60 mm for Art. no. 1090090058/1090110059 Hexagon screw M 20x80 mm for Art. no. 1090110059 corresponding flat washer M 16.

NOTICE: These are not included with the above articles.



Ball valve pp/brass

Material:
Colour:fusioLEN® PP-R / brass
green

Article no.	d	l1	D	L	h	z	kg	PU
1050020174	20	79.0	29.5	11.0	56.00	40.5	0.280	1
1050025175	25	79.0	34.0	11.0	58.00	39.0	0.375	1
1050032176	32	103.0	43.0	127.0	66.00	45.5	0.592	1
1050040177	40	104.0	52.0	145.0	71.00	52.0	1.015	1
1050050178	50	14.0	68.0	167.0	79.00	6.0	1.689	1
1050063179	63	14.0	84.0	205.0	88.00	75.0	2.874	1

Ball valve for manifold

female/male, socket welding — SDR 6 / 7.4 / 9 / 11

Article no.	d	l	l1	D	z	z1	H	kg	PU
1050032189	32	63.0	108.0	47.5	45.0	46.5	78.0	0.575	2

Extension for aquatherm green pipe ball valve

Article no.	l	for	kg	PU
1050000180	35.0	1050020174-1050025175	0.120	1
1050000181	35.0	1050032176-1050040177	0.120	1
1050000182	46.0	1050050178-1050063179	0.273	1

Extension for ball valve

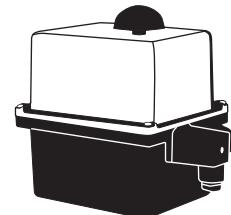
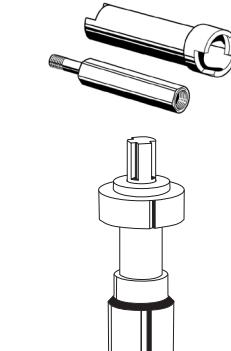
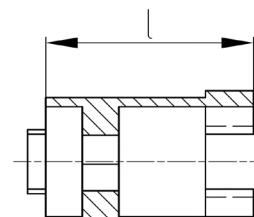
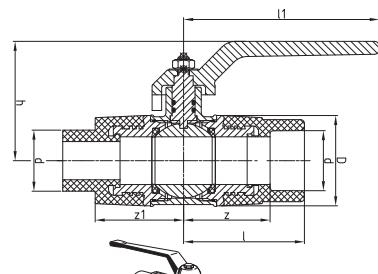
for article no. 1090020052–1090063057

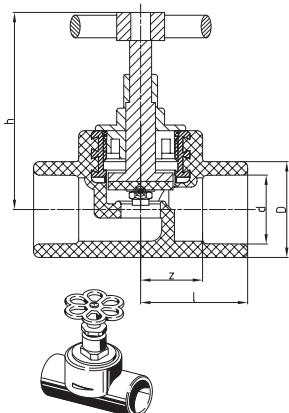
Article no.	for Art. no.	l	kg	PU
9700098900	1090020052 L:100 mm	100	0.020	1
9700098901	1090025053/1090032054 L:100 mm	100	0.025	1
9700098902	1090040055/1090050056 L:100 mm	100	0.030	1
9700098903	1090063057 L:100 mm	100	0.125	1

Electrical drive for ball valve

for article no. 1090020052 – 1090063057 (*for article no. 1090090058 – 1090110059)

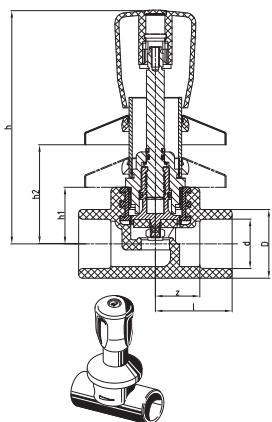
Article no.	Dimension	for Art. no.	kg	PU
230 Volt				
9700041489	20	incl. fixtures for 1090020052	1.500	1
9700041491	25	incl. fixtures for 1090025053	1.600	1
9700041493	32	incl. fixtures for 1090032054	1.600	1
9700041495	40	incl. fixtures for 1090040055	1.600	1
9700041497	50	incl. fixtures for 1090050056	1.700	1
9700041499	63	incl. fixtures for 1090063057	1.700	1
9700041603 *	90	incl. fixtures for 1090090058	3.300	1
9700041605 *	110	incl. fixtures for 1090110059	3.400	1
9700041608 *	160	incl. fixtures for 1090160060	3.700	1
24 Volt				
9700041589	20	incl. fixtures for 1090020052	1.500	1
9700041591	25	incl. fixtures for 1090025053	1.600	1
9700041593	32	incl. fixtures for 1090032054	1.600	1
9700041595	40	incl. fixtures for 1090040055	1.600	1
9700041597	50	incl. fixtures for 1090050056	1.700	1
9700041599	63	incl. fixtures for 1090063057	1.700	1
9700041703 *	90	incl. fixtures for 1090090058	3.300	1
9700041705 *	110	incl. fixtures for 1090110059	3.400	1
9700041708 *	160	incl. fixtures for 1090110059	3.700	1



**Globe valve**

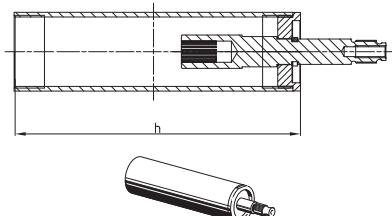
for surface installation, socket welding — SDR 6 / 7.4 / 9 / 11

Article no.	d	l	D	z	h	kg	PU
1090020040	20	35.0	29.5	20.5	75.3	0.165	1
1090025041	25	38.0	34.0	22.0	75.0	0.172	1
1090032042	32	49.0	43.0	31.0	97.0	0.314	1
1090040043	40	60.0	52.0	39.5	111.5	0.585	1

Material:
Colour:fusioLEN® PP-R / brass
green**Concealed valve, chromium plated**

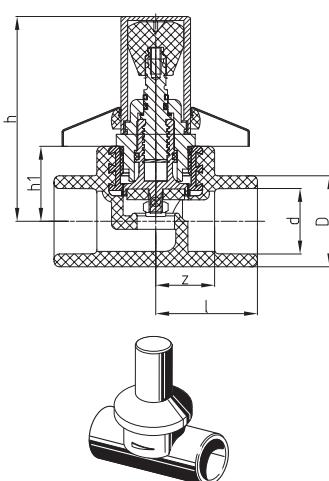
socket welding — SDR 6 / 7.4 / 9 / 11

Article no.	d	l	D	z	h	h1	h2	kg	PU
1050020150	20	35.0	29.5	20.5	116.0	28.0	59.0	0.319	1
1050025151	25	38.0	34.0	22.0	116.0	28.0	59.0	0.330	1
1050032152	32	49.0	43.0	31.0	121.0	34.0	59.0	0.416	1

Material:
Colour:fusioLEN® PP-R / brass
green**Extension for concealed valve**

chromium-plated for art. no. 1050020150-1050032152

Article no.	h	kg	PU
9600040900	92.0	0.148	1
9600040902	132.0	0.209	1

Material:
Colour:brass
chrome**Concealed valve, tamper proof**

chromium-plated / short design, socket welding — SDR 6 / 7.4 / 9 / 11

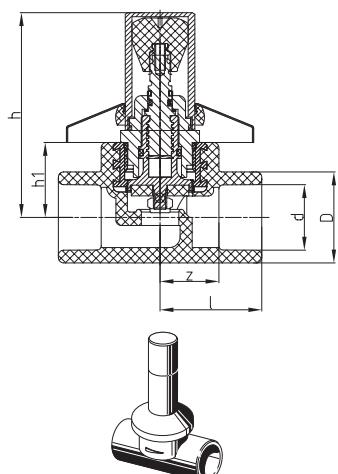
Article no.	d	l	D	z	h	h1	kg	PU
1050020153	20	35.0	29.5	20.5	71.5	28.0	0.258	1
1050025154	25	38.0	34.0	22.0	72.0	28.0	0.288	1
1050032155	32	49.0	43.0	31.0	82.5	34.0	0.376	1

Material:
Colour:fusioLEN® PP-R / brass
green, chrome

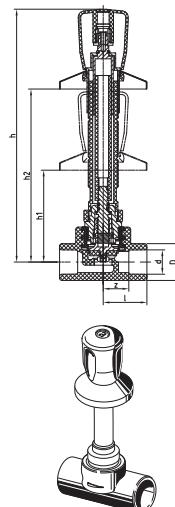
Concealed valve, tamper proof

chromium-plated / long design, socket welding — SDR 6 / 7.4 / 9 / 11

Article no.	d	l	D	z	h	h1	kg	PU
1050020159	20	35.0	29.5	20.5	109.0	28.0	0.342	1
1050025160	25	38.0	34.0	22.0	109.0	28.0	0.350	1
1050032161	32	49.0	43.0	31.0	115.0	34.0	0.432	1

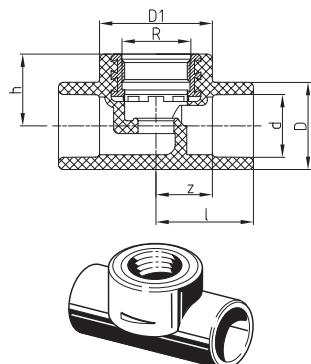
**Concealed valve, construction depth 55–100 mm**suitable for construction depth 55 mm to 100 mm, socket welding
SDR 6 / 7.4 / 9 / 11

Article no.	d	l	D	z	h	h1	h2	kg	PU
1050020156	20	35.0	29.5	20.5	213.0	59.0	147.0	0.357	1
1050025157	25	38.0	34.0	22.0	213.0	59.0	147.0	0.369	1
1050032158	32	49.0	43.0	31.0	219.0	65.0	153.0	0.455	1

**Stop valve body**

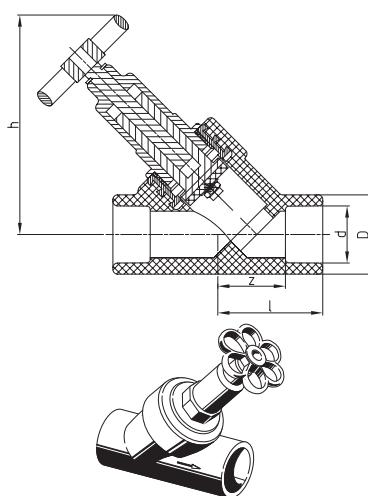
socket welding

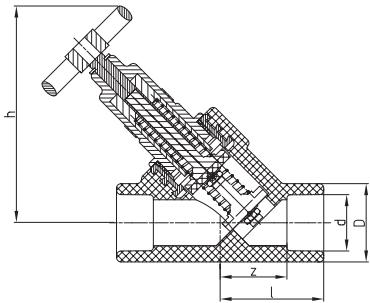
Article no.	d	l	D	D1	z	h	R	kg	PU
1090020046	20	35.0	29.5	44.0	20.0	28.0	3/4"	0.082	1
1090025047	25	38.0	34.0	44.0	22.0	28.0	3/4"	0.101	1
1090032048	32	49.0	43.0	52.0	31.0	34.0	1"	0.146	1
1090040049	40	60.0	52.0	69.0	39.5	41.0	1 1/4"	0.313	1

**Inclined valve**

without drain, socket welding — SDR 6 / 7.4 / 9 / 11

Article no.	d	l	D	z	h	kg	PU
1050020162	20	45.0	34.0	30.5	95.5	0.294	1
1050025163	25	45.0	34.0	29.0	95.5	0.283	1
1050032164	32	56.0	43.0	38.0	111.5	0.421	1
1050040165	40	65.0	52.0	44.5	135.0	0.834	1

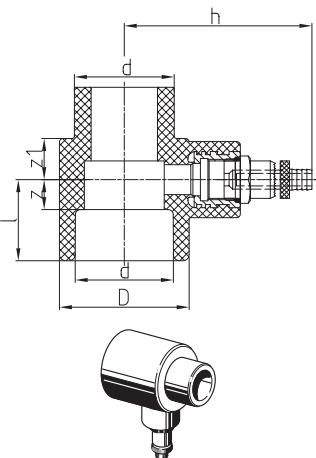


**Non-return valve**

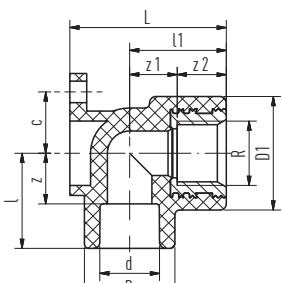
without drain, socket welding — SDR 6 / 7.4 / 9 / 11

Material:
Colour:fusioLEN® PP-R / brass
green

Article no.	d	l	D	z	h	kg	PU
1050020170	20	45.0	34.0	30.5	95.5	0.297	1
1050025171	25	45.0	34.0	29.0	95.5	0.292	1
1050032172	32	56.0	43.0	38.0	111.5	0.432	1
1050040173	40	65.0	52.0	44.5	135.0	0.840	1

**Draining branch**to weld in aquatherm green pipe valves, socket welding
SDR 6 / 7.4 / 9 / 11Material:
Colour:fusioLEN® PP-R / brass
green

Article no.	d	l	D	z	z1	h	kg	PU
1050020183	20	26.0	34.0	11.5	16.5	71.0	0.098	1
1050025184	25	26.0	34.0	10.0	16.5	71.0	0.096	1
1050032185	32	32.0	43.0	14.0	17.0	74.5	0.118	1
1050040186	40	32.5	52.0	12.0	16.5	80.5	0.140	1
1050050187	50	39.0	68.0	15.5	17.0	88.0	0.202	1
1050063188	63	44.0	84.0	16.5	16.5	96.0	0.288	1

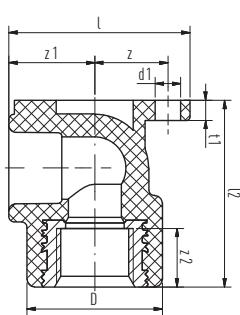
**Back plate elbow**

brass (*stainless steel), socket welding — SDR 6 / 7.4 / 11

Material:
Standards:
Colour:fusioLEN® PP-R / brass
DIN 1692, DIN EN ISO 15874
green

Article no.	d	R	l	l1	D	D1	L	z	z1	z2	c	kg	PU
1040016150	16	1/2"	31.0	31.5	29.5	37.0	51.0	18.0	18.5	13.0	20.0	0.080	10
1040020151	20	1/2"	31.0	31.5	29.5	37.0	51.0	16.5	18.5	13.0	20.0	0.079	10
1040020152	20	3/4"	37.0	37.0	34.0	44.0	54.0	22.5	24.0	13.0	-	0.106	10
1040025153	25	3/4"	37.0	37.0	34.0	44.0	54.0	21.0	24.0	13.0	-	0.105	10
1040025154	25	1/2"	33.5	31.0	34.0	37.0	53.0	17.5	18.0	13.0	20.0	0.080	10
1090020070 *	20	1/2"	31.0	31.5	29.5	37.0	51.0	16.5	18.5	13.0	20.0	0.084	10
1090020071 *	20	3/4"	37.0	37.0	34.0	44.0	54.0	22.5	24.0	13.0	-	0.101	10
1090025072 *	25	3/4"	37.0	37.0	34.0	44.0	54.0	21.0	24.0	13.0	-	0.111	10
1090025073 *	25	1/2"	33.5	31.0	34.0	37.0	53.0	17.5	18.0	13.0	20.0	0.076	10

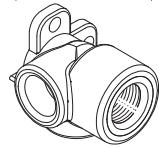
*stainless steel

**Flow-through back plate elbow 90°**

Material:

fusioLEN® PP-R / brass

Article no.	Dimensions	d1	l	l2	D	t1	z	z1	z2	PU
1090020031	90° 20 mm x 1/2"IG x 20 mm	7.0	49.5	51.0	37.0	5.5	20.0	23.5	16.0	1

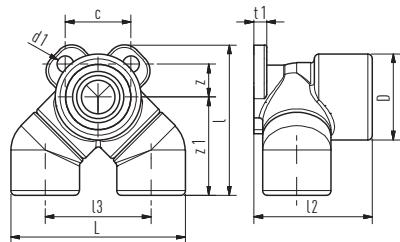


Flow-through back plate elbow, parallel

Material:

fusioLEN® PP-R / brass

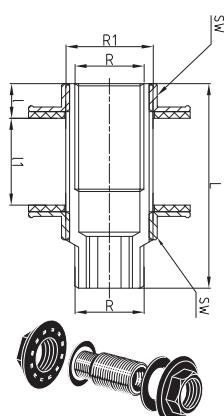
Article no.	Dimensions	d1	l	l2	l3	D	L	c	t1	z	z1	PU
1050020015	parallel 20 mm x 1/2"IG x 20 mm	7.0	65.0	51.0	45.6	37.0	75.0	28.3	5.5	14.0	42.3	1

**Dry construction wall fitting**

Material:

brass

Article no.	R	R1	l	l1	L	SW	kg	PU
9600020114	1/2"	3/4"	10.5	26.0	62.0	30	0.213	10

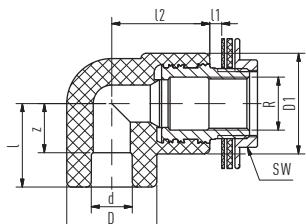
**Transition piece with counternut**

with gasket and tension washer, socket welding — SDR 6 / 7.4 / 11

Material: fusioLEN® PP-R / brass
Standards: DIN 16962, DIN EN ISO 15874
Colour: green

Article no.	d	l	l1	l2	D	D1	z	R	SW	kg	PU
1050016061	16	37.0	3.5	35.0	29.5	44.0	24.0	1/2"	29	0.201	10
1050020062	20	37.0	3.5	35.0	29.5	44.0	22.5	1/2"	29	0.154	10
1050025063	25	37.0	3.5	37.0	34.0	44.0	21.0	1/2"	29	0.206	10

e.g. for connection of a cistern or application with mounting

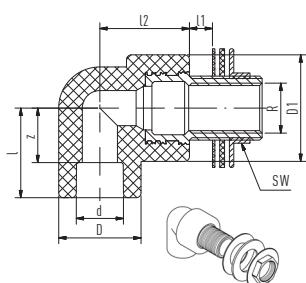
**Transition elbow for plasterboard**

socket welding — SDR 6 / 7.4 / 11

Material: fusioLEN® PP-R / brass
Colour: green

Article no.	d	l	l1	l2	D	D1	z	R	SW	kg	PU
1050020064	20	37.0	18.5	35.0	29.5	44.0	22.5	1/2"	29	0.223	10

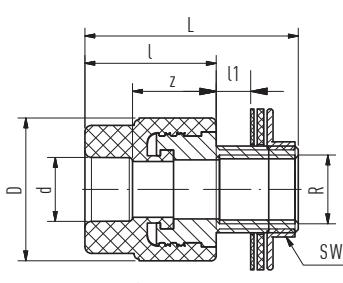
with 30 mm thread, counternut, gasket and tension washer

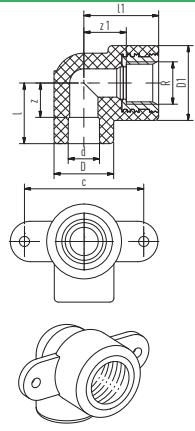
**Transition piece with counternut**

with gasket and tension washer, socket welding — SDR 6 / 7.4 / 11

Material: fusioLEN® PP-R / brass
Standards: DIN 16962, DIN EN ISO 15874
Colour: green

Article no.	d	l	l1	D	L	z	R	SW	kg	PU
1050020060	20	40.0	13.5	43.5	65.0	25.5	1/2"	29	0.204	10





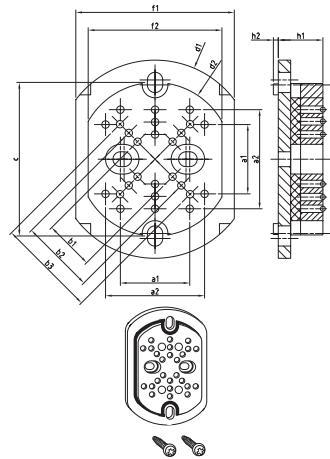
Back plate elbow for dry construction

brass (*stainless steel), socket welding — SDR 6 / 7.4 / 11

Material: fusioien® PP-R / brass
Standards: DIN 16962, DIN EN ISO 15874
Colour: green or stainless steel

Article no.	d	l	l1	D	D1	z	z1	R	kg	PU
1040016155	16	30.0	37.0	29.5	37.0	17.0	24.0	1/2"	0.081	10
1040020156	20	30.0	37.0	29.5	37.0	15.5	24.0	1/2"	0.079	10
1090020074 *	20	30.0	37.0	29.5	37.0	15.5	24.0	1/2"	0.078	10

*stainless steel

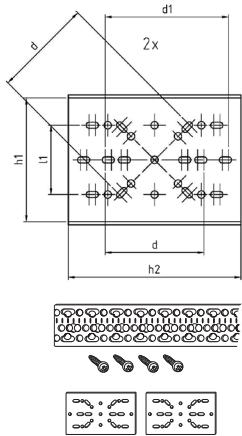


Sound insulation plate

for aquatherm green pipe back plate elbow

Material: PP
Colour: white

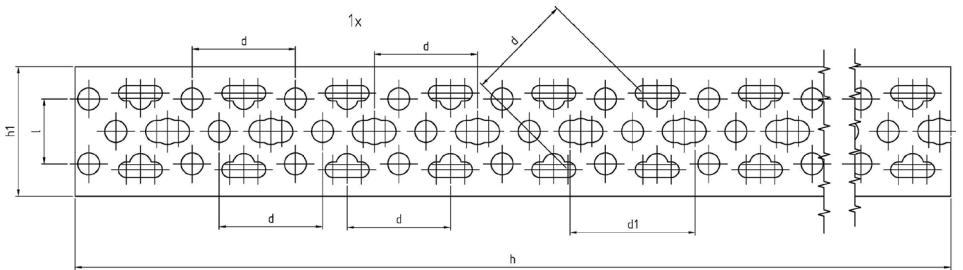
Article no.	a1	a2	b1	b2	b3	c	d1	d2	f1	f2	h1	h2	kg	PU
7020000015	28	40	20	30	40	62	80.0	62.0	64	54	18	2	0.058	2



Mounting plate galvanised

to fix back plate elbows as double connection includes 2 fixing plates and 4 screws

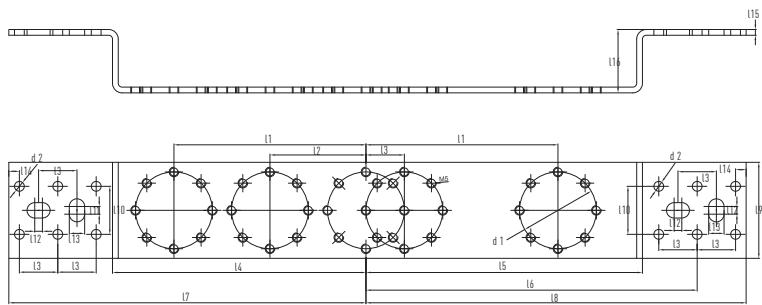
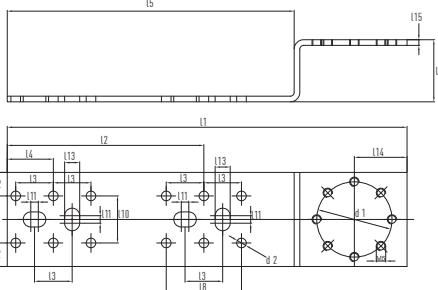
Article no.	d	d1	l	l1	h	h1	h2	kg	PU
7050000016	40	50.0	25	28.0	560	50	70	0.546	1



Mounting rail (double and single)

Material: iron / galvanised

Article no.	d1	d2	kg	PU
7050000017	40.0	5.1	0.412	2
7050000018	40.0	5.1	0.235	2

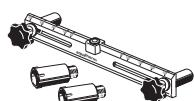
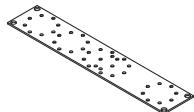
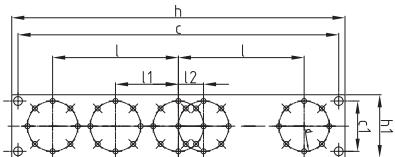


Mounting plate galvanised

to fix back plate elbows as double connection

Article no.	d	l	l1	l2	c	c1	h	h1	kg	PU
7050000020	40	100	50.0	20.0	255	40	265	50	0.221	1

not suitable for connection with sound insulation plate (art. no. 7020000015). We recommend mounting rail art. no. 7050000016

**Assembling jig**

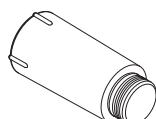
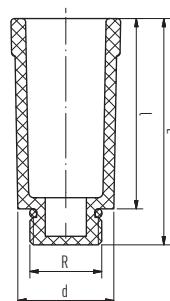
as water level with 2 plugs 1/2"

Article no.	kg	PU
9800050700	0.252	1

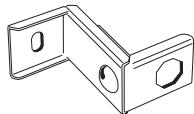
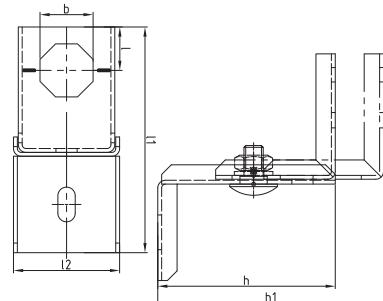
Plug for pressure tests

with gasket

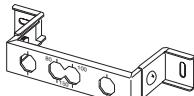
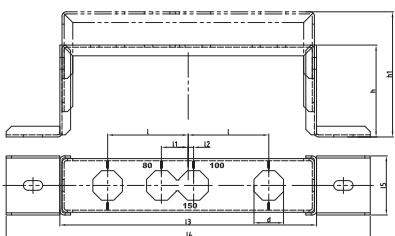
Article no.	d	l	L	R	kg	PU
9800050708	28	55.5	66.0	1/2"	0.022	10
9800050710	34	55.5	66.0	3/4"	0.027	10

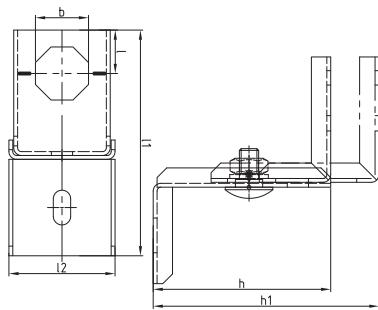
**Mounting unit, single**

Article no.	b	l	l1	l2	h	h1	kg	PU
705000002	27.5	118	22.5	55.0	92.5	122.5	0.278	1

**Mounting unit, double**

Article no.	b	l	l1	l2	h	h1	l3	l4	l5	kg	PU
705000001	27.5	75	25.0	5.0	92.5	122.5	239.0	339	55	0.630	1

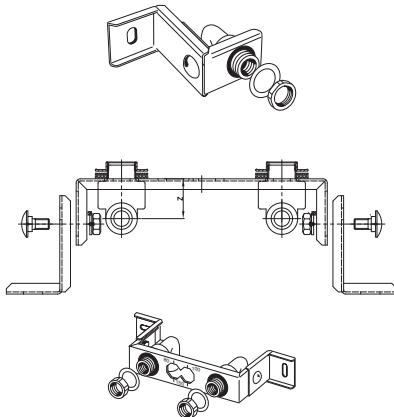




Mounting unit with one aquatherm green pipe transition elbow

Material: fusiolen® PP-R / brass, Iron / galvanised

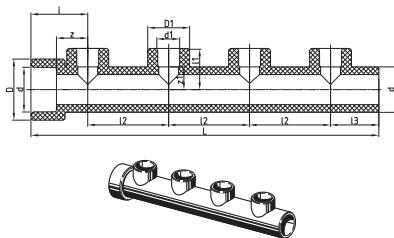
Article no.	b	l	l1	l2	h	h1	kg	PU
7050000004	27.5	22.5	118.0	55.0	92.5	122.5	0.434	1



Mounting unit with two aquatherm green pipe transition elbows

Material: fusiolen® PP-R / brass, Iron / galvanised

Article no.	b	l	l1	l2	z	h	h1	kg	PU
7050000003	27.5	75	25.0	5.0	37.5	92.5	122.5	0.942	1



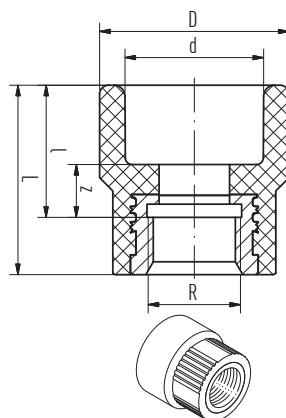
Four-port manifold

length: 245 mm, with 4 branches — SDR 6 / 7.4 / 9 / 11

Material:
Colour:
fusiolen® PP-R
green

Article no.	d	d1	l	l1	l2	l3	D	D1	L	z	z1	kg	PU
1090032032	32	16.0	40	29.0	57.0	36.0	43.0	29.5	245.0	22.0	16	0.148	1
1090032033	32	20.0	40	29.0	57.0	36.0	43.0	29.5	245.0	22.0	14.5	0.134	1

The four-port manifold can be shortened or extended by fusion with further four-port manifolds, if required.



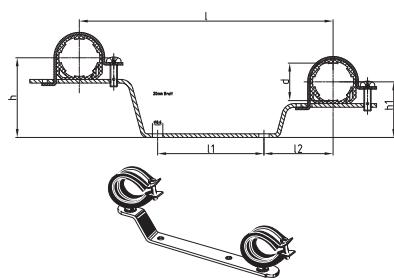
Manifold end piece with female thread

SDR 6 / 7.4 / 9 / 11

Material:
Standards:
Colour:
fusiolen® PP-R / brass
DIN 16962, DIN EN ISO 15874
green

Article no.	d	l	D	L	z	R	kg	PU
1090032034	32	30.0	43.0	43.0	12.0	1/2"	0.073	1

Transition piece as distributor pipe end piece with female thread.



Supporting strap for four-port manifold

with clamps, galvanised, double

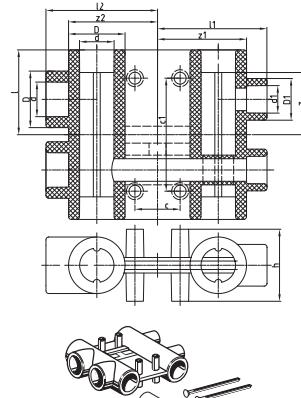
Material:
Colour:
steel/galvanised
zinc

Article no.	d	l	l1	l2	h	h1	kg	PU
9600060210	32	210.0	80.0	57.0	66.0	46.0	0.226	2

Distribution block plumbing

including 1 plug and 2 fasteners — SDR 6 / 7.4 / 11

Article no.	d	d1	l	l1	l2	D	D1	z	z1	z2	c	c1	cl	l3	h	kg	PU
1050025016	25	20.0	60	77.5	79.0	40.0	29.5	44.0	63	63.0	32	80	100	36.0	51	0.273	1

**Adhesive tape to protect against UV-radiation**

Article no.	Dimension	kg	PU
9700010871	width 50 mm length 10 m	0.133	1

aquatherm-PP-Primer

for aquatherm PP pipes

Article no.	Container	kg	PU
9700050230	Container: 1l	0.994	1
9700050231	Container: 10l	9.269	1

aquatherm special top coat

for aquatherm PP-Pipes

Article no.	Container	kg	PU
9700050232	black Container: 2,5l	3.007	1
9700050233	white Container: 2,5l	3.436	1

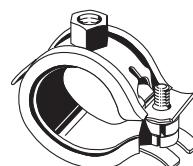
Pipe clamps

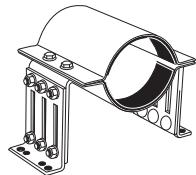
Material: steel

suitable for sliding and fixed point installation

Article no.	for pipe diameters	kg	PU
9600060516	16	0.045	50
9600060520	20	0.048	50
9600060525	25	0.051	50
9600060532	32	0.060	50
9600060540	40	0.067	50
9600060550	50	0.079	50
9600060563	63	0.091	25
9600060575	75	0.105	25
9600060590	90	0.128	25
9600060594	110	0.155	25
9600060595	125	0.212	25
9600060597	140	0.342	25
9600060650	200	1.014	1
9600060654	250	1.193	1
9600060658	315	1.618	1

Thread connection: M8 & M10 for 16 – 125 mm | M10 for 160 mm | M16 for 200 – 315 mm

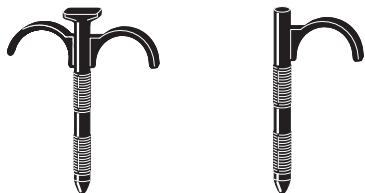




Pipe clamps suitable for fixed point installation

Material: steel

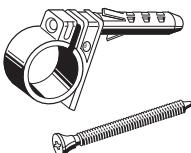
Article no.	for pipe diameters	kg	PU
9600060768	160	8.548	1
9600060770	200	9.449	1
9600060774	250	19.367	1
9600060778	315	22.753	1



Pipe fastening bow 16-32 mm

Material: PA

Article no.	for pipe diameters	kg	PU
7020016005	for pipes 16-32 mm L=45 mm	0.005	50
7020016006	for pipes 16-32 mm L=75 mm	0.007	50
7020016007	for pipes 16-32 mm L=45 mm	0.007	50
7020016008	for pipes 16-32 mm L=75 mm	0.009	50



Plastic pipe clamps 16-40 mm

Material: fusiolen® PP-R

Article no.	for pipe diameters	kg	PU
7090016010	for pipes 16 mm	0.007	50
7090020011	for pipes 20 mm	0.008	50
7090025012	for pipes 25 mm	0.016	30
7090032013	for pipes 32 mm	0.017	30
7040040014	for pipes 40 mm	0.020	30

aquatherm ti faser composite pipes à 5.8 m

for aquatherm green pipe ti SDR 9 MF RP, socket welding

faser composite pipe, 5.8 m length
with PUR rigid foam and coated with a
casing pipe made of PEHD

Article no.	Ø outside medium pipe d	Ø outside casing pipe D	PU [m]
1313032010	32	90.0	5.8
1313040012	40	110.0	5.8
1313050014	50	110.0	5.8
1313063016	63	125.0	5.8
1313075018	75	140.0	5.8
1313090020	90	160.0	5.8
1313110022	110	200.0	5.8
1313125024	125	225.0	5.8
1313160026 *	160	250.0	5.8

*butt welding

aquatherm green pipe ti SDR 9 in dimensions from 200 mm (medium pipe) available on request.

**aquatherm ti faser composite pipes à 11.6 m**

for aquatherm green pipe ti SDR 9 MF RP, socket welding

faser composite pipe, 11.6 m length
with PUR rigid foam and coated with a
casing pipe made of PEHD

Article no.	Ø outside medium pipe d	Ø outside casing pipe D	PU [m]
1313032110	32	90.0	11.6
1313040112	40	110.0	11.6
1313050114	50	110.0	11.6
1313063116	63	125.0	11.6
1313075118	75	140.0	11.6
1313090120	90	160.0	11.6
1313110122	110	200.0	11.6
1313125124	125	225.0	11.6
1313160126*	160	250.0	11.6

*butt welding

aquatherm green pipe ti SDR 9 in dimensions from 200 mm (medium pipe) available on request.

**aquatherm ti elbow 45° SL 500**

for aquatherm green pipe ti SDR 9 MF RP, socket welding

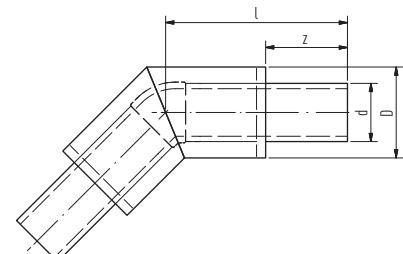
with PUR rigid foam and coated with a
casing pipe made of PEHD

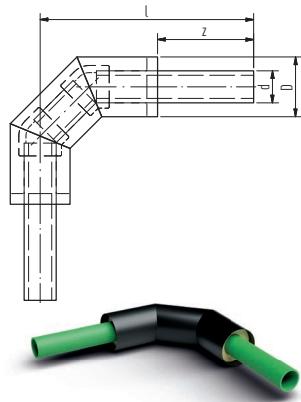
Article no.	Ø outside medium pipe d	Ø outside casing pipe D	z	l	kg	PU
1383032001	32	90.0	225.0	500	1.114	1
1383040002	40	110.0	225.0	500	1.516	1
1383050003	50	110.0	225.0	500	0.131	1
1383063004	63	125.0	225.0	500	2.485	1
1383075005	75	140.0	225.0	500	3.273	1
1383090006	90	160.0	225.0	500	4.434	1
1383110007	110	200.0	225.0	500	6.504	1
1383125008	125	225.0	225.0	500	8.407	1
1383160009 *	160	250.0	225.0	500	11.573	1

*butt welding

also available in design 15° and 30°.

aquatherm green pipe ti SDR 9 in dimensions from 200 mm (medium pipe) available on request.



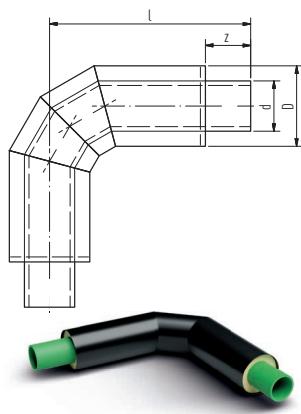
**aquatherm ti elbow 90° SL 500**

for aquatherm green pipe ti SDR 9 MF RP, socket welding

with PUR rigid foam and coated with a
casing pipe made of PEHD

Article no.	Ø outside medium pipe d	Ø outside casing pipe D	z	l	kg	PU
1383032040	32	90.0	225.0	500	1.120	1
1383040041	40	110.0	225.0	500	1.433	1
1383050042	50	110.0	225.0	500	1.812	1
1383063043	63	125.0	225.0	500	2.513	1
1383075044	75	140.0	225.0	500	3.294	1

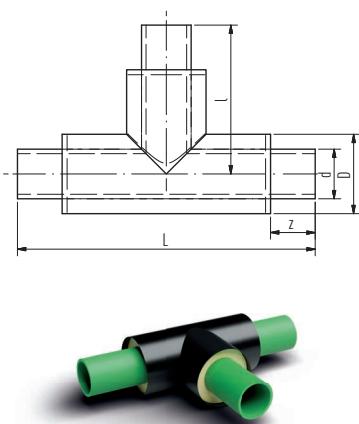
also available in design 60° and 75°

**aquatherm ti elbow 90° SL 1000**

for aquatherm green pipe ti SDR 9 MF RP, socket welding

with PUR rigid foam and coated with a
casing pipe made of PEHD

Article no.	Ø outside medium pipe d	Ø outside casing pipe D	z	l	kg	PU
1383032020	32	90.0	225.0	1000	2.582	1
1383040021	40	110.0	225.0	1000	3.770	1
1383050022	50	110.0	225.0	1000	4.293	1
1383063023	63	125.0	225.0	1000	6.000	1
1383075024	75	140.0	225.0	1000	7.341	1
1383090025	90	160.0	225.0	1000	8.988	1
1383110026	110	200.0	225.0	1000	14.523	1
1383125027	125	225.0	225.0	1000	18.239	1
1383160028 *	160	250.0	225.0	1000	24.112	1

*butt welding
also available in design 60° and 75°**aquatherm ti branch**

for aquatherm green pipe ti SDR 9 MF RP, socket welding

with PUR rigid foam and coated with a
casing pipe made of PEHD

Article no.	Ø outside medium pipe d	Ø outside casing pipe D	z	l	L	kg	PU
1363032001	32	90.0	225.0	500	1,000.0	1.633	1
1363040002	40	110.0	225.0	500	1,000.0	2.243	1
1363050003	50	110.0	225.0	500	1,000.0	2.500	1
1363063004	63	125.0	225.0	500	1,000.0	3.500	1
1363075005	75	140.0	225.0	500	1,000.0	4.712	1
1363090006	90	160.0	225.0	500	1,000.0	6.440	1
1363110007	110	200.0	225.0	500	1,000.0	9.323	1
1363125008	125	225.0	225.0	500	1,000.0	0.012	1
1363160009 *	160	250.0	225.0	500	1,000.0	0.016	1

*butt welding
aquatherm green pipe ti SDR 9 in dimensions from 200 mm (medium pipe) available on request.

aquatherm ti socket WTD

Article no.	Ø outside medium pipe d	Ø outside casing pipe D	l	PU
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socket welding: the fitting for the connection of the medium pipes is included in delivery

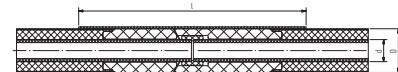
1390032022	32	90.0	600	1
1390040024	40	110.0	600	1
1390050026	50	110.0	600	1
1390063028	63	125.0	600	1
1390075030	75	140.0	600	1
1390090032	90	160.0	600	1
1390110034	110	200.0	600	1
1390125036	125	225.0	600	1

butt welding: no fitting is required for the connection of the medium pipes

1390160038	160	250.0	600	1
1390200040	200	315.0	600	1
1390250042	250	400.0	600	1
1390315044	315	450.0	600	1

Consists of shrink sleeve with PUR-rigid foam insulation elements and accessories, 750 mm total lengths.

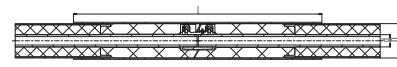
With hot-melt adhesive. Melting adhesive strips and casing melting film (enclosed) have to be applied in a separate step.

**aquatherm ti electrofusion socket TI WTD**

Article no.	Ø outside medium pipe d	Ø outside casing pipe D	l	PU
1390032046	32	90.0	600	1
1390040047	40	110.0	600	1
1390050048	50	110.0	600	1
1390063049	63	125.0	600	1
1390075050	75	140.0	600	1
1390090051	90	160.0	600	1
1390110052	110	200.0	600	1
1390125053	125	225.0	600	1
1390160054	160	250.0	600	1
1390200055	200	315.0	600	1
1390250056	250	400.0	600	1

Consists of shrink sleeve with PUR-rigid foam insulation elements and accessories, 750 mm total lengths.

With hot-melt adhesive. Melting adhesive strips and casing melting film (enclosed) have to be applied in a separate step.

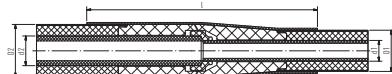




aquatherm ti insulation-socket-set

Article no.	\emptyset outside medium pipe d	\emptyset outside casing pipe D	PU
socket welding: the fitting for the connection of the medium pipes is included in delivery			
1340032114	32	90.0	1
1340040115	40	110.0	1
1340050116	50	110.0	1
1340063117	63	125.0	1
1340075118	75	140.0	1
1340090119	90	160.0	1
1340110120	110	200.0	1
1340125121	125	225.0	1
butt welding: no fitting is required for the connection of the medium pipes			
1340160122	160	250.0	1
1340200123	200	315.0	1
1340250124	250	400.0	1
1340315125	315	450.0	1

Consists of PUR-rigid foam elements and a fitting (socket up to 125 mm) depending on the dimension.
Required accessories for the installation: Mono Top 40 insulating tape and primer.



aquatherm ti reducing socket

socket welding

Article no.	\emptyset outside d2	\emptyset outside d1	\emptyset outside D1	\emptyset outside D2	l	PU
1340040103	40.0	32.0	90	110	900	1
1340050104	50.0	32.0	90	110	900	1
1340050105	50.0	40.0	110	110	900	1
1340063106	63.0	40.0	110	125	900	1
1340063107	63.0	50.0	110	125	900	1
1340075108	75.0	50.0	110	140	900	1
1340075109	75.0	63.0	125	140	900	1
1340090110	90.0	63.0	125	160	900	1
1340090111	90.0	75.0	140	160	900	1
1340110112	110.0	75.0	140	200	900	1
1340110113	110.0	90.0	160	200	900	1
1390125020	125.0	90.0	160	225	900	1
1390125021	125.0	110.0	200	225	900	1

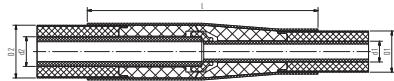
Consists of shrink sleeve with PUR-rigid foam insulation elements, fitting depending on dimension and accessories, 900 mm total lengths.

aquatherm ti reducing socket

for aquatherm green pipe ti SDR 9

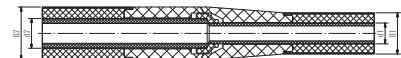
Article no.	Ø outside d2	Ø outside d1	Ø outside D1	Ø outside D2	l	PU
mutual socket welding						
2340160001	160.0	110.0	200	250	900	1
2340160003	160.0	125.0	225	250	900	1
2340200005	200.0	125.0	225	315	900	1
double-sided butt welding						
2340200007	200.0	160.0	250	315	900	1
2340250009	250.0	160.0	250	400	900	1
2340250011	250.0	200.0	315	400	900	1
2340315013	315.0	200.0	315	450	900	1
2340315015	315.0	250.0	400	450	900	1

Consists of shrink sleeve with PUR-rigid foam insulation elements, fitting depending on dimension and accessories, 900 mm total lengths.

**aquatherm ti reducing socket**

Article no.	Ø outside d2	Ø outside d1	Ø outside D1	Ø outside D2	PU
socket welding: up to 125 x 110mm. Larger sizes are socket weld one side, butt weld one side					
2340040030	40.0	32.0	90	110	1
2340050031	50.0	32.0	90	110	1
2340050032	50.0	40.0	110	110	1
2340063033	63.0	40.0	110	125	1
2340063034	63.0	50.0	110	125	1
2340075035	75.0	50.0	110	140	1
2340075036	75.0	63.0	125	140	1
2340090037	90.0	63.0	125	160	1
2340090038	90.0	75.0	140	160	1
2340110039	110.0	75.0	140	200	1
2340110040	110.0	90.0	160	200	1
2340125041	125.0	90.0	160	225	1
2340125042	125.0	110.0	200	225	1

Consists of PUR-rigid foam elements and fitting. Required accessories: Mono Top 40 insulating tape and primer.

**aquatherm ti mono top 40 insulation tape**

for post-insulation of connections with the aquatherm insulation-socket set

Article no.	length	PU
9702411000	TI width 50 mm length 15m	1
9702411001	TI width 100 mm length 15m	1

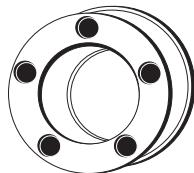
aquatherm ti primer

Article no.	Quantity	PU
9702411002	TI can 1l	1

**aquatherm ti closing collar**

Collar for closing the PUR-insulating layer from casing pipe to medium

Article no.	Quantity	PU
2390032001	Closing collar TI 32 mm MR90	1
2390050002	Closing collar TI 40-50 mm MR110	1
2390075003	Closing collar TI 63-75 mm MR125-140	1
2390090004	Closing collar TI 90 mm MR160	1
2390110005	Closing collar TI 110 mm MR200	1
2390125006	Closing collar TI 125 mm MR225	1
2390160007	Closing collar TI 160 mm MR250	1
2390200008	Closing collar TI 200 mm MR315	1
2390250009	Closing collar TI 250 mm MR400	1
2390315010	Closing collar TI 315/355 mm MR450/500	1

**aquatherm ti compact seals**

Pipe collar for wall duct

Article no.	Ø core drill hole	Ø outside medium pipe	Ø outside casing pipe	PU
9701214212	150	32	90	1
9701214214	200	50	110	1
9701214218	200	63	125	1
9701214220	200	75	140	1
9701214222	250	90	160	1
9701214224	300	110	20	1
9701214226	350	125	22	1
9701214230	350	160	25	1
9701214234	400	200	31	1
9701214238	500	250	40	1
9701214242	550	315	45	1

aquatherm ti warning tape

Colour: yellow / printing in black: "Attention district heating pipeline"

Article no.	Description	PU
9700050191	warning tape	1

aquatherm blue pipe

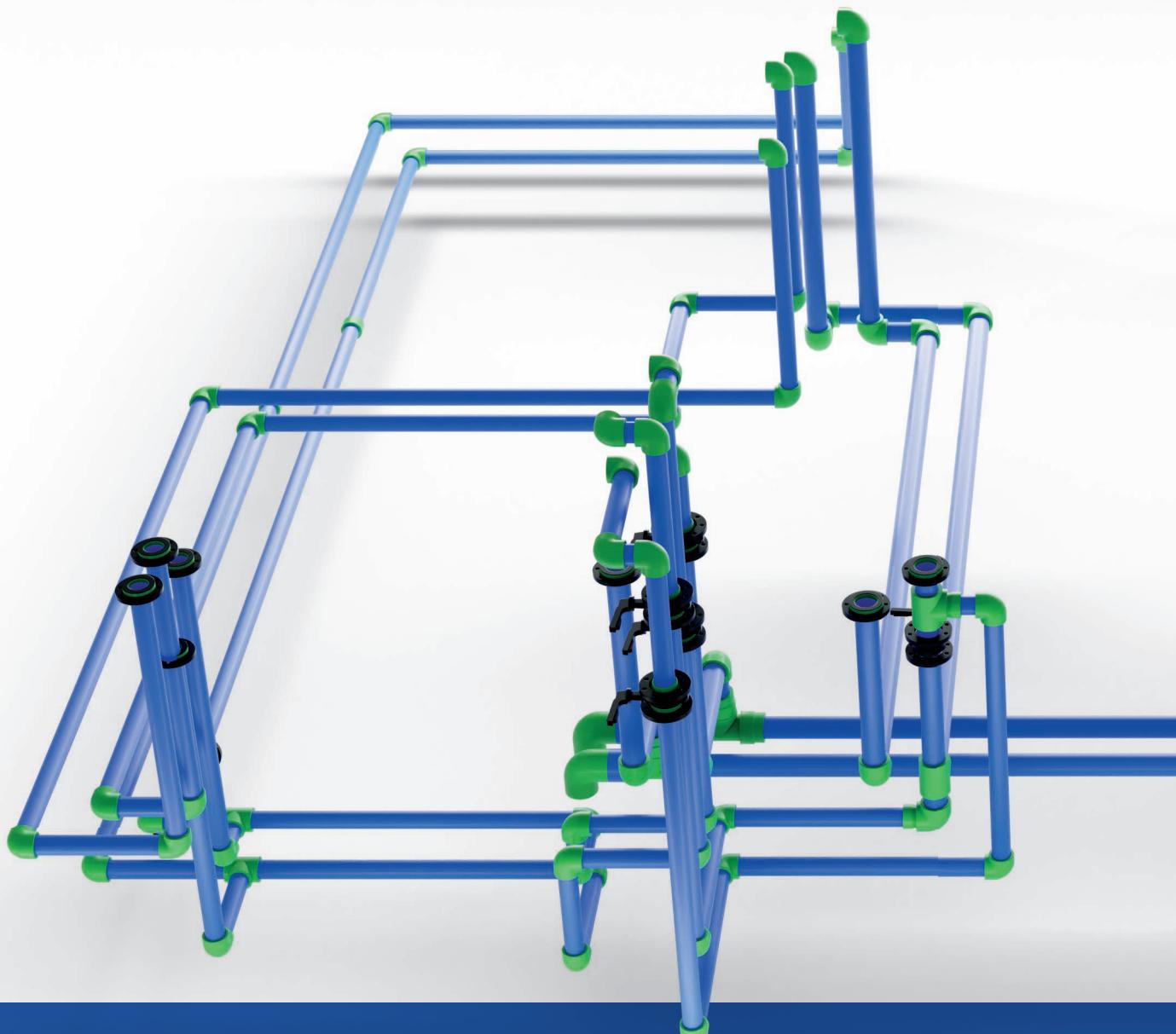
Pipe system made of polypropylene

aquatherm blue pipe made of corrosion-resistant polypropylene is a specialist for the transport of cooling and heating media in closed systems and is suitable for various industrial applications.

The physical properties of the plastic are adapted to the special requirements of the heating and cooling sector. It is characterised by its high temperature and pressure resistance. In addition, the thermal fusion welding method creates a fully homogeneous and materially cohesive unit ensuring maximum safety and service life.

The system contains – in combination with the aquatherm green pipe fittings – all components for the pipe installation of air conditioning and heating systems as well as for the plant engineering.

Application:

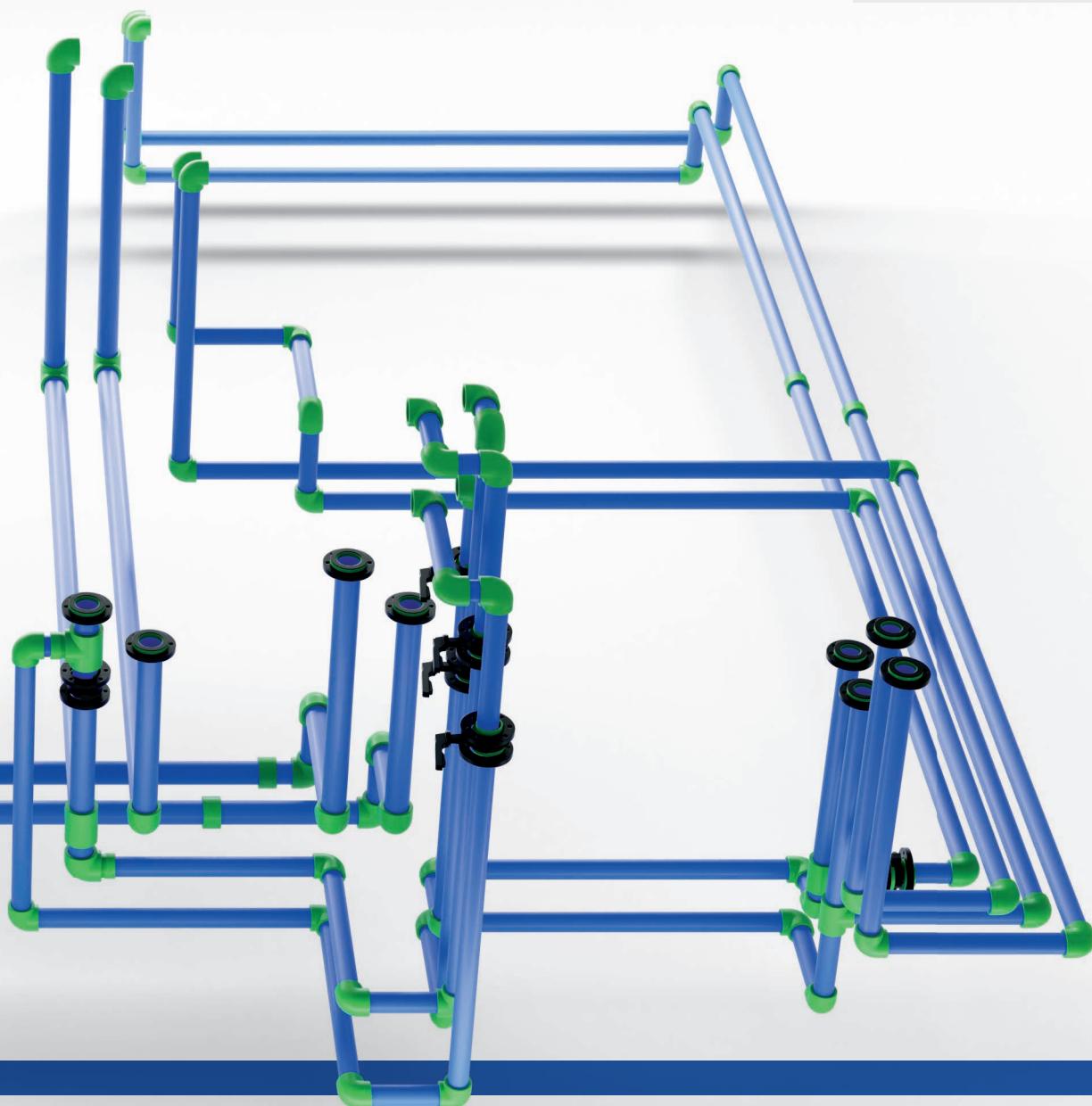


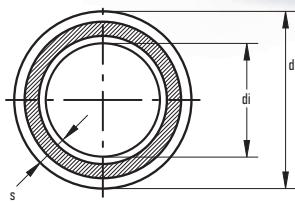
For heating and cooling and various industrial applications

	20	25	32	40	50	63	75	90	110	125	160	200	250	315	355	400	450	500	630
SDR 7.4 MF	●	●																	
SDR 7.4 MF UV	●	●																	
SDR 7.4 MF OT	●	●																	
SDR 9 MF RP			●																
SDR 9 MF RP UV			●																
SDR 9 MF RP OT			●																
SDR 9 MF RP TI			●																
SDR 9 MF RP OTTI			●																
SDR 11 S	●	●																	
SDR 11 MF RP			●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	
SDR 11 MF RP UV			●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	
SDR 11 MF RP OT			●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	
SDR 11 MF RP TI			●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	
SDR 11 MF RP OTTI			●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	
SDR 17.6 MF RP						●	●	●	●	●	●	●	●	●	●	●	●	●	●
SDR 17.6 MF RP UV						●	●	●	●	●	●	●	●	●	●	●	●	●	●
SDR 17.6 MF RP TI						●	●	●	●	●	●	●	●	●	●	●	●	●	●

Legend table abbreviations:

d	diameter in mm
D	diameter in mm
s	wall thickness in mm
di	internal diameter in mm
l/m	water content in litres/metre
kg/m	weight data in kg per metre
DN	diameter nominal
PU	packing unit in metre
SDR	standard dimension ratio
lengths	units in mm unless otherwise specified



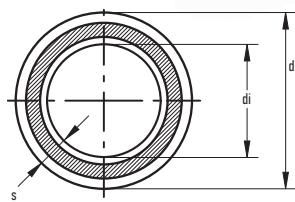


aquatherm blue pipe SDR 7.4 MF

MF = multi-layer, fibre-reinforced
socket welding

Material: fusiolex® PP-R / PP-RCT
Pipe series: SDR 7.4 / S 3.2
Standards: SKZ HR 3.28, ASTM F 2389,
CSA B 137.11, ISO 21003
Colour: blue
Packing unit: 4 m straight lengths

Article no.	d	s	di	l/m	kg/m	DN	PU [m]
2012020006	20	2.8	14.4	0.163	0.157	15	100
2012025008	25	3.5	18.0	0.254	0.244	20	100

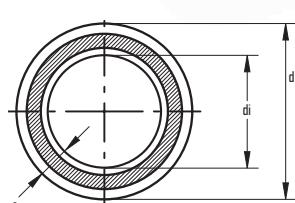


aquatherm blue pipe SDR 7.4 MF UV

MF = multi-layer, fibre-reinforced
UV = UV-resistant
socket welding

Material: fusiolex® PP-R
Pipe series: SDR 7.4 / S 3.2
Standards: SKZ HR 3.28, ASTM F 2389,
CSA B 137.11, ISO 21003
Colour: outside: black / inside: blue
Packing unit: 4 m straight lengths

Article no.	d	s	di	l/m	kg/m	DN	PU [m]
2212020006	20	2.8	14.4	0.163	0.210	15	100
2212025008	25	3.5	18.0	0.254	0.314	20	100



aquatherm blue pipe SDR 7.4 MF OT

MF = multi-layer, fibre-reinforced
OT = oxygen-tight
socket welding

Material: fusiolex® PP-R
Pipe series: SDR 7.4 / S 3.2
Standards: DIN 8077 / 78, DIN EN ISO 15874,
ASTM F 2389, CSA B 137.11, ISO 21003
Colour: blue
Packing unit: 4 m straight lengths

Article no.	d	s	di	l/m	kg/m	DN	PU [m]
2112020006	20	2.8	14.4	0.163	0.211	15	100
2112025008	25	3.5	18.0	0.254	0.316	20	100

aquatherm blue pipe SDR 9 MF RP

MF = multi-layer, fibre-reinforced
RP = raised pressure resistance
socket welding

Material: fusiolex® PP-R / PP-RCT
Pipe series: SDR 9 / S 4
Standards: SKZ HR 3.28, ASTM F 2389,
CSA B 137.11, ISO 21003
Colour: blue
Packing unit: 4 m straight lengths

Article no.	d	s	di	l/m	kg/m	DN	PU [m]
2013032010	32	3.6	24.8	0.539	0.334	25	40

**aquatherm blue pipe SDR 9 MF RP UV**

MF = multi-layer, fibre-reinforced
RP = raised pressure resistance
UV = UV-resistant
socket welding

Material: fusiolex® PP-R / PP-RCT
Pipe series: SDR 9 / S 4
Standards: SKZ HR 3.28, ASTM F 2389,
CSA B 137.11, ISO 21003
Colour: outside: black / inside: blue
Packing unit: 4 m straight lengths

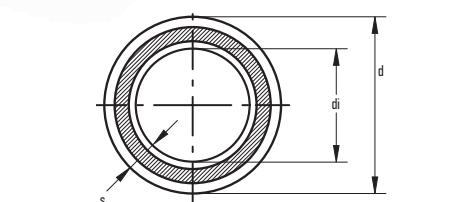
Article no.	d	s	di	l/m	kg/m	DN	PU [m]
2213032010	32	3.6	24.8	0.483	0.328	25	40

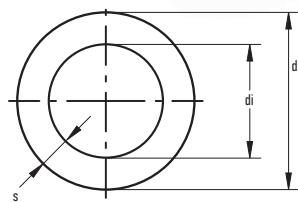
**aquatherm blue pipe SDR 9 MF RP OT**

MF = multi-layer, fibre-reinforced
RP = raised pressure resistance
OT = oxygen-tight
socket welding

Material: fusiolex® PP-R / PP-RCT
Pipe series: SDR 9 / S 4
Standards: DIN 8077 / 78, DIN EN ISO 15874,
ASTM F 2389, CSA B 137.11, ISO 21003
Colour: blue
Packing unit: 4 m straight lengths

Article no.	d	s	di	l/m	kg/m	DN	PU [m]
2113032010	32	3.6	24.8	0.483	0.328	25	0.328



**aquatherm blue pipe SDR 11 S**S = single-layer
socket welding

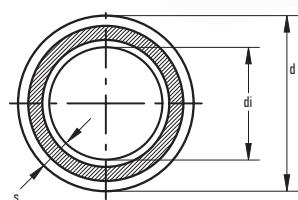
Material: fusiolen® PP-R
Pipe series: SDR 11 / S 5
Standards: DIN 8077 / 78, DIN EN ISO 15874,
ASTM F 2389, CSA B 137.11, NSF 14
Colour: blue
Packing unit: 4 m straight lengths

Article no.	d	s	di	l/m	kg/m	DN	PU [m]
2014020006	20	1.9	16.2	0.206	0.108	15	100
2014025008	25	2.3	20.4	0.327	0.165	20	100
2014020306 *	20	1.9	16.2	0.206	0.108	15	100
2014025308 *	25	2.3	20.4	0.327	0.165	20	100
2014032310 *	32	2.9	26.2	0.539	0.261	25	50

*Packing unit: in coils

**aquatherm blue pipe SDR 11 MF RP**MF = multi-layer, fibre-reinforced
RP = raised pressure resistance

Material: fusiolen® PP-R / PP-RCT
Pipe series: SDR 11 / S 5
Standards: SKZ HR 3.28, ASTM F 2389,
CSA B 137.11, ISO 21003
Colour: blue
Packing unit: ø 20 – 125 mm straight lengths 4 m
ø 160 – 630 mm straight lengths 5.8 m



Article no.	d	s	di	l/m	kg/m	DN	PU [m]
socket welding							
2014040012	40	3.7	32.6	0.834	0.430	32	40
2014050014	50	4.6	40.8	1.307	0.651	40	20
2014063016	63	5.8	51.4	2.074	1.062	50	20
2014075018	75	6.8	61.4	2.959	1.494	65	20
2014090020	90	8.2	73.6	4.252	2.141	80	12
2014110022	110	10.0	90.0	6.359	3.239	-	8
2014125024	125	11.4	102.2	8.199	4.092	100	4
butt welding							
2014160026 *	160	14.6	130.8	13.430	6.710	125	5.8
2014200028 *	200	18.2	163.6	21.010	10.442	150	5.8
2014250030 *	250	22.7	204.6	32.861	16.579	200	5.8
2014315032 *	315	28.6	257.8	52.172	26.223	250	5.8
2014355034 *	355	32.2	290.6	66.290	33.276	300	5.8
2014400036 *	400	36.3	327.6	84.290	42.266	300	5.8
2014450038 *	450	40.9	368.2	106.470	53.566	400	5.8

*5.8 m straight lengths

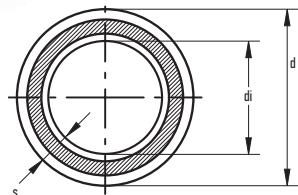
aquatherm blue pipe SDR 11 MF RP UV

MF = multi-layer, fibre-reinforced
RP = raised pressure resistance
UV = UV-resistant

Material: fusiolex® PP-R / PP-RCT
Pipe series: SDR 11
Standards: SKZ HR 3.28, ASTM F 2389,
 CSA B 137.11, ISO 21003
Colour: outside: black / inside: blue
Packing unit: ø 20 – 125 mm straight lengths 4 m
 ø 160 – 630 mm straight lengths 5.8 m

Article no.	d	s	di	l/m	kg/m	DN	PU [m]
socket welding							
2214040012	40	3.7	32.6	0.834	0.555	32	40
2214050014	50	4.6	40.8	1.307	0.827	40	20
2214063016	63	5.8	51.4	2.074	1.260	50	20
2214075018	75	6.8	61.4	2.959	1.712	65	20
2214090020	90	8.2	73.6	4.252	2.480	80	12
2214110022	110	10.0	90.0	6.359	3.693	-	8
2214125024	125	11.4	102.2	8.199	4.774	100	4
butt welding							
2214160026 *	160	14.6	130.8	13.430	7.181	125	5.8
2214200028 *	200	18.2	163.6	21.010	11.029	150	5.8
2214250030 *	250	22.7	204.6	32.861	17.312	200	5.8
2214315032 *	315	28.6	257.8	52.172	26.223	250	5.8
2214355034 *	355	32.2	290.6	66.292	34.315	300	5.8
2214400036 *	400	36.3	327.4	84.145	43.437	300	5.8
2214450038 *	450	40.9	368.2	106.423	54.883	400	5.8

*5.8 m straight lengths

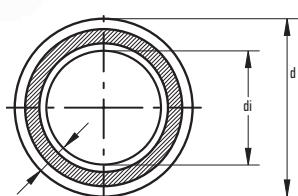
**aquatherm blue pipe SDR 11 MF RP OT**

MF = multi-layer, fibre-reinforced
RP = raised pressure resistance
OT = oxygen-tight

Material: fusiolex® PP-R / PP-RCT
Pipe series: SDR 11/S 5
Standards: DIN 8077 / 78, DIN EN ISO 15874,
 ASTM F 2389, CSA B 137.11, ISO 21003
Colour: blue
Packing unit: ø 20 – 125 mm straight lengths 4 m
 ø 160 – 250 mm straight lengths 5,8 m

Article no.	d	s	di	l/m	kg/m	DN	PU [m]
socket welding							
2214040012	40	3.7	32.6	0.834	0.562	32	40
2214050014	50	4.6	40.8	1.307	0.695	40	20
2214063016	63	5.8	51.4	2.074	1.279	50	20
2214075018	75	6.8	61.4	2.959	1.739	65	20
2214090020	90	8.2	73.6	4.252	2.533	80	12
2214110022	110	10.0	90.0	6.359	3.752	-	8
2214125024	125	11.4	102.2	8.199	4.201	100	4
butt welding							
2214160026 *	160	14.6	130.8	13.430	6.847	125	5.8
2214200028 *	200	18.2	163.6	21.010	10.520	150	5.8
2214250030 *	250	22.7	204.6	32.861	16.226	200	5.8

*5.8 m straight lengths



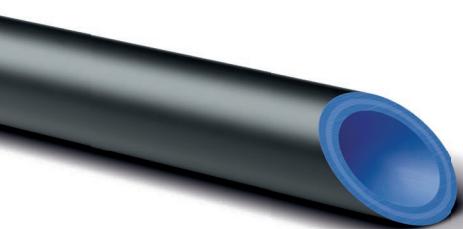


aquatherm blue pipe SDR 17.6 MF RP

MF = multi-layer, fibre-reinforced
RP = raised pressure resistance
butt welding

Material: fusiolex® PP-RCT
Pipe series: SDR 7.4 / S 3.2
Standards: SKZ HR 3.28, ASTM F 2389,
CSA B 137.11, ISO 21003
Colour: blue
Packing unit: 5.8 m straight lengths

Article no.	d	s	di	l/m	kg/m	DN	PU [m]
2017160026	160	9.1	141.8	15.792	4.390	150	5.8
2017200028	200	11.4	177.2	24.661	6.927	200	5.8
2017250030	250	14.2	221.6	38.568	10.636	250	5.8
2017315032	315	17.9	279.2	61.223	16.606	300	5.8
2017355034	355	20.1	314.8	77.832	21.589	350	5.8
2017400036	400	22.7	354.6	98.756	27.468	350	5.8
2017450038	450	25.5	399.0	125.036	34.716	400	5.8
2017500040	500	28.4	443.2	154.272	42.955	450	5.8
2017630042	630	35.7	558.6	245.070	68.044	500	5.8



aquatherm blue pipe SDR 17.6 MF RP UV

MF = multi-layer, fibre-reinforced
RP = raised pressure resistance
UV = UV-resistant
butt welding

Material: fusiolex® PP-R / PP-RCT
Pipe series: SDR 17.6 / 8.3
Standards: SKZ HR 3.28, ASTM F 2389,
CSA B 137.11, ISO 21003
Colour: outside: black / inside: blue
Packing unit: 5.8 m straight lengths

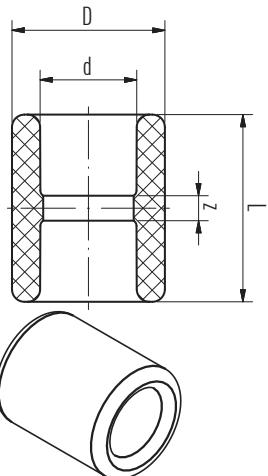
Article no.	d	s	di	l/m	kg/m	DN	PU [m]
2217160026	160	9.1	141.8	15.784	4.860	150	5.8
2217200028	200	11.4	177.2	24.649	7.514	200	5.8
2217250030	250	14.2	221.6	38.549	11.369	250	5.8
2217315032	315	17.9	279.2	61.193	17.529	300	5.8
2217355034	355	20.1	314.8	77.793	22.628	350	5.8
2217400036	400	22.7	354.6	98.707	28.639	350	5.8
2217450038	450	25.5	399.0	124.973	36.033	400	5.8
2217500040	500	28.4	443.2	154.195	44.418	450	5.8
2217630042	630	35.7	558.6	245.947	69.887	500	5.8

Socket

SDR 6 / 7.4 / 9 / 11 / 17.6

Material: fusiolein® PP-R
 Standards: DIN 16962, DIN EN ISO 15874
 Colour: green

Article no.	d	D	L	z	kg	PU
1040020002	20	27.0	32.0	3.0	0.008	10
1040025003	25	34.0	35.0	3.0	0.013	10
1040032004	32	43.0	40.5	4.5	0.026	5
1040040005	40	52.0	47.5	6.5	0.044	5
1040050006	50	68.0	53.0	6.0	0.084	5
1040063007	63	84.0	60.5	5.5	0.139	1
1040075008	75	100.0	66.5	6.5	0.226	1
1040090009	90	120.0	72.5	6.5	0.343	1
1040110010	110	147.0	82.0	8.0	0.581	1
1040125011	125	167.0	92.0	12.0	0.845	1

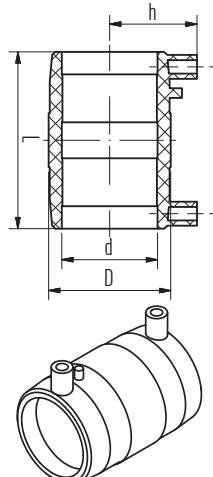
**Electrofusion socket**SDR 6 / 7.4 / 9 / 11 / 17.6
Electro-socket welding

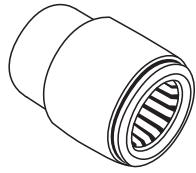
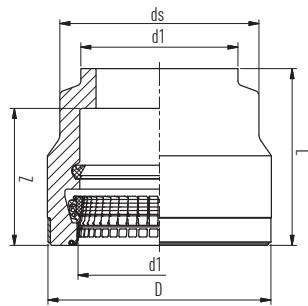
Material: fusiolein® PP-R
 Standards: DIN 16962, DIN EN ISO 15874
 Colour: green

Article no.	d	D	L	h	kg	PU
1040020094	20	31.5	70.0	36.0	0.049	1
1040025100	25	36.5	78.0	38.5	0.057	1
1040032101	32	45.0	80.0	42.5	0.077	1
1040040102	40	54.0	92.0	47.0	0.103	1
1040050103	50	65.0	103.0	52.0	0.142	1
1040063104	63	81.5	118.0	58.0	0.239	1
1040075105	75	96.0	130.0	64.5	0.347	1
1040090106	90	113.5	145.0	72.0	0.501	1
1040110107	110	139.0	160.0	82.5	0.821	1
1040125108	125	156.0	172.0	90.0	1.097	1
1040160109 *	160	197.0	186.0	109.5	1.754	1
1040200110 *	200	243.0	210.0	134.0	3.625	1
1040250111 *	250	315.0	250.0	170.0	7.142	1

do not use with 160 – 250 mm fittings

*do not use with aquatherm blue pipe MF OT





Push-fit adapter

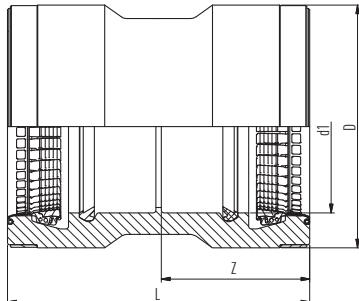
Material:
Standards:
Colour:

fusioLEN® PP-RP / EPDM
DIN EN ISO 15874
green

Article no.	d1	ds	D	L	z	kg	PU
SDR 11							
2054090000	90	112	152.0	170.0	140.0	1.200	1
2054110001	110	140	175.0	205.0	170.0	2.000	1
2054125002	125	161	190.0	210.0	172.0	2.300	1
2054160004	160	202	234.0	227.0	183.0	3.800	1
2054200006	200	250	285.0	285.0	231.0	6.500	1
2054250008	250	317	375.0	315.0	243.0	15.000	1
2054315010	315	400	450.0	355.0	275.0	24.000	1
2054355012	355	450	492.0	370.0	283.0	28.000	1
2054400014	400	500	540.0	390.0	300.0	34.000	1
2054450016	450	560	600.0	415.0	318.0	44.000	1
SDR 17.6							
2057125003	125	161	190.0	210.0	172.0	2.300	1
2057160005	160	202	234.0	227.0	183.0	3.800	1
2057200007	200	250	285.0	285.0	231.0	6.500	1
2057250009	250	295	355.0	315.0	243.0	11.500	1
2057315011	315	370	425.0	345.0	275.0	16.300	1
2057355013	355	415	470.0	360.0	283.0	20.000	1
2057400015	400	465	510.0	390.0	300.0	23.800	1
2057450017	450	520	565.0	400.0	318.0	27.800	1

Do not use for aquatherm blue pipe MF RP OT

Fittings and connecting parts e.g. elbows (45°/90°), T-pieces, Red. T-pieces etc. on request



Push-fit coupling

SDR 11 / 17.6

Material:
Standards:
Colour:

fusioLEN® PP-RP / EPDM
DIN EN ISO 15874
green

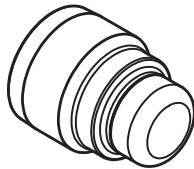
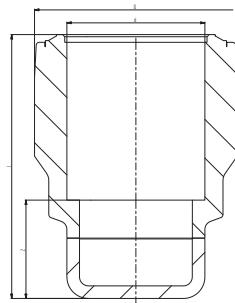
Article no.	d1	D	L	z	kg	PU
2054090020	90	152.0	285.0	140.0	2.300	1
2054110021	110	175.0	345.0	170.0	3.700	1
2054125022	125	190.0	350.0	172.0	4.300	1
2054160023	160	234.0	372.0	183.0	6.600	1
2054200024	200	285.0	470.0	231.0	11.000	1
2054250025	250	375.0	496.0	243.0	20.420	1
2054315026	315	450.0	560.0	275.0	40.200	1
2054355027	355	492.0	576.0	283.0	45.700	1
2054400028	400	540.0	610.0	300.0	54.800	1
2054450029	450	600.0	646.0	318.0	69.600	1

Do not use for aquatherm blue pipe MF RP OT

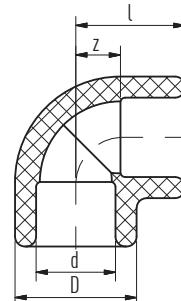
End cap with push-fit adapter

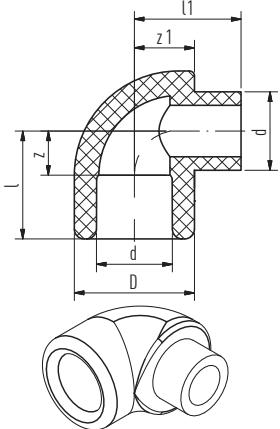
Article no.	d	l	D	z	kg	PU
SDR 11						
2054090030	90	236.5	152.0	87.5	1.647	1
2054110031	110	269	175.0	90.0	2.771	1
2054125032	125	291	190.0	110.0	3.368	1
2054160033	160	306	235.0	114.0	4.431	1
2054200034	200	374	285.0	134.0	7.570	1
2054250035	250	405	375.0	162.0	16.989	1
2054315036	315	425	450.0	150.0	28.200	1
2054355037	355	450	492.0	167.0	34.410	1
2054400038	400	460	540.0	160.0	41.190	1
2054450039	450	495	600.0	177.0	54.500	1
SDR 17.6						
2057160040	160	306	235.0	114.0	4.479	1
2057200041	200	374	285.0	134.0	7.425	1
2057250042	250	405	355.0	162.0	12.805	1
2057315043	315	415	425.0	140.0	20.800	1
2057355044	355	430	470.0	147.0	25.540	1
2057400045	400	465	510.0	165.0	29.800	1
2057450046	450	470	565.0	152.0	36.320	1

Do not use for aquatherm blue pipe MF RP OT

**Elbow 90° socket welding**

Article no.	d	l	D	z	kg	PU
SDR 6 / 7.4 / 9 / 11 / 17.6						
1080020041	20	25.5	27.0	11.0	0.013	10
1080025042	25	29.5	34.0	13.5	0.023	10
1080032043	32	35.0	43.0	17.0	0.043	5
1080040044	40	41.5	52.0	21.0	0.077	5
1080050045	50	49.5	68.0	26.0	0.162	5
1080063046	63	60.0	84.0	32.5	0.293	1
1080075047	75	68.5	100.0	38.5	0.445	1
1080090048	90	79.0	120.0	46.0	0.729	1
1080110049	110	93.0	147.0	56.0	1.292	1
1080125050	125	116.5	167.0	76.5	2.004	1

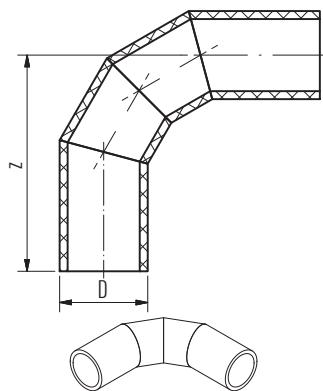
Material:
Standards:
Colour:fusiolein® PP-R
DIN 16962, DIN EN ISO 15874
green

**Elbow 90° female/male**

socket welding — SDR 6 / 7.4 / 9 / 11

Material: fusiolen® PP-R
 Standards: DIN 16962, DIN EN ISO 15874
 Colour: green

Article no.	d	l	l1	D	z	z1	kg	PU
1080020061	20	25.5	25.5	27.0	11.0	13.5	0.032	10
1080025062	25	29.5	29.5	34.0	13.5	17.0	0.023	10
1080032063	32	35.0	39.0	43.0	17.0	21.5	0.048	5
1080040064	40	41.5	45.5	52.0	21.0	26.0	0.080	5



pipe segments

Elbow 90° butt welding

Material: fusiolen® PP-R / PP-RCT
 Standards: DIN 16962, DIN EN ISO 15874
 Colour: blue / green

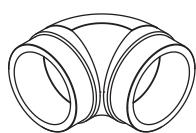
Article no.	D	z	kg	PU
SDR 11				
1084160052 *	160.0	145.0	1.956	1
1084200054 *	200.0	209.0	4.575	1
1084250056 *	250.0	240.0	7.180	1
2084315028	315.0	773.0	37.300	1
2084355032	355.0	833.0	57.074	1
2084400036	400.0	900.0	74.500	1
2084450040	450.0	975.0	89.080	1
SDR 17.6				
2087160021 *	160.0	145.0	1.512	1
2087200023 *	200.0	209.0	3.640	1
2087250025 *	250.0	240.0	6.011	1
2087315029	315.0	773.0	24.000	1
2087355033	355.0	833.0	32.000	1
2087400037	400.0	900.0	42.549	1
2087450041	450.0	975.0	62.200	1
2087500043	500.0	1,100.0	91.000	1
2087630045	630.0	1,295.0	164.600	1

*Injection molded fitting

There is a gradual conversion of the XXL-fittings made of pipe segments to an injection molded design. The table shows which articles are already available in new design at the time of printing this catalogue. In the aquatherm technews we will inform you of further changes, but first the current stock of the elbows made of pipe segments has to be sold.

All fittings, which are converted to the injection molding production, are still available on inquiry as special fittings made of pipe segments. No article numbers are defined for special fittings of any type.

Please note! Electrofusion sockets can not be processed directly with injection molded fittings. When using electrofusion sockets either segment welded special fittings must be used or pipe pieces must be welded to the injection molded fittings.



Injection molded fitting

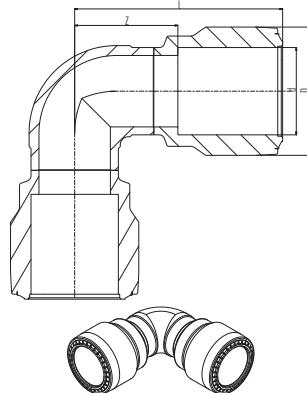
Elbow 90° with push-fit adapter

Fitting made of pipe segments

Article no.	d	l	D	z	kg	PU
SDR 11						
2054090100 *	90	248	152.0	99.0	3.290	1
2054110101 *	110	297	175.0	118.0	4.907	1
2054125102 *	125	324.5	190.0	143.5	6.996	1
2054160103 *	160	381	235.0	189.0	9.556	1
2054200104 *	200	503	285.0	263.0	17.575	1
2054250105 *	250	555	375.0	312.0	37.180	1
2054315106	315	875	450.0	600.0	85.850	1
2054355107	355	940	492.0	658.0	105.000	1
2054400018	400	1020	540.0	720.0	130.800	1
2054450109	450	1104	600.0	786.0	177.500	1
SDR 17.6						
2057160090 *	160	381	235.0	189.0	9.111	1
2057200091 *	200	503	285.0	263.0	16.640	1
2057250092 *	250	555	355.0	312.0	29.011	1
2057315093	315	875	425.0	600.0	56.600	1
2057355094	355	940	470.0	658.0	72.000	1
2057400095	400	1020	510.0	720.0	90.150	1
2057450096	450	1104	565.0	786.0	117.800	1

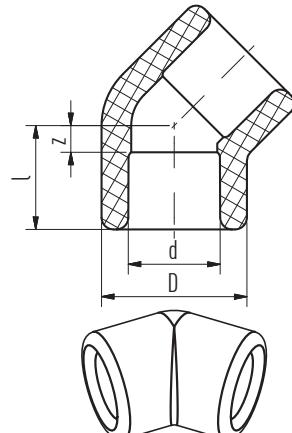
*Injection molded fitting (green)

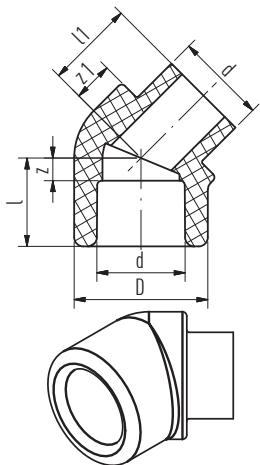
Do not use for aquatherm blue pipe MF RP OT

**Elbow 45° socket welding**

SDR 6 / 7.4 / 9 / 11 / 17.6

Article no.	d	l	D	z	kg	PU
1080020002	20	19.5	29.5	5.0	0.014	10
1080025003	25	22	34.0	6.0	0.018	10
1080032004	32	25	43.0	7.5	0.035	5
1080040005	40	30	52.0	9.5	0.053	5
1080050006	50	35	68.0	11.5	0.112	5
1080063007	63	41.5	84.0	14.0	0.227	1
1080075008	75	46.5	100.0	16.5	0.350	1
1080090009	90	52.5	120.0	19.5	0.568	1
1080110010	110	60.5	147.0	23.5	1.025	1
1080125011	125	67	167.0	27.0	1.329	1

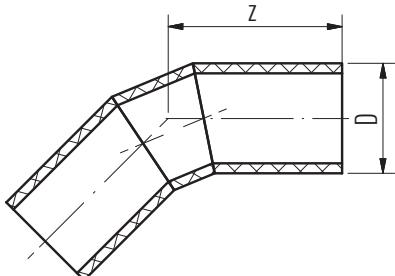


**Elbow 45° female/male**

socket welding — SDR 6 / 7.4 / 9 / 11

Material: fusioLEN® PP-R
 Standards: DIN 16962, DIN EN ISO 15874
 Colour: green

Article no.	d	l	l1	D	z	z1	kg	PU
1080020020	20	19.5	19.5	29.5	5.0	9.0	0.013	10
1080020021	25	22.0	22.0	34.0	6.0	8.5	0.017	10
1080032022	32	25.5	29.0	43.0	7.5	11.5	0.036	5
1080040023	40	30.0	33.0	52.0	9.5	13.5	0.057	5

**Elbow 45° butt welding**

pipe segments (**or injection molded fitting)

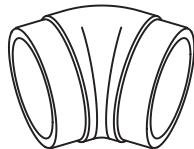
Material: fusioLEN® PP-RCT
 Standards: DIN 16962, DIN EN ISO 15874
 Colour: blue / green

Article no.	D	z	kg	PU
SDR 11				
1084160013	160.0	95.0	1.371	1
1084200015	200.0	146.0	3.310	1
1084250017	250.0	182.0	6.218	1
2084315026 *	315.0	498.0	27.100	1
2084355030 *	355.0	520.0	38.158	1
2084400034 *	400.0	548.0	44.712	1
2084450038 *	450.0	580.0	60.260	1
SDR 17.6				
2087160020 **	160.0	95.0	1.080	1
2087200022 **	200.0	146.0	1.990	1
2087250024 **	250.0	182.0	3.875	1
2087315027 *	315.0	498.0	18.000	1
2087355031 *	355.0	520.0	22.058	1
2087400035 *	400.0	548.0	30.800	1
2087450039 *	450.0	580.0	39.123	1
2087500042 *	500.0	665.0	55.112	1
2087630044 *	630.0	741.0	97.148	1

*mechanically stabilised through a fibre mix integrated in the middle layer of the fusioLEN® PP-RCT.

**Injection molded fitting (green)

pipe segments



injection molded fitting

There is a gradual conversion of the XXL-fittings made of pipe segments to an injection molded design. The table shows which articles are already available in new design at the time of printing this catalogue. In the aquatherm technews we will inform you of further changes, but first the current stock of the elbows made of pipe segments has to be sold. All fittings, which are converted to the injection molding production, are still available on inquiry as special fittings made of pipe segments. No article numbers are defined for special fittings of any type.

Please note! Electrofusion sockets can not be processed directly with injection molded fittings. When using electrofusion sockets either segment welded special fittings must be used or pipe pieces must be welded to the injection molded fittings.

Elbow 45°with push-fit adapter

Fitting made of pipe segments

Article no.	d	l	D	z	kg	PU
SDR 11						
2054090070 *	90	221.5	152.0	72.5	5.419	1
2054110071 *	110	264.5	175.0	85.5	7.482	1
2054125072 *	125	276	190.0	95.0	6.321	1
2054160073 *	160	331	235.0	139.0	8.971	1
2054200074 *	200	440	285.0	200.0	16.310	1
2054250075 *	250	497	375.0	254.0	36.218	1
2054315076	315	607	450.0	332.0	75.300	1
2054355077	355	638	492.0	355.0	82.650	1
2054400078	400	675	540.0	375.0	112.900	1
2054450079	450	719	600.0	401.0	148.500	1
SDR 17.6						
2057160080 *	160	331	235.0	139.0	8.680	1
2057200081 *	200	440	285.0	200.0	14.990	1
2057250082 *	250	497	355.0	254.0	26.875	1
2057315083	315	597	425.0	322.0	50.600	1
2057355084	355	628	470.0	345.0	62.058	1
2057400085	400	675	510.0	285.0	78.400	1
2057450086	450	704	565.0	386.0	94.723	1

*Injection molded fitting (green)

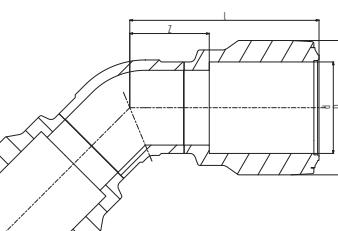
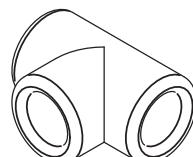
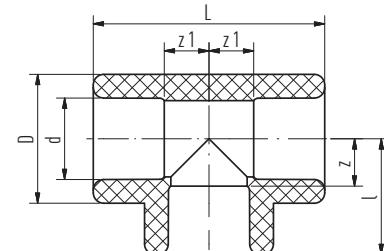
Do not use for aquatherm blue pipe MF RP OT

T-piece socket welding

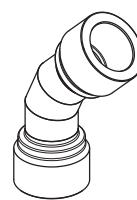
SDR 6 / 7.4 / 9 / 11 / 17.6

Article no.	d	l	D	L	z	z1	kg	PU
1060020016	20	25.5	27.0	51.0	11.0	11.0	0.017	10
1060025017	25	30.5	34.0	62.0	14.5	15.0	0.033	10
1060032018	32	33.5	43.0	70.0	15.5	17.0	0.054	5
1060040019	40	40.5	52.0	81.0	20.0	20.0	0.099	5
1060050020	50	49.5	68.0	99.0	26.0	26.0	0.177	5
1060063021	63	60.0	84.0	120.0	32.5	32.5	0.368	1
1060075022	75	68.5	100.0	137.0	38.5	38.5	0.541	1
1060090023	90	79.0	120.0	158.0	46.0	46.0	0.920	1
1060110024	110	93.0	147.0	186.0	56.0	56.0	1.598	1
1060125025	125	116.5	167.0	233.0	76.5	76.5	2.673	1

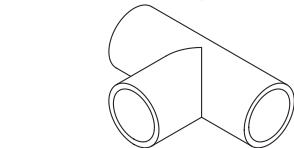
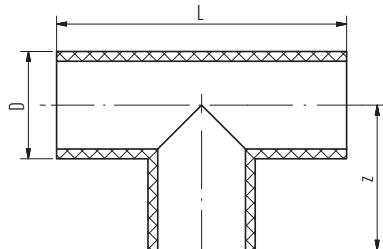
injection moulded fittings

Material:
Standards:
Colour:fusiolein® PP-R
DIN 16962, DIN EN ISO 15874
green

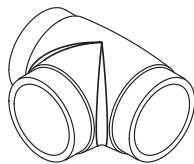
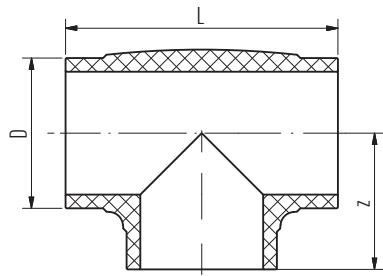
Injection molded fitting



Fitting made of pipe segments



pipe segments



Injection molded fitting

T-piece butt welding

Fitting made of pipe segments

Material: fusioLEN® PP-RCT
 Standards: DIN 16962, DIN EN ISO 15874
 Colour: green

Article no.	D	L	z	kg	PU
SDR 11					
2064315001	315.0	920.0	460.0	36.674	1
2064355002	355.0	960.0	480.0	40.000	1
2064400003	400.0	1,000.0	500.0	62.100	1
2064450004	450.0	1,050.0	525.0	82.792	1
SDR 17.6					
2067160010 *	160.0	290.0	145.0	2.348	1
2067200011 *	200.0	410.0	205.0	4.500	1
2067250012 *	250.0	486.0	243.0	8.868	1
2067315013	315.0	920.0	460.0	19.800	1
2067355014	355.0	960.0	480.0	27.500	1
2067400015	400.0	1,000.0	500.0	40.395	1
2067450016	450.0	1,050.0	525.0	45.400	1
2067500017	500.0	1,200.0	600.0	75.726	1
2067630018	630.0	1,330.0	665.0	122.500	1

*Injection molded fitting

There is a gradual conversion of the XXL-fittings made of pipe segments to an injection molded design. The table shows which articles are already available in new design at the time of printing this catalogue. In the aquatherm technews we will inform you of further changes, but first the current stock of the T-pieces made of pipe segments has to be sold.

All fittings, which are converted to the injection molding production, are still available on inquiry as special fittings made of pipe segments. No article numbers are defined for special fittings of any type.

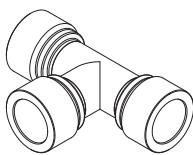
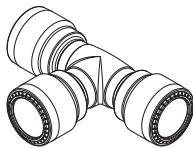
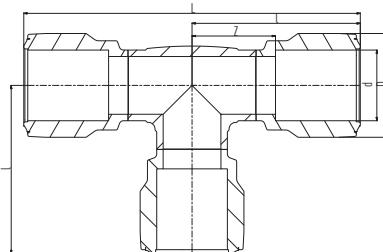
Please note! Electrofusion sockets can not be processed directly with injection molded fittings. When using electrofusion sockets either segment welded special fittings must be used or pipe pieces must be welded to the injection molded fittings.

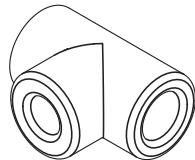
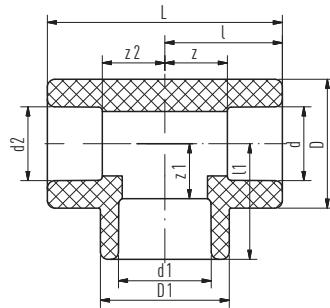
aquatherm T-piece with push-fit adapter

Article no.	d	l	D	L	z	kg	PU
SDR 11							
2054090050	90	248	152.0	496.0	99.0	4.765	1
2054110051	110	325.5	175.0	651.0	118.0	8.006	1
2054125052	125	325.5	190.0	651.0	144.5	10.162	1
2054160053	160	381	235.0	762.0	189.0	14.340	1
2054200054	200	499	285.0	998.0	259.0	25.599	1
2054250055	250	558	375.0	1,116.0	315.0	55.710	1
2054315056 *	315	645	450.0	1,290.0	370.0	92.450	1
2054355057 *	355	685	492.0	1,370.0	402.0	129.072	1
2054400058 *	400	725	540.0	1,450.0	425.0	165.100	1
2054450059 *	450	775	600.0	1,550.0	457.0	215.300	1
SDR 17.6							
2057160060	160	381	235.0	762.0	189.0	13.747	1
2057200061	200	499	285.0	998.0	259.0	24.000	1
2057250062 *	315	558	355.0	1,116.0	315.0	43.368	1
2057315063 *	315	635	425.0	1,270.0	360.0	68.700	1
2057355064 *	355	675	470.0	1,350.0	392.0	87.500	1
2057400065 *	400	725	510.0	1,450.0	425.0	111.795	1
2057450066 *	450	760	565.0	1,520.0	442.0	128.800	1

*pipe segments

Do not use for aquatherm blue pipe MF RP OT



**Red. T-piece, socket welding**

injection moulded fittings — SDR 6 / 7.4 / 9 / 11 / 17.6

Material:
Standards:
Colour:

fusiolex® PP-R
DIN 16962, DIN EN ISO 15874
green

Article no.	d	d1	d2	l	l1	D	D1	L	z	z1	z2	kg	PU
1060020033	20	25.0	20.0	31.0	30.5	34.0	34.0	62.0	16.5	14.5	16.5	0.040	10
1060025037	25	20.0	20.0	31.0	30.5	34.0	34.0	62.0	15.0	16.0	16.5	0.039	10
1060025038	25	20.0	25.0	31.0	30.5	34.0	34.0	62.0	15.0	16.0	15.0	0.036	10
1060032039	32	16.0	32.0	35.0	31.0	43.0	29.5	70.0	17.0	18.0	17.0	0.053	5
1060032040	32	20.0	20.0	36.8	37.0	43.0	43.0	73.5	18.8	22.5	22.3	0.076	5
1060032041	32	20.0	32.0	35.0	31.0	43.0	29.5	70.0	17.0	16.5	17.0	0.053	5
1060032042	32	25.0	25.0	35.0	34.5	43.0	43.0	70.0	17.0	18.5	19.0	0.069	5
1060032043	32	25.0	32.0	35.0	32.0	43.0	34.0	70.0	17.0	16.0	17.0	0.050	5
1060040044	40	20.0	40.0	41.5	36.0	52.0	34.0	83.0	21.0	21.5	21.0	0.091	5
1060040045	40	25.0	40.0	41.5	36.0	52.0	34.0	83.0	21.0	20.0	21.0	0.089	5
1060040046	40	32.0	40.0	42.0	40.5	52.0	52.0	84.0	21.5	22.5	21.5	0.092	5
1060050047	50	20.0	50.0	49.5	40.5	68.0	29.5	99.0	26.0	26.0	26.0	0.162	5
1060050048	50	25.0	50.0	49.5	44.5	68.0	34.0	99.0	26.0	28.5	26.0	0.158	5
1060050049	50	32.0	50.0	49.5	44.5	68.0	43.0	99.0	26.0	26.5	26.0	0.160	5
1060050050	50	40.0	50.0	49.5	49.5	68.0	68.0	99.0	26.0	29.0	26.0	0.161	5
1060063051	63	20.0	63.0	60.0	48.5	84.0	34.0	120.0	32.5	34.0	32.5	0.335	1
1060063052	63	25.0	63.0	60.0	48.5	84.0	34.0	120.0	32.5	32.5	32.5	0.331	1
1060063053	63	32.0	63.0	60.0	53.0	84.0	52.0	120.0	32.5	35.5	32.5	0.340	1
1060063054	63	40.0	63.0	60.0	53.0	84.0	52.0	120.0	32.5	33.0	32.5	0.332	1
1060063055	63	50.0	63.0	60.0	56.0	84.0	68.0	120.0	32.5	36.5	32.5	0.398	1
1060075056	75	20.0	75.0	68.5	54.5	100.0	34.0	137.0	38.5	40.0	38.5	0.501	1
1060075057	75	25.0	75.0	68.5	54.5	100.0	34.0	137.0	38.5	38.5	38.5	0.497	1
1060075058	75	32.0	75.0	68.5	59.0	100.0	52.0	137.0	38.5	41.0	38.5	0.505	1
1060075059	75	40.0	75.0	68.5	59.0	100.0	52.0	137.0	38.5	38.5	38.5	0.497	1
1060075060	75	50.0	75.0	68.5	66.0	100.0	84.0	137.0	38.5	42.5	38.5	0.550	1
1060075061	75	63.0	75.0	68.5	66.0	100.0	84.0	137.0	38.5	38.5	38.5	0.515	1
1060090062	90	32.0	90.0	79.0	64.0	120.0	43.0	158.0	46.0	46.0	46.0	0.880	1
1060090063	90	40.0	90.0	79.0	66.5	120.0	52.0	158.0	46.0	46.0	46.0	0.862	1
1060090064	90	50.0	90.0	79.0	69.5	120.0	68.0	158.0	46.0	46.0	46.0	0.905	1
1060090065	90	63.0	90.0	79.0	73.5	120.0	84.0	158.0	46.0	46.0	46.0	0.876	1
1060090066	90	75.0	90.0	79.0	76.0	120.0	100	158.0	46.0	46.0	46.0	0.991	1
1060110067	110	63.0	110.0	93.0	83.5	147.0	84.0	186.0	56.0	56.0	56.0	1.534	1
1060110068	110	75.0	110.0	93.0	86.0	147.0	100.0	186.0	56.0	56.0	56.0	1.517	1
1060110069	110	90.0	110.0	93.0	89.0	147.0	120.0	186.0	56.0	56.0	56.0	1.548	1
1060125070	125	75.0	125.0	116.5	106.5	167.0	100.0	233.0	76.5	76.5	76.5	2.427	1
1060125071	125	90.0	125.0	116.5	109.5	167.0	120.0	233.0	76.5	76.5	76.5	2.509	1
1060125072	125	110.0	125.0	116.5	113.5	167.0	147.0	233.0	76.5	76.5	76.5	2.563	1

Red. T-piece, socket- & butt welding

branch: socket welding

Material: fusioLEN® PP-R
 Standards: DIN 16962, DIN EN ISO 15874
 Colour: green

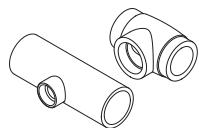
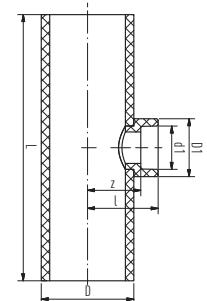
Article no.	D	d1	l	D1	L	z	kg	PU
SDR 11								
1064160074	160.0	75.0	122.0	100.0	460.0	92.0	3.140	1
1064160076	160.0	90.0	125.0	120.0	460.0	92.0	3.176	1
1064160078 *	160.0	125.0	120.0	167.0	290.0	80.0	2.842	1

*Injection molded fitting

There is a gradual conversion of the XXL-fittings made of pipe segments to an injection molded design. The table shows which articles are already available in new design. In the aquatherm technews we will inform you of further changes, but first the current stock of the red. T-pieces made of pipe segments has to be sold.

All fittings, which are converted to the injection molding production, are still available on inquiry as special fittings made of pipe segments. No article numbers are defined for special fittings of any type.

Please note! Electrofusion sockets can not be processed directly with injection molded fittings. When using electrofusion sockets either segment welded special fittings must be used or pipe pieces must be welded to the injection molded fittings.

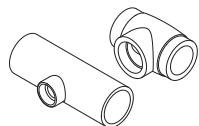
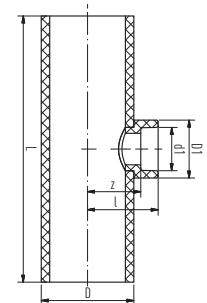
**aquatherm blue pipe red. T-piece,
socket & butt welding**

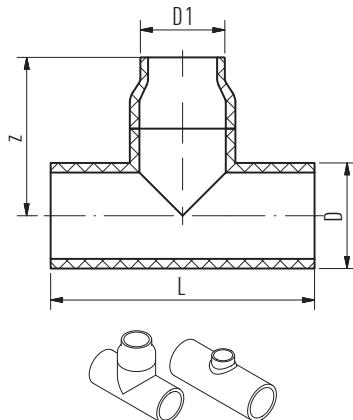
branch: socket welding, pipes with weld-in saddle

Material: fusioLEN® PP-R
 Standards: DIN 16962, DIN EN ISO 15874
 Colour: blue / green

Article no.	D	d1	l	D1	L	z	kg	PU
SDR 11								
2064200020	200.0	75.0	142.0	100.0	500.0	112.0	5.460	1
2064200021	200.0	90.0	145.0	120.0	500.0	112.0	5.580	1
2064200022	200.0	110.0	149.0	147.0	500.0	112.0	5.810	1
2064200023	200.0	125.0	155.0	167.0	500.0	115.0	6.100	1
2064250025	250.0	75.0	167.0	100.0	750.0	137.0	12.440	1
2064250026	250.0	90.0	170.0	120.0	750.0	137.0	12.420	1
2064250027	250.0	110.0	174.0	147.0	750.0	137.0	12.760	1
2064250028	250.0	125.0	180.0	167.0	750.0	140.0	13.030	1
2064315031	315.0	125.0	213.0	167.0	920.0	173.0	25.000	1
2064355035	355.0	125.0	233.0	167.0	960.0	193.0	32.500	1
2064400040	400.0	125.0	255.0	167.0	1,000.0	215.0	42.100	1
2064450046	450.0	125.0	280.0	167.0	1,050.0	240.0	55.700	1
SDR 17.6								
2067160060	160.0	75.0	122.0	100.0	460.0	92.0	2.227	1
2067160061	160.0	90.0	125.0	120.0	460.0	92.0	2.364	1
2067160062 *	160.0	125.0	120.0	167.0	290.0	80.0	2.309	1
2067200063	200.0	75.0	142.0	100.0	500.0	112.0	3.620	1
2067200064	200.0	90.0	145.0	120.0	500.0	112.0	3.742	1
2067200065	200.0	110.0	149.0	147.0	500.0	112.0	3.976	1
2067200066	200.0	125.0	155.0	167.0	500.0	115.0	4.269	1
2067250068	250.0	75.0	167.0	100.0	750.0	137.0	8.149	1
2067250069	250.0	90.0	170.0	120.0	750.0	137.0	8.274	1
2067250070	250.0	110.0	174.0	147.0	750.0	137.0	8.504	1
2067250071	250.0	125.0	180.0	167.0	750.0	140.0	9.000	1
2067315074	315.0	125.0	213.0	167.0	920.0	173.0	17.570	1
2067355078	355.0	125.0	233.0	167.0	960.0	193.0	21.500	1
2067400083	400.0	125.0	255.0	167.0	1,000.0	215.0	27.690	1
2067450089	450.0	125.0	280.0	167.0	1,050.0	240.0	36.470	1
2067500096	500.0	125.0	305.0	167.0	1,200.0	265.0	51.250	1
2067630104	630.0	125.0	370.0	167.0	1,330.0	330.0	89.170	1

pipes with weld-in saddle / *injection molded





aquatherm blue pipe SDR 11 red. T-piece, butt welding

branch: butt welding

Material:
Standards:
Colour:

fusioLEN® PP-R
DIN 16962, DIN EN ISO 15874
blue / green

Article no.	D	D1	L	Z	kg	PU
SDR 11						
2064200024	200.0	160	500.0	300.0	7.650	1
2064250029	250.0	160	750.0	375.0	19.030	1
2064250030	250.0	200	750.0	375.0	21.100	1
2064315032 *	315.0	160	920.0	237.5	25.000	1
2064315033	315.0	200	920.0	460.0	33.200	1
2064315034	315.0	250	920.0	460.0	31.500	1
2064355036 *	355.0	160	960.0	257.5	32.500	1
2064355037 *	355.0	200	960.0	267.5	30.200	1
2064355038	355.0	250	960.0	480.0	40.000	1
2064355039	355.0	315	960.0	480.0	40.000	1
2064400041 *	400.0	160	1,000.0	354.0	44.100	1
2064400042 *	400.0	200	1,000.0	318.0	44.100	1
2064400043 *	400.0	250	1,000.0	280.0	46.000	1
2064400044	400.0	315	1,000.0	500.0	57.790	1
2064400045	400.0	355	1,000.0	500.0	52.715	1
2064450047 *	450.0	160	1,050.0	379.0	57.900	1
2064450048 *	450.0	200	1,050.0	343.0	57.900	1
2064450049 *	450.0	250	1,050.0	305.0	57.900	1
2064450050 *	450.0	315	1,050.0	315.0	58.400	1
2064450051	450.0	355	1,050.0	525.0	62.491	1
2064450052	450.0	400	1,050.0	525.0	62.683	1

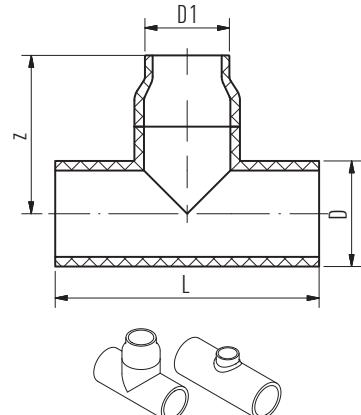
Pipe with reducer / *Pipe with weld-in saddle

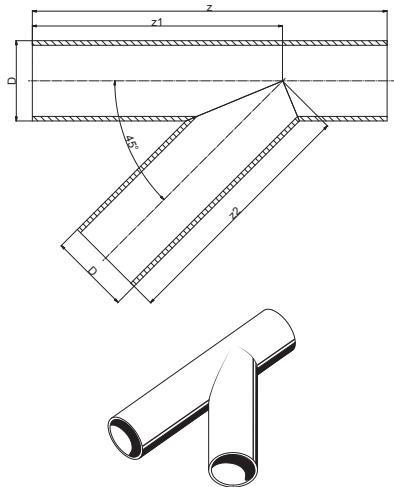
**aquatherm blue pipe SDR 17,6
red. T-piece, butt welding**

Material: fusiolex® PP-RCT
 Standards: DIN 16962, DIN EN ISO 15874
 Colour: blue / green

Article no.	D	D1	L	z	kg	PU
SDR 17,6						
2067200067	200.0	160	500.0	300.0	5.000	1
2067250072	250.0	160	750.0	375.0	11.600	1
2067250073	250.0	200	750.0	375.0	11.500	1
2067315075 *	315.0	160	920.0	237.5	16.500	1
2067315076	315.0	200	920.0	460.0	23.600	1
2067315077	315.0	250	920.0	460.0	22.600	1
2067355079 *	355.0	160	960.0	257.5	21.500	1
2067355080 *	355.0	200	960.0	267.5	21.900	1
2067355081	355.0	250	960.0	480.0	28.300	1
2067355082	355.0	315	960.0	480.0	30.500	1
2067400084 *	400.0	160	1,000.0	354.0	29.700	1
2067400085 *	400.0	200	1,000.0	318.0	29.700	1
2067400086 *	400.0	250	1,000.0	280.0	29.000	1
2067400087	400.0	315	1,000.0	500.0	30.667	1
2067400088	400.0	355	1,000.0	500.0	30.748	1
2067450090 *	450.0	160	1,050.0	379.0	37.000	1
2067450091 *	450.0	200	1,050.0	343.0	37.000	1
2067450092 *	450.0	250	1,050.0	305.0	37.000	1
2067450093 *	450.0	315	1,050.0	315.0	37.000	1
2067450094	450.0	355	1,050.0	525.0	50.500	1
2067450095	450.0	400	1,050.0	525.0	50.100	1
2067500097 *	500.0	160	1,200.0	404.0	53.400	1
2067500098 *	500.0	200	1,200.0	368.0	53.500	1
2067500099 *	500.0	250	1,200.0	330.0	53.500	1
2067500100	500.0	315	1,200.0	340.0	54.000	1
2067500101	500.0	355	1,200.0	600.0	57.039	1
2067500102	500.0	400	1,200.0	600.0	57.245	1
2067500103	500.0	450	1,200.0	600.0	57.365	1
2067630105 *	630.0	160	1,330.0	474.0	91.530	1
2067630106 *	630.0	200	1,330.0	438.0	91.500	1
2067630107 *	630.0	250	1,330.0	400.0	91.500	1
2067630108 *	630.0	315	1,330.0	405.0	92.350	1
2067630109	630.0	400	1,330.0	665.0	97.299	1
2067630110	630.0	450	1,330.0	665.0	97.703	1
2067630111	630.0	500	1,330.0	665.0	98.032	1

Pipe with reducer / *Pipe with weld-in saddle



**aquatherm blue pipe Y-pieces**

socket welding

Material:
Standards:
Colour:fusioLEN® PP-RCT
DIN16962-2
blue

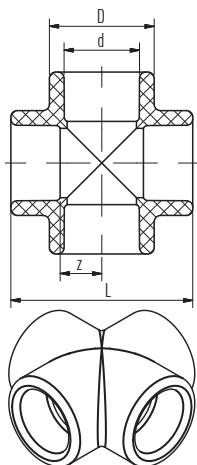
Article no.	D	z	z1	z2	kg	PU
SDR 11						
2084063001	63.0	560.0	380.0	380.0	0.843	1
2084075002	75.0	570.0	405.0	405.0	1.210	1
2084090003	90.0	577.0	412.0	412.0	1.750	1
2084110004	110.0	610.0	435.0	435.0	2.730	1
2084125005	125.0	665.0	475.0	475.0	3.840	1
2084160007 *	160.0	782.0	551.0	551.0	7.300	1
2084200009 *	200.0	925.0	650.0	650.0	13.360	1
2084250011 *	250.0	1,105.0	780.0	780.0	24.780	1
SDR 17.6						
2087125006	125.0	665.0	475.0	475.0	2.470	1
2087160008 *	160.0	782.0	551.0	551.0	4.700	1
2087200010 *	200.0	925.0	650.0	650.0	8.640	1
2087250012 *	250.0	1,105.0	780.0	780.0	16.010	1

*butt welding

Special fittings on demand, Mechanically stabilised through a fibre mix integrated in the middle layer of the fusioLEN® PP-RCT

Attention – please note!

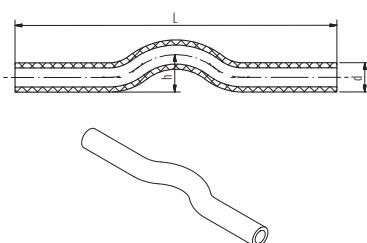
These branches are for special applications in unpressurized areas, e.g. in vacuum dewatering within shipbuilding.

**Cross**

socket welding — SDR 6 / 7.4 / 9 / 11

Material:
Standards:
Colour:fusioLEN® PP-R
DIN 16962, DIN EN ISO 15874
green

Article no.	d	D	L	z	kg	PU
1040020090	20	29.5	51.5	11.3	0.025	10
1040025091	25	34.0	59.0	13.5	0.035	10
1040032092	32	43.0	70.0	17.0	0.062	5
1040040093	40	52.0	83.0	21.0	0.099	5

**Cross over fitting**

socket welding — SDR 6 / 7.4 / 9 / 11

Material:
Standards:
Colour:fusioLEN® PP-R
DIN 16962, DIN EN ISO 15874
green

Article no.	d	L	h	kg	PU
1090020002	20	352.0	32.0	0.060	10
1090025003	25	352.0	37.5	0.091	10
1090032004	32	352.0	48.0	0.154	5

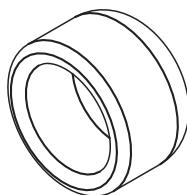
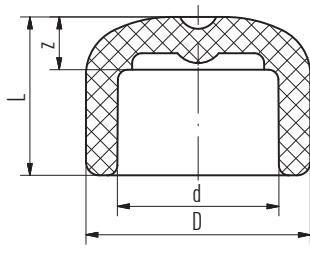
End cap

aquatherm blue pipe

End cap

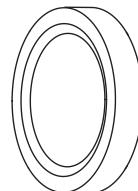
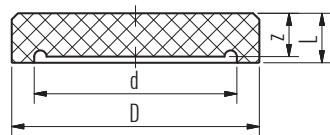
socket welding — SDR 6 / 7.4 / 9 / 11

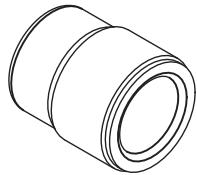
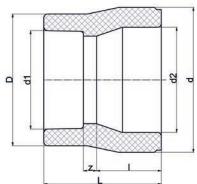
Article no.	d	D	L	z	kg	PU
1020020002	20	29.5	24.0	9.5	0.009	10
1020025003	25	34.0	24.0	8.0	0.011	10
1020032004	32	43.0	29.0	11.0	0.023	5
1020040005	40	52.0	38.0	17.5	0.042	5
1020050006	50	68.0	44.5	21.0	0.082	5
1020063007	63	84.0	52.0	24.5	0.146	1
1020075008	75	100.0	58.5	28.5	0.243	1
1020090009	90	120.0	67.5	34.5	0.365	1
1020110010	110	147.0	65.0	28.0	0.635	1
1020125011	125	167.0	82.0	42.0	0.872	1



End cap butt-welding

Article no.	D	d	L	z	kg	PU
SDR 11						
1024160013	160.0	130.8	70.0	14.6	0.631	1
1024200015	200.0	163.6	80.0	18.2	1.070	1
1024250017	250.0	204.6	90.0	22.7	1.989	1
1024315018	315.0	257.8	70.0	52.5	4.200	1
1024355019	355.0	290.6	80.0	67.5	6.410	1
1024400020	400.0	327.4	70.0	60.0	7.190	1
1024450021	450.0	368.2	80.0	70.0	10.500	1
SDR 17.6						
2027160001	160.0	141.8	70.0	9.1	0.679	1
2027200002	200.0	177.2	80.0	11.4	0.925	1
2027250003	250.0	221.6	90.0	14.2	1.305	1
2027315004	315.0	279.2	70.0	60.0	4.500	1
2027355005	355.0	314.8	70.0	60.0	5.540	1
2027400006	400.0	354.6	75.0	65.0	6.000	1
2027450007	450.0	399.0	70.0	56.0	8.520	1
2027500008	500.0	443.2	75.0	62.0	12.500	1
2027630009	630.0	558.6	90.0	78.0	23.500	1





Reducing socket, socket welding

double-sided socket welding — SDR 6 / 7.4 / 9 / 11 / 17.6

Material:
Standards:
Colour:

fusiolex® PP-R
DIN 16962, DIN EN ISO 15874
green

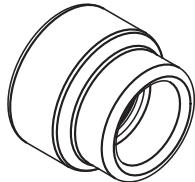
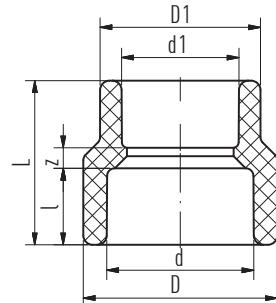
Article no.	d	d1	d2	l	D	L	z	kg	PU
1040025022	25	20.0	16.5	16.0	29.5	38.5	8.0	0.012	10
1040032023	32	20.0	21.5	18.0	29.5	37.5	5.0	0.015	5
1040032024	32	25.0	21.0	18.0	34.0	38.0	4.0	0.016	5
1040040025	40	20.0	26.5	20.5	29.5	45.0	10.0	0.025	5
1040040026	40	25.0	26.5	20.5	34.0	50.0	13.5	0.028	5
1040040027	40	32.0	26.5	20.5	43.0	50.0	11.5	0.032	5
1040050028	50	20.0	33.5	23.5	29.5	55.0	17.0	0.045	5
1040050029	50	25.0	33.5	23.5	34.0	55.0	15.5	0.044	5
1040050030	50	32.0	33.5	23.5	43.0	54.0	12.5	0.048	5
1040050031	50	40.0	33.5	23.5	52.0	53.0	9.0	0.053	5
1040063032	63	20.0	42.0	27.5	29.5	65.0	23.0	0.073	1
1040063033	63	25.0	42.0	27.5	34.0	65.0	21.5	0.071	1
1040063034	63	32.0	42.0	27.5	43.0	62.0	16.5	0.080	1
1040063035	63	40.0	42.0	27.5	52.0	64.5	16.5	0.089	1
1040063036	63	50.0	42.0	27.5	68.0	63.5	12.5	0.107	1
1040075037	75	40.0	50.0	30.0	52.0	69.5	19.0	0.131	1
1040075038	75	50.0	50.0	30.0	68.0	63.0	9.5	0.141	1
1040075039	75	63.0	50.0	30.0	84.0	71.0	13.5	0.170	1
1040075040	75	20.0	50.0	30.0	34.5	65.5	21.0	0.113	1
1040075041	75	25.0	50.0	30.0	34.5	65.5	19.5	0.111	1
1040075042	75	32.0	50.0	30.0	52.0	69.5	21.5	0.140	1
1040090043	90	50.0	60.0	33.0	68.0	75.0	18.5	0.193	1
1040090044	90	63.0	60.0	33.0	84.0	78.0	17.5	0.224	1
1040090045	90	75.0	60.0	33.0	100.0	81.5	18.5	0.273	1
1040110046	110	63.0	73.5	37.0	84.0	86.0	21.5	0.356	1
1040110047	110	75.0	73.5	37.0	100.0	89.0	22.0	0.383	1
1040110048	110	90.0	73.5	37.0	120.0	99.0	29.0	0.500	1
1040125049	125	75.0	84.0	40.0	100.0	101.0	31.0	0.518	1
1040125050	125	90.0	84.0	40.0	120.0	99.0	26.0	0.588	1
1040125051	125	110.0	84.0	40.0	147.0	112.0	35.0	0.832	1

Reducing socket female/female

double-sided socket welding — SDR 6 / 7.4 / 9 / 11 / 17.6

Material: fusioLEN® PP-R
 Standards: DIN 16962, DIN EN ISO 15874
 Colour: green

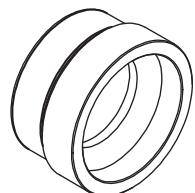
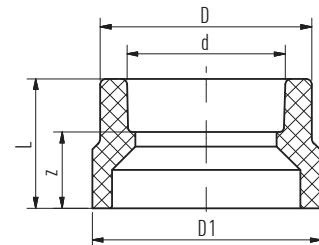
Article no.	d	d1	l	D	D1	L	z	kg	PU
1040040073	40	32.0	20.5	52.0	43.0	44.0	5.5	0.035	1
1040050074	50	32.0	23.5	68.0	43.0	53.0	11.5	0.066	1
1040050075	50	40.0	23.5	68.0	52.0	50.5	6.3	0.069	1
1040063076	63	40.0	27.5	84.0	52.0	61.0	13.0	0.115	1
1040063077	63	50.0	27.5	84.0	68.0	56.0	5.0	0.120	1
1040075078	75	50.0	30.0	100.0	68.0	68.0	14.5	0.192	1
1040075079	75	63.0	30.0	100.0	84.0	62.5	5.0	0.185	1
1040090080	90	63.0	33.0	120.0	84.0	74.0	13.5	0.276	1
1040090081	90	75.0	33.0	120.0	100.0	69.0	6.0	0.297	1
1040110082	110	75.0	37.0	147.0	100.0	85.0	18.0	0.516	1
1040110083	110	90.0	37.0	147.0	120.0	77.3	7.3	0.520	1
1040125084	125	90.0	40.0	167.0	120.0	91.0	18.0	0.749	1
1040125085	125	110.0	40.0	167.0	147.0	87.0	10.0	0.726	1

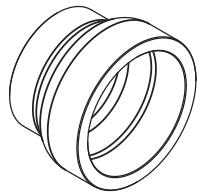
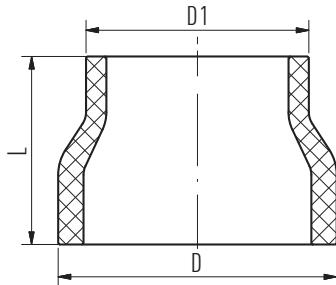
**Reducing socket, socket & butt welding**

one side socket welding, other side butt welding

Material: fusioLEN® PP-RCT
 Standards: DIN 16962, DIN EN ISO 15874
 Colour: green

Article no.	D1	d	D	L	z	kg	PU
SDR 11							
1044160053	160	110	147.0	90.0	53.0	0.673	1
1044160055	160	125	167.0	90.0	50.0	0.709	1
1044200057	200	125	167.0	135.0	95.0	1.341	1
SDR 17.6							
2047160001	160	110	147.0	90.0	53.0	0.589	1
2047160002	160	125	167.0	90.0	50.0	0.614	1
2047200003	200	125	167.0	135.0	95.0	1.055	1





Reducing socket, butt welding

double-sided butt welding

Material:
Standards:
Colour:

fusioien® PP-RCT
DIN 16962, DIN EN ISO 15874
green

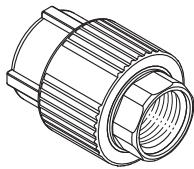
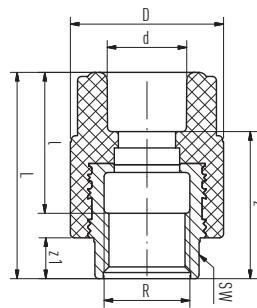
Article no.	D	D1	L	kg	PU
SDR 11					
1044200059	200.0	160	135.0	1.140	1
1044250061	250.0	160	172.5	2.152	1
1044250063	250.0	200	172.5	2.681	1
1044315065	315.0	250	225.0	4.690	1
1044355066	355.0	250	170.0	4.548	1
1044355067	355.0	315	160.0	4.401	1
1044400069	400.0	315	122.0	4.550	1
1044400070	400.0	355	110.0	4.620	1
1044450071	450.0	315	142.0	6.500	1
1044450072	450.0	355	132.0	6.500	1
1044450073	450.0	400	122.0	6.000	1
SDR 17.6					
2047200004	200.0	160	135.0	1.012	1
2047250005	250.0	160	172.5	1.500	1
2047250006	250.0	200	172.5	1.602	1
2047315008	315.0	200	225.0	2.886	1
2047315009	315.0	250	225.0	3.420	1
2047355010	355.0	250	170.0	4.480	1
2047355011	355.0	315	160.0	3.108	1
2047400012	400.0	250	152.0	3.240	1
2047400013	400.0	315	122.0	3.000	1
2047400014	400.0	355	112.0	2.500	1
2047450015	450.0	315	142.0	4.000	1
2047450016	450.0	355	132.0	4.000	1
2047450017	450.0	400	122.0	4.000	1
2047500018	500.0	315	172.0	6.500	1
2047500019	500.0	355	152.0	7.000	1
2047500020	500.0	400	142.0	6.500	1
2047500021	500.0	450	122.0	5.500	1
2047630022	630.0	400	192.0	14.500	1
2047630023	630.0	450	172.0	12.500	1
2047630024	630.0	500	152.0	11.000	1

Transition piece with female thread

with spanner flat — SDR 6 / 7.4 / 9 / 11

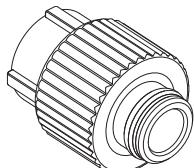
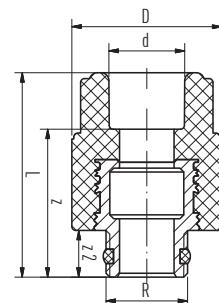
Article no.	d	l	D	L	z	z1	R	SW	kg	PU
1070020008	20	34.5	38.5	50.5	36.0	10.0	1/2"	24	0.078	10
1070020009	20	29.0	43.5	50.0	35.5	10.0	3/4"	31	0.112	10
1070025010	25	36.0	38.5	52.0	36.0	10.0	1/2"	24	0.081	10
1070025011	25	29.0	43.5	50.0	34.0	10.0	3/4"	31	0.109	10
1070032012	32	32.0	43.5	53.0	35.0	10.0	3/4"	31	0.114	5
1070032013	32	37.5	60.0	59.5	41.5	14.0	1"	39	0.239	5
1070040014	40	40.0	60.0	62.0	41.5	14.0	1"	39	0.227	5
1070040015	40	40.0	74.0	63.0	42.5	15.0	1 1/4"	50	0.385	5
1070050016	50	43.0	74.0	66.0	42.5	15.0	1 1/4"	50	0.404	5
1070050017	50	45.0	85.5	67.0	43.5	15.0	1 1/2"	55	0.418	5
1070063018	63	51.5	84.0	73.5	46.0	15.0	1 1/2"	55	0.442	1
1070063019	63	51.0	101.0	77.0	49.5	19.0	2"	67	0.600	1
1070075020	75	51.0	100.0	77.0	47.0	19.0	2"	67	0.608	1
1070032066 *	32	37.5	60.0	59.5	41.5	14.0	1"	39	0.232	5
1070040067 *	40	40.0	60.0	62.0	41.5	14.0	1"	39	0.219	5
1070040068 *	40	40.0	74.0	63.0	42.5	15.0	1 1/4"	50	0.331	5
1070050069 *	50	43.0	74.0	66.0	42.5	15.0	1 1/4"	50	0.351	5
1070050070 *	50	45.0	84.0	67.0	43.5	15.0	1 1/2"	55	0.445	5
1070063071 *	63	51.5	84.0	73.5	46.0	15.0	1 1/2"	55	0.425	1
1070063072 *	63	51.0	101.0	77.0	49.5	19.0	2"	67	0.196	1
1070075073 *	75	51.0	100.0	77.0	47.0	19.0	2"	67	0.676	1

*stainless steel

**Transition piece with male thread**

round, self sealing — SDR 6 / 7.4 / 11

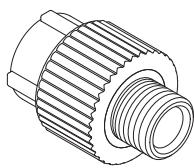
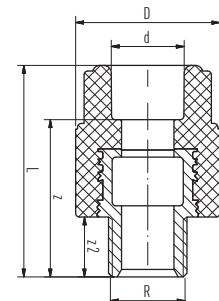
Article no.	d	d1	d2	D	L	z	z2	R	kg	PU
1070020051	20	21.0	14.0	38.5	52.5	38.0	12.0	1/2"	0.090	10
1070025052	25	21.0	14.0	38.5	54.0	38.0	12.0	1/2"	0.078	10
1070025053	25	26.5	18.0	38.5	53.5	37.5	13.0	3/4"	0.085	10

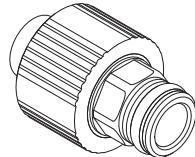
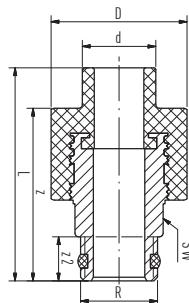
**Transition piece with male thread**

round — SDR 6 / 7.4 / 9 / 11

Article no.	d	D	L	z	z2	R	kg	PU
1070020022	20	38.5	56.5	42.0	16.0	1/2"	0.084	10
1070020023	20	38.5	57.5	43.0	17.0	3/4"	0.109	10
1070025024	25	38.5	58.0	42.0	16.0	1/2"	0.085	10
1070025025	25	38.5	57.5	41.5	17.0	3/4"	0.090	10
1070032026	32	38.5	59.5	41.5	17.0	3/4"	0.095	5
1070020074 *	20	38.5	56.5	42.0	16.0	1/2"	0.096	10
1070020075 *	20	38.5	57.5	43.0	17.0	3/4"	0.108	10
1070025076 *	25	38.5	58.0	42.0	16.0	1/2"	0.098	10
1070025077 *	25	38.5	57.5	41.5	17.0	3/4"	0.108	10
1070032078 *	32	38.5	59.5	41.5	17.0	3/4"	0.115	5

*stainless steel





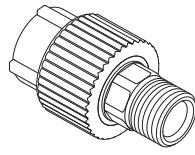
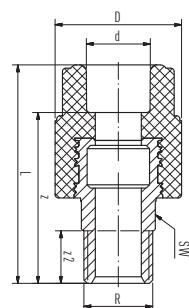
Transition piece with male thread

self sealing, with hex shaped threaded transition — SDR 6 / 7.4 / 11

Material:
Standards:
Colour:

fusioLEN® PP-R / brass
DIN 16962, DIN EN ISO 15874
green

Article no.	d	D	L	z	z2	R	SW	kg	PU
1070020056	20	38.5	63.5	49.0	13.0	1/2"	22	0.111	10



Transition piece with male thread

with spanner flat — SDR 6 / 7.4 / 9 / 11

Material: fusioLEN® PP-R / brass or stainless steel
Standards: DIN 16962, DIN EN ISO 15874
Colour: green

Article no.	d	D	L	z	z2	R	SW	kg	PU
1070020027	20	38.5	66.5	52.0	16.0	1/2"	22	0.104	10
1070020028	20	38.5	67.5	53.0	17.0	3/4"	24	0.129	10
1070025029	25	38.5	68.0	52.0	16.0	1/2"	21	0.107	10
1070025030	25	38.5	67.5	51.5	17.0	3/4"	24	0.103	10
1070032031	32	53.0	78.5	60.5	20.0	1"	32	0.216	5
1070032032	32	68.0	81.0	63.0	21.0	1 1/4"	42	0.318	5
1070040033	40	52.0	81.0	60.5	20.0	1"	32	0.222	5
1070040034	40	68.0	84.5	64.0	21.0	1 1/4"	42	0.324	5
1070050035	50	68.0	85.5	62.0	21.0	1 1/4"	42	0.351	5
1070050036	50	74.0	88.5	65.0	22.0	1 1/2"	46	0.425	5
1070063037	63	72.5	94.5	67.0	22.0	1 1/2"	46	0.467	1
1070063038	63	84.0	102.5	75.0	23.5	2"	50	0.685	1
1070075039	75	84.0	102.0	72.0	23.5	2"	50	0.733	1
1070075040	75	100.0	105.0	75.0	26.7	2 1/2"	65	0.970	1
1070090041	90	120.0	121.0	88.0	30.0	3"	85	1.326	1
1070110042	110	147.0	148.0	111.0	39.0	4"	105	2.730	1
1070032079 *	32	53.0	78.5	60.5	20.0	1"	32	0.204	5
1070032080 *	32	68.0	81.0	63.0	21.0	1 1/4"	41	0.360	5
1070040081 *	40	52.0	81.0	60.5	20.0	1"	32	0.251	5
1070040082 *	40	68.0	84.5	64.0	21.0	1 1/4"	41	0.362	5
1070050083 *	50	68.0	85.5	62.0	21.0	1 1/4"	41	0.389	5
1070050084 *	50	74.0	88.5	65.0	22.0	1 1/2"	46	0.480	5
1070063085 *	63	72.5	94.5	67.0	22.0	1 1/2"	46	0.523	1
1070063086 *	63	84.0	102.5	75.0	23.5	2"	50	0.708	1
1070075087 *	75	84.0	102.0	72.0	23.5	2"	50	0.699	1

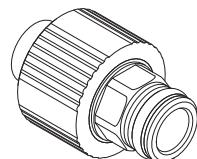
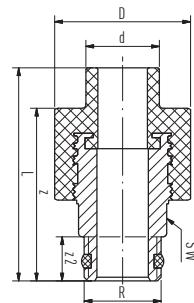
*stainless steel

Transition piece with male thread

self-sealing, with hex shaped threaded transition female/male
SDR 6 / 7.4 / 11

Article no.	d	D	L	z	z2	R	SW	kg	PU
1070020054	20	38.5	59.0	48.0	13.0	1/2"	22	0.107	10

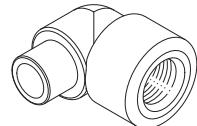
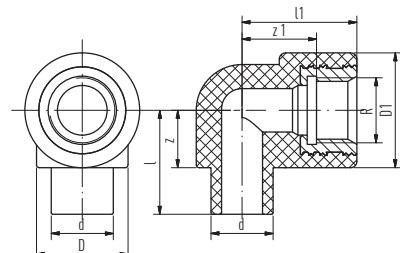
Material: fusioLEN® PP-R / brass
Standards: DIN 16962, DIN EN ISO 15874
Colour: green

**Transition elbow with female thread**

SDR 6 / 7.4 / 11

Article no.	d	l	l1	D	D1	z	z1	R	kg	PU
1070020097	20	33.5	37.0	29.5	37.0	18.5	24.0	1/2"	0.076	10

Material: fusioLEN® PP-R / brass
Standards: DIN 16962, DIN EN ISO 15874
Colour: green

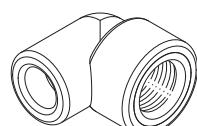
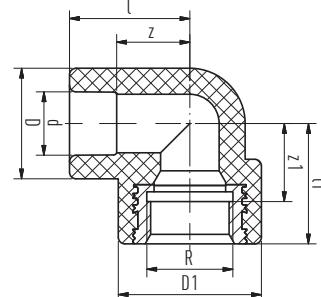
**Transition elbow with female thread**

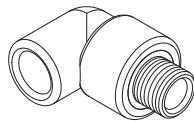
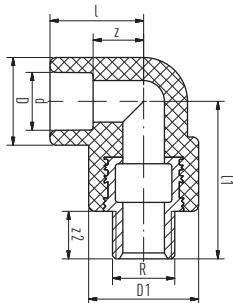
brass or stainless steel — SDR 6 / 7.4 / 9 / 11

Article no.	d	l	l1	D	D1	z	z1	R	kg	PU
1070020091	20	37.0	37.0	34.0	44.0	22.5	24.0	3/4"	0.102	10
1070020092	20	31.0	31.5	29.5	37.0	16.5	18.5	1/2"	0.076	10
1070025093	25	37.0	37.0	34.0	44.0	21.0	24.0	3/4"	0.100	10
1070025094	25	33.5	31.5	34.0	37.0	17.5	18.5	1/2"	0.075	10
1070032095	32	27.5	51.0	43.0	44.0	9.5	38.0	3/4"	0.104	5
1070032096	32	34.0	66.5	43.0	60.5	16.0	44.5	1"	0.249	5
1070020110 *	20	37.0	37.0	29.5	37.0	22.5	24.0	3/4"	0.095	10
1070020111 *	20	31.0	31.5	29.5	37.0	16.5	18.5	1/2"	0.081	10
1070025112 *	25	37.0	37.0	34.0	44.0	21.0	24.0	3/4"	0.101	10
1070025113 *	25	33.5	31.5	34.0	37.0	17.5	18.5	1/2"	0.082	10
1070032114 *	32	35.0	37.0	43.0	37.0	17.0	24.0	1/2"	0.112	5
1070032115 *	32	27.5	51.0	43.0	44.0	9.5	38.0	3/4"	0.097	5
1070032116 *	32	34.0	66.5	43.0	60.5	16.0	44.5	1"	0.240	5

*stainless steel

Material: fusioLEN® PP-R / brass or stainless steel
Standards: DIN 16962, DIN EN ISO 15874
Colour: green





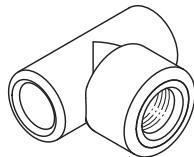
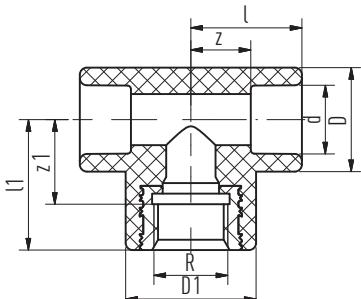
Transition elbow with male thread

brass or stainless steel — SDR 6 / 7.4 / 9 / 11

Material: fusiolein® PP-R / brass or stainless steel
 Standards: DIN 16962, DIN EN ISO 15874
 Colour: green

Article no.	d	l	l1	D	D1	z	z2	R	kg	PU
1070020099	20	31.5	53.0	29.5	37.0	17.0	16.0	1/2"	0.108	10
1070020100	20	31.5	54.0	34.0	38.0	17.0	17.0	3/4"	0.128	10
1070025101	25	31.5	54.0	34.0	38.0	15.5	17.0	3/4"	0.104	10
1070032102	32	27.5	68.0	43.0	38.0	9.5	17.0	3/4"	0.112	5
1070032103	32	31.0	85.5	43.0	52.0	13.0	20.0	1"	0.231	5
1070020117 *	20	31.5	53.0	29.5	37.0	17.0	16.0	1/2"	0.035	10
1070020118 *	20	31.5	54.0	34.0	38.0	17.0	17.0	3/4"	0.123	10
1070025119 *	25	31.5	54.0	34.0	38.0	15.5	17.0	3/4"	0.121	10
1070032120 *	32	27.5	68.0	43.0	38.0	9.5	17.0	3/4"	0.128	5

*stainless steel



Threaded branch tee with female thread

brass or stainless steel — SDR 6 / 7.4 / 9 / 11

Material: fusiolein® PP-R / brass or stainless steel
 Standards: DIN 16962, DIN EN ISO 15874
 Colour: green

Article no.	d	l	l1	D	D1	z	z1	R	kg	PU
1060020141	20	31.5	37.0	29.5	37.0	17.0	24.0	1/2"	0.086	10
1060020142	20	37.0	37.0	34.0	44.0	22.5	24.0	3/4"	0.121	10
1060025143	25	34.0	38.0	34.0	37.0	18.0	25.0	1/2"	0.090	10
1060025144	25	37.0	37.0	34.0	44.0	21.0	24.0	3/4"	0.109	10
1060032145	32	35.0	37.0	43.0	37.0	17.0	24.0	1/2"	0.103	5
1060032146	32	27.5	51.0	43.0	44.0	9.5	38.0	3/4"	0.111	5
1060032147	32	31.5	67.0	43.0	60.0	13.5	45.0	1"	0.255	5
1060040148	40	42.0	40.0	52.0	37.0	21.5	27.0	1/2"	0.142	5
1060040149	40	40.5	40.5	52.0	52.0	20.0	27.5	3/4"	0.147	5
1060040150	40	41.5	56.0	52.0	60.0	21.0	34.0	1"	0.276	5
1060050151	50	49.5	63.5	68.0	60.0	26.0	41.5	1"	0.385	5
1060050152	50	49.5	44.5	68.0	43.0	26.0	31.5	1/2"	0.237	5
1060050153	50	49.5	44.5	68.0	43.0	26.0	31.5	3/4"	0.243	5
1060020160 *	20	31.5	37.0	29.5	37.0	17.0	24.0	1/2"	0.087	10
1060020161 *	20	37.0	37.0	34.0	44.0	22.5	24.0	3/4"	0.108	10
1060025162 *	25	34.5	38.0	34.0	37.0	18.5	25.0	1/2"	0.093	10
1060025163 *	25	37.0	37.0	34.0	44.0	21.0	24.0	3/4"	0.111	10
1060032164 *	32	35.0	37.0	43.0	37.0	17.0	24.0	1/2"	0.113	5
1060032165 *	32	27.5	51.0	43.0	44.0	9.5	38.0	3/4"	0.111	5
1060032166 *	32	31.5	67.0	43.0	60.0	13.5	45.0	1"	0.082	5

*stainless steel

NOTICE: aquatherm green pipe-metal compound fittings are manufactured from fusiolein® PP-R and brass. Metal inserts, without hex shaped spanner flat, with 1/2" and 3/4" female are also available in stainless steel.

Transition piece with female thread

round, brass or stainless steel — SDR 6 / 7.4 / 9 / 11

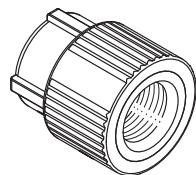
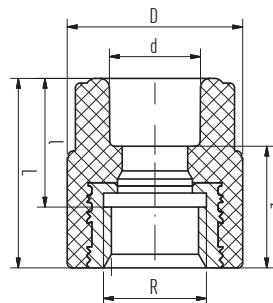
Material: fusiolen® PP-R / brass or stainless steel

Standards: DIN 16962, DIN EN ISO 15874

Colour: green

Article no.	d	l	D	L	z	R	kg	PU
1070020002	20	27.5	37.5	40.5	26.0	1/2"	0.064	10
1070020003	20	27.5	43.5	40.5	26.0	3/4"	0.089	10
1070025004	25	29.5	38.5	42.5	26.5	1/2"	0.065	10
1070025005	25	27.5	43.5	40.5	24.5	3/4"	0.087	10
1070032006	32	30.5	43.5	43.5	25.5	3/4"	0.092	5
1070020060 *	20	27.5	37.5	40.5	26.0	1/2"	0.069	10
1070020061 *	20	27.5	43.5	40.5	26.0	3/4"	0.090	10
1070025062 *	25	29.5	38.5	42.5	26.5	1/2"	0.069	10
1070025063 *	25	27.5	43.5	40.5	24.5	3/4"	0.086	10
1070032064 *	32	30.5	43.5	43.5	25.5	3/4"	0.092	5
1070032065 *	32	28.0	37.0	41.0	23.0	1/2"	0.078	5

*stainless steel

**Weld-in saddle for pressureless installation**

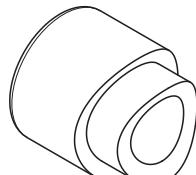
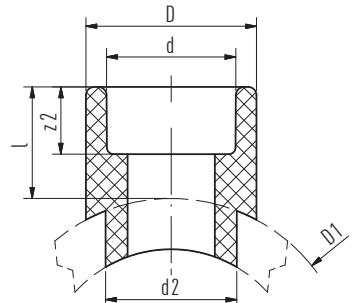
socket welding — SDR 6 / 7.4 / 9 / 11 / 17.6

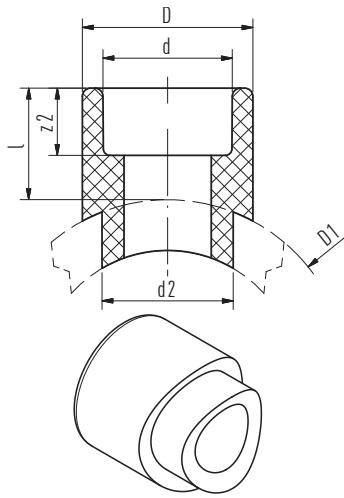
Material: fusiolen® PP-R
Standards: DIN 16962, DIN EN ISO 15874
Colour: green

Article no.	D1	d	d2	l	D	z2	kg	PU
1030040001 *	40	20	25.0	27.0	29.5	14.5	0.016	5
1030040002 *	40	25	25.0	28.5	34.0	16.0	0.017	5
1030050003	50	20	25.0	27.5	29.5	14.5	0.018	5
1030050004	50	25	25.0	28.5	34.0	16.0	0.019	5
1030063005	63	20	25.0	27.5	29.5	14.5	0.017	5
1030063006	63	25	25.0	28.5	34.0	16.0	0.019	5
1030063007	63	32	32.0	30.0	43.0	18.0	0.028	5
1030075008	75	20	25.0	27.5	29.5	14.5	0.018	5
1030075009	75	25	25.0	28.5	34.0	16.0	0.019	5
1030075010	75	32	32.0	30.0	43.0	18.0	0.028	5
1030075011	75	40	40.0	34.0	52.0	20.5	0.049	5
1030090012	90	20	25.0	27.5	29.5	14.5	0.018	5
1030090013	90	25	25.0	28.5	34.0	16.0	0.019	5
1030090014	90	32	32.0	30.0	43.0	18.0	0.029	5
1030090015	90	40	40.0	34.0	52.0	20.5	0.048	5
1030110016	110	20	25.0	27.5	29.5	14.5	0.019	5
1030110017	110	25	25.0	28.5	34.0	16.0	0.020	5
1030110018	110	32	32.0	30.0	43.0	18.0	0.030	5
1030110019	110	40	40.0	34.0	52.0	20.5	0.050	5
1030110020	110	50	50.0	34.0	68.0	23.5	0.091	5
1030125021	125	20	25.0	27.5	29.5	14.5	0.019	5
1030125022	125	25	25.0	28.5	34.0	16.0	0.020	5
1030125023	125	32	32.0	30.0	43.0	18.0	0.029	5
1030125024	125	40	40.0	34.0	52.0	20.5	0.050	5
1030125025	125	50	50.0	34.0	68.0	23.5	0.090	5
1030125026	125	63	63.0	38.0	84.0	27.5	0.149	5
1030160027	160	20	25.0	27.5	29.5	14.5	0.021	5
1030160028	160	25	25.0	28.5	34.0	16.0	0.023	5

*not for aquatherm blue pipe OT

continued on next page ...



**Weld-in saddle for pressureless installation**

(continued) socket welding — SDR 6 / 7.4 / 9 / 11 / 17.6

Material:
Standards:
Colour:fusiolex® PP-R
DIN 16962, DIN EN ISO 15874
green

Article no.	D1	d	d2	l	D	z2	kg	PU
1030160029	160	32	32.0	30.0	43.0	18.0	0.034	5
1030160030	160	40	40.0	34.0	52.0	20.5	0.054	5
1030160031	160	50	50.0	34.0	68.0	23.5	0.094	5
1030160032	160	63	63.0	38.0	84.0	27.5	0.157	5
1030160033	160	75	75.0	42.0	100.0	30.0	0.238	5
1030160034	160	90	90.0	45.0	120.0	33.0	0.360	5
1030250035	200-250	20	25.0	27.5	29.5	14.5	0.020	5
1030250036	200-250	25	25.0	28.5	34.0	16.0	0.021	5
1030250037	200-250	32	32.0	30.0	43.0	18.0	0.031	5
1030200038	200	40	40.0	34.0	52.0	20.5	0.049	5
1030200039	200	50	50.0	34.0	68.0	23.5	0.087	5
1030200040	200	63	63.0	37.5	84.0	27.5	0.146	5
1030200041	200	75	75.0	42.0	100.0	30.0	0.225	5
1030200042	200	90	90.0	45.0	120.0	33.0	0.356	5
1030200043	200	110	110.0	49.0	147.0	37.0	0.638	5
1030200044	200	125	125.0	55.0	167.0	40.0	0.862	5
1030250045	250	40	40.0	34.0	52.0	20.5	0.053	5
1030250046	250	50	50.0	34.0	68.0	23.5	0.090	5
1030250047	250	63	63.0	37.5	84.0	27.5	0.152	5
1030250048	250	75	75.0	42.0	100.0	30.0	0.222	5
1030250049	250	90	90.0	45.0	120.0	33.0	0.348	5
1030250050	250	110	110.0	49.0	147.0	37.0	0.602	5
1030250051	250	125	125.0	55.0	167.0	40.0	0.820	5
1030315052	315-355	63	63.0	37.5	84.0	27.5	0.153	1
1030315053	315-355	75	75.0	42.0	100.0	30.0	0.230	1
1030315054	315	90	90.0	45.0	120.0	33.0	0.363	1
1030315055	315	110	110.0	49.0	147.0	37.0	0.592	1
1030315056	315	125	125.0	55.0	167.0	40.0	0.830	1
1030355058	355	90	90.0	45.0	120.0	33.0	0.355	1
1030355059	355	110	110.0	49.0	147.0	37.0	0.586	1
1030355060	355	125	125.0	55.0	167.0	40.0	0.813	1
1030500062	400-500	75	75.0	42.0	100.0	30.0	0.216	1
1030450063	400-450	110	110.0	49.0	147.0	37.0	0.535	1
1030400064	400	125	125.0	55.0	167.0	40.0	0.693	1
1030500065	400-500	90	90.0	45.0	120.0	33.0	0.330	1
1030500066	450-500	125	125.0	55.0	167.0	40.0	0.671	1
1030630067	400-630	63	63.0	37.5	84.0	27.5	0.498	1
1030560068	500	110	110.0	49.0	147.0	37.5	0.533	1
1030630069	630	75	75.0	42.0	100.0	30.0	0.260	1
1030630070	630	90	90.0	45.0	120.0	33.0	0.350	1
1030630071	630	125	125.0	55.0	167.0	40.0	0.689	1
1030630072	630	110	110.0	49.0	147.0	37.0	0.567	1

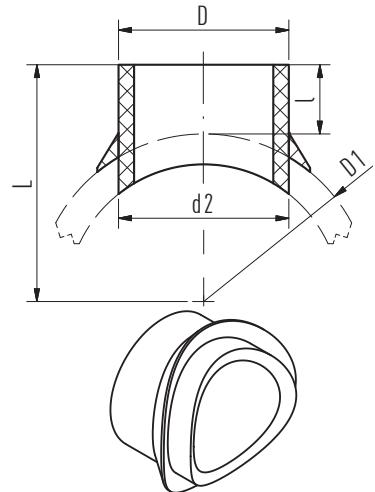
With weld-on surface and additional weld-in socket for the fusion with the inner pipe wall. The necessary tools for the fusion of aquatherm green pipe weld-in saddles are listed in the Tools chapter.

Weld-in saddle butt welding

for pressureless installation, butt welding

Article no.	D1	D	d2	l	L	kg	PU
SDR 9							
1033315073	315	160.0	160.0	80.0	237.5	0.831	1
1033355074	355	160.0	160.0	80.0	257.5	0.845	1
SDR 11							
1034315057	315	160.0	160.0	80.0	237.5	0.862	1
1034355061	355	160.0	160.0	80.0	257.5	0.867	1

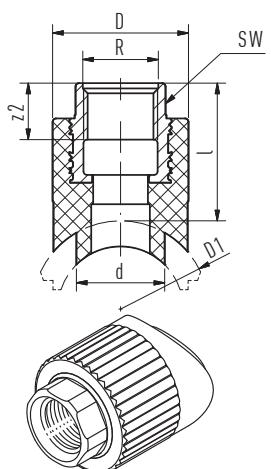
With weld-on surface and additional weld-in socket for the fusion with the inner pipe wall. The necessary tools for the fusion of aquatherm green pipe weld-in saddles are listed in the Tools chapter.

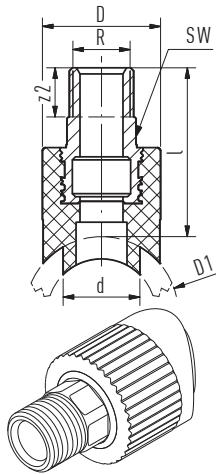
**Weld-in saddle with female thread**

for pressureless install., with spanner flat — SDR 6 / 7.4 / 9 / 11 / 17.6

Article no.	D1	d	l	D	z2	R	SW	kg	PU
1030040100 *	40	25	39.0	38.5	16.0	1/2"	24	0.088	5
1030050106	50	25	39.0	38.5	16.0	1/2"	24	0.090	5
1030063112	63	25	39.0	38.5	16.0	1/2"	24	0.089	5
1030075118	75	25	39.0	38.5	16.0	1/2"	24	0.083	5
1030090126	90	25	39.0	38.5	16.0	1/2"	24	0.090	5
1030110134	110	25	39.0	38.5	16.0	1/2"	24	0.089	5
1030125142	125	25	39.0	38.0	16.0	1/2"	24	0.092	5
1030160150	160	25	39.0	38.5	16.0	1/2"	24	0.092	5
1030250158	200-250	25	39.0	38.5	16.0	1/2"	24	0.092	5
1030040101	40	25	39.0	43.5	21.0	3/4"	31	0.107	5
1030050107	50	25	39.0	43.5	21.0	3/4"	31	0.110	5
1030063113	63	25	39.0	43.5	21.0	3/4"	31	0.109	5
1030075119	75	25	39.0	43.5	21.0	3/4"	31	0.109	5
1030090127	90	25	39.0	43.5	21.0	3/4"	31	0.110	5
1030110135	110	25	39.0	43.5	21.0	3/4"	31	0.110	5
1030125143	125	25	39.0	43.5	21.0	3/4"	31	0.112	5
1030160151	160	25	39.0	43.5	21.0	3/4"	31	0.112	5
1030250159	200-250	25	39.0	43.5	21.0	3/4"	31	0.112	5
1030075120	75	32	43.0	60.0	22.0	1"	39	0.223	5
1030090128	90	32	43.0	60.0	22.0	1"	39	0.223	5
1030110136	110	32	43.0	60.0	22.0	1"	39	0.223	5
1030125144	125	32	43.0	60.0	22.0	1"	39	0.224	5
1030160152	160	32	43.0	60.0	22.0	1"	39	0.226	5
1030250160	200-250	32	43.0	60.0	22.0	1"	39	0.244	5

*do not use with aquatherm blue pipe OT



**Weld-in saddle with male thread**

for pressureless install., with spanner flat — SDR 6 / 7.4 / 9 / 11 / 17.6

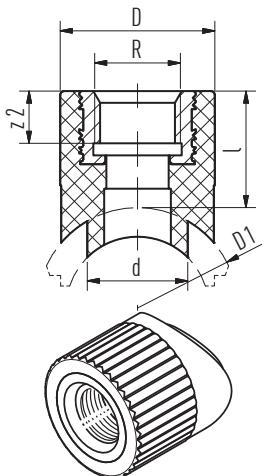
Material:
Standards:
Colour:

fusioien® PP-R / brass
DIN 16962, DIN EN ISO 15874
green

Article no.	D1	d	l	D	z2	R	SW	kg	PU
1030040102 *	40	25	55.0	38.5	16.0	1/2"	21	0.088	5
1030050108	50	25	55.0	38.5	16.0	1/2"	21	0.090	5
1030063114	63	25	55.0	38.5	16.0	1/2"	21	0.089	5
1030075121	75	25	55.0	38.5	16.0	1/2"	21	0.097	5
1030090129	90	25	55.0	38.5	16.0	1/2"	21	0.090	5
1030110137	110	25	55.0	38.5	16.0	1/2"	21	0.089	5
1030125145	125	25	55.0	38.5	16.0	1/2"	21	0.092	5
1030160153	160	25	55.0	38.5	16.0	1/2"	21	0.092	5
1030040103 *	40	25	56.0	43.5	17.0	3/4"	24	0.107	5
1030050109	50	25	56.0	43.5	17.0	3/4"	24	0.110	5
1030063115	63	25	56.0	43.5	17.0	3/4"	24	0.109	5
1030075122	75	25	56.0	43.5	17.0	3/4"	24	0.109	5
1030090130	90	25	56.0	43.5	17.0	3/4"	24	0.110	5
1030110138	110	25	56.0	43.5	17.0	3/4"	24	0.110	5
1030125146	125	25	56.0	43.5	17.0	3/4"	24	0.112	5
1030160154	160	25	56.0	43.5	17.0	3/4"	24	0.112	5

*do not use with aquatherm blue pipe OT

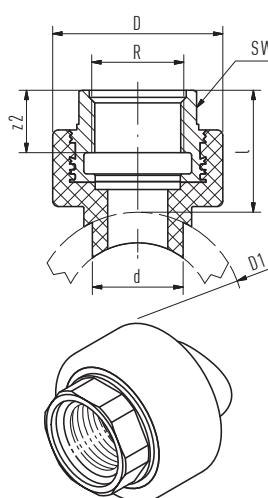
With hex shaped male thread, weld-in surface and weld-in socket for fusion with the inner wall of the pipe. The necessary tools for the fusion of aquatherm green pipe weld-in saddles are listed in the Tools chapter.

**Weld-in saddle with female thread**

for pressureless installation — SDR 6 / 7.4 / 9 / 11 / 17.6

Material:
Standards:
Colour:

fusioien® PP-R / stainless steel
DIN 16962, DIN EN ISO 15874
green



Article no.	D1	d	l	D	z2	R	SW	kg	PU
1030040104 **	40	25	39.0	38.5	16.0	1/2"	-	0.062	5
1030050110	50	25	39.0	38.5	16.0	1/2"	-	0.064	5
1030063116	63	25	39.0	38.5	16.0	1/2"	-	0.064	5
1030075123	75	25	39.0	38.5	16.0	1/2"	-	0.064	5
1030090131	90	25	39.0	38.5	16.0	1/2"	-	0.064	5
1030110139	110	25	39.0	38.5	16.0	1/2"	-	0.069	5
1030125147	125	25	39.0	38.5	16.0	1/2"	-	0.065	5
1030160155	160	25	39.0	38.5	16.0	1/2"	-	0.066	5
1030250161	200-250	25	39.0	38.5	16.0	1/2"	-	0.065	5
1030040105	40	25	39.0	43.5	21.0	3/4"	-	0.082	5
1030050111	50	25	39.0	43.5	21.0	3/4"	-	0.074	5
1030063117	63	25	39.0	43.5	21.0	3/4"	-	0.073	5
1030075124	75	25	39.0	43.5	21.0	3/4"	-	0.074	5
1030090132	90	25	39.0	43.5	21.0	3/4"	-	0.074	5
1030110140	110	25	39.0	43.5	21.0	3/4"	-	0.083	5
1030125148	125	25	39.0	43.5	21.0	3/4"	-	0.074	5
1030160156	160	25	39.0	43.5	21.0	3/4"	-	0.076	5
1030250162	200-250	25	39.0	43.5	21.0	3/4"	-	0.084	5
1030075125 *	75	32	43.0	60.0	22.0	1"	39	0.234	5
1030090133 *	90	32	43.0	60.0	22.0	1"	39	0.235	5
1030110141 *	110	32	43.0	60.0	22.0	1"	39	0.236	5
1030125149 *	125	32	43.0	60.0	22.0	1"	39	0.235	5
1030160157 *	160	32	43.0	60.0	22.0	1"	39	0.238	5
1030250163 *	200-250	32	43.0	60.0	22.0	1"	39	0.237	5

*with spanner

**do not use with aquatherm blue pipe OT

aquatherm weld-on saddle

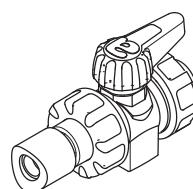
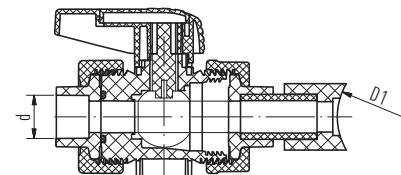
with ball valve for installation under pressure in use with tapping tool
SDR 6 / 7.4 / 9 / 11 / 17.6

Material: fusiolen® PP-R
Standards: DIN 16962, DIN EN ISO 15874
Colour: green

Article no.	d	D1	PU
1090075010	40	75	1
1090090011	40	90	1
1090110012	40	110	1
1090125013	40	125	1
1090125014	63	125	1
1090160015	40	160	1
1090160016	63	160	1
1090200017	40	200	1
1090200018	63	200	1
1090250019	40	250	1
1090250020	63	250	1
1090315021	63	315-355	1
1090400022	63	400-630	1

do not use with aquatherm blue pipe OT

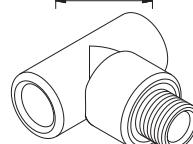
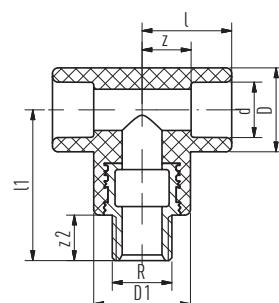
With hex shaped male thread, weld-in surface and weld-in socket for fusion with the inner wall of the pipe. The necessary tools for the fusion of aquatherm green pipe weld-in saddles are listed in the Tools chapter.

**Threaded branch tee with female thread**

SDR 6 / 7.4 / 11

Material: fusiolen® PP-R / brass
Standards: DIN 16962, DIN EN ISO 15874
Colour: green

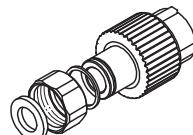
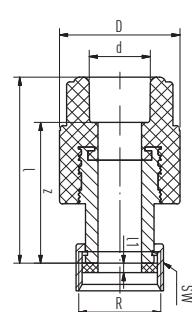
Article no.	d	l	l1	D	D1	z	z2	R	kg	PU
1060020154	20	31.5	53.0	29.5	37.0	17.0	16.0	1/2"	0.102	10

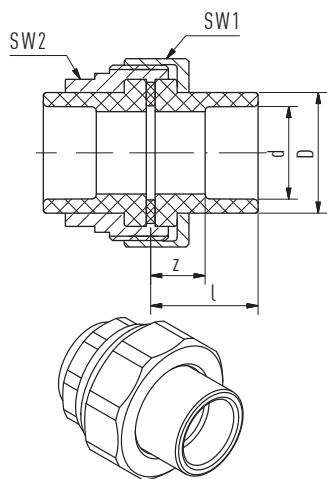
**Water meter nut adapter**

with gasket — SDR 6 / 7.4 / 9 / 11

Material: fusiolen® PP-R / brass
Standards: DIN 16962, DIN EN ISO 15874
Colour: green

Article no.	d	l	l1	D	z	R	SW	kg	PU
1050020090	20	59.5	3.0	38.5	45.0	3/4"	30	0.136	1
1050025091	25	61.0	3.0	38.5	45.0	3/4"	30	0.155	1
1050032092	32	62.0	3.0	43.5	44.0	3/4"	30	0.162	1





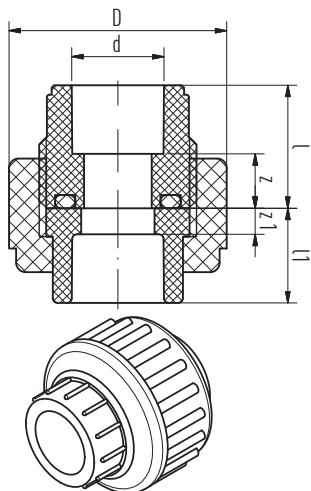
Coupling screw joint, brass

socket welding — SDR 6 / 7.4 / 9 / 11

Material:
Standards:
Colour:

fusioLEN® PP-R / brass
DIN 16962, DIN EN ISO 15874
green, brass

Article no.	d	l	D	z	SW1	SW2	kg	PU
1050032040	32	36.5	41.0	18.5	64	50	0.479	1
1050040041	40	38.0	50.0	17.5	80	60	0.841	1
1050050042	50	41.0	61.0	17.5	86	70	0.821	1
1050063043	63	45.0	76.0	17.5	108	90	1.498	1
1050075044	75	31.0	90.0	17.5	128	104	1.998	1



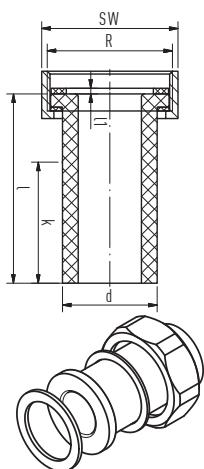
Coupling screw joint

socket welding — SDR 6 / 7.4 / 9 / 11

Material:
Standards:
Colour:

fusioLEN® PP-R
DIN 16962, DIN EN ISO 15874
green

Article no.	d	l	l1	D	z	z1	kg	PU
1050020050	20	26.0	20.0	46.0	12.0	5.5	0.036	10
1050025051	25	28.0	21.0	56.0	12.0	5.0	0.058	10
1050032052	32	30.0	23.0	66.0	12.0	5.0	0.089	5
1050040053	40	34.0	25.5	79.0	13.5	5.0	0.136	5
1050050054	50	39.0	28.8	87.0	15.5	5.0	0.170	5
1050063055	63	47.5	32.5	107.0	20.0	5.0	0.240	1
1050075056	75	50.0	36.0	128.0	20.0	6.0	0.546	1



Loose nut adapter

with gasket — SDR 6 / 7.4 / 9 / 11

Material:
Standards:
Colour:

fusioLEN® PP-R / brass
DIN 16962, DIN EN ISO 15874
green

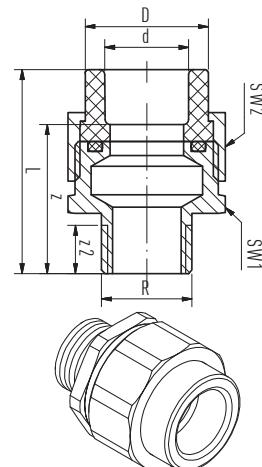
Article no.	d	l	l1	k	R	SW	kg	PU
1050020082	20	100.0	3.0	65.0	1"	36	0.079	1
1050025083	25	100.0	3.0	62.0	1 1/4"	46	0.104	1
1050032084	32	100.0	3.0	58.0	1 1/2"	52	0.175	1
1050040085	40	100.0	3.0	53.0	2"	64	0.258	1

Transition coupling with male thread

with union nut and welding socket — SDR 6 / 7.4 / 9 / 11

Material: fusiolen® PP-R / brass
 Standards: DIN 16962, DIN EN ISO 15874
 Colour: green

Article no.	d	D	L	z	z2	R	SW1	SW2	kg	PU
1050020070	20	27.5	52.5	38.0	13.5	1/2"	34	36	0.145	1
1050025071	25	36.0	59.5	43.5	14.5	3/4"	42	46	0.243	1
1050032072	32	41.5	64.5	46.5	16.8	1"	48	52	0.336	1
1050040073	40	53.0	70.0	49.5	19.1	1 1/4"	60	64	0.517	1
1050050074	50	59.0	84.8	61.3	22.0	1 1/2"	48	72	0.624	1
1050063075	63	74.0	95.5	68.0	25.0	2"	62	89	1.045	1

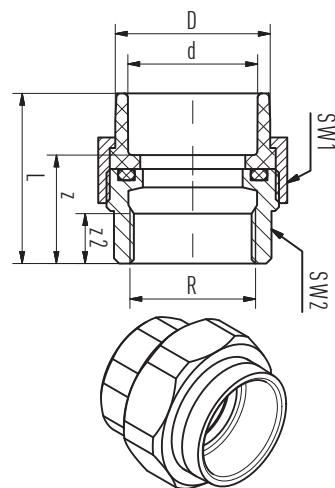
**Transition coupling with female thread**

with union nut and welding socket — SDR 6 / 7.4 / 9 / 11

Material: fusiolen® PP-R / brass
 Standards: DIN 16962, DIN EN ISO 15874
 Colour: green

Article no.	d	D	L	z	z2	R	SW1	SW2	kg	PU
1050020076	20	27.5	45.0	30.5	15.0	1/2"	36	24	0.112	1
1050025077	25	36.0	49.0	33.0	15.5	3/4"	46	32	0.193	1
1050032078	32	41.5	54.0	36.0	15.0	1"	52	40	0.291	1
1050040079	40	53.0	56.5	36.0	20.0	1 1/4"	64	47	0.423	1
1050050080	50	59.0	64.8	41.3	19.0	1 1/2"	72	57	0.610	1
1050063081	63	74.0	74.5	47.0	18.0	2"	89	68	0.924	1

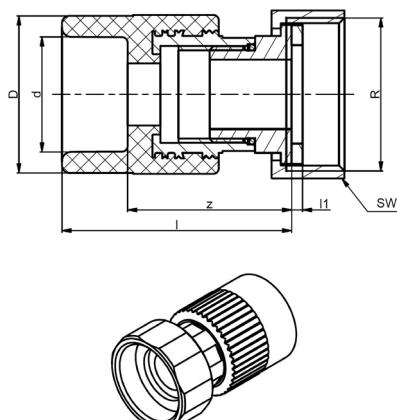
Notice: aquatherm green pipe metal compound fittings are manufactured from fusiolen® PP-R and brass. Metal inserts, without hex shaped spanner flat, with 1/2" and 3/4" female are also available in stainless steel.

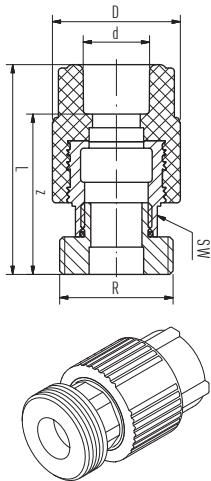
**Nut adapter ISO-standard**

SDR 6 / 7.4 / 9 / 11

Material: fusiolen® PP-R / brass
 Standards: DIN 16962, DIN EN ISO 15874
 Colour: green

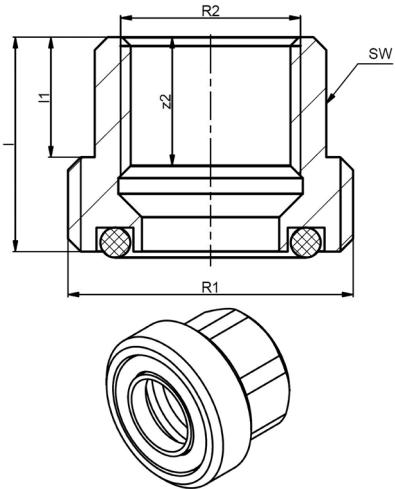
Article no.	d	l	l1	D	z	R	SW	kg	PU
1050020097	20	58.5	3.0	38.5	34.0	1"	36	0.182	10
1050025098	25	60.0	3.0	38.5	44.0	1"	36	0.186	10
1050025099	25	60.0	3.0	43.5	44.0	1 1/4"	46	0.274	10
1050032100	32	63.0	3.0	43.5	45.0	1 1/4"	46	0.279	5
1050032101	32	69.5	3.0	60.0	51.5	1 1/2"	52	0.446	5
1050040102	40	72.0	3.0	60.0	51.5	1 1/2"	52	0.421	5
1050040103	40	72.0	3.0	74.0	51.5	2"	64	0.719	5
1050050104	50	75.0	3.0	74.0	51.5	2"	64	0.736	5
1050050105	50	77.0	3.0	84.0	53.5	2 1/4"	72	0.831	5
1050063106	63	83.5	3.0	84.0	56.0	2 1/4"	72	0.889	1
1050063107	63	82.5	3.0	101.0	55.0	2 3/4"	89	1.306	1
1050075108	75	85.0	3.0	100.0	55.0	2 3/4"	89	1.275	1
1050075109	75	91.0	3.0	100.0	61.0	3 1/2"	110	1.818	1



**Counterpart with male thread**

with welding socket for ISO-standard — SDR 6 / 7.4 / 9 / 11

Article no.	d	D	L	z	R	SW	kg	PU
1050020110	20	37.5	61.5	47.0	1"	24	0.151	10
1050025111	25	37.5	63.0	47.0	1"	24	0.153	10
1050025112	25	43.5	63.0	47.0	1 1/4"	31	0.221	10
1050032113	32	43.5	66.0	48.0	1 1/4"	31	0.226	5
1050032114	32	60.0	76.5	58.5	1 1/2"	39	0.408	5
1050040115	40	60.0	79.0	58.5	1 1/2"	39	0.414	5
1050040116	40	74.0	79.0	58.5	2"	50	0.650	5
1050050117	50	74.0	82.0	58.5	2"	50	0.634	5
1050050118	50	84.0	83.0	59.5	2 1/4"	55	0.750	5
1050063119	63	84.0	89.5	62.0	2 1/4"	55	0.728	1
1050063120	63	101.0	95.0	65.5	2 3/4"	67	1.093	1
1050075121	75	100.0	95.0	65.0	2 3/4"	67	1.117	1
1050075122	75	100.0	100.0	70.0	3 1/2"	67	1.436	1

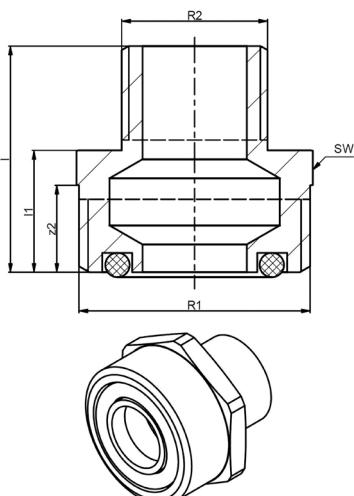
Material:
Standards:
Colour:fusioien® PP-R / brass
DIN 16962, DIN EN ISO 15874
green**Brass counterpart with female thread**

for ISO-standard adapter/loose nut adapter — SDR 6 / 7.4 / 9 / 11

Article no.	l1	L	z2	R1	R2	SW	kg	PU
1050000130	14.0	25.0	15.0	1"	1 1/2"	25	0.063	10
1050000131	12.5	26.0	14.0	1 1/4"	3/4"	32	0.119	10
1050000132	15.0	31.0	17.0	1 1/2"	1"	40	0.175	5
1050000133	17.0	33.0	22.0	2"	1 1/4"	47	0.263	5
1050000134	20.0	36.0	19.0	2 1/4"	1 1/2"	57	0.333	5
1050000135	24.0	42.0	24.0	2 3/4"	2"	68	0.517	1
9600027522	24.0	46.0	27.0	3 1/2"	2 1/2"	84	0.801	1
9600027524	27.0	46.0	27.0	4"	3"	97	0.943	1

Material:

brass

**Brass counterpart with male thread**

for ISO-standard adapter/loose nut adapter — SDR 6 / 7.4 / 9 / 11

Article no.	l1	L	z2	R1	R2	SW	kg	PU
1050000138	17.5	32.5	10.5	1"	1 1/2"	34	0.109	10
1050000139	21.0	38.5	12.5	1 1/4"	3/4"	42	0.188	10
1050000140	22.5	41.5	13.5	1 1/2"	1"	48	0.211	5
1050000141	22.5	44.5	13.0	2"	1 1/4"	60	0.363	5
1050000142	34.0	56.0	16.0	2 1/4"	1 1/2"	48	0.472	5
1050000143	38.0	63.0	16.0	2 3/4"	2"	62	0.803	1
9600027722	42.0	70.0	22.0	3 1/2"	2 1/2"	82	1.189	1
9600027724	42.0	74.0	22.0	4"	3"	97	1.398	1

Material:

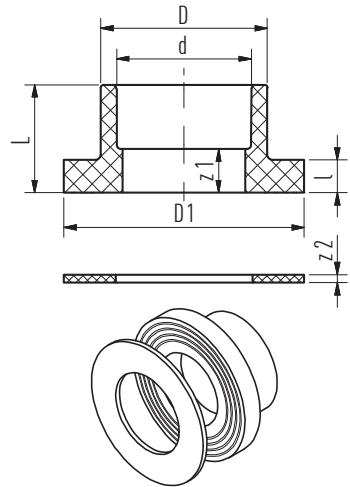
brass

Flange adapter socket welding

with gasket — SDR 6 / 7.4 / 9 / 11

Article no.	d	L	l	D	D1	z1	z2	kg	PU
1050032020	32	34.0	10.0	41.0	68.0	16.0	3.0	0.053	1
1050040021	40	35.5	11.0	50.0	78.0	15.0	3.0	0.071	1
1050050022	50	39.5	12.0	61.0	88.0	16.0	3.0	0.071	1
1050063023	63	43.5	14.0	76.0	102.0	16.0	3.0	0.112	1
1050075024	75	46.0	16.0	90.0	122.0	16.0	3.0	0.169	1
1050090025	90	50.0	17.0	108.0	138.0	17.0	3.0	0.261	1
1050110026	110	55.5	18.5	131.0	158.0	18.5	3.0	0.329	1
1050125028	125	63.0	20.0	165.0	188.0	23.0	3.0	0.724	1
1050125027 *	125	195.0	18.5	131.0	158.0	-	3.0	1.180	1

*only use with fitting 125 mm; with 110 mm flange adapter / Suitable flange adapter for shut off valves are available on request.

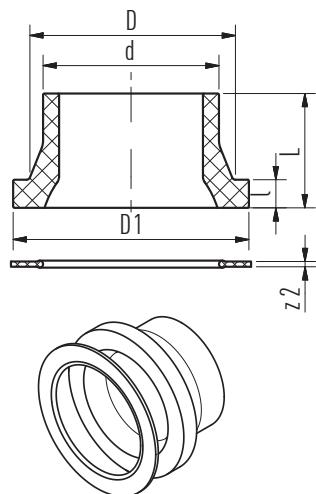
**Flange adapter butt welding**

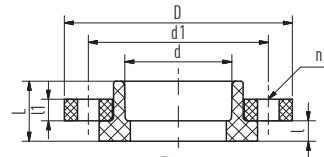
with gasket

Article no.	d	l	D	D1	L	z2	kg	PU
SDR 11								
1054160030	160	25.0	175.0	212.0	93.0	3.0	0.955	1
1054200032	200	32.0	232.0	268.0	130.0	6.0	1.957	1
1054250034	250	35.0	285.0	320.0	130.0	6.0	2.717	1
1054315035	315	35.0	335.0	370.0	168.0	6.0	6.000	1
1054355036	355	40.0	373.0	430.0	180.0	6.0	7.930	1
1054400037	400	46.0	427.0	482.0	195.0	6.0	12.000	1
1054450038	450	60.0	514.0	585.0	139.0	7.0	15.200	1
SDR 17.6								
2057160100	160	18.0	175.0	212.0	80.0	3.0	0.821	1
2057200101	200	32.0	232.0	268.0	130.0	6.0	1.849	1
2057250102	250	35.0	285.0	320.0	130.0	6.0	2.736	1
2057315103	315	25.0	335.0	370.0	168.0	6.0	4.500	1
2057355104	355	30.0	373.0	430.0	184.0	6.0	7.000	1
2057400105	400	33.0	427.0	482.0	195.0	6.0	7.360	1
2057450106	450	46.0	514.0	585.0	142.0	7.0	10.400	1
2057500107	500	46.0	530.0	585.0	138.0	7.0	8.700	1
2057630108	630	50.0	642.0	685.0	140.0	7.0	12.530	1

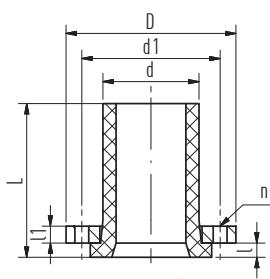
Up to 160 mm EPDM-gasket without steel ring insert. From 200 mm EPDM-gasket with steel ring insert.

Suitable flange adapter for shut off valves available on request.

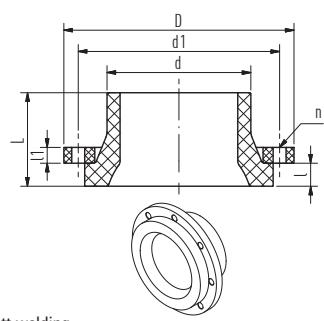




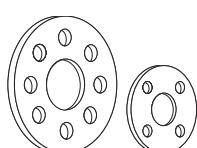
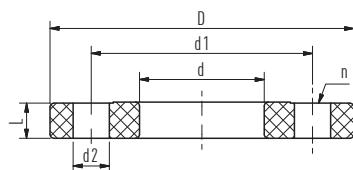
socket welding



SDR 6 / 7.4 / 9 / 11 / 17.6



butt welding

**Flange adapter incl. Flange PN6**

without gasket

Material:

Flange: steel galvanised,

Flange adapter: fusiolen® PP-R

Standards:

Flange according to DIN 2641

Colour:

Flange: black / Flange adapter: green

Article no.	d	D	d1	l	l1	L	n	kg	PU
SDR 6 / 7.4 / 9 / 11 / 17.6 — socket welding									
1050032001	32	100.0	75.0	10.0	10.0	34.0	4	1.090	1
1050040002	40	120.0	90.0	11.0	10.0	35.5	4	1.170	1
1050050003	50	130.0	100.0	12.0	10.0	39.5	4	1.360	1
1050063004	63	140.0	110.0	14.0	10.0	43.5	4	0.886	1
1050075005	75	160.0	130.0	16.0	10.0	46.0	4	1.148	1
1050090006	90	190.0	150.0	17.0	10.0	50.0	4	1.618	1
1050110007	110	210.0	170.0	18.5	10.0	55.5	4	1.824	1
1050125009	125	240.0	200.0	20.0	12.0	63.0	4	3.945	1
SDR 6 / 7.4 / 9 / 11 / 17.6									
1050125008 *	125	210.0	170.0	18.5	10.0	195.0	8	2.715	1
SDR 11 — butt welding									
1050160010	160	265.0	225.0	25.0	12.0	93.0	8	4.136	1
1050200011	200	320.0	280.0	32.0	12.0	130.0	8	6.694	1
1050250012	250	375.0	335.0	35.0	12.0	130.0	8	9.500	1

d = Connection dimension, d1 = hole-circle, PN 6 = Flange according to DIN 2641

*125 mm Fitting with 110 mm, flange adapter incl. flange PN6 use only in combination with a fitting

Plastic coated steel flange

SDR 6 / 7.4 / 9 / 11 / 17.6

Material:

PP / steel
Flange according to
DIN EN 1092, DIN 2501

Standards:

Article no.	fitting	Art. no.	Ø	DN	d	d1	D	d2	L	n	kg	PU
1040032130	1050032020	32	25	42.0	85.0	116.0	14.0	15.5	4	0.469	1	
1040040131	1050040021	40	32	51.0	100.0	141.0	18.0	17.5	4	0.722	1	
1040050132	1050050022	50	40	62.0	110.0	151.0	18.0	17.5	4	0.770	1	
1040063133	1050063023	63	50	78.0	125.0	166.0	18.0	19.0	4	0.911	1	
1040075134	1050075024	75	65	92.0	145.0	186.0	18.0	19.0	4	1.132	1	
1040090135	1050090025	90	80	110.0	160.0	201.0	18.0	21.0	8	1.356	1	
1040110136	1050110026 1050125027	110	100	133.0	180.0	221.0	18.0	22.0	8	1.475	1	
1040125137	1050125028 (125 mm)	125	125	167.0	210.0	251.0	18.0	26.0	8	2.082	1	
1040160138	1052160029 1054160030	160	150	178.0	240.0	286.0	22.0	27.0	8	3.671	1	
1040200139 *	1052200031 1054200032	200	200	235.0	295.0	341.0	22.0	28.0	8	4.709	1	
1040250140 *	1052250033 1054250034	250	250	288.0	350.0	406.0	22.0	31.0	12	7.094	1	
1040315141 *	1054315035	315	300	340.0	400.0	460.0	22.0	33.5	12	9.500	1	
1040355142 *	1054355036	355	350	376.0	460.0	520.0	22.0	39.0	16	15.300	1	
1040400143 *	2057400105	400	400	430.0	515.0	565.0	26.0	34.0	16	19.680	1	
1040450144 **	2057450106	450	500	517.0	620.0	670.0	26.0	42.0	20	22.880	1	
1040500145 **	2057500107	500	500	533.0	620.0	670.0	26.0	38.0	20	19.000	1	
1040630146 **	2057630108	630	600	645.0	725.0	785.0	30.0	40.0	20	25.800	1	

d = Connection dimension, d1 = hole-circle, PN10/16= Flange according to DIN EN1092, DIN2501

*Flange PN16 200 – 630 mm (Art. no. 9700015934–9700015954) available on request.

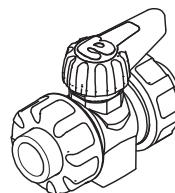
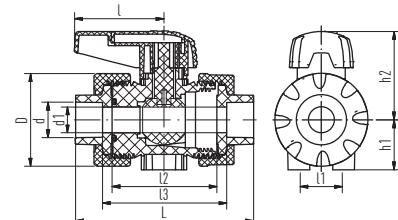
**Material: steel/epoxy

PP-ball valve, with union nut and welding socket

SDR 6 / 7.4 / 9 / 11

Article no.	d	d1	D	h1	h2	l1	l2	l3	L	l	kg	PU
1090020052	20	13.5	50.3	27.0	48.0	25.0	56.5	68.0	97.0	48.0	0.118	1
1090025053	25	18.5	59.0	30.0	56.5	25.0	65.5	78.0	110.0	59.0	0.184	1
1090032054	32	23.9	70.3	40.0	64.5	26.0	72.0	84.5	120.5	59.0	0.274	1
1090040055	40	31.0	85.9	46.0	83.3	45.0	85.0	100.0	141.0	63.5	0.483	1
1090050056	50	38.5	99.5	55.0	89.4	45.0	89.0	107.0	154.0	63.5	0.648	1
1090063057	63	50.0	125.5	70.0	115.0	45.0	101.0	118.0	173.0	108.0	1.206	1

Also suitable for vacuum pipes.

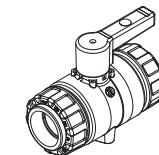
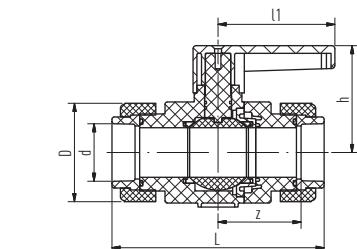


PP-ball valve, with union nut and welding socket

SDR 6 / 7.4 / 9 / 11

Article no.	d	D	h	l	l1	L	z	kg	PU
1090075051	75	129.0	139.0	138.0	152.0	276.0	108.0	2.441	1

Also suitable for vacuum pipes.



PP-ball valve, with flange connection on both sides

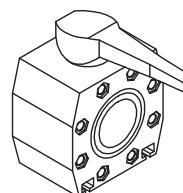
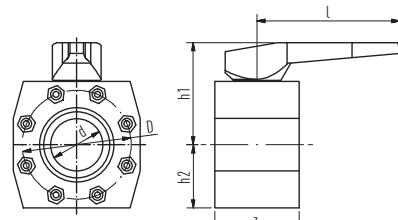
SDR 6 / 7.4 / 9 / 11 / 17.6

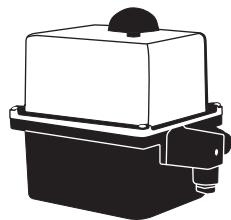
Article no.	for Ø	d	l	D	z	h1	h2	kg	PU
1090090058	90	77.0	210.0	160.0	124.0	150.0	93.0	4.196	1
1090110059	110	94.0	260.0	180.0	145.0	165.0	103.0	5.612	1
1090160060	160	135.0	310.0	240.0	205.0	210.0	136.5	13.420	1

Also suitable for vacuum pipes.

For dimension 125 mm the PP-ball valve Art. no. 1090110059 with flange adapter Art. no. 1050125027 and flange Art. no. 1040110136 is used. For connection with aquatherm green pipe weldable flange adapter (Art. no. 3050090006 – 1054160030) and aquatherm green pipe plastic coated steel flange (Art. no. 1040090135 – 1040160138). Hexagon screw M 16x60 mm for Art. no. 1090090058/1090110059 Hexagon screw M 20x80 mm for Art. no. 1090110059 corresponding flat washer M 16.

NOTICE: These are not included in the above articles.

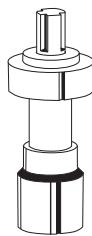




Electrical drive for ball valve

for article no. 1090020052 – 1090063057 (*for article no. 1090090058 – 1090110059)

Article no.	Dimension	for Article no.	kg	PU
230 Volt				
9700041489	20	incl. fixtures for 1090020052	1.500	1
9700041491	25	incl. fixtures for 1090025053	1.600	1
9700041493	32	incl. fixtures for 1090032054	1.600	1
9700041495	40	incl. fixtures for 1090040055	1.600	1
9700041497	50	incl. fixtures for 1090050056	1.700	1
9700041499	63	incl. fixtures for 1090063057	1.700	1
9700041603 *	90	incl. fixtures for 1090090058	3.300	1
9700041605 *	110	incl. fixtures for 1090110059	3.400	1
9700041608 *	160	incl. fixtures for 1090160060	3.700	1
24 Volt				
9700041589	20	incl. fixtures for 1090020052	1.500	1
9700041591	25	incl. fixtures for 1090025053	1.600	1
9700041593	32	incl. fixtures for 1090032054	1.600	1
9700041595	40	incl. fixtures for 1090040055	1.600	1
9700041597	50	incl. fixtures for 1090050056	1.700	1
9700041599	63	incl. fixtures for 1090063057	1.700	1
9700041703 *	90	incl. fixtures for 1090090058	3.300	1
9700041705 *	110	incl. fixtures for 1090110059	3.400	1
9700041708 *	160	incl. fixtures for 1090110059	3.700	1

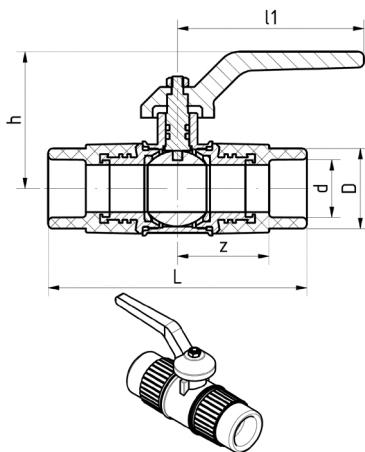


Extension for ball valve

for article no. 1090020052– 1090160060

Material: PVC
Colour: grey

Article no.	l	kg	PU
9700098900	100	0.020	1
9700098901	100	0.025	1
9700098902	100	0.030	1
9700098903	100	0.125	1



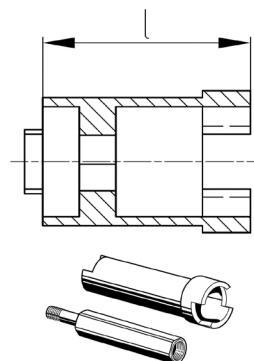
Ball valve PP/brass

Material: fusioLEN® PP-R, brass
Colour: green

Article no.	d	l1	D	L	h	z	kg	PU
1050020174	20	79.0	29.5	11.0	56.00	40.5	0.280	1
1050025175	25	79.0	34.0	11.0	59.00	39.0	0.375	1
1050032176	32	103.0	43.0	127.0	66.00	45.5	0.592	1
1050040177	40	104.0	52.0	145.0	71.00	52.0	1.015	1
1050050178	50	14.0	68.0	167.0	79.00	6.0	1.689	1
1050063179	63	14.0	84.0	205.0	88.00	75.0	2.874	1

Extension for aquatherm green pipe ball valve

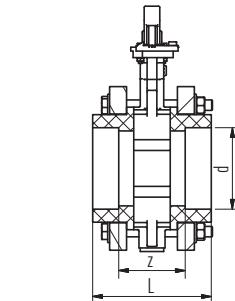
Article no.	l	for	kg	PU
1050000180	35.0	1050020174-1050025175	0.120	1
1050000181	35.0	1050032176-1050040177	0.120	1
1050000182	46.0	1050050178-1050063179	0.273	1



aquatherm blue pipe shut-off valve

with lever or with drive

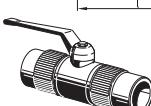
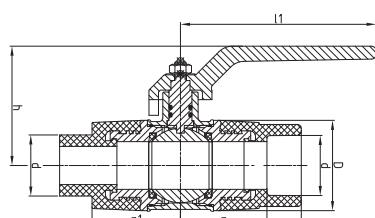
Article no.	d	L	z	kg	PU
with lever or with drive for SDR 6 / 7.4 / 9 / 11 / 17.6 — socket welding					
9702041820	75	138.0	78.0	6.763	1
9702041822	90	146.0	80.0	9.134	1
9702041824	110	163.0	89.0	10.400	1
9702041826	125	184.0	104.0	15.600	1
with lever or with drive for SDR 11 — butt welding					
9702041830	160	242.0	227.0	22.000	1
with lever or with drive for SDR 17.6					
9702541830	160	242.0	227.0	21.700	1
with drive for SDR 11					
9702041834	200	320.0	305.0	41.400	1
9702041838	250	328.0	313.0	59.200	1
9702041842	315	432.0	412.0	81.800	1
with drive for SDR 17.6					
9702541834	200	320.0	305.0	40.900	1
9702541838	250	328.0	313.0	58.400	1
9702541842	315	432.0	412.0	78.600	1



Ball valve for manifold

female/male, socket welding — SDR 6 / 7.4 / 9 / 11

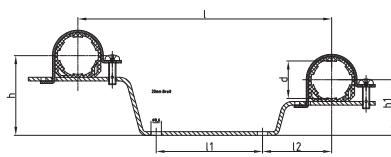
Article no.	d	l	l1	D	z	z1	H	kg	PU
1050032189	32	63.0	108.0	47.5	45.0	46.5	78.0	0.575	2

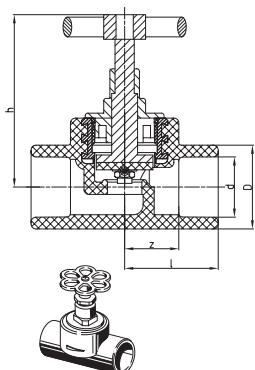


Supporting strap for four-port manifold

with clamps, galvanised, double

Article no.	d	l	l1	l2	h	h1	kg	PU
9600060210	32	210.0	80.0	57.0	66.0	46.0	0.226	2

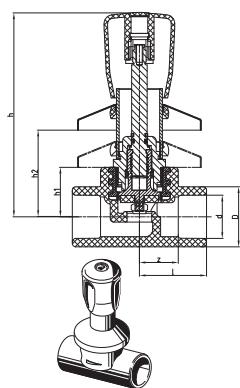


**Globe valve**

for surface installation, socket welding — SDR 6 / 7.4 / 9 / 11

Material:
Colour:fusioLEN® PP-R / brass
green

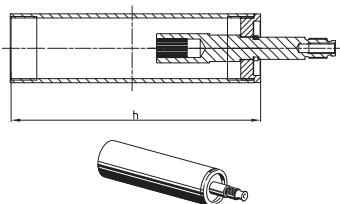
Article no.	d	l	D	z	h	kg	PU
1090020040	20	35.0	29.5	20.5	75.3	0.165	1
1090025041	25	38.0	34.0	22.0	75.0	0.172	1
1090032042	32	49.0	43.0	31.0	97.0	0.314	1
1090040043	40	60.0	52.0	39.5	111.5	0.585	1

**Concealed valve, chromium plated**

socket welding — SDR 6 / 7.4 / 9 / 11

Material:
Colour:fusioLEN® PP-R / brass
green

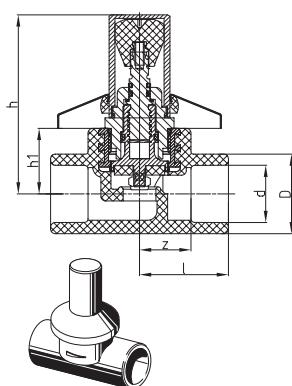
Article no.	d	l	D	z	h	h1	H2	kg	PU
1050020150	20	35.0	29.5	20.5	116.0	28.0	59.0	0.319	1
1050025151	25	38.0	34.0	22.0	116.0	28.0	59.0	0.330	1
1050032152	32	49.0	43.0	31.0	121.0	34.0	59.0	0.416	1

**Extension for concealed valve**

chromium-plated for art. no. 1050020150-1050032152

Material:
Colour:brass
chrome

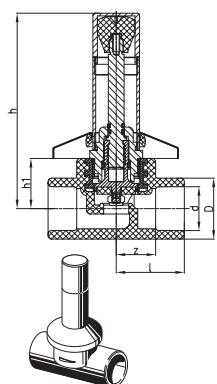
Article no.	H	kg	PU
9600040900	92.0	0.148	1
9600040902	132.0	0.209	1

**Concealed valve, tamper proof**

chromium-plated / short design, socket welding — SDR 6 / 7.4 / 9 / 11

Material:
Colour:fusioLEN® PP-R / brass
green, chrome

Article no.	d	l	D	z	h	h1	kg	PU
1050020153	20	35.0	29.5	20.5	71.5	28.0	0.258	1
1050025154	25	38.0	34.0	22.0	72.0	28.0	0.288	1
1050032155	32	49.0	43.0	31.0	82.5	34.0	0.376	1

**Concealed valve, tamper proof**

chromium-plated / long design, socket welding — SDR 6 / 7.4 / 9 / 11

Material:
Colour:fusioLEN® PP-R / brass
green, chrome

Article no.	d	l	D	z	h	h1	kg	PU
1050020159	20	35.0	29.5	20.5	109.0	28.0	0.342	1
1050025160	25	38.0	34.0	22.0	109.0	28.0	0.350	1
1050032161	32	49.0	43.0	31.0	115.0	34.0	0.432	1

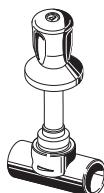
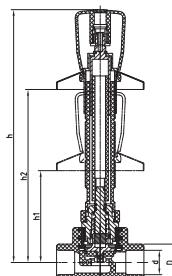
Concealed valve, construction depth 55–100 mm

suitable for construction depth 55 mm to 100 mm, socket welding
SDR 6 / 7.4 / 9 / 11

Article no.	d	l	D	z	h	h1	h2	kg	PU
1050020156	20	35.0	29.5	20.5	213.0	59.0	147.0	0.357	1
1050025157	25	38.0	34.0	22.0	213.0	59.0	147.0	0.369	1
1050032158	32	49.0	43.0	31.0	219.0	65.0	153.0	0.455	1

Material:
Colour:

fusioLEN® PP-R / brass
green, chrome



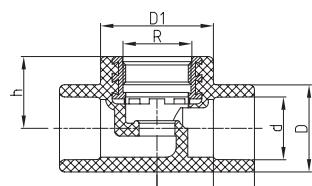
Stop valve body

socket welding

Article no.	d	l	D	D1	z	h	R	kg	PU
1090020046	20	35.0	29.5	44.0	20.0	28.0	3/4"	0.082	1
1090025047	25	38.0	34.0	44.0	22.0	28.0	3/4"	0.101	1
1090032048	32	49.0	43.0	52.0	31.0	34.0	1"	0.146	1
1090040049	40	60.0	52.0	69.0	39.5	41.0	1 1/4"	0.313	1

Material:
Colour:

fusioLEN® PP-R / brass
green



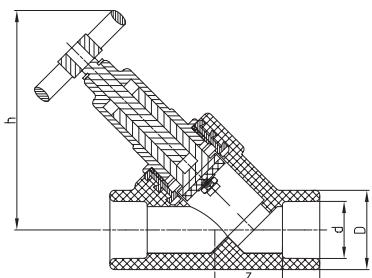
Inclined valve

without drain, socket welding — SDR 6 / 7.4 / 9 / 11

Article no.	d	l	D	z	h	kg	PU
1050020162	20	45.0	34.0	30.5	95.5	0.294	1
1050025163	25	45.0	34.0	29.0	95.5	0.283	1
1050032164	32	56.0	43.0	38.0	111.5	0.421	1
1050040165	40	65.0	52.0	44.5	135.0	0.834	1

Material:
Colour:

fusioLEN® PP-R / brass
green



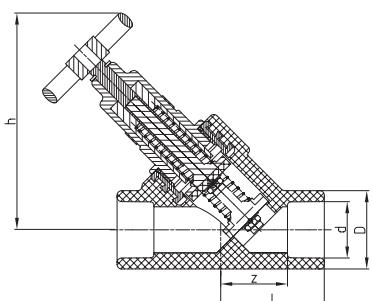
Non-return valve

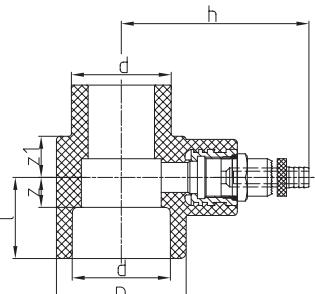
without drain, socket welding — SDR 6 / 7.4 / 9 / 11

Article no.	d	l	D	z	h	kg	PU
1050020170	20	45.0	34.0	30.5	95.5	0.297	1
1050025171	25	45.0	34.0	29.0	95.5	0.292	1
1050032172	32	56.0	43.0	38.0	111.5	0.432	1
1050040173	40	65.0	52.0	44.5	135.0	0.840	1

Material:
Colour:

fusioLEN® PP-R / brass
green





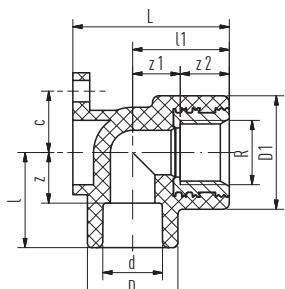
Draining branch

to weld in aquatherm green pipe valves, socket welding
SDR 6 / 7.4 / 9 / 11

Material:
Colour:

fusioLEN® PP-R / brass
green

Article no.	d	l	D	z	z1	h	kg	PU
1050020183	20	26.0	34.0	11.5	16.5	71.0	0.098	1
1050025184	25	26.0	34.0	10.0	16.5	71.0	0.096	1
1050032185	32	32.0	43.0	14.0	17.0	74.5	0.118	1
1050040186	40	32.5	52.0	12.0	16.5	80.5	0.140	1
1050050187	50	39.0	68.0	15.5	17.0	88.0	0.202	1
1050063188	63	44.0	84.0	16.5	16.5	96.0	0.288	1



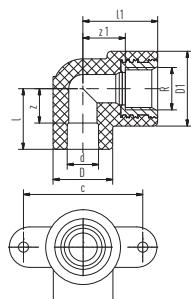
Back plate elbow

brass (*stainless steel), socket welding — SDR 6 / 7.4 / 11

Material: fusioLEN® PP-R / brass or stainless steel
Standards: DIN 1692, DIN EN ISO 15874
Colour: green

Article no.	d	R	l	l1	D	D1	L	z	z1	z2	c	kg	PU
1040020151	20	1/2"	31.0	31.5	29.5	37.0	51.0	16.5	18.5	13.0	20.0	0.079	10
1040020152	20	3/4"	37.0	37.0	34.0	44.0	54.0	22.5	24.0	13.0	-	0.106	10
1040025153	25	3/4"	37.0	37.0	34.0	44.0	54.0	21.0	24.0	13.0	-	0.105	10
1040025154	25	1/2"	33.5	31.0	34.0	37.0	53.0	17.5	18.0	13.0	20.0	0.080	10
1090020070 *	20	1/2"	31.0	31.5	29.5	37.0	51.0	16.5	18.5	13.0	20.0	0.084	10
1090020071 *	20	3/4"	37.0	37.0	34.0	44.0	54.0	22.5	24.0	13.0	-	0.101	10
1090025072 *	25	3/4"	37.0	37.0	34.0	44.0	54.0	21.0	24.0	13.0	-	0.111	10
1090025073 *	25	1/2"	33.5	31.0	34.0	37.0	53.0	17.5	18.0	13.0	20.0	0.076	10

*stainless steel



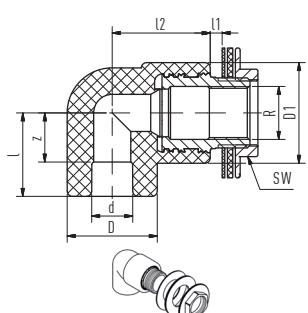
Back plate elbow for dry construction

brass (*stainless steel), socket welding — SDR 6 / 7.4 / 11

Material: fusioLEN® PP-R / brass or stainless steel
Standards: DIN 16962, DIN EN ISO 15874
Colour: green or stainless steel

Article no.	d	l	l1	D	D1	z	z1	R	kg	PU
1040020156	20	30.0	37.0	29.5	37.0	15.5	24.0	1/2"	0.079	10
1090020074 *	20	30.0	37.0	29.5	37.0	15.5	24.0	1/2"	0.078	10

*stainless steel



Transition piece with counternut

with gasket and tension washer, socket welding — SDR 6 / 7.4 / 11

Material: fusioLEN® PP-R / brass
Standards: DIN 16962, DIN EN ISO 15874
Colour: green

Article no.	d	l	l1	l2	D	D1	z	R	SW	kg	PU
1050020062	20	37.0	3.5	35.0	29.5	44.0	22.5	1/2"	29	0.154	10
1050025063	25	37.0	3.5	37.0	34.0	44.0	21.0	1/2"	29	0.206	10

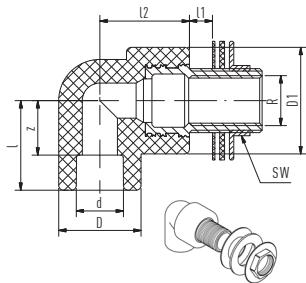
Transition elbow for plasterboard

socket welding, SDR 6 / 7.4 / 11

Article no.	d	l	l1	l2	D	D1	z	R	SW	kg	PU
1050020064	20	37.0	18.5	35.0	29.5	44.0	22.5	1/2"	29	0.223	10

with 30 mm thread, counternut, gasket and tension washer

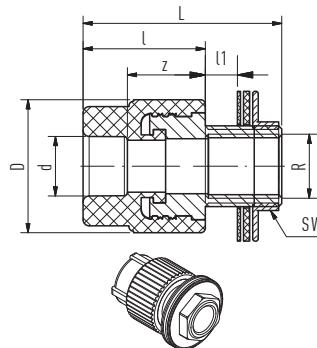
Material:
fusioLEN® PP-R / brass
Standards:
DIN 16962, DIN EN ISO 15874
Colour:
green

**Transition piece with counternut**

with gasket and tension washer, socket welding — SDR 6 / 7.4 / 11

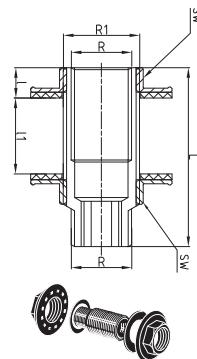
Article no.	d	l	l1	D	L	z	R	SW	kg	PU
1050020060	20	40.0	13.5	43.5	65.0	25.5	1/2"	29	0.204	10

Material:
fusioLEN® PP-R / brass
Standards:
DIN 16962, DIN EN ISO 15874
Colour:
green

**Dry construction wall fitting**

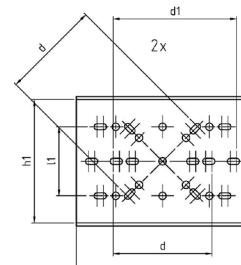
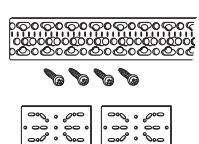
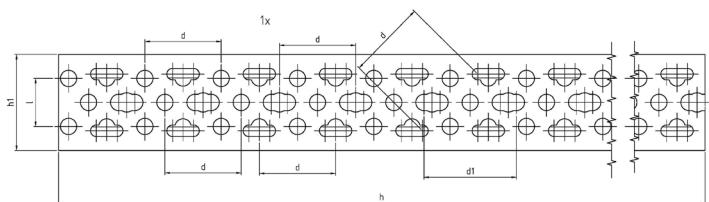
Article no.	R	R1	l	l1	L	SW	kg	PU
9600020114	1/2"	3/4"	10.5	26.0	62.0	30	0.213	10

Material: brass

**Mounting plate galvanised**

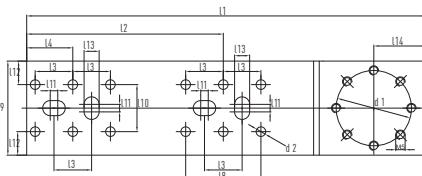
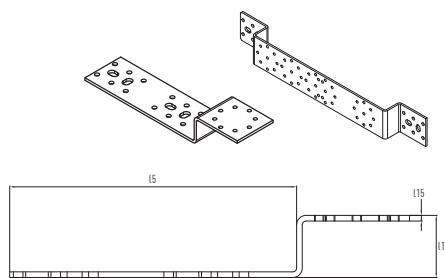
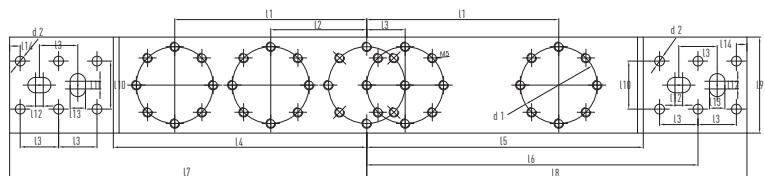
to fix back plate elbows as double connection including 2 fixing plates and 4 screws

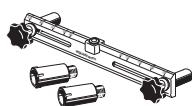
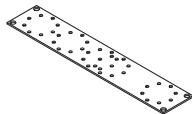
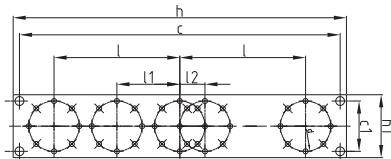
Article no.	d	d1	l	l1	h	h1	h2	kg	PU
7050000016	40	50.0	25	28.0	560	50	70	0.546	1

**Mounting rail (double and single)**

Material: iron / galvanised

Article no.	d1	d2	kg	PU
7050000017	40.0	5.1	0.412	2
7050000018	40.0	5.1	0.235	2



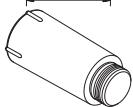
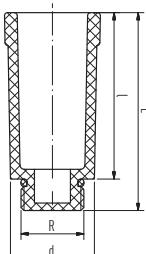


Mounting plate galvanised

to fix back plate elbows as double connection

Article no.	d	l	l1	l2	c	c1	h	h1	kg	PU
7050000020	40	100	50.0	20.0	255	40	265	50	0.221	1

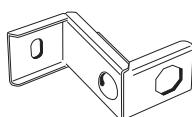
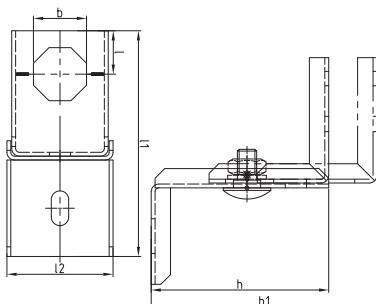
not suitable for connection with sound insulation plate (art. no. 7020000015). We recommend mounting rail art. no. 7050000016



Plug for pressure tests

with gasket

Article no.	d	l	L	R	kg	PU
9800050708	28	55.5	66.0	1/2"	0.022	10
9800050710	34	55.5	66.0	3/4"	0.027	10

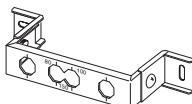
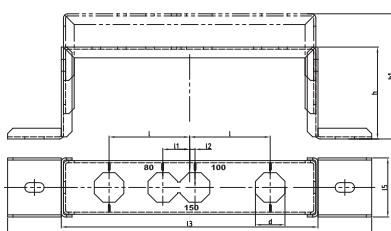


Mounting unit, single

Material:

Iron / galvanised

Article no.	B	l	l1	l2	h	h1	kg	PU
7050000002	27.5	118	22.5	55.0	92.5	122.5	0.278	1



Mounting unit, double

Material:

Iron / galvanised

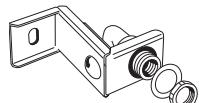
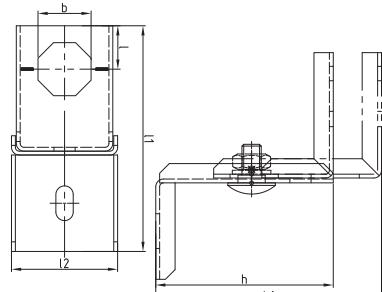
Article no.	b	l	l1	l2	h	h1	l3	l4	l5	kg	PU
7050000001	27.5	75	25.0	5.0	92.5	122.5	239.0	339	55	0.630	1

Mounting unit with one aquatherm green pipe transition elbow

with one aquatherm green pipe transition elbow, with counternut, gasket and tension washer

Article no.	b	l	l1	l2	h	h1	kg	PU
7050000004	27.5	22.5	118.0	55.0	92.5	122.5	0.434	1

Material: fusioLEN® PP-R / brass, Iron / galvanised

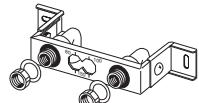
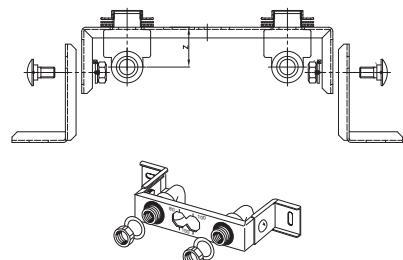


Mounting unit with two aquatherm green pipe transition elbows

with two aquatherm green pipe transition elbows, with counternut, gasket and tension washer

Article no.	b	l	l1	l2	h	h1	l3	l4	l5	kg	PU
7050000003	27.5	75	25.0	5.0	92.5	122.5	239.0	339	55	0.942	1

Material: fusioLEN® PP-R / brass, Iron / galvanised



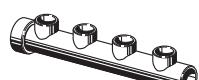
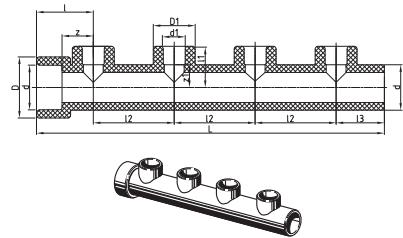
Four-port manifold

length: 246 mm, with 4 branches — SDR 6 / 7.4 / 9 / 11

Article no.	d	d1	l	l1	l2	l3	D	D1	L	z	z1	kg	PU
1090032032	32	16.0	40	29.0	57.0	36.0	43.0	29.5	245.0	22.0	16	0.148	1
1090032033	32	20.0	40	29.0	57.0	36.0	43.0	29.5	245.0	22.0	14.5	0.134	1

Material:
Colour:

fusioLEN® PP-R
green



The four-port manifold can be shortened or extended by fusion with further four-port manifolds, if required.

Manifold end piece with female thread

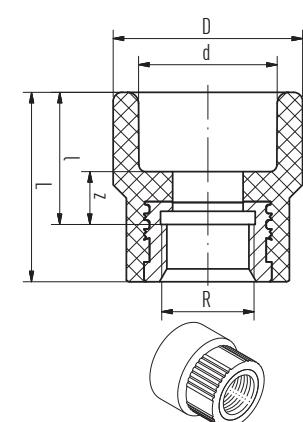
SDR 6 / 7.4 / 9 / 11

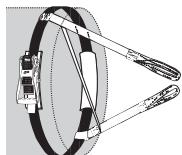
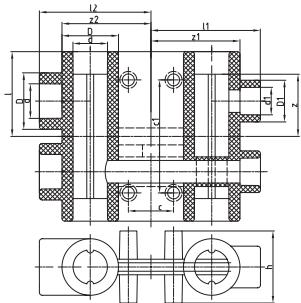
Article no.	d	l	D	L	z	R	kg	PU
1090032034	32	30.0	43.0	43.0	12.0	1/2"	0.073	1

Material:
Standards:
Colour:

fusioLEN® PP-R / brass
DIN 16962, DIN EN ISO 15874
green

Transition piece as manifold endpiece with female thread





Distribution block plumbing

including 1 plug and 2 fasteners — SDR 6 / 7.4 / 11

Material:
Colour:

fusioLEN® PP-R
green

Article no.	d	d1	l	l1	l2	D	D1	z	z1	z2	c	c1	cl	l3	h	kg	PU
1050025016	25	20.0	60	77.5	79.0	40.0	29.5	44.0	63	63.0	32	80	100	36.0	51	0.273	1

Chain hoist

Tools for assembling push-in couplings

Article no.	kg	PU
9800050530	2.800	1

Tension band

width 50 mm including towing eyes. For fixing the pipe when assembling push-in couplings

Article no.	kg	PU
9800050533	2.500	1

50 mm incl. towing eyes

Brush

for applying lubricant when assembling push-in coupling systems

Article no.	kg	PU
9800050534	0.045	1

Lubricant

250 ml for use when assembling push-in coupling systems

Article no.	kg	PU
9800050535	0.280	1

Adhesive tape to protect against UV-radiation

Dimension 50 mm x 10 m

Article no.	kg	PU
9700010871	0.133	1

aquatherm-PP-Primer

for aquatherm PP pipes

Article no.	Container	kg	PU
9700050230	Container: 1l	0.994	1
9700050231	Container: 10l	9.269	1

aquatherm special top coat

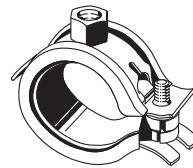
for aquatherm PP-pipes

Article no.	Container	kg	PU
9700050232	black Container: 2,5l	3.007	1
9700050233	white Container: 2,5l	3.436	1

Pipe clamps

suitable for sliding and fixed point installation

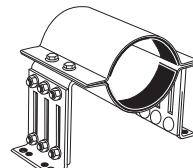
Article no.	for pipe diameters	kg	PU	Material: steel
9600060516	16	0.045	50	
9600060520	20	0.048	50	
9600060525	25	0.051	50	
9600060532	32	0.060	50	
9600060540	40	0.067	50	
9600060550	50	0.079	50	
9600060563	63	0.091	25	
9600060575	75	0.105	25	
9600060590	90	0.128	25	
9600060594	110	0.155	25	
9600060595	125	0.212	25	
9600060597	160	0.342	25	
9600060650	200	1.014	1	
9600060654	250	1.193	1	
9600060658	315	1.618	1	
9600060660	355	1.920	1	



Thread connection: M8 & M10 for 16 – 125 mm | M10 for 160 mm | M16 for 200 – 355 mm

Pipe clamps suitable for fixed point installation

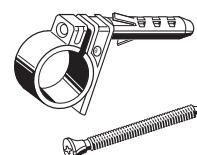
Article no.	for pipe diameters	kg	PU	Material: steel
9600060768	160	8.548	1	
9600060770	200	9.449	1	
9600060774	250	19.367	1	
9600060778	315	22.753	1	
9600060780	355	24.840	1	
9600060782	400	43.642	1	
9600060784	450	46.253	1	
9600060786	500	48.865	1	
9600060790	630	55.659	1	

**Pipe fastening bow 16-32 mm**

Article no.	for pipe diameters	kg	PU	Material: PA
7020016005	for pipes 16-32 mm L=45 mm	0.005	50	
7020016006	for pipes 16-32 mm L=75 mm	0.007	50	
7020016007	for pipes 16-32 mm L=45 mm	0.007	50	
7020016008	for pipes 16-32 mm L=75 mm	0.009	50	

**Plastic pipe clamps 16-40 mm**

Article no.	for pipe diameters	kg	PU	Material: fusiolen® PP-R
7090016010	for pipes 16 mm	0.007	50	
7090020011	for pipes 20 mm	0.008	50	
7090025012	for pipes 25 mm	0.016	30	
7090032013	for pipes 32 mm	0.017	30	
7040040014	for pipes 40 mm	0.020	30	





aquatherm ti faser composite pipes à 5.8 m

aquatherm blue pipe ti SDR 11 MF RP / *SDR 9 MF RP

faser composite pipe, 5.8 m length
with PUR rigid foam and coated with a
casing pipe made of PEHD

Article no.	Ø outside medium pipe d	Ø outside casing pipe D	PU [m]
socket welding			
2314032010 *	32	90.0	5.8
2314040012	40	110.0	5.8
2314050014	50	110.0	5.8
2314063016	63	125.0	5.8
2314075018	75	140.0	5.8
2314090020	90	160.0	5.8
2314110022	110	200.0	5.8
2314125024	125	225.0	5.8
butt welding			
2314160026	160	250.0	5.8
2314200028	200	315.0	5.8
2314250030	250	400.0	5.8
2314315032	315	450.0	5.8
2314355034	355	500.0	5.8



aquatherm ti faser composite pipes OT à 5.8 m

aquatherm blue pipe ot ti SDR 11 / *SDR 9 MF RP

faser composite pipe, 5.8 m length
with PUR rigid foam and coated with a
casing pipe made of PEHD

Article no.	Ø outside medium pipe d	Ø outside casing pipe D	PU [m]
socket welding			
2414032010 *	32	90.0	5.8
2414040012	40	110.0	5.8
2414050014	50	110.0	5.8
2414063016	63	125.0	5.8
2414075018	75	140.0	5.8
2414090020	90	160.0	5.8
2414110022	110	200.0	5.8
2414125024	125	225.0	5.8
butt welding			
2414160026	160	250.0	5.8
2414200028	200	315.0	5.8
2414250030	250	400.0	5.8



aquatherm ti faser composite pipes à 5.8 m

aquatherm blue pipe ti SDR 17.6 MF RP

faser composite pipe, 5.8 m length
with PUR rigid foam and coated with a
casing pipe made of PEHD

Article no.	Ø outside medium pipe d	Ø outside casing pipe D	PU [m]
socket welding			
2317125024	125	225.0	5.8
butt welding			
2317160026	160	250.0	5.8
2317200028	200	315.0	5.8
2317250030	250	400.0	5.8
2317315032	315	450.0	5.8
2317355034	355	500.0	5.8

aquatherm ti faser composite pipes à 11.6 m

aquatherm blue pipe ti SDR 11 MF RP / *SDR 9 MF RP

faser composite pipe, 11.6 m length
with PUR rigid foam and coated with a
casing pipe made of PEHD

Article no.	Ø outside medium pipe d	Ø outside casing pipe D	PU [m]
socket welding			
2314032110 *	32	90.0	11.6
2314040112	40	110.0	11.6
2314050114	50	110.0	11.6
2314063116	63	125.0	11.6
2314075118	75	140.0	11.6
2314090120	90	160.0	11.6
2314110122	110	200.0	11.6
2314125124	125	225.0	11.6
butt welding			
2314160126	160	250.0	11.6
2314200128	200	315.0	11.6
2314250130	250	400.0	11.6
2314315132	315	450.0	11.6
2314355134	355	500.0	11.6

**aquatherm ti faser composite pipes OT à 11.6 m**

aquatherm blue pipe ot ti SDR 11 / *SDR 9 MF RP

faser composite pipe, 11.6 m length
with PUR rigid foam and coated with a
casing pipe made of PEHD

Article no.	Ø outside medium pipe d	Ø outside casing pipe D	PU [m]
socket welding			
2414032110 *	32	90.0	11.6
2414040112	40	110.0	11.6
2414050114	50	110.0	11.6
2414063116	63	125.0	11.6
2414075118	75	140.0	11.6
2414090120	90	160.0	11.6
2414110122	110	200.0	11.6
2414125124	125	225.0	11.6
butt welding			
2414160126	160	250.0	11.6
2414200128	200	315.0	11.6
2414250130	250	400.0	11.6

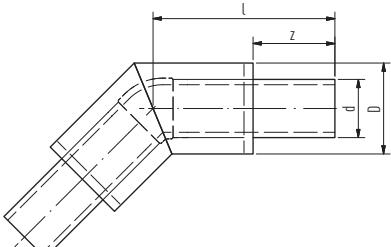
**aquatherm ti faser composite pipes à 11.6 m**

aquatherm blue pipe ti SDR 17.6 MF RP

faser composite pipe, 11.6 m length
with PUR rigid foam and coated with a
casing pipe made of PEHD

Article no.	Ø outside medium pipe d	Ø outside casing pipe D	PU [m]
socket welding			
2317125124	125	225.0	11.6
butt welding			
2317160126	160	250.0	11.6
2317200128	200	315.0	11.6
2317250130	250	400.0	11.6
2317315132	315	450.0	11.6
2317355134	355	500.0	11.6



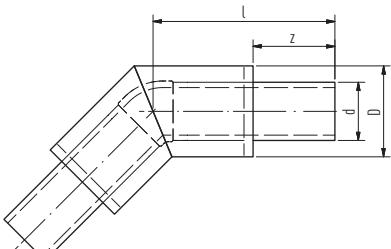
**aquatherm ti elbow 45° SL 500**

for aquatherm blue pipe ti SDR 11 / *SDR 9 MF RP

with PUR rigid foam and coated with a
casing pipe made of PEHD

Article no.	\emptyset outside medium pipe d	\emptyset outside casing pipe D	z	l	kg	PU
socket welding						
2384032060 *	32	90.0	225.0	500	1.026	1
2384050062	50	110.0	225.0	500	1.720	1
2384063063	63	125.0	225.0	500	2.340	1
2384075064	75	140.0	225.0	500	2.988	1
2384090065	90	160.0	225.0	500	4.150	1
2384110061	40	110.0	225.0	500	1.496	1
2384110066	110	200.0	225.0	500	6.300	1
2384125067	125	225.0	225.0	500	7.850	1
butt welding						
2384160069	160	250.0	225.0	500	10.000	1
2384200071	200	315.0	225.0	500	14.806	1
2384250073	250	400.0	225.0	500	24.889	1
2384315075	315	450.0	225.0	500	38.788	1
2384355077	355	500.0	225.0	500	50.247	1

also available in design 15° and 30°.

**aquatherm ti elbow 45° SL 500**

for aquatherm blue pipe ot ti SDR 11 / *SDR 9 MF RP

with PUR rigid foam and coated with a
casing pipe made of PEHD

Article no.	\emptyset outside medium pipe d	\emptyset outside casing pipe D	z	l	kg	PU
socket welding						
2480032001 *	32	90.0	225.0	500	1.237	1
2480040002	40	110.0	225.0	500	1.533	1
2480050003	50	110.0	225.0	500	1.812	1
2480063004	63	125.0	225.0	500	2.455	1
2480075005	75	140.0	225.0	500	3.035	1
2480090006	90	160.0	225.0	500	4.293	1
2480110007	110	200.0	225.0	500	6.389	1
2480125008	125	225.0	225.0	500	8.177	1
butt welding						
2484160009	160	250.0	225.0	500	10.156	1
2484200010	200	315.0	225.0	500	15.348	1
2484250011	250	400.0	225.0	500	25.853	1

also available in design 15° and 30°.

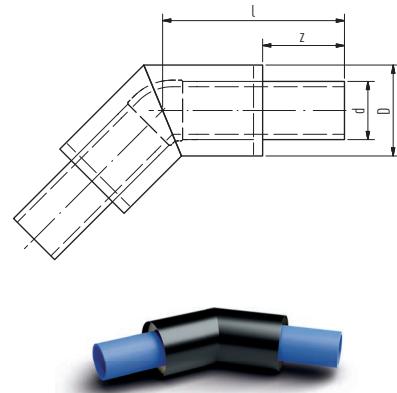
aquatherm ti elbow 45° SL 500

for aquatherm blue pipe ti SDR 17.6 MF RP

with PUR rigid foam and coated with a
casing pipe made of PEHD

Article no.	Ø outside medium pipe d	Ø outside casing pipe D	z	l	kg	PU
socket welding						
2387125068	125	225.0	225.0	500	6.310	1
butt welding						
2387160070	160	250.0	225.0	500	7.239	1
2387200072	200	315.0	225.0	500	11.163	1
2387250074	250	400.0	225.0	500	18.813	1
2387315076	315	450.0	225.0	500	28.521	1
2387355078	355	500.0	225.0	500	0.031	1

also available in design 15° and 30°

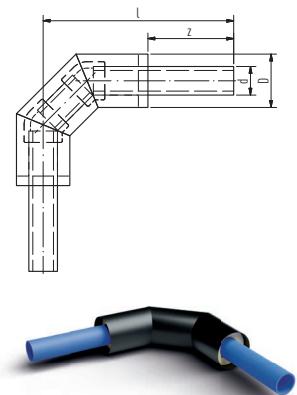
**aquatherm ti elbow 90° SL 500**

for aquatherm blue pipe ti SDR 11 / *SDR 9 MF RP

with PUR rigid foam and coated with a
casing pipe made of PEHD

Article no.	Ø outside medium pipe d	Ø outside casing pipe D	z	l	kg	PU
socket welding						
2384032081 *	32	90.0	225.0	500	1.000	1
2384040083	40	110.0	225.0	500	1.500	1
2384050085	50	110.0	225.0	500	1.660	1
2384063087	63	125.0	225.0	500	2.500	1
2384075089	75	140.0	225.0	500	3.000	1

also available in design 60° and 75°

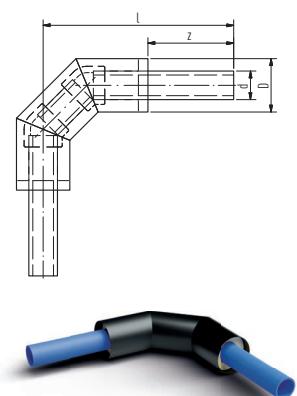
**aquatherm ti elbow 90° SL 500**

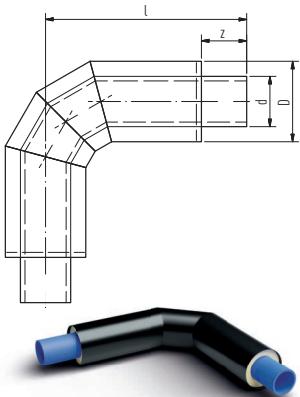
for aquatherm blue pipe ot ti SDR 11 / *SDR 9 MF RP

with PUR rigid foam and coated with a
casing pipe made of PEHD

Article no.	Ø outside medium pipe d	Ø outside casing pipe D	z	l	kg	PU
socket welding						
2480032021 *	32	90.0	225.0	500	1.264	1
2480040023	40	110.0	225.0	500	1.370	1
2480050025	50	110.0	225.0	500	1.670	1
2480063027	63	125.0	225.0	500	2.407	1
2480075029	75	140.0	225.0	500	3.500	1

also available in design 60° and 75°



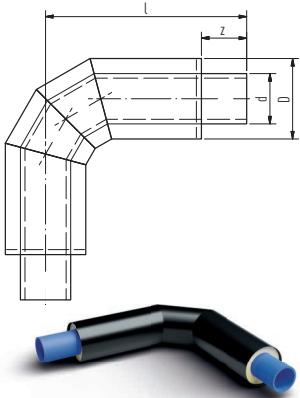
**aquatherm ti elbow 90° SL 1000**

for aquatherm blue pipe ti SDR 11 / *SDR 9 MF RP

with PUR rigid foam and coated with a
casing pipe made of PEHD

Article no.	\emptyset outside medium pipe d	\emptyset outside casing pipe D	z	l	PU
socket welding					
2380032080 *	32	90.0	225.0	1000	1
2380040082	40	110.0	225.0	1000	1
2380050084	50	110.0	225.0	1000	1
2380063086	63	125.0	225.0	1000	1
2380075088	75	140.0	225.0	1000	1
2380090090	90	160.0	225.0	1000	1
2380110091	110	200.0	225.0	1000	1
2380125092	125	225.0	225.0	1000	1
butt welding					
2384160094	160	250.0	225.0	1000	1
2384200096	200	315.0	225.0	1000	1
2384250098	250	400.0	225.0	1000	1
2384315100	315	450.0	225.0	1000	1
2384355102	355	500.0	225.0	1000	1

also available in design 60° and 75°

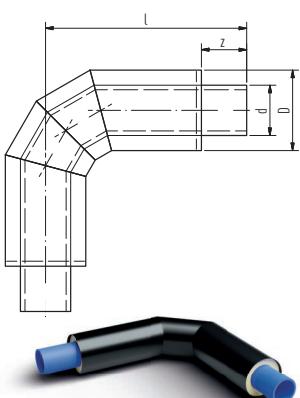
**aquatherm ti elbow 90° SL 1000**

for aquatherm blue pipe ot ti SDR 11 / *SDR 9 MF RP

with PUR rigid foam and coated with a
casing pipe made of PEHD

Article no.	\emptyset outside medium pipe d	\emptyset outside casing pipe D	z	l	PU
socket welding					
2480032020 *	32	90.0	225.0	1000	1
2480040022	40	110.0	225.0	1000	1
2480050024	50	110.0	225.0	1000	1
2480063026	63	125.0	225.0	1000	1
2480075028	75	140.0	225.0	1000	1
2480090030	90	160.0	225.0	1000	1
2480110031	110	200.0	225.0	1000	1
2480125032	125	225.0	225.0	1000	1
butt welding					
2484160033	160	250.0	225.0	1000	1
2484200034	200	315.0	225.0	1000	1
2484250035	250	400.0	225.0	1000	1

also available in design 60° and 75°

**aquatherm ti elbow 90° SL 1000**

for aquatherm blue pipe ti SDR 17.6 MF RP

with PUR rigid foam and coated with a
casing pipe made of PEHD

Article no.	\emptyset outside medium pipe d	\emptyset outside casing pipe D	z	l	PU
socket welding					
2387125093	125	225.0	225.0	1000	1
butt welding					
2387160095	160	250.0	225.0	1000	1
2387200097	200	315.0	225.0	1000	1
2387250099	250	400.0	225.0	1000	1
2387315101	315	450.0	225.0	1000	1
2387355103	355	500.0	225.0	1000	1

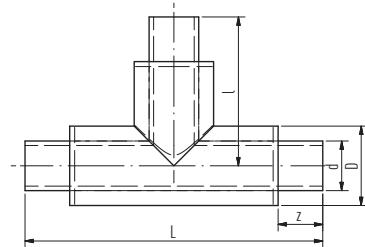
also available in design 60° and 75°

aquatherm ti branch

for aquatherm blue pipe ti SDR 11 / *SDR 9 MF RP

with PUR rigid foam and coated with a
casing pipe made of PEHD

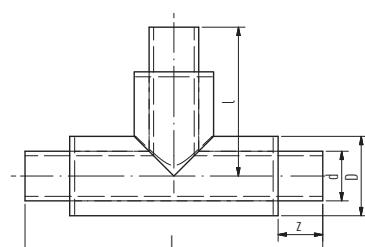
Article no.	\emptyset outside medium pipe d	\emptyset outside casing pipe D	z	l	L	PU
socket welding						
2360032001 *	32	90.0	225.0	500	1,000.0	1
2360040002	40	110.0	225.0	500	1,000.0	1
2360050003	50	110.0	225.0	500	1,000.0	1
2360063004	63	125.0	225.0	500	1,000.0	1
2360075005	75	140.0	225.0	500	1,000.0	1
2360090006	90	160.0	225.0	500	1,000.0	1
2360110007	110	200.0	225.0	500	1,000.0	1
2360125008	125	225.0	225.0	500	1,000.0	1
butt welding						
2364160009	160	250.0	225.0	500	1,000.0	1
2364200010	200	315.0	225.0	750	1,500.0	1
2364250011	250	400.0	225.0	750	1,500.0	1
2364315012	315	450.0	225.0	750	1,500.0	1
2364355013	355	500.0	225.0	750	1,500.0	1

**aquatherm ti branch**

for aquatherm blue pipe ot ti SDR 11 / *SDR 9 MF RP

with PUR rigid foam and coated with a
casing pipe made of PEHD

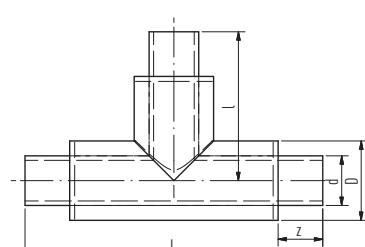
Article no.	\emptyset outside medium pipe d	\emptyset outside casing pipe D	z	l	L	PU
socket welding						
2460032001 *	32	90.0	225.0	500	1,000.0	1
2460040002	40	110.0	225.0	500	1,000.0	1
2460050003	50	110.0	225.0	500	1,000.0	1
2460063004	63	125.0	225.0	500	1,000.0	1
2460075005	75	140.0	225.0	500	1,000.0	1
2460090006	90	160.0	225.0	500	1,000.0	1
2460110007	110	200.0	225.0	500	1,000.0	1
2460125008	125	225.0	225.0	500	1,000.0	1
butt welding						
2464160009	160	250.0	225.0	500	1,000.0	1
2464200010	200	315.0	225.0	750	1,500.0	1
2464250011	250	400.0	225.0	750	1,500.0	1

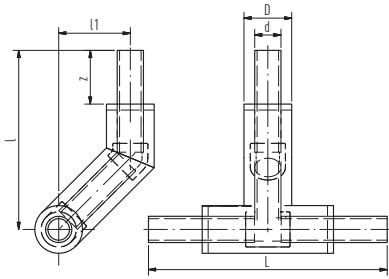
**aquatherm ti branch**

for aquatherm blue pipe ti SDR 17.6 MF RP

with PUR rigid foam and coated with a
casing pipe made of PEHD

Article no.	\emptyset outside medium pipe d	\emptyset outside casing pipe D	z	l	L	PU
socket welding						
2367125040	125	225.0	225.0	500	1,000.0	1
butt welding						
2367160041	160	250.0	225.0	500	1,000.0	1
2367200042	200	315.0	225.0	750	1,500.0	1
2367250043	250	400.0	225.0	750	1,500.0	1
2367315044	315	450.0	225.0	750	1,500.0	1
2367355045	355	500.0	225.0	750	1,500.0	1



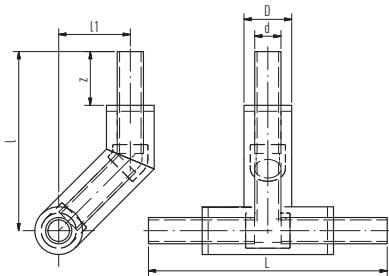


aquatherm ti cross-over branch

for aquatherm blue pipe ti SDR 11 / *SDR 9 MF RP

with PUR rigid foam and coated with a
casing pipe made of PEHD

Article no.	\emptyset outside medium pipe d	\emptyset outside casing pipe D	z	l	l1	L	PU
socket welding							
2360032020 *	32	90.0	225.0	750	750	1,000.0	1
2360040021	40	110.0	225.0	750	750	1,000.0	1
2360050022	50	110.0	225.0	750	750	1,000.0	1
2360063023	63	125.0	225.0	750	750	1,000.0	1
2360075024	75	140.0	225.0	750	750	1,000.0	1
2360090025	90	160.0	225.0	750	750	1,000.0	1
2360110026	110	200.0	225.0	750	750	1,000.0	1
2360125027	125	225.0	225.0	750	750	1,000.0	1
butt welding							
2364160028	160	250.0	225.0	1000	1000	1,000.0	1
2364200029	200	315.0	225.0	1000	1000	1,500.0	1
2364250030	250	400.0	225.0	1000	1000	1,500.0	1
2364315031	315	450.0	225.0	1250	1250	1,500.0	1
2364355032	355	500.0	225.0	1250	1250	1,500.0	1

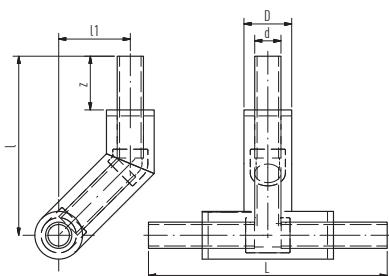


aquatherm ti cross-over branch

for aquatherm blue pipe ot ti SDR 11 / *SDR 9 MF RP

with PUR rigid foam and coated with a
casing pipe made of PEHD

Article no.	\emptyset outside medium pipe d	\emptyset outside casing pipe D	z	l	l1	L	PU
socket welding							
2460032020 *	32	90.0	225.0	750	750	1,000.0	1
2460040021	40	110.0	225.0	750	750	1,000.0	1
2460050022	50	110.0	225.0	750	750	1,000.0	1
2460063023	63	125.0	225.0	750	750	1,000.0	1
2460075024	75	140.0	225.0	750	750	1,000.0	1
2460090025	90	160.0	225.0	750	750	1,000.0	1
2460110026	110	200.0	225.0	750	750	1,000.0	1
2460125027	125	225.0	225.0	750	750	1,000.0	1
butt welding							
2464160028	160	250.0	225.0	1000	1000	1,000.0	1
2464200029	200	315.0	225.0	1000	1000	1,500.0	1
2464250030	250	400.0	225.0	1000	1000	1,500.0	1



aquatherm ti cross-over branch

for aquatherm blue pipe ti SDR 17.6 MF RP

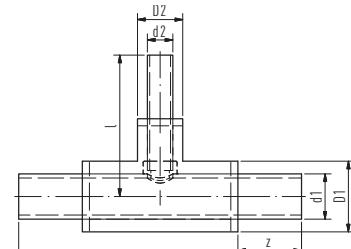
with PUR rigid foam and coated with a
casing pipe made of PEHD

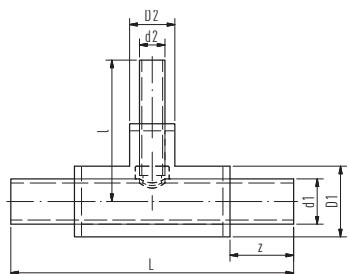
Article no.	\emptyset outside medium pipe d	\emptyset outside casing pipe D	z	l	l1	L	PU
socket welding							
2367125050	125	225.0	225.0	750	750	1,000.0	1
butt welding							
2367160051	160	250.0	225.0	1000	1000	1,000.0	1
2367200052	200	315.0	225.0	1000	1000	1,500.0	1
2367250053	250	400.0	225.0	1000	1000	1,500.0	1
2367315054	315	450.0	225.0	1250	1250	1,500.0	1
2367355055	355	500.0	225.0	1250	1250	1,500.0	1

aquatherm ti red. branch

for aquatherm blue pipe ti SDR 11 / *SDR 9 MF RP

Article no.	Ø outside d1	Ø outside d2	Ø outside D1	Ø outside D2	z	l	L	PU
socket welding								
2360040060 *	40.0	32.0	110	90	225.0	500	1,000.0	1
2360050061 *	50.0	32.0	110	90	225.0	500	1,000.0	1
2360050062	50.0	40.0	110	110	225.0	500	1,000.0	1
2360063063 *	63.0	32.0	125	90	225.0	500	1,000.0	1
2360063064	63.0	40.0	125	110	225.0	500	1,000.0	1
2360063065	63.0	50.0	125	110	225.0	500	1,000.0	1
2360075066 *	75.0	32.0	140	90	225.0	500	1,000.0	1
2360075067	75.0	40.0	140	110	225.0	500	1,000.0	1
2360075068	75.0	50.0	140	110	225.0	500	1,000.0	1
2360075069	75.0	63.0	140	125	225.0	500	1,000.0	1
2360090070 *	90.0	32.0	160	90	225.0	500	1,000.0	1
2360090071	90.0	40.0	160	110	225.0	500	1,000.0	1
2360090072	90.0	50.0	160	110	225.0	500	1,000.0	1
2360090073	90.0	63.0	160	125	225.0	500	1,000.0	1
2360090074	90.0	75.0	160	140	225.0	500	1,000.0	1
2360110075 *	110.0	32.0	200	90	225.0	500	1,000.0	1
2360110076	110.0	40.0	200	110	225.0	500	1,000.0	1
2360110077	110.0	50.0	200	110	225.0	500	1,000.0	1
2360110078	110.0	63.0	200	125	225.0	500	1,000.0	1
2360110079	110.0	75.0	200	140	225.0	500	1,000.0	1
2360110080	110.0	90.0	200	160	225.0	500	1,000.0	1
2360125081 *	125.0	32.0	225	90	225.0	500	1,000.0	1
2360125082	125.0	40.0	225	110	225.0	500	1,000.0	1
2360125083	125.0	50.0	225	110	225.0	500	1,000.0	1
2360125084	125.0	63.0	225	125	225.0	500	1,000.0	1
2360125085	125.0	75.0	225	140	225.0	500	1,000.0	1
2360125086	125.0	90.0	225	160	225.0	500	1,000.0	1
2360125087	125.0	110.0	225	200	225.0	500	1,000.0	1
butt welding								
2364160088 *	160.0	32.0	250	90	225.0	500	1,000.0	1
2364160089	160.0	40.0	250	110	225.0	500	1,000.0	1
2364160090	160.0	50.0	250	110	225.0	500	1,000.0	1
2364160091	160.0	63.0	250	125	225.0	500	1,000.0	1
2360160092	160.0	75.0	250	140	225.0	500	1,000.0	1
2364160093	160.0	90.0	250	160	225.0	500	1,000.0	1
2364160094	160.0	110.0	200	200	225.0	750	1,500.0	1
2364160095	160.0	125.0	250	225	225.0	750	1,500.0	1



**aquatherm ti red. branch**

(continued) for aquatherm blue pipe ti SDR 11 / *SDR 9 MF RP

with PUR rigid foam and coated with a
casing pipe made of PEHD

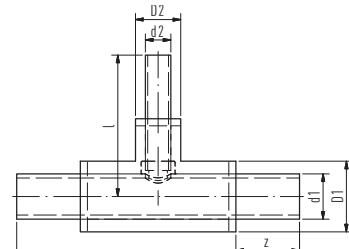
Article no.	Ø outside d1	Ø outside d2	Ø outside D1	Ø outside D2	z	l	L	PU
butt welding								
2364200096 *	200.0	32.0	315	90	225.0	750	1,500.0	1
2364200097	200.0	40.0	315	110	225.0	750	1,500.0	1
2364200098	200.0	50.0	315	110	225.0	750	1,500.0	1
2364200099	200.0	63.0	315	125	225.0	750	1,500.0	1
2364200100	200.0	75.0	315	140	225.0	750	1,500.0	1
2364200101	200.0	90.0	315	160	225.0	750	1,500.0	1
2364200102	200.0	110.0	315	200	225.0	750	1,500.0	1
2364200103	200.0	125.0	315	225	225.0	750	1,500.0	1
2364200104	200.0	160.0	315	250	225.0	750	1,500.0	1
2364250105 *	250.0	32.0	400	90	225.0	750	1,500.0	1
2364250106	250.0	40.0	400	110	225.0	750	1,500.0	1
2364250107	250.0	50.0	400	110	225.0	750	1,500.0	1
2364250108	250.0	63.0	400	125	225.0	750	1,500.0	1
2364250109	250.0	75.0	400	140	225.0	750	1,500.0	1
2364250110	250.0	90.0	400	160	225.0	750	1,500.0	1
2364250111	250.0	110.0	400	200	225.0	750	1,500.0	1
2364250112	250.0	125.0	400	225	225.0	750	1,500.0	1
2364250113	250.0	160.0	400	250	225.0	750	1,500.0	1
2364250114	250.0	200.0	400	315	225.0	750	1,500.0	1
2364315115 *	315.0	32.0	450	90	225.0	750	1,500.0	1
2364315116	315.0	40.0	450	110	225.0	750	1,500.0	1
2364315117	315.0	50.0	450	110	225.0	750	1,500.0	1
2364315118	315.0	63.0	450	125	225.0	750	1,500.0	1
2364315119	315.0	75.0	450	140	225.0	750	1,500.0	1
2364315120	315.0	90.0	450	160	225.0	750	1,500.0	1
2364315121	315.0	110.0	450	200	225.0	750	1,500.0	1
2364315122	315.0	125.0	450	225	225.0	750	1,500.0	1
2364315123	315.0	160.0	450	250	225.0	750	1,500.0	1
2364315124	315.0	200.0	450	315	225.0	750	1,500.0	1
2364315125	315.0	250.0	450	400	225.0	750	1,500.0	1
2364355126 *	355.0	32.0	500	90	225.0	750	1,500.0	1
2364355127	355.0	40.0	500	110	225.0	750	1,500.0	1
2364355128	355.0	50.0	500	110	225.0	750	1,500.0	1
2364355129	355.0	63.0	500	125	225.0	750	1,500.0	1
2364355130	355.0	75.0	500	140	225.0	750	1,500.0	1
2364355131	355.0	90.0	500	160	225.0	750	1,500.0	1
2364355132	355.0	110.0	500	200	225.0	750	1,500.0	1
2364355133	355.0	125.0	500	225	225.0	750	1,500.0	1
2364355134	355.0	160.0	500	250	225.0	750	1,500.0	1
2364355135	355.0	200.0	500	315	225.0	750	1,500.0	1
2364355136	355.0	250.0	500	400	225.0	750	1,500.0	1
2364355137	355.0	315.0	500	450	225.0	750	1,500.0	1

*branch d2 SDR 9

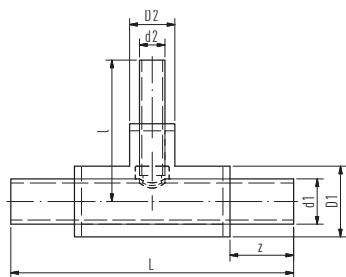
aquatherm ti red. branch

for aquatherm blue pipe ot ti SDR 11 / *SDR 9 MF RP

Article no.	Ø outside d1	Ø outside d2	Ø outside D1	Ø outside D2	z	l	L	PU
socket welding								
2460040220 *	40.0	32.0	110	90	225.0	500	1,000.0	1
2460050221 *	50.0	32.0	110	90	225.0	500	1,000.0	1
2460050222	50.0	40.0	110	110	225.0	500	1,000.0	1
2460063223 *	63.0	32.0	125	90	225.0	500	1,000.0	1
2460063224	63.0	40.0	125	110	225.0	500	1,000.0	1
2460063225	63.0	50.0	125	110	225.0	500	1,000.0	1
2460075226 *	75.0	32.0	140	90	225.0	500	1,000.0	1
2460075227	75.0	40.0	140	110	225.0	500	1,000.0	1
2460075228	75.0	50.0	140	110	225.0	500	1,000.0	1
2460075229	75.0	63.0	140	125	225.0	500	1,000.0	1
2460090230 *	90.0	32.0	160	90	225.0	500	1,000.0	1
2460090231	90.0	40.0	160	110	225.0	500	1,000.0	1
2460090232	90.0	50.0	160	110	225.0	500	1,000.0	1
2460090233	90.0	63.0	160	125	225.0	500	1,000.0	1
2460090234	90.0	75.0	160	140	225.0	500	1,000.0	1
2460110235 *	110.0	32.0	200	90	225.0	500	1,000.0	1
2460110236	110.0	40.0	200	110	225.0	500	1,000.0	1
2460110237	110.0	50.0	200	110	225.0	500	1,000.0	1
2460110238	110.0	63.0	200	125	225.0	500	1,000.0	1
2460110239	110.0	75.0	200	140	225.0	500	1,000.0	1
2460110240	110.0	90.0	200	160	225.0	500	1,000.0	1
2460125241 *	125.0	32.0	225	90	225.0	500	1,000.0	1
2460125242	125.0	40.0	225	110	225.0	500	1,000.0	1
2460125243	125.0	50.0	225	110	225.0	500	1,000.0	1
2460125244	125.0	63.0	225	125	225.0	500	1,000.0	1
2460125245	125.0	75.0	225	140	225.0	500	1,000.0	1
2460125246	125.0	90.0	225	160	225.0	500	1,000.0	1
2460125247	125.0	110.0	225	200	225.0	500	1,000.0	1
butt welding								
2464160248 *	160.0	32.0	250	90	225.0	500	1,000.0	1
2464160249	160.0	40.0	250	110	225.0	500	1,000.0	1
2464160250	160.0	50.0	250	110	225.0	500	1,000.0	1
2464160251	160.0	63.0	250	125	225.0	500	1,000.0	1
2464160252	160.0	75.0	250	140	225.0	500	1,000.0	1
2464160253	160.0	90.0	250	160	225.0	500	1,000.0	1
2464160254	160.0	110.0	250	200	225.0	750	1,500.0	1
2464160255	160.0	125.0	250	225	225.0	750	1,500.0	1



*branch d2 SDR 9
continued on next page ...

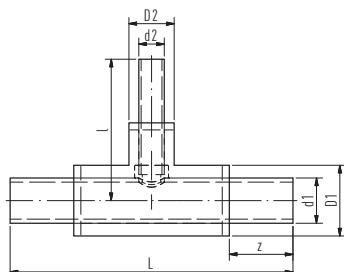
**aquatherm ti red. branch**

(continued) for aquatherm blue pipe ot ti SDR 11 / *SDR 9 MF RP

with PUR rigid foam and coated with a
casing pipe made of PEHD

Article no.	Ø outside d1	Ø outside d2	Ø outside D1	Ø outside D2	z	l	L	PU
butt welding								
2464200256 *	200.0	32.0	315	90	225.0	750	1,500.0	1
2464200257	200.0	40.0	315	110	225.0	750	1,500.0	1
2464200258	200.0	50.0	315	110	225.0	750	1,500.0	1
2464200259	200.0	63.0	315	125	225.0	750	1,500.0	1
2464200260	200.0	75.0	315	140	225.0	750	1,500.0	1
2464200261	200.0	90.0	315	160	225.0	750	1,500.0	1
2464200262	200.0	110.0	315	200	225.0	750	1,500.0	1
2464200263	200.0	125.0	315	225	225.0	750	1,500.0	1
2464200264	200.0	160.0	315	250	225.0	750	1,500.0	1
2464250265 *	250.0	32.0	400	90	225.0	750	1,500.0	1
2464250266	250.0	40.0	400	110	225.0	750	1,500.0	1
2464250267	250.0	50.0	400	110	225.0	750	1,500.0	1
2464250268	250.0	63.0	400	125	225.0	750	1,500.0	1
2464250269	250.0	75.0	400	140	225.0	750	1,500.0	1
2464250270	250.0	90.0	400	160	225.0	750	1,500.0	1
2464250271	250.0	110.0	400	200	225.0	750	1,500.0	1
2464250272	250.0	125.0	400	225	225.0	750	1,500.0	1
2464250273	250.0	160.0	400	250	225.0	750	1,500.0	1
2464250274	250.0	200.0	400	315	225.0	750	1,500.0	1

*branch d2 SDR 9

**aquatherm ti red. branch**

for aquatherm blue pipe ti SDR 17.6 / SDR 11 MF RP

with PUR rigid foam and coated with a
casing pipe made of PEHD

Article no.	Ø outside d1	Ø outside d2	Ø outside D1	Ø outside D2	z	l	L	PU
socket welding								
2367125335 *	125.0	32.0	225	90	225.0	500	1,000.0	1
2367125336 *	125.0	40.0	225	110	225.0	500	1,000.0	1
2367125337 *	125.0	50.0	225	110	225.0	500	1,000.0	1
2367125338 *	125.0	63.0	225	125	225.0	500	1,000.0	1
2360125339 *	125.0	75.0	225	140	225.0	500	1,000.0	1
2367125340 *	125.0	90.0	225	160	225.0	500	1,000.0	1
2360125341 *	125.0	110.0	225	200	225.0	500	1,000.0	1
butt welding								
2367160342 *	160.0	32.0	250	90	225.0	500	1,000.0	1
2367160343 *	160.0	40.0	250	110	225.0	500	1,000.0	1
2367160344 *	160.0	50.0	250	110	225.0	500	1,000.0	1
2367160345 *	160.0	63.0	250	125	225.0	500	1,000.0	1
2367160346 *	160.0	75.0	250	140	225.0	500	1,000.0	1
2367160347 *	160.0	90.0	250	160	225.0	500	1,000.0	1
2367160348 *	160.0	110.0	250	200	225.0	750	1,500.0	1
2367160349	160.0	125.0	250	225	225.0	750	1,500.0	1

*branch d2 SDR 11

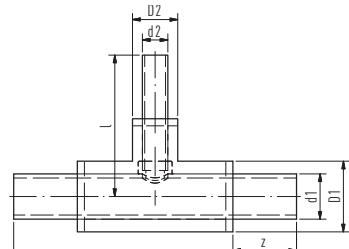
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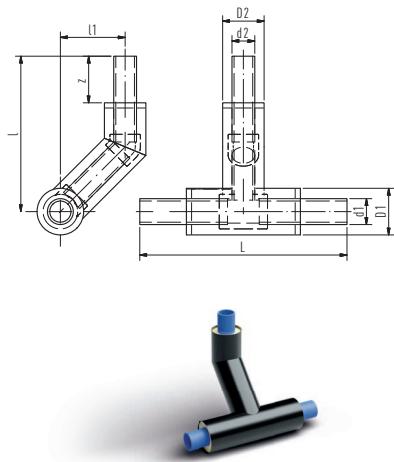
aquatherm ti red. branch

(continued) for aquatherm blue pipe ti SDR 17.6 / SDR 11 MF RP

Article no.	Ø outside d1	Ø outside d2	Ø outside D1	Ø outside D2	z	l	L	PU
butt welding								
2367200350 *	200.0	32.0	315	90	225.0	750	1,500.0	1
2367200351 *	200.0	40.0	315	110	225.0	750	1,500.0	1
2367200352 *	200.0	50.0	315	110	225.0	750	1,500.0	1
2367200353 *	200.0	63.0	315	125	225.0	750	1,500.0	1
2367200354 *	200.0	75.0	315	140	225.0	750	1,500.0	1
2367200355 *	200.0	90.0	315	160	225.0	750	1,500.0	1
2367200356 *	200.0	110.0	315	200	225.0	750	1,500.0	1
2367200357	200.0	125.0	315	225	225.0	750	1,500.0	1
2367200358	200.0	160.0	315	250	225.0	750	1,500.0	1
2367250359 *	250.0	32.0	400	90	225.0	750	1,500.0	1
2367250360 *	250.0	40.0	400	110	225.0	750	1,500.0	1
2367250361 *	250.0	50.0	400	110	225.0	750	1,500.0	1
2367250362 *	250.0	63.0	400	125	225.0	750	1,500.0	1
2367250363 *	250.0	75.0	400	140	225.0	750	1,500.0	1
2367250364 *	250.0	90.0	400	160	225.0	750	1,500.0	1
2367250365 *	250.0	110.0	400	200	225.0	750	1,500.0	1
2367250366	250.0	125.0	400	225	225.0	750	1,500.0	1
2367250367	250.0	160.0	400	250	225.0	750	1,500.0	1
2367250368	250.0	200.0	400	315	225.0	750	1,500.0	1
2367315369 *	315.0	32.0	450	90	225.0	750	1,500.0	1
2367315370 *	315.0	40.0	450	110	225.0	750	1,500.0	1
2367315371 *	315.0	50.0	450	110	225.0	750	1,500.0	1
2367315372 *	315.0	63.0	450	125	225.0	750	1,500.0	1
2367315373 *	315.0	75.0	450	140	225.0	750	1,500.0	1
2367315374 *	315.0	90.0	450	160	225.0	750	1,500.0	1
2367315375 *	315.0	110.0	450	200	225.0	750	1,500.0	1
2367315376	315.0	125.0	450	225	225.0	750	1,500.0	1
2367315377	315.0	160.0	450	250	225.0	750	1,500.0	1
2367315378	315.0	200.0	450	315	225.0	750	1,500.0	1
2367315379	315.0	250.0	450	400	225.0	750	1,500.0	1
2367355380 *	355.0	32.0	500	90	225.0	750	1,500.0	1
2367355381 *	355.0	40.0	500	110	225.0	750	1,500.0	1
2367355382 *	355.0	50.0	500	110	225.0	750	1,500.0	1
2367355383 *	355.0	63.0	500	125	225.0	750	1,500.0	1
2367355384 *	355.0	75.0	500	140	225.0	750	1,500.0	1
2367355385 *	355.0	90.0	500	160	225.0	750	1,500.0	1
2367355386 *	355.0	110.0	500	200	225.0	750	1,500.0	1
2367355387	355.0	125.0	500	225	225.0	750	1,500.0	1
2367355388	355.0	160.0	500	250	225.0	750	1,500.0	1
2367355389	355.0	200.0	500	315	225.0	750	1,500.0	1
2367355390	355.0	250.0	500	400	225.0	750	1,500.0	1
2367355391	355.0	315.0	500	450	225.0	750	1,500.0	1

*branch d2 SDR 11

with PUR rigid foam and coated with a
casing pipe made of PEHD

**aquatherm ti cross-over branch**

for aquatherm blue pipe ti SDR 11 / *SDR 9 MF RP

with PUR rigid foam and coated with a
casing pipe made of PEHD

Article no.	Ø outside d1	Ø outside d2	Ø outside D1	Ø outside D2	z	l	l1	L	PU
socket welding									
2360040138 *	40.0	32.0	110	90	225.0	750	750	1,000.0	1
2360050139 *	50.0	32.0	110	90	225.0	750	750	1,000.0	1
2360050140	50.0	40.0	110	110	225.0	750	750	1,000.0	1
2360063141 *	63.0	32.0	125	90	225.0	750	750	1,000.0	1
2360063142	63.0	40.0	125	110	225.0	750	750	1,000.0	1
2360063143	63.0	50.0	125	110	225.0	750	750	1,000.0	1
2360075144 *	75.0	32.0	140	90	225.0	750	750	1,000.0	1
2360075145	75.0	40.0	140	110	225.0	750	750	1,000.0	1
2360075146	75.0	50.0	140	110	225.0	750	750	1,000.0	1
2360075147	75.0	63.0	140	125	225.0	750	750	1,000.0	1
2360090148 *	90.0	32.0	160	90	225.0	750	750	1,000.0	1
2360090149	90.0	40.0	160	110	225.0	750	750	1,000.0	1
2360090150	90.0	50.0	160	110	225.0	750	750	1,000.0	1
2360090151	90.0	63.0	160	125	225.0	750	750	1,000.0	1
2360090152	90.0	75.0	160	140	225.0	750	750	1,000.0	1
2360110153 *	110.0	32.0	200	90	225.0	750	750	1,000.0	1
2360110154	110.0	40.0	200	110	225.0	750	750	1,000.0	1
2360110155	110.0	50.0	200	110	225.0	750	750	1,000.0	1
2360110156	110.0	63.0	200	125	225.0	750	750	1,000.0	1
2360110157	110.0	75.0	200	140	225.0	750	750	1,000.0	1
2360110158	110.0	90.0	200	160	225.0	750	750	1,000.0	1
2360125159 *	125.0	32.0	225	90	225.0	750	750	1,000.0	1
2360125160	125.0	40.0	225	110	225.0	750	750	1,000.0	1
2360125161	125.0	50.0	225	110	225.0	750	750	1,000.0	1
2360125162	125.0	63.0	225	125	225.0	750	750	1,000.0	1
2360125163	125.0	75.0	225	140	225.0	750	750	1,000.0	1
2360125164	125.0	90.0	225	160	225.0	750	750	1,000.0	1
2360125165	125.0	110.0	225	200	225.0	750	750	1,000.0	1
butt welding									
2364160166 *	160.0	32.0	250	90	225.0	750	750	1,000.0	1
2364160167	160.0	40.0	250	110	225.0	750	750	1,000.0	1
2364160168	160.0	50.0	250	110	225.0	750	750	1,000.0	1
2364160169	160.0	63.0	250	125	225.0	750	750	1,000.0	1
2364160170	160.0	75.0	250	140	225.0	750	750	1,000.0	1
2364160171	160.0	90.0	250	160	225.0	750	750	1,000.0	1
2364160172	160.0	110.0	250	200	225.0	1000	1000	1,000.0	1
2364160173	160.0	125.0	250	225	225.0	1000	1000	1,000.0	1

*branch d2 SDR 9

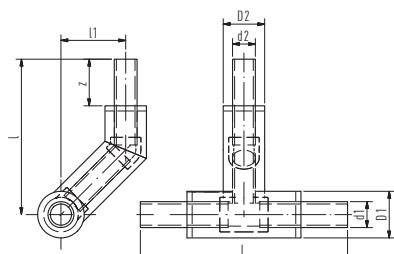
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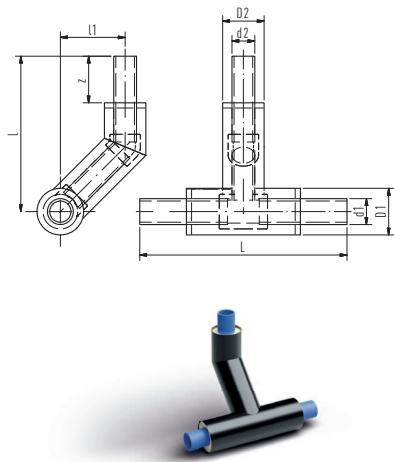
aquatherm ti cross-over branch

(continued) for aquatherm blue pipe ti SDR 11 / *SDR 9 MF RP

Article no.	Ø outside d1	Ø outside d2	Ø outside D1	Ø outside D2	z	l	l1	L	PU
butt welding									
2364200174 *	200.0	32.0	315	90	225.0	750	750	1,000.0	1
2364200175	200.0	40.0	315	110	225.0	750	750	1,000.0	1
2364200176	200.0	50.0	315	110	225.0	750	750	1,000.0	1
2364200177	200.0	63.0	315	125	225.0	750	750	1,000.0	1
2364200178	200.0	75.0	315	140	225.0	750	750	1,000.0	1
2364200179	200.0	90.0	315	160	225.0	750	750	1,000.0	1
2364200180	200.0	110.0	315	200	225.0	1000	1000	1,000.0	1
2364200181	200.0	125.0	315	225	225.0	1000	1000	1,500.0	1
2364200182	200.0	160.0	315	250	225.0	1000	1000	1,500.0	1
2364250183 *	250.0	32.0	400	90	225.0	750	750	1,000.0	1
2364250184	250.0	40.0	400	110	225.0	1000	1000	1,000.0	1
2364250185	250.0	50.0	400	110	225.0	1000	1000	1,000.0	1
2364250186	250.0	63.0	400	125	225.0	1000	1000	1,000.0	1
2364250187	250.0	75.0	400	140	225.0	1000	1000	1,000.0	1
2364250188	250.0	90.0	400	160	225.0	1000	1000	1,000.0	1
2364250189	250.0	110.0	400	200	225.0	1000	1000	1,000.0	1
2364250190	250.0	125.0	400	225	225.0	1000	1000	1,000.0	1
2364250191	250.0	160.0	400	250	225.0	1000	1000	1,500.0	1
2364250192	250.0	200.0	400	315	225.0	1000	1000	1,500.0	1
2364315193 *	315.0	32.0	450	90	225.0	1000	1000	1,000.0	1
2364315194	315.0	40.0	450	110	225.0	1000	1000	1,000.0	1
2364315195	315.0	50.0	450	110	225.0	1000	1000	1,000.0	1
2364315196	315.0	63.0	450	125	225.0	1000	1000	1,000.0	1
2364315197	315.0	75.0	450	140	225.0	1000	1000	1,000.0	1
2364315198	315.0	90.0	450	160	225.0	1000	1000	1,000.0	1
2364315199	315.0	110.0	450	200	225.0	1000	1000	1,000.0	1
2364315200	315.0	125.0	450	225	225.0	1000	1000	1,000.0	1
2364315201	315.0	160.0	450	250	225.0	1000	1000	1,000.0	1
2364315202	315.0	200.0	450	315	225.0	1000	1000	1,500.0	1
2364315203	315.0	250.0	450	400	225.0	1000	1000	1,500.0	1
2364355204 *	355.0	32.0	500	90	225.0	1000	1000	1,000.0	1
2364355205	355.0	40.0	500	110	225.0	1000	1000	1,000.0	1
2364355206	355.0	50.0	500	110	225.0	1000	1000	1,000.0	1
2364355207	355.0	63.0	500	125	225.0	1000	1000	1,000.0	1
2364355208	355.0	75.0	500	140	225.0	1000	1000	1,000.0	1
2364355209	355.0	90.0	500	160	225.0	1000	1000	1,000.0	1
2364355210	355.0	110.0	500	200	225.0	1000	1000	1,000.0	1
2364355211	355.0	125.0	500	225	225.0	1000	1000	1,000.0	1
2364355212	355.0	160.0	500	250	225.0	1000	1000	1,000.0	1
2364355213	355.0	200.0	500	315	225.0	1000	1000	1,000.0	1
2364355214	355.0	250.0	500	400	225.0	1000	1000	1,500.0	1
2364355215	355.0	315.0	500	450	225.0	1000	1000	1,500.0	1

*branch d2 SDR 9

with PUR rigid foam and coated with a
casing pipe made of PEHD

**aquatherm ti cross-over branch**

for aquatherm blue pipe ot ti SDR 11 / *SDR 9 MF RP

with PUR rigid foam and coated with a
casing pipe made of PEHD

Article no.	Ø outside d1	Ø outside d2	Ø outside D1	Ø outside D2	z	l	l1	L	PU
socket welding									
2460040280 *	40.0	32.0	110	90	225.0	750	750	1,000.0	1
2460050281 *	50.0	32.0	110	90	225.0	750	750	1,000.0	1
2460050282	50.0	40.0	110	110	225.0	750	750	1,000.0	1
2460063283 *	63.0	32.0	125	90	225.0	750	750	1,000.0	1
2460063284	63.0	40.0	125	110	225.0	750	750	1,000.0	1
2460063285	63.0	50.0	125	110	225.0	750	750	1,000.0	1
2460075286 *	75.0	32.0	140	90	225.0	750	750	1,000.0	1
2460075287	75.0	40.0	140	110	225.0	750	750	1,000.0	1
2460075288	75.0	50.0	140	110	225.0	750	750	1,000.0	1
2460075289	75.0	63.0	140	125	225.0	750	750	1,000.0	1
2460090290 *	90.0	32.0	160	90	225.0	750	750	1,000.0	1
2460090291	90.0	40.0	160	110	225.0	750	750	1,000.0	1
2460090292	90.0	50.0	160	110	225.0	750	750	1,000.0	1
2460090293	90.0	63.0	160	125	225.0	750	750	1,000.0	1
2460090294	90.0	75.0	160	140	225.0	750	750	1,000.0	1
2460110295 *	110.0	32.0	200	90	225.0	750	750	1,000.0	1
2460110296	110.0	40.0	200	110	225.0	750	750	1,000.0	1
2460110297	110.0	50.0	200	110	225.0	750	750	1,000.0	1
2460110298	110.0	63.0	200	125	225.0	750	750	1,000.0	1
2460110299	110.0	75.0	200	140	225.0	750	750	1,000.0	1
2460110300	110.0	90.0	200	160	225.0	750	750	1,000.0	1
2460125301 *	125.0	32.0	225	90	225.0	750	750	1,000.0	1
2460125302	125.0	40.0	225	110	225.0	750	750	1,000.0	1
2460125303	125.0	50.0	225	110	225.0	750	750	1,000.0	1
2460125304	125.0	63.0	225	125	225.0	750	750	1,000.0	1
2460125305	125.0	75.0	225	140	225.0	750	750	1,000.0	1
2460125306	125.0	90.0	225	160	225.0	750	750	1,000.0	1
2460125307	125.0	110.0	225	200	225.0	750	750	1,000.0	1
butt welding									
2464160308 *	160.0	32.0	250	90	225.0	750	750	1,000.0	1
2464160309	160.0	40.0	250	110	225.0	750	750	1,000.0	1
2464160310	160.0	50.0	250	110	225.0	750	750	1,000.0	1
2464160311	160.0	63.0	250	125	225.0	750	750	1,000.0	1
2464160312	160.0	75.0	250	140	225.0	750	750	1,000.0	1
2464160313	160.0	90.0	250	160	225.0	750	750	1,000.0	1
2464160314	160.0	110.0	250	200	225.0	1000	1000	1,000.0	1
2464160315	160.0	125.0	250	225	225.0	1000	1000	1,000.0	1

*branch d2 SDR 11

continued on next page ...

aquatherm ti cross-over branch

(continued) for aquatherm blue pipe ot ti SDR 11 / *SDR 9 MF RP

Article no.	Ø outside d1	Ø outside d2	Ø outside D1	Ø outside D2	z	l	l1	L	PU
butt welding									
2464200316 *	200.0	32.0	315	90	225.0	750	750	1,000.0	1
2464200317	200.0	40.0	315	110	225.0	750	750	1,000.0	1
2464200318	200.0	50.0	315	110	225.0	750	750	1,000.0	1
2464200319	200.0	63.0	315	125	225.0	750	750	1,000.0	1
2464200320	200.0	75.0	315	140	225.0	750	750	1,000.0	1
2464200321	200.0	90.0	315	160	225.0	750	750	1,000.0	1
2464200322	200.0	110.0	315	200	225.0	1000	1000	1,000.0	1
2464200323	200.0	125.0	315	225	225.0	1000	1000	1,000.0	1
2464200324	200.0	160.0	315	250	225.0	1000	1000	1,000.0	1
2464250325 *	250.0	32.0	400	90	225.0	750	750	1,000.0	1
2464250326	250.0	40.0	400	110	250.0	1000	1000	1,000.0	1
2464250327	250.0	50.0	400	110	225.0	1000	1000	1,000.0	1
2464250328	250.0	63.0	400	125	225.0	1000	1000	1,000.0	1
2464250329	250.0	75.0	400	140	225.0	1000	1000	1,000.0	1
2464250330	250.0	90.0	400	160	225.0	1000	1000	1,000.0	1
2464250331	250.0	110.0	400	200	225.0	1000	1000	1,000.0	1
2464250332	250.0	125.0	400	225	225.0	1000	1000	1,000.0	1
2464250333	250.0	160.0	400	250	225.0	1000	1000	1,500.0	1
2464250334	250.0	200.0	400	315	225.0	1000	1000	1,500.0	1

*branch d2 SDR 9

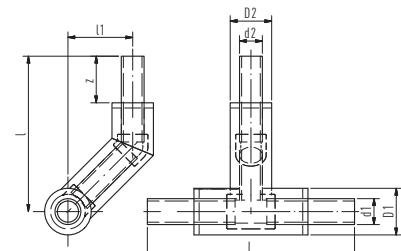
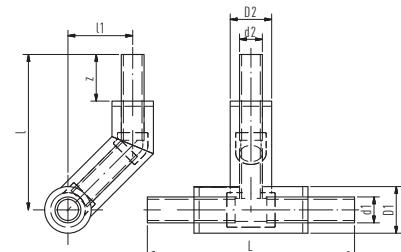
aquatherm ti cross-over branch

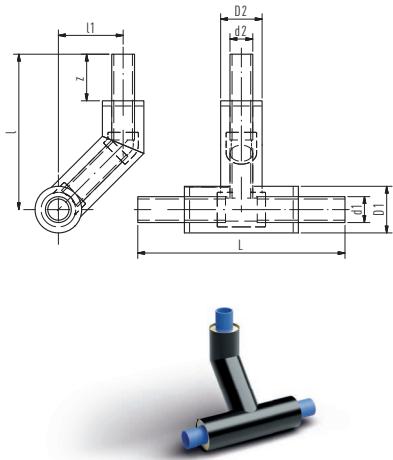
for aquatherm blue pipe ti SDR 17.6 / SDR 11 MF RP

Article no.	Ø outside d1	Ø outside d2	Ø outside D1	Ø outside D2	z	l	l1	L	PU
socket welding									
2367125400 *	125.0	32.0	225	90	225.0	750	750	1,000.0	1
2367125401 *	125.0	40.0	225	110	225.0	750	750	1,000.0	1
2367125402 *	125.0	50.0	225	110	225.0	750	750	1,000.0	1
2360125403 *	125.0	63.0	225	125	225.0	750	750	1,000.0	1
2360125404 *	125.0	75.0	225	140	225.0	750	750	1,000.0	1
2360125405 *	125.0	90.0	225	160	225.0	750	750	1,000.0	1
2360125406 *	125.0	110.0	225	200	225.0	750	750	1,000.0	1
butt welding									
2367160407 *	160.0	32.0	250	90	225.0	750	750	1,000.0	1
2367160408 *	160.0	40.0	250	110	225.0	750	750	1,000.0	1
2367160409 *	160.0	50.0	250	110	225.0	750	750	1,000.0	1
2367160410 *	160.0	63.0	250	125	225.0	750	750	1,000.0	1
2367160411 *	160.0	75.0	250	140	225.0	750	750	1,000.0	1
2367160412 *	160.0	90.0	250	160	225.0	750	750	1,000.0	1
2367160413 *	160.0	110.0	250	200	225.0	1000	1000	1,000.0	1
2367160414	160.0	125.0	250	225	225.0	1000	1000	1,000.0	1

*branch d2 SDR 11

continued on next page ...

with PUR rigid foam and coated with a
casing pipe made of PEHDwith PUR rigid foam and coated with a
casing pipe made of PEHD

**aquatherm ti cross-over branch**

(continued) for aquatherm blue pipe ti SDR 17.6 / SDR 11 MF RP

with PUR rigid foam and coated with a
casing pipe made of PEHD

Article no.	\varnothing outside d1	\varnothing outside d2	\varnothing outside D1	\varnothing outside D2	z	l	l1	L	PU
butt welding									
2367200415 *	200.0	32.0	315	90	225.0	750	750	1,000.0	1
2367200416 *	200.0	40.0	315	110	225.0	750	750	1,000.0	1
2367200417 *	200.0	50.0	315	110	225.0	750	750	1,000.0	1
2367200418 *	200.0	63.0	315	125	225.0	750	750	1,000.0	1
2367200419 *	200.0	75.0	315	140	225.0	750	750	1,000.0	1
2367200420 *	200.0	90.0	315	160	225.0	750	750	1,000.0	1
2367200421 *	200.0	110.0	315	200	225.0	1000	1000	1,000.0	1
2367200422	200.0	125.0	315	225	225.0	1000	1000	1,500.0	1
2367200423	200.0	160.0	315	250	225.0	1000	1000	1,500.0	1
2367250424 *	250.0	32.0	400	90	225.0	750	750	1,000.0	1
2367250425 *	250.0	40.0	400	110	225.0	1000	1000	1,000.0	1
2367250426 *	250.0	50.0	400	110	225.0	1000	1000	1,000.0	1
2367250427 *	250.0	63.0	400	125	225.0	1000	1000	1,000.0	1
2367250428 *	250.0	75.0	400	140	225.0	1000	1000	1,000.0	1
2367250429 *	250.0	90.0	400	160	225.0	1000	1000	1,000.0	1
2367250430 *	250.0	110.0	400	200	225.0	1000	1000	1,000.0	1
2367250431	250.0	125.0	400	225	225.0	1000	1000	1,000.0	1
2367250432	250.0	160.0	400	250	225.0	1000	1000	1,500.0	1
2367250433	250.0	200.0	400	315	225.0	1000	1000	1,500.0	1
2367315434 *	315.0	32.0	450	90	225.0	1000	1000	1,000.0	1
2367315435 *	315.0	40.0	450	110	225.0	1000	1000	1,000.0	1
2367315436 *	315.0	50.0	450	110	225.0	1000	1000	1,000.0	1
2367315437 *	315.0	63.0	450	125	225.0	1000	1000	1,000.0	1
2367315438 *	315.0	75.0	450	140	225.0	1000	1000	1,000.0	1
2367315439 *	315.0	90.0	450	160	225.0	1000	1000	1,000.0	1
2367315440 *	315.0	110.0	450	200	225.0	1000	1000	1,000.0	1
2367315441	315.0	125.0	450	225	225.0	1000	1000	1,000.0	1
2367315442	315.0	160.0	450	250	225.0	1000	1000	1,000.0	1
2367315443	315.0	200.0	450	315	225.0	1000	1000	1,500.0	1
2367315444	315.0	250.0	450	400	225.0	1000	1000	1,500.0	1
2367355445 *	355.0	32.0	500	90	225.0	1000	1000	1,000.0	1
2367355446 *	355.0	40.0	500	110	225.0	1000	1000	1,000.0	1
2367355447 *	355.0	50.0	500	110	225.0	1000	1000	1,000.0	1
2367355448 *	355.0	63.0	500	125	225.0	1000	1000	1,000.0	1
2367355449 *	355.0	75.0	500	140	225.0	1000	1000	1,000.0	1
2367355450 *	355.0	90.0	500	160	225.0	1000	1000	1,000.0	1
2367355451 *	355.0	110.0	500	200	225.0	1000	1000	1,000.0	1
2367355452	355.0	125.0	500	225	225.0	1000	1000	1,000.0	1
2367355453	355.0	160.0	500	250	225.0	1000	1000	1,000.0	1
2367355454	355.0	200.0	500	315	225.0	1000	1000	1,000.0	1
2367355455	355.0	250.0	500	400	225.0	1000	1000	1,500.0	1
2367355456	355.0	315.0	500	450	225.0	1000	1000	1,500.0	1

*branch d2 SDR 11

aquatherm ti socket WTD

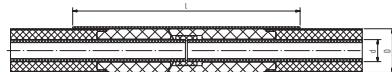
Article no.	\emptyset outside medium pipe d	\emptyset outside casing pipe D	l	PU
socket welding: the fitting for the connection of the medium pipes is included in delivery				
1390032022	32	90.0	600	1
1390040024	40	110.0	600	1
1390050026	50	110.0	600	1
1390063028	63	125.0	600	1
1390075030	75	140.0	600	1
1390090032	90	160.0	600	1
1390110034	110	200.0	600	1
1390125036	125	225.0	600	1

butt welding: no fitting is required for the connection of the medium pipes

1390160038	160	250.0	600	1
1390200040	200	315.0	600	1
1390250042	250	400.0	600	1
1390315044	315	450.0	600	1
1390355045	355	500.0	600	1

Consists of shrink sleeve with PUR-rigid foam insulation elements and accessories, 750 mm total lengths.

With hot-melt adhesive. Melting adhesive strips and casing melting film (enclosed) have to be applied in a separate step.

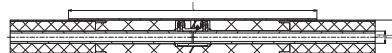
**aquatherm ti electrofusion socket TI WTD**

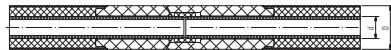
socket welding

Article no.	\emptyset outside medium pipe d	\emptyset outside casing pipe D	l	PU
1390032046	32	90.0	600	1
1390040047	40	110.0	600	1
1390050048	50	110.0	600	1
1390063049	63	125.0	600	1
1390075050	75	140.0	600	1
1390090051	90	160.0	600	1
1390110052	110	200.0	600	1
1390125053	125	225.0	600	1
1390160054	160	250.0	600	1
1390200055	200	315.0	600	1
1390250056	250	400.0	600	1

Consists of shrink sleeve with PUR-rigid foam insulation elements and accessories, 750 mm total lengths.

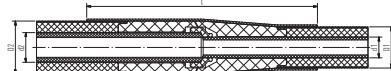
With hot-melt adhesive. Melting adhesive strips and casing melting film (enclosed) have to be applied in a separate step.





aquatherm ti insulation-socket-set

Article no.	\varnothing outside medium pipe d	\varnothing outside casing pipe D	PU
socket welding: the fitting for the connection of the medium pipes is included in delivery			
1340032114	32	90.0	1
1340040115	40	110.0	1
1340050116	50	110.0	1
1340063117	63	125.0	1
1340075118	75	140.0	1
1340090119	90	160.0	1
1340110120	110	200.0	1
1340125121	125	225.0	1
butt welding: no fitting is required for the connection of the medium pipes			
1340160122	160	250.0	1
1340200123	200	315.0	1
1340250124	250	400.0	1
1340315125	315	450.0	1
1347355126	355	500.0	1
Consists of PUR-rigid foam elements and a fitting (socket up to 125 mm) depending on the dimension. Required accessories for the installation: Mono Top 40 insulating tape and primer.			



aquatherm ti reducing socket

socket welding

Article no.	\varnothing outside d2	\varnothing outside d1	\varnothing outside D1	\varnothing outside D2	l	PU
socket welding: up to 125 x 110mm. Larger sizes are socket weld one side, butt weld one side						
1340040103	40.0	32.0	90	110	900	1
1340050104	50.0	32.0	90	110	900	1
1340050105	50.0	40.0	110	110	900	1
1340063106	63.0	40.0	110	125	900	1
1340063107	63.0	50.0	110	125	900	1
1340075108	75.0	50.0	110	140	900	1
1340075109	75.0	63.0	125	140	900	1
1340090110	90.0	63.0	125	160	900	1
1340090111	90.0	75.0	140	160	900	1
1340110112	110.0	75.0	140	200	900	1
1340110113	110.0	90.0	160	200	900	1
1390125020	125.0	90.0	160	225	900	1
1390125021	125.0	110.0	200	225	900	1

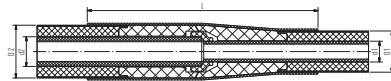
Consists of shrink sleeve with PUR-rigid foam insulation elements, fitting depending on dimension and accessories, 900 mm total lengths.

aquatherm ti reducing socket

for aquatherm blue pipe ti SDR 11

Article no.	Ø outside d2	Ø outside d1	Ø outside D1	Ø outside D2	l	PU
mutual socket welding						
2340160020	160.0	110.0	200	250	900	1
2340160021	160.0	125.0	225	250	900	1
2340200022	200.0	125.0	225	315	900	1
double-sided butt welding						
2340200023	200.0	160.0	250	315	900	1
2340250024	250.0	160.0	250	400	900	1
2340250025	250.0	200.0	315	400	900	1
2340315026	315.0	200.0	315	450	900	1
2340315027	315.0	250.0	400	450	900	1

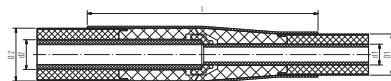
Consists of shrink sleeve with PUR-rigid foam insulation elements, fitting depending on dimension and accessories, 900 mm total lengths.

**aquatherm ti reducing socket**

for aquatherm blue pipe ti SDR 17.6

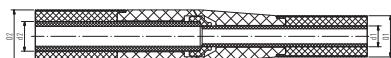
Article no.	Ø outside d2	Ø outside d1	Ø outside D1	Ø outside D2	l	PU
2347160060	160.0	110.0	200	250	900	1
2347160062	160.0	125.0	225	250	900	1
2347200064	200.0	125.0	225	315	900	1
2347200066	200.0	160.0	250	315	900	1
double-sided butt welding						
2347250068	250.0	160.0	250	400	900	1
2347250070	250.0	200.0	315	400	900	1
2347315072	315.0	200.0	315	450	900	1
2347315074	315.0	250.0	400	450	900	1

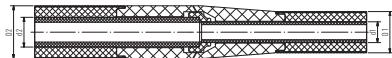
Consists of shrink sleeve with PUR-rigid foam insulation elements, fitting depending on dimension and accessories, 900 mm total lengths.

**aquatherm ti insulation-reducing socket-set**

Article no.	Ø outside d2	Ø outside d1	Ø outside D1	Ø outside D2	PU
socket welding: up to 125 x 110mm. Larger sizes are socket weld one side, butt weld one side					
2340040030	40.0	32.0	90	110	1
2340050031	50.0	32.0	90	110	1
2340050032	50.0	40.0	110	110	1
2340063033	63.0	40.0	110	125	1
2340063034	63.0	50.0	110	125	1
2340075035	75.0	50.0	110	140	1
2340075036	75.0	63.0	125	140	1
2340090037	90.0	63.0	125	160	1
2340090038	90.0	75.0	140	160	1
2340110039	110.0	75.0	140	200	1
2340110040	110.0	90.0	160	200	1
2340125041	125.0	90.0	160	225	1
2340125042	125.0	110.0	200	225	1

Consists of PUR-rigid foam elements and fitting. Required accessories: Mono Top 40 insulating tape and primer.



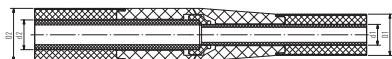


aquatherm ti insulation-reducing socket-set

for aquatherm blue pipe ti SDR 11

Article no.	Ø outside d2	Ø outside d1	Ø outside D1	Ø outside D2	PU
2344160050	160.0	110.0	200	250	1
2344160051	160.0	125.0	225	250	1
2344200052	200.0	125.0	225	315	1
double-sided butt welding					
2344200053	200.0	160.0	250	315	1
2344250054	250.0	160.0	250	400	1
2344250055	250.0	200.0	315	400	1
2344315056	315.0	200.0	315	450	1
2344315057	315.0	250.0	400	450	1
2344355058	355.0	250.0	400	500	1
2344355059	355.0	315.0	450	500	1

Consists of PUR-rigid foam elements and fitting. Required accessories: Mono Top 40 insulating tape and primer.



aquatherm ti insulation-reducing socket-set

for aquatherm blue pipe ti SDR 17.6

Article no.	Ø outside d2	Ø outside d1	Ø outside D1	Ø outside D2	PU
2347160061	160.0	110.0	200	250	1
2347160063	160.0	125.0	225	250	1
2347200065	200.0	125.0	225	315	1
2347200067	200.0	160.0	250	315	1
double-sided butt welding					
2347250069	250.0	160.0	250	400	1
2347250071	250.0	200.0	315	400	1
2347315073	315.0	200.0	315	450	1
2347315075	315.0	250.0	400	450	1
2347355077	355.0	250.0	400	500	1
2347355079	355.0	315.0	450	500	1

Consists of PUR-rigid foam elements and fitting. Required accessories: Mono Top 40 insulating tape and primer.

aquatherm ti mono top 40 insulation tape

for post-insulation of connections with the aquatherm insulation-socket set

Article no.	length	PU
9702411000	Tl width 50 mm length 15m	1
9702411001	Tl width 100 mm length 15m	1

aquatherm ti primer

Article no.	Quantity	PU
9702411002	Tl can 1l	1

aquatherm ti closing collar

Collar for closing the PUR-insulating layer from casing pipe to medium

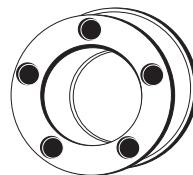
Article no.	Quantity	PU
2390032001	Closing collar TI 32 mm MR90	1
2390050002	Closing collar TI 40-50 mm MR110	1
2390075003	Closing collar TI 63-75 mm MR125-140	1
2390090004	Closing collar TI 90 mm MR160	1
2390110005	Closing collar TI 110 mm MR200	1
2390125006	Closing collar TI 125 mm MR225	1
2390160007	Closing collar TI 160 mm MR250	1
2390200008	Closing collar TI 200 mm MR315	1
2390250009	Closing collar TI 250 mm MR400	1
2390315010	Closing collar TI 315/355 mm MR450/500	1



aquatherm ti compact seals

Pipe collar for wall duct

Article no.	Ø core drill hole	Ø outside medium pipe	Ø outside casing pipe	PU
9701214212	150	32	90	1
9701214214	200	50	110	1
9701214218	200	63	125	1
9701214220	200	75	140	1
9701214222	250	90	160	1
9701214224	300	110	20	1
9701214226	350	125	22	1
9701214230	350	160	25	1
9701214234	400	200	31	1
9701214238	500	250	40	1
9701214242	550	315	45	1
9701214244	600	355	50	1



aquatherm ti warning tape

Colour: yellow / printing in black: "Attention district heating pipeline"

Article no.	Description	PU
9700050191	warning tape	1

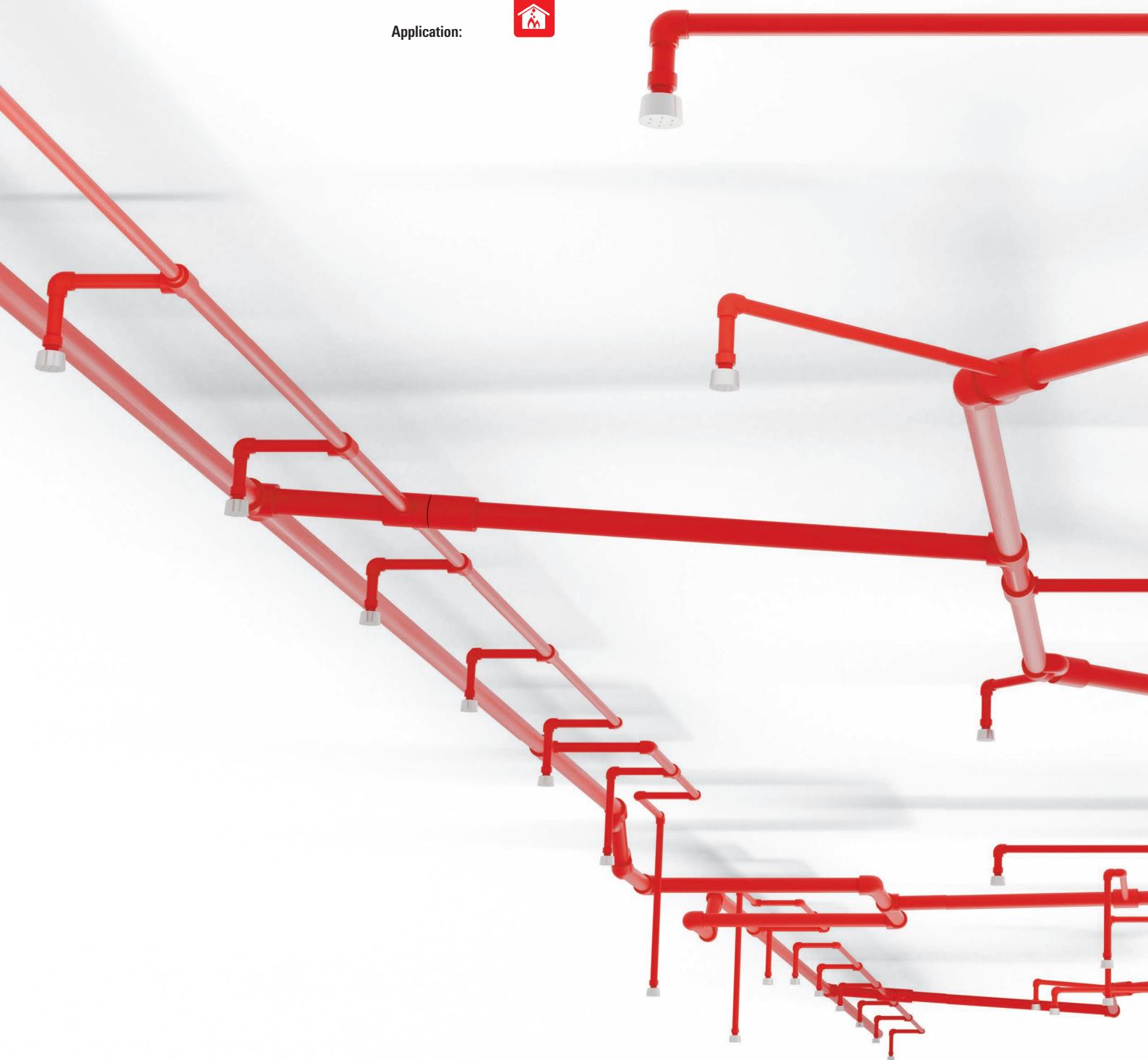
aquatherm red pipe

Pipe system made of polypropylene

aquatherm red pipe is the first plastic sprinkler pipe system certified by VDS Schadenverhütung GmbH, Europe's largest institute for company safety.

The material used, fusiolen® PP-R FS, was developed for the special requirements of sprinkler systems. aquatherm red pipe offers a high level of safety due to its flame retardant properties and its corrosion resistance. The welding of pipe and fitting also ensures a tight connection.

Application:

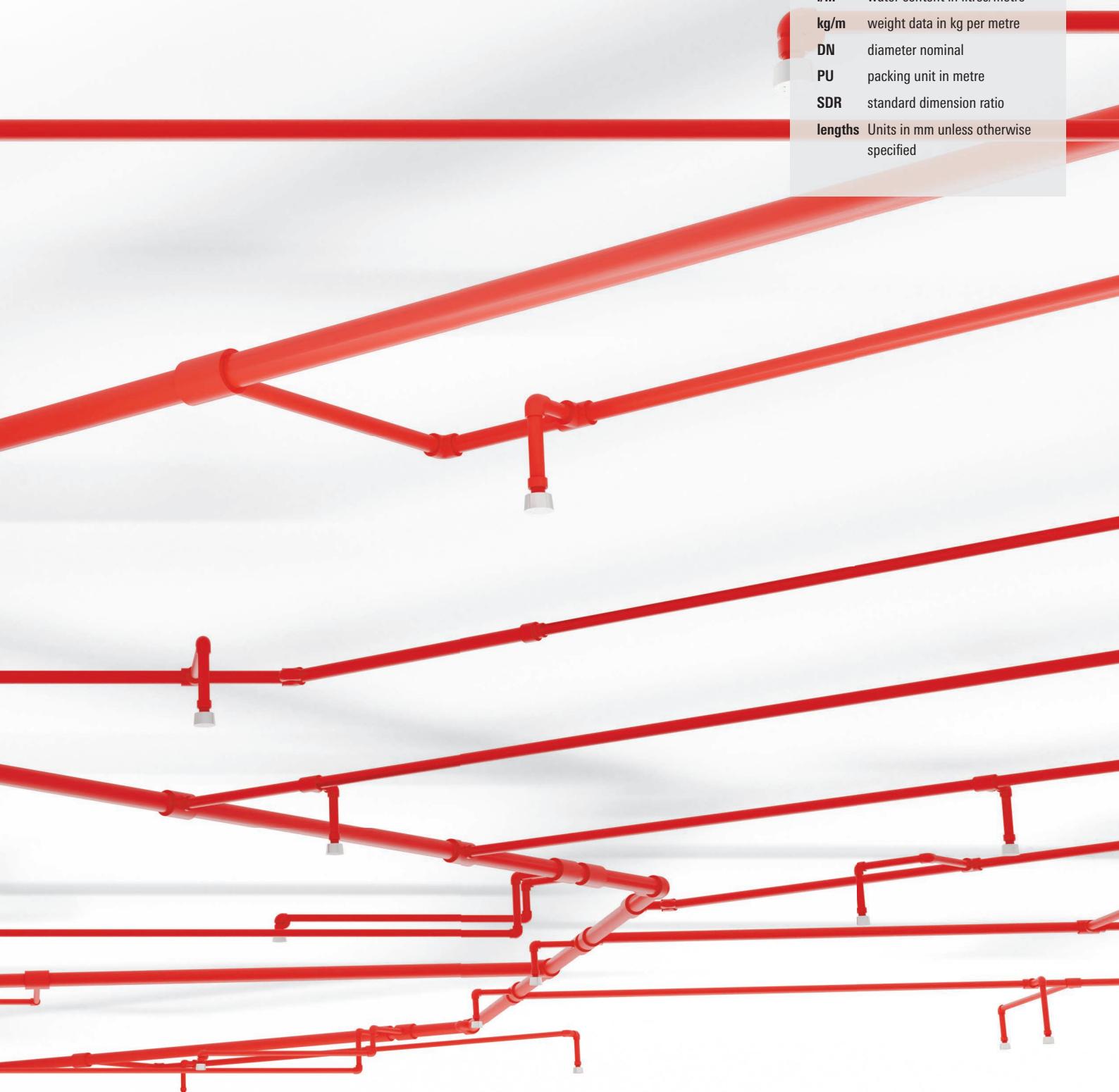


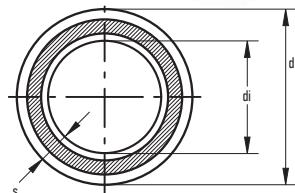
For sprinkler application

SDR 7.4 HI	25	32	40	50	63	75	90	110	125
	○	○	○	○	○	○	○	○	○

Legend table abbreviations:

d	diameter in mm
D	diameter in mm
s	wall thickness in mm
di	internal diameter in mm
l/m	water content in litres/metre
kg/m	weight data in kg per metre
DN	diameter nominal
PU	packing unit in metre
SDR	standard dimension ratio
lengths	Units in mm unless otherwise specified

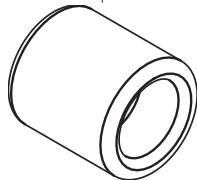
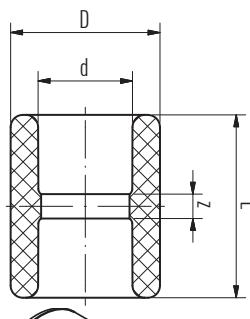


**aquatherm red pipe SDR 7.4 MF HI**

socket welding — SDR 7.4

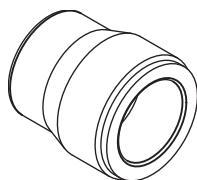
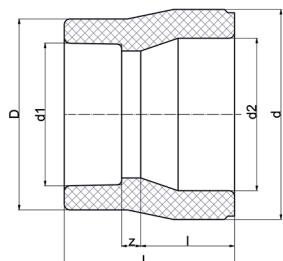
Material: fusiolen® PP-R FS
 Pipe series: 7.4
 Colour: red with green stripes
 Packing unit: 5.8 m straight lengths

Article no.	Dimension	d [mm]	s [mm]	di [mm]	l/m	kg/m	DN	PU [m]
3012025008	25 x 3.5 mm	25	35.0	18.0	0.254	0.249	15	116
3012032010	32 x 4.4 mm	32	44.0	23.2	0.423	0.400	20	58
3012040012	40 x 5.5 mm	40	55.0	29.0	0.660	0.621	25	58
3012050014	50 x 6.9 mm	50	69.0	36.2	1.029	0.968	32	29
3012063016	63 x 8.6 mm	63	86.0	45.8	1.647	1.521	40	17.4
3012075018	75 x 10.3 mm	75	103.0	54.4	2.323	2.165	50	17.4
3012090020	90 x 12.3 mm	90	123.0	65.4	3.358	3.101	65	11.6
3012110022	110 x 15.1 mm	110	151.0	79.8	4.999	4.642	80	5.8
3012125024	125 x 17.1 mm	125	171.0	90.8	6.472	5.974	90	5.8

**aquatherm red pipe socket / B1**

socket welding

Article no.	d	D	L	z	kg	PU
3040025020	25	34.0	35.0	3.0	0.014	10
3040032021	32	43.0	40.5	4.5	0.027	5
3040040022	40	52.0	47.5	6.5	0.044	5
3040050023	50	68.0	53.0	6.0	0.086	5
3040063024	63	84.0	60.5	5.5	0.145	1
3040075025	75	100.0	66.5	6.5	0.233	1
3040090026	90	120.0	72.5	6.5	0.353	1
3040110027	110	147.0	82.0	8.0	0.606	1
3040125028	125	167.0	92.0	12.0	0.819	1

**aquatherm red pipe reducer / B1**

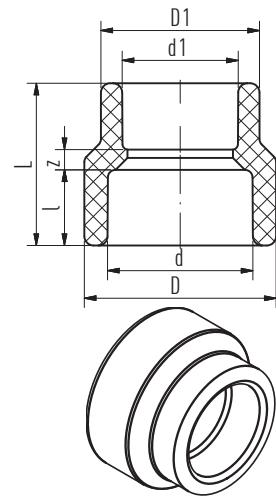
socket welding — SDR 7.4

Article no.	d	d1	l	D	L	z	kg	PU
3040032030	32	25.0	18	34.0	38.0	4.0	0.016	5
3040040031	40	32.0	20.5	43.0	50.0	11.5	0.033	5
3040050032	50	32.0	23.5	43.0	54.0	12.5	0.054	5
3040050033	50	40.0	23.5	52.0	53.0	9.0	0.059	5
3040063034	63	50.0	27.5	68.0	63.5	12.5	0.122	1
3040075035	75	50.0	30	68.0	63.0	9.5	0.143	1
3040075036	75	63.0	30	84.0	71.0	13.5	0.173	1
3040090037	90	63.0	33	84.0	78.0	17.5	0.232	1
3040090038	90	75.0	33	100.0	81.5	18.5	0.281	1
3040110039	110	63.0	37	84.0	86.0	21.5	0.363	1
3040110040	110	90.0	37	120.0	99.0	29.0	0.564	1
3040125041	125	90.0	40	120.0	99.0	26.0	0.831	1
3040125042	125	110.0	40	147.0	112.0	35.0	0.811	1

aquatherm red pipe reducing socket / B1 / female/female

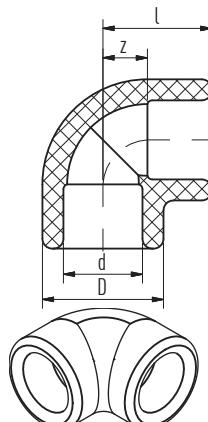
socket welding

Article no.	d	d1	l	D	D1	L	z	kg	PU
3040063005	63	50.0	27.5	84.0	68	56.0	5.0	0.126	1
3040075006	75	63.0	30	100.0	84	62.5	5.0	0.191	1
3040090007	90	75.0	33	120.0	100	69.0	6.0	0.297	1

**aquatherm red pipe elbow 90° / B1**

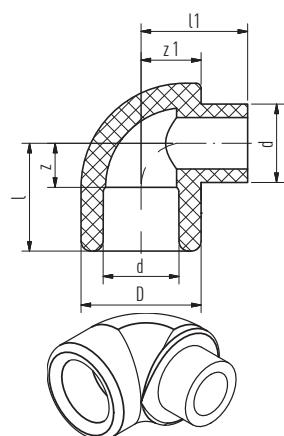
socket welding — SDR 7.4

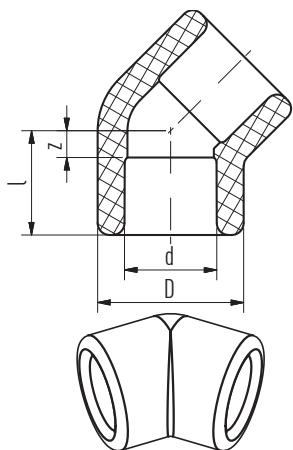
Article no.	d	l	D	z	kg	PU
3080025001	25	29.5	34.0	13.5	0.023	10
3080032002	32	35	43.0	17.0	0.043	5
3080040003	40	41.5	52.0	21.0	0.071	5
3080050004	50	49.5	68.0	26.0	0.158	5
3080063005	63	60	84.0	32.5	0.276	1
3080075006	75	68.5	100.0	38.5	0.446	1
3080090007	90	79	120.0	46.0	0.798	1
3080110008	110	93	147.0	56.0	1.323	1
3080125009	125	116.5	167.0	76.5	2.026	1

**aquatherm red pipe elbow 90° / B1 / female/male**

socket welding

Article no.	d	l	l1	D	z	z1	kg	PU
3080032010	32	35	39.0	43.0	17.0	21.5	0.049	5
3080040011	40	41.5	45.5	52.0	21.0	26	0.081	5

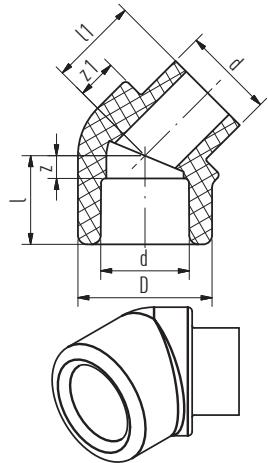




aquatherm red pipe elbow 45° / B1

socket welding — SDR 7.4

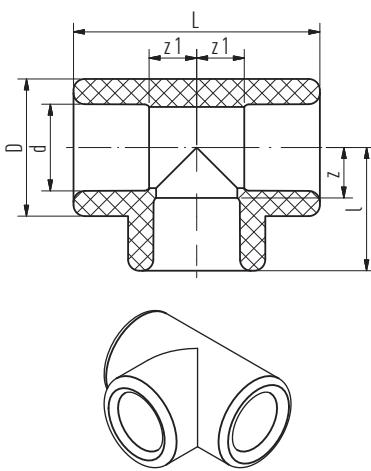
Article no.	d	l	D	z	kg	PU
3080025020	25	22	34.0	6.0	0.019	10
3080032021	32	25.5	43.0	7.5	0.035	5
3080040022	40	30	52.0	9.5	0.057	5
3080050023	50	35	68.0	11.5	0.112	5
3080063024	63	41.5	84.0	14.0	0.233	1
3080075025	75	46.5	100.0	16.5	0.353	1
3080090026	90	52.5	120.0	19.5	0.571	1
3080110027	110	60.5	147.0	23.5	0.993	1
3080125028	125	67	167.0	27.0	1.281	1



aquatherm red pipe elbow 45° / B1 / female/male

socket welding

Article no.	d	l	l_1	D	z	z_1	kg	PU
3080032029	32	25.5	28.5	43.0	7.5	11.5	0.036	5
3080040030	40	30	30.5	52.0	9.5	13.5	0.059	5



aquatherm red pipe tee / B1

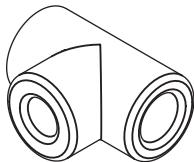
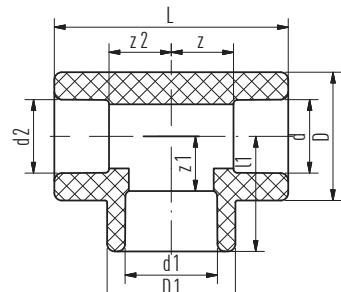
socket welding — SDR 7.4

Article no.	d	l	D	L	z	z_1	kg	PU
3060025012	25	30.5	34.0	62.0	14.5	15	0.033	10
3060032013	32	33.5	43.0	70.0	15.5	17	0.053	5
3060040014	40	40.5	52.0	81.0	20.0	20	0.093	5
3060050004	50	49.5	68.0	99.0	26.0	26	0.200	5
3060063005	63	60	84.0	120.0	32.5	32.5	0.377	1
3060075006	75	68.5	100.0	137.0	38.5	38.5	0.537	1
3060090007	90	80	120.0	158.0	47.0	46	0.986	1
3060110008	110	93	147.0	186.0	56.0	56	1.632	1
3060125009	125	116.5	167.0	233.0	76.5	76.5	2.693	1

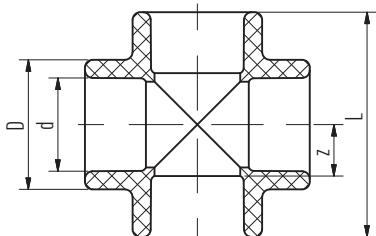
aquatherm red pipe tee / B1

socket welding — SDR 7.4

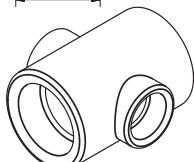
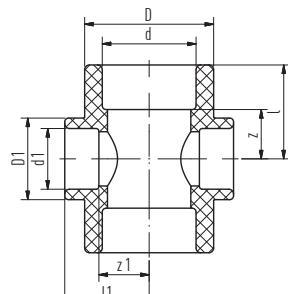
Article no.	d	d1	d2	l1	D	D1	L	z	z1	z2	kg	PU
3060040010	40	32.0	40.0	40.5	52.0	52	84.0	21.5	22.5	21.5	0.106	5
3060050011	50	32.0	50.0	44.5	68.0	43	99.0	26.0	26.5	26.0	0.174	5
3060050012	50	40.0	50.0	49.5	68.0	68	99.0	26.0	29	26.0	0.221	5
3060063013	63	32.0	63.0	53.5	84.0	52	120.0	32.5	35.5	32.5	0.355	1
3060063014	63	40.0	63.0	53.5	84.0	52	120.0	32.5	33	32.5	0.341	1
3060063015	63	50.0	63.0	60.0	84.0	68	120.0	32.5	36.5	32.5	0.411	1
3060075016	75	40.0	75.0	59.0	100.0	52	137.0	38.5	38.5	38.5	0.494	1
3060075017	75	50.0	75.0	66.0	100.0	84	137.0	38.5	42.5	38.5	0.540	1
3060075018	75	63.0	75.0	66.0	100.0	84	137.0	38.5	38.5	38.5	0.507	1
3060090019	90	40.0	90.0	66.5	120.0	52	158.0	46.0	46	46.0	0.986	1
3060090020	90	50.0	90.0	69.5	120.0	68	158.0	46.0	46	46.0	0.976	1
3060090021	90	63.0	90.0	73.5	120.0	84	158.0	46.0	46	46.0	0.969	1
3060090022	90	75.0	90.0	76.0	120.0	100	158.0	46.0	46	46.0	0.997	1
3060110023	110	63.0	110.0	83.5	147.0	84	186.0	56.0	56	56.0	1.691	1
3060110024	110	75.0	110.0	86.0	147.0	100	186.0	56.0	56	56.0	1.634	1
3060110025	110	90.0	110.0	89.0	147.0	120	186.0	56.0	56	56.0	1.569	1
3060125026	125	75.0	125.0	106.5	167.0	100	233.0	76.5	76.5	76.5	2.475	1
3060125027	125	90.0	125.0	109.5	167.0	120	233.0	76.5	76.5	76.5	2.542	1
3060125028	125	110.0	125.0	113.5	167.0	147	233.0	76.5	76.5	76.5	2.606	1

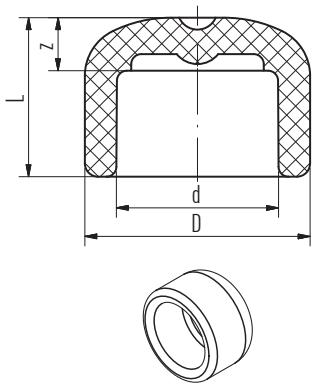
**aquatherm red pipe cross / B1**

Article no.	d	D	L	z	kg	PU
3040032000	32	43.0	70.0	17.0	0.064	5
3040040001	40	52.0	83.0	21.0	0.101	5

**aquatherm red pipe reducing tee / B1**

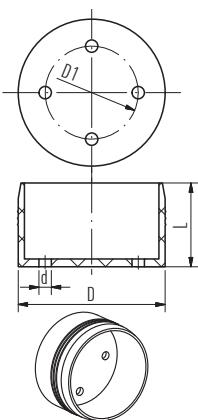
Article no.	d	d1	l	l1	D	D1	z	z1	kg	PU
3040050010	50	32.0	49.5	44.5	68.0	43	26.0	26.5	0.180	1
3040063011	63	32.0	60	53.5	84.0	52	32.5	35.5	0.350	1
3040063012	63	40.0	60	53.5	84.0	52	32.5	33	0.328	1
3040075013	75	32.0	68.5	59.0	100.0	52	38.5	41	0.509	1
3040075014	75	40.0	68.5	59.0	100.0	52	38.5	38.5	0.499	1
3040075015	75	50.0	68.5	66.0	100.0	68	38.5	42.5	0.528	1
3040090016	90	50.0	68.5	75.0	120.0	68	35.5	51.5	0.762	1



**aquatherm red pipe end cap / B1**

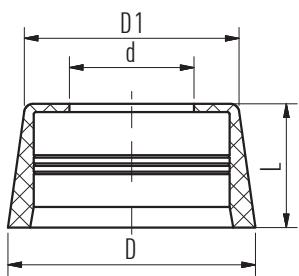
socket welding

Article no.	d	D	L	z	kg	PU
3020032010	32	43.0	29.0	11.0	0.044	5
3020040012	40	52.0	38.0	17.5	0.042	5
3020050014	50	68.0	44.5	21.0	0.082	5
3020063016	63	84.0	52.0	24.5	0.153	1
3020075018	75	100.0	58.5	28.5	0.245	1
3020090020	90	120.0	67.5	34.5	0.377	1
3020110022	110	147.0	65.0	28.0	0.648	1
3020125024	125	167.0	82.0	42.0	0.872	1

**aquatherm red pipe base part for sprinkler outlet**

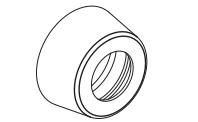
for visible sprinkler

Article no.	d	D	D1	L	kg	PU
3090000001	4	47.4	30	27.0	0.013	25

**aquatherm red pipe upper part for sprinkler outlet**

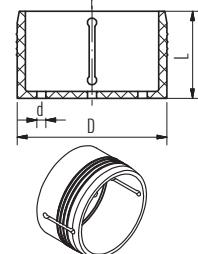
for visible sprinkler

Article no.	Dimension	d	D	D1	L	kg	PU
3090000002	1/2"	23.2	60.0	51.4	30.5	0.022	25
3090000003	3/4"	30.2	60.0	51.6	30.0	0.022	25
3090000004	1"	35.2	60.0	51.6	30.0	0.021	25

**aquatherm red pipe base part for sprinkler outlet**

for covered sprinkler

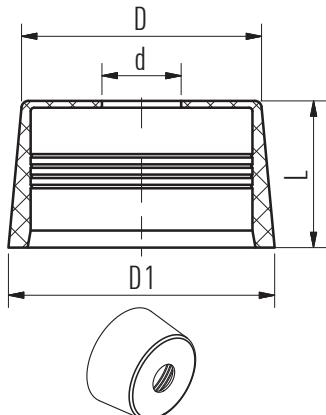
Article no.	d	D	D1	L	kg	PU
3090000005	4	65.0	44	38.0	0.034	25



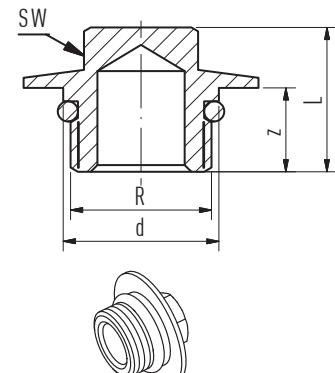
aquatherm red pipe upper part for sprinkler outlet

for covered sprinkler

Article no.	Dimension	d	D	D1	L	kg	PU
3090000006	1/2"	23.2	70.0	78	43.0	0.057	25
3090000007	3/4"	30.2	70.0	78	43.0	0.057	25
3090000008	1"	35.2	70.0	78	43.0	0.056	25

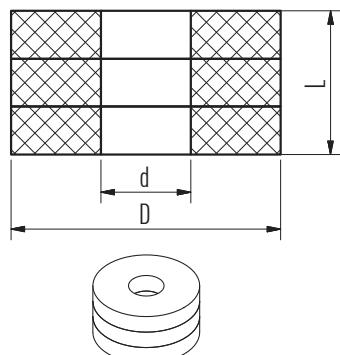
**aquatherm red pipe plug for sprinkler outlet**

Article no.	R	d	L	z	SW	kg	PU
3050000010	1/2"	23	21.5	12.5	15	0.043	25
3050000011	3/4"	30	23.0	12.5	17	0.058	25
3050000013	1"	35	24.0	13.0	17	0.076	25

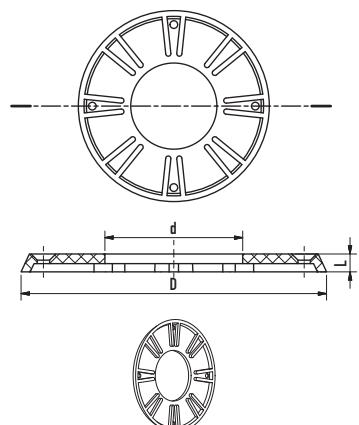
**aquatherm red pipe temporary plug for plaster works**

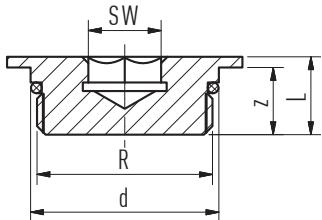
made of PE foam

Article no.		d	D	L	kg	PU
9704114178	for art no. 3090000002, 03, 04	20	60.0	32.0	0.003	50
9704114179	for art no. 3090000006, 07, 08	20	75.5	42.0	0.005	50

**aquatherm red pipe sprinkler outlet**

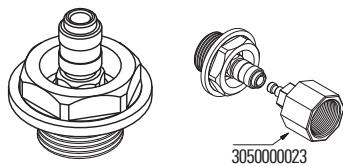
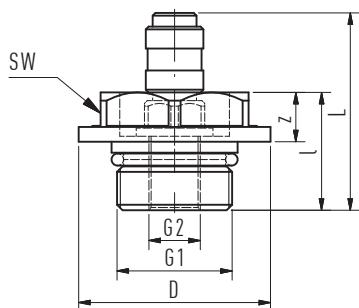
Article no.	R	d	D	L	kg	PU
3090000009	1 1/4"	44.1	100.1	6.5	0.028	10
3090000010	1 1/2"	50.1	111.1	6.5	0.034	10
3090000011	2"	61.1	126.1	6.5	0.043	10





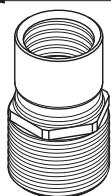
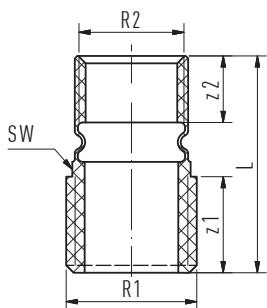
aquatherm red pipe plug for sprinkler outlet

Article no.	R	d	L	z	SW	kg	PU
3050000015	1 1/4"	44	18.2	15.7	17	0.203	10
3050000016	1 1/2"	50	18.0	15.5	17	0.260	10
3050000017	2"	61	20.0	17.5	17	0.443	10



aquatherm red pipe plug for pressure test

Article no.	l	D	L	z	G1	G2	SW	kg	PU
3050000020	21.5	35.0	36.0	9.0	1/2"	1/8"	27	0.072	10
3050000021	21.5	35.0	36.0	9.0	3/4"	1/8"	27	0.093	10
3050000022	21.5	40.0	36.0	8.5	1"	1/8"	27	0.126	10
coupling plug 1/2"								0.040	1
3050000023	1/2" for Art. no. 3050000020-3050000022								



aquatherm red pipe compensating joint

Article no.	L	z1	z2	R1	R2	SW	kg	PU
9604114230	44.0	17.5	15.5	3/4"	3/8"	24	0.054	10
9604114232	44.0	19.5	13.5	3/4"	1/2"	24	0.043	10
9604114234	45.0	17	17.0	1"	1"	36	0.067	10
9604114236	44.0	19.5	13.5	1"	1/2"	30	0.052	10

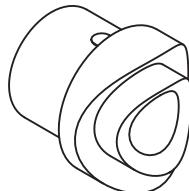
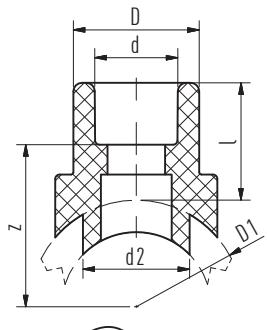
aquatherm red pipe weld-in saddle / B1

socket welding — with weld-on surface and weld-in socket to be fused with the inner wall of the pipe.

Article no.	Dimension	d	d2	l	D	D1	z	kg	PU
3030063001	saddle 63/32 mm	32	32.0	30	43.0	63	43.5	0.028	5
3030075002	saddle 75/32 mm	32	32.0	30	43.0	75	49.5	0.028	5
3030075003	saddle 75/40 mm	40	40.0	34	52.0	75	51.0	0.049	5
3030090004	saddle 90/32 mm	32	32.0	30	43.0	90	57.0	0.029	5
3030090005	saddle 90/40 mm	40	40.0	34	52.0	90	58.5	0.048	5
3030110006	saddle 110/32 mm	32	32.0	30	43.0	110	67.0	0.030	5
3030110007	saddle 110/40 mm	40	40.0	34	52.0	110	68.5	0.050	5
3030110008	saddle 110/50 mm	50	50.0	34	68.0	110	65.5	0.030	5
3030125009	saddle 125/32 mm	32	32.0	30	43.0	125	74.5	0.029	5
3030125010	saddle 125/40 mm	40	40.0	34	52.0	125	76.0	0.050	5
3030125011	saddle 125/50 mm	50	50.0	34	68.0	125	73.0	0.030	5
3030125012	saddle 125/63 mm	63	63.0	38	84.0	125	73.0	0.154	5

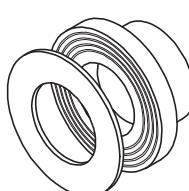
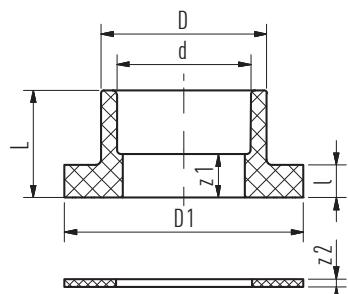
aquatherm red pipe weld-in saddle tools Art. no. 9800050620, 9800050624, 9800050625, 9800050628, 9800050629, 9800050632, 9800050634, 9800050635, 9800050638, 9800050640, 9800050642, 9800050644

aquatherm drill Art. no. 9800050942–9800050948

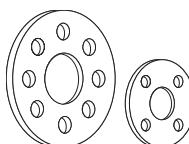
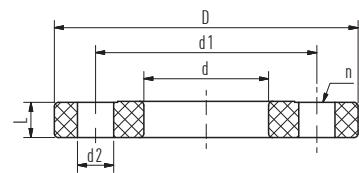
**aquatherm red pipe weldable flange adapter / B1**

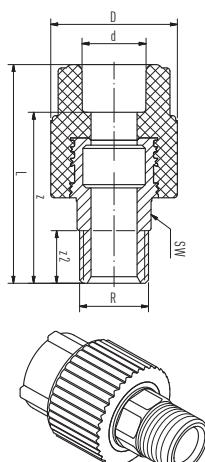
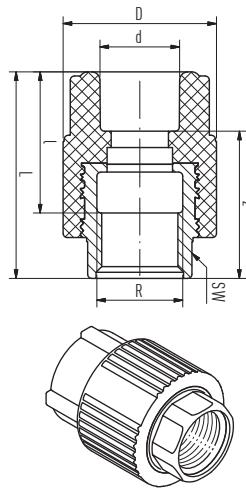
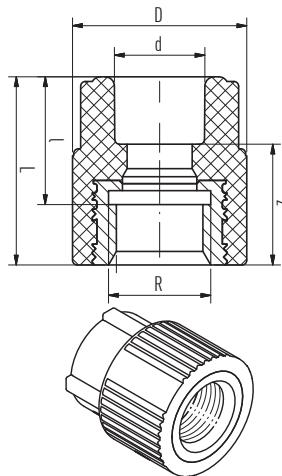
socket welding — with joint ring

Article no.	d	l	D	D1	L	z1	z2	kg	PU
3050032001	32	10	41.0	68	34.0	16	3.0	0.053	1
3050040002	40	11	50.0	78	35.5	15	3.0	0.071	1
3050050003	50	12	61.0	88	39.5	17	3.0	0.095	1
3050063004	63	14	76.0	102	43.5	16	3.0	0.130	1
3050075005	75	16	90.0	122	46.0	16	3.0	0.191	1
3050090006	90	17	108.0	138	50.0	17	3.0	0.258	1
3050110007	110	18.5	131.0	158	55.5	18.5	3.0	0.329	1
3050125008	125	20	165.0	188	63.0	23	3.0	0.724	1

**aquatherm red pipe steel flange**

Article no.	Dimension	d	d1	d2	D	L	n	kg	PU
9604114200	32	42	85.0	14.0	115.0	16.0	4	1.046	1
9604114201	40	51	100.0	18.0	140.0	16.0	4	1.589	1
9604114202	50	62	110.0	18.0	150.0	16.0	4	1.675	1
9604114206	63	78	125.0	18.0	165.0	16.0	4	2.016	1
9604114207	75	92	145.0	18.0	185.0	16.0	4	2.437	1
9604114208	90	110	160.0	18.0	200.0	18.0	8	2.699	1
9604114212	110	133	180.0	18.0	220.0	18.0	8	3.084	1
9604114213	125	167	210.0	18.0	250.0	18.0	8	3.654	1





aquatherm red pipe transition piece / B1, round

for the connection to sprinkler outlets, round

Article no.	Dimension	d	l	D	L	z	R	kg	PU
3070025020	25 mm x 1/2"	25	29.5	38.5	42.5	26.5	1/2"	0.065	10
3070025021	25 mm x 3/4"	25	27.5	43.5	40.5	24.5	3/4"	0.087	10
3070032022	32 mm x 3/4"	32	30.5	43.5	43.5	25.5	3/4"	0.092	5
3070032023	32 mm x 1/2"	32	30	37.5	43.0	25.0	1/2"	0.076	5
3070040024	40 mm x 1/2"	40	32.5	37.5	45.5	25.0	1/2"	0.078	5
3070040025	40 mm x 3/4"	40	33	50.0	46.0	25.5	3/4"	0.105	5

aquatherm red pipe transition piece / B1, with hexagon

with hexagon

Article no.	Dimension	d	l	D	L	z	R	SW	kg	PU
3070032026	32 mm x 3/4"	32	32	43.5	53.0	35.0	3/4"	31	0.104	5
3070032027 *	32 mm x 1"	32	37.5	60.0	59.5	41.5	1"	39	0.239	5
3070040028 *	40 mm x 1"	40	40	60.0	62.0	41.5	1"	39	0.227	5
3070040029	40 mm x 1 1/4"	40	40	74.0	63.0	42.5	1 1/4"	50	0.385	5
3070050030	50 mm x 1 1/4"	50	43	74.0	66.0	42.5	1 1/4"	50	0.404	5
3070050031	50 mm x 1 1/2"	50	45	85.5	67.0	43.5	1 1/2"	55	0.445	5
3070063032	63 mm x 1 1/2"	63	51.5	84.0	73.5	46.0	1 1/2"	55	0.479	1
3070063033	63 mm x 2"	63	50	101.0	76.0	49.5	2"	67	0.662	1
3070075034	75 mm x 2"	75	51	100.0	77.0	47.0	2"	67	0.671	1
3070032035	32 mm x 1/2"	32	37	37.5	53.0	35.0	1/2"	24	0.091	5
3070040036	40 mm x 1/2"	40	38	40.0	54.0	33.5	1/2"	24	0.094	5

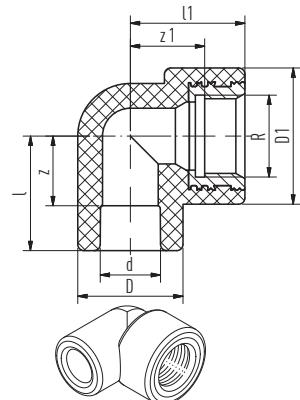
*suitable for the connection to sprinkler outlets

aquatherm red pipe transition piece / B1, with hexagon

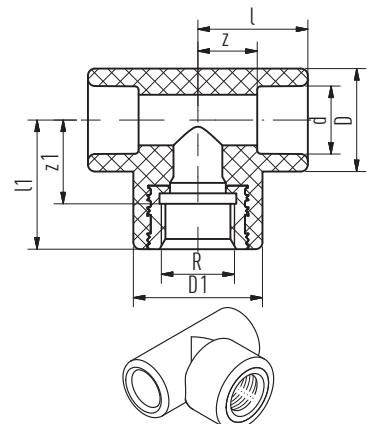
Article no.	Dimension	d	D	L	z	z2	R	SW	kg	PU
3070032037	32 mm x 3/4"	32	38.5	69.5	51.5	17.0	3/4"	24	0.135	5
3070032038	32 mm x 1"	32	53.0	78.5	60.5	20.0	1"	32	0.244	5
3070032039	32 mm x 1 1/4"	32	68.0	81.0	63.0	21.0	1 1/4"	41	0.324	5
3070040040	40 mm x 1"	40	52.0	81.0	60.5	20.0	1"	32	0.251	5
3070040041	40 mm x 1 1/4"	40	68.0	84.5	64.0	21.0	1 1/4"	41	0.362	5
3070050042	50 mm x 1 1/4"	50	68.0	85.5	62.0	21.0	1 1/4"	41	0.389	5
3070050043	50 mm x 1 1/2"	50	74.0	88.5	65.0	22.0	1 1/2"	46	0.480	5
3070063044	63 mm x 1 1/2"	63	72.5	94.5	67.0	22.0	1 1/2"	46	0.523	1
3070063045	63 mm x 2"	63	84.0	102.5	75.0	23.5	2"	50	0.708	1
3070075046	75 mm x 2"	75	84.0	102.0	72.0	23.5	2"	50	0.753	1
3070075047	75 mm x 2 1/2"	75	100.0	105.0	75.0	26.7	2 1/2"	65	1.024	1
3070090048 *	90 mm x 3"	90	120.0	121.0	88.0	30.0	3"	85	1.488	1
3070110049 *	110 mm x 4"	110	147.0	148.0	111.0	39.0	4"	105	2.816	1

aquatherm red pipe transition elbow 90° / B1

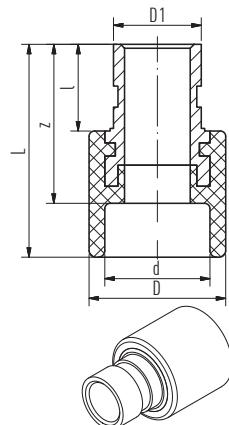
Article no.	Dimension	d	l	l1	D	D1	z	z1	R	kg	PU
3070032001	32 mm x 1/2"	32	35	37.0	43.0	37	17.0	24	1/2"	0.088	10
3070032003	32 mm x 3/4"	32	27.5	51.0	43.0	44	9.5	38	3/4"	0.112	5
3070032004	32 mm x 1"	32	34	66.5	43.0	60.5	16.0	44.5	1"	0.265	5
3070040004	40 mm x 1/2"	40	41.75	40.0	52.0	37	21.3	27	1/2"	0.116	5
3070040005	40 mm x 1"	40	41.5	56.0	52.0	60	21.0	34	1"	0.265	5

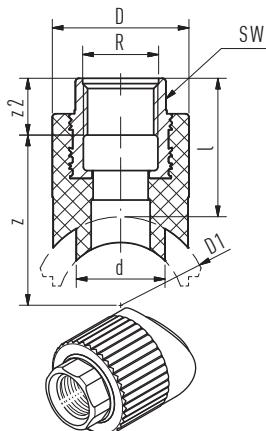
**aquatherm red pipe threaded branch tee / B1**

Article no.	Dimension	d	l	l1	D	D1	z	z1	R	kg	PU
3060025030	25 x 1/2" x 25 mm	25	34.5	38.0	34.0	37	18.5	25	1/2"	0.088	10
3060032031	32 x 1/2" x 32 mm	32	35	37.0	43.0	37	17.0	24	1/2"	0.113	5
3060032032	32 x 3/4" x 32 mm	32	27.5	51.0	43.0	44	9.5	38	3/4"	0.118	5
3060032033	32 x 1" x 32 mm	32	31.5	67.0	43.0	60	13.5	45	1"	0.274	5
3060040034	40 x 1/2" x 40 mm	40	42	40.0	52.0	37	21.5	27	1/2"	0.113	5
3060040035	40 x 3/4" x 40 mm	40	40.5	40.5	52.0	52	20.0	27.5	3/4"	0.157	5
3060040036	40 x 1" x 40 mm	40	41.5	56.0	52.0	60	21.0	34	1"	0.279	5
3060050037	50 x 1" x 50 mm	50	49.5	63.5	68.0	68.3	26.0	41.5	1"	0.387	5
3060050038	50 x 1 1/4" x 50 mm	50	49.5	66.5	68.0	68	26.0	47.5	1 1/4"	0.478	5
3060050040	50 x 1/2" x 50 mm	50	49.5	44.5	68.0	43	26.0	31.5	1/2"	0.237	5
3060050041	50 x 3/4" x 50 mm	50	49.5	44.5	68.0	43	26.0	31.5	3/4"	0.243	5

**aquatherm red pipe transition piece for groove connection / B1**

Article no.	Dimension	l	D	D1	L	z	kg	PU
3070040010	40	33	52.0	33.5	81.0	60.5	0.239	1
3070050011	50	36	68.0	42.20	85.5	62.0	0.397	1
3070063012	63	39	84.0	48.25	97.5	70.0	0.568	1
3070075013	75	39	100.0	60.3	97.0	67.0	0.853	1
3070090014	90	39	120.0	88.9	110.0	77.0	1.285	1
3070110015	110	40.5	147.0	114.3	119.5	82.5	2.137	1
3070125016	125	75	167.0	140	170.0	130.0	5.046	1



**aquatherm red pipe weld-in saddle with female thread / B1**

with female thread and hexagon socket, with weld-on surface and weld-in socket to be fused with the inner wall of the pipe

Article no.	d	l	D	D1	z	z2	R	SW	kg	PU
3030040021	25	39	38.5	40	43.0	16.0	1/2"	24	0.088	5
3030050022	25	39	38.5	50	48.0	16.0	1/2"	24	0.090	5
3030063022	25	39	38.5	63	54.4	16	1/2"	24	0.089	5
3030075004	25	39	38.5	75	60.5	16	1/2"	24	0.097	5
3030075023 *	32	43	60.0	75	58.5	22.0	1"	39	0.221	5
3030090024 *	32	43	60.0	90	66.0	22.0	1"	39	0.222	5
3030110025 *	32	43	60.0	110	76.0	22.0	1"	39	0.088	5
3030125026 *	32	43	60.0	125	93.5	22.0	1"	39	0.091	5

The required tools for the fusion of aquatherm red pipe weld-in saddles, Art. no. 9800050614 – 9800050644.
aquatherm drill, Art. no. 9800050940 – 9800050948.

*suitable for the connection to sprinkler outlets

aquatherm red pipe ball valve H1

Article no.	d	l	l1	D	L	z	h	kg	PU
3050050018	50	83.50	140.0	68.0	167.0	60.0	79	1.670	1

**aquatherm repair kit**

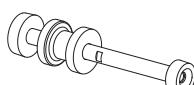
Article no.	Dimension [mm]	PU
9800050307	7	1
9800050311	11	1

to close pipe holes up to 10 mm (pipe repair stick Art. no. 3090000012)

**aquatherm repair stick**

Article no.	Dimension [mm]	PU
3090000012	7/11 mm	10

Material: Fusiolen® PP-R FS to close pipe holes up to 10 mm.
Tool: aquatherm green pipe repair kit (Art. no. 9800050307 + 9800050311)

**aquatherm extraction tool**

for sprinkler outlet Art. no. 309000002–08

Article no.	PU
9800050290	1

aquatherm adjusting tool

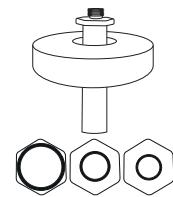
for compensating joint with adapter 3/8" male, 1/2" male, 1" male

Article no.

9800050291

PU

1



aquatherm black system

Surface heating and cooling systems

for ceiling, wall and other applications.

aquatherm black system is a multiple award winning surface heating and cooling system. Versatile, manufactured in compact register design and equipped with a future-proof technology – these are some of the essential features of the aquatherm black system.

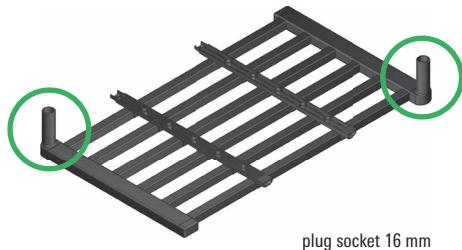
The special feature: It can be installed in the ceiling as well as in the wall and floor. Depending on the requirements, the surface temperature of the elements is driven a few degrees above or below the desired room temperature. The radiant energy provides either pleasant heat or cooling without disturbing draughts or dust turbulence.

Application:



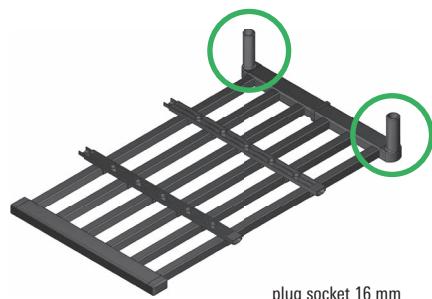
Connection types

push-fit connection 90° bottom left / top right



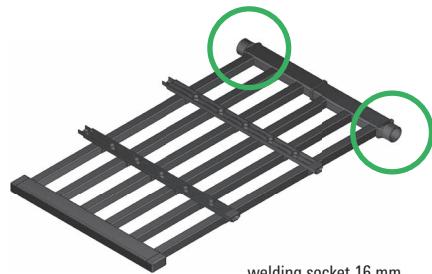
plug socket 16 mm

push-fit connection 90° left, right



plug socket 16 mm

welding connection socket left, right



welding socket 16 mm





aquatherm black system heating and cooling grids

oxygen-tight, incl. fixing rails, push-fit connection 90° bottom left / top right,
plug socket: 16 mm

Article no.	width [m]	length [m]	area [m ²]	PU
4210240400	0.24	0.40	0.10	1
4210240500	0.24	0.50	0.12	1
4210240600	0.24	0.60	0.14	1
4210240700	0.24	0.70	0.17	1
4210240800	0.24	0.80	0.19	1
4210240900	0.24	0.90	0.22	1
4210241000	0.24	1.00	0.24	1
4210241200	0.24	1.20	0.29	1
4210241400	0.24	1.40	0.34	1
4210241600	0.24	1.60	0.38	1
4210241800	0.24	1.80	0.43	1
4210242000	0.24	2.00	0.48	1
4210242250	0.24	2.25	0.54	1
4210242500	0.24	2.50	0.60	1
4210280400	0.28	0.40	0.11	1
4210280500	0.28	0.50	0.14	1
4210280600	0.28	0.60	0.17	1
4210280700	0.28	0.70	0.20	1
4210280800	0.28	0.80	0.22	1
4210280900	0.28	0.90	0.25	1
4210281000	0.28	1.00	0.28	1
4210281200	0.28	1.20	0.34	1
4210281400	0.28	1.40	0.39	1
4210281600	0.28	1.60	0.45	1
4210281800	0.28	1.80	0.50	1
4210282000	0.28	2.00	0.56	1
4210282250	0.28	2.25	0.63	1
4210282500	0.28	2.50	0.70	1
4210320400	0.32	0.40	0.13	1
4210320500	0.32	0.50	0.16	1
4210320600	0.32	0.60	0.19	1
4210320700	0.32	0.70	0.22	1
4210320800	0.32	0.80	0.26	1
4210320900	0.32	0.90	0.29	1
4210321000	0.32	1.00	0.32	1
4210321200	0.32	1.20	0.38	1
4210321400	0.32	1.40	0.45	1
4210321600	0.32	1.60	0.51	1
4210321800	0.32	1.80	0.58	1
4210322000	0.32	2.00	0.64	1
4210322250	0.32	2.25	0.72	1
4210322500	0.32	2.50	0.80	1

continued on next page ...

aquatherm black system heating and cooling grids(continued) oxygen-tight, incl. fixing rails, push-fit connection 90° bottom left / top right,
plug socket: 16 mm

Article no.	width [m]	length [m]	area [m ²]	PU
4210360400	0.36	0.40	0.14	1
4210360500	0.36	0.50	0.18	1
4210360600	0.36	0.60	0.22	1
4210360700	0.36	0.70	0.25	1
4210360800	0.36	0.80	0.29	1
4210360900	0.36	0.90	0.32	1
4210361000	0.36	1.00	0.36	1
4210361200	0.36	1.20	0.43	1
4210361400	0.36	1.40	0.50	1
4210361600	0.36	1.60	0.58	1
4210361800	0.36	1.80	0.65	1
4210362000	0.36	2.00	0.72	1
4210362250	0.36	2.25	0.81	1
4210362500	0.36	2.50	0.90	1
4210400400	0.40	0.40	0.16	1
4210400500	0.40	0.50	0.20	1
4210400600	0.40	0.60	0.24	1
4210400700	0.40	0.70	0.28	1
4210400800	0.40	0.80	0.32	1
4210400900	0.40	0.90	0.36	1
4210401000	0.40	1.00	0.40	1
4210401200	0.40	1.20	0.48	1
4210401400	0.40	1.40	0.56	1
4210401600	0.40	1.60	0.64	1
4210401800	0.40	1.80	0.72	1
4210402000	0.40	2.00	0.80	1
4210402250	0.40	2.25	0.90	1
4210402500	0.40	2.50	1.00	1
4210480400	0.48	0.40	0.19	1
4210480500	0.48	0.50	0.24	1
4210480600	0.48	0.60	0.29	1
4210480700	0.48	0.70	0.34	1
4210480800	0.48	0.80	0.38	1
4210480900	0.48	0.90	0.43	1
4210481000	0.48	1.00	0.48	1
4210481200	0.48	1.20	0.58	1
4210481400	0.48	1.40	0.67	1
4210481600	0.48	1.60	0.77	1
4210481800	0.48	1.80	0.86	1
4210482000	0.48	2.00	0.96	1
4210482250	0.48	2.25	1.08	1
4210482500	0.48	2.50	1.20	1



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aquatherm black system heating and cooling grids

(continued) oxygen-tight, incl. fixing rails, push-fit connection 90° bottom left / top right,
plug socket: 16 mm

Article no.	width [m]	length [m]	area [m ²]	PU
4210520400	0.52	0.40	0.21	1
4210520500	0.52	0.50	0.26	1
4210520600	0.52	0.60	0.31	1
4210520700	0.52	0.70	0.36	1
4210520800	0.52	0.80	0.42	1
4210520900	0.52	0.90	0.47	1
4210521000	0.52	1.00	0.52	1
4210521200	0.52	1.20	0.62	1
4210521400	0.52	1.40	0.73	1
4210521600	0.52	1.60	0.83	1
4210521800	0.52	1.80	0.94	1
4210522000	0.52	2.00	1.04	1
4210522250	0.52	2.25	1.17	1
4210522500	0.52	2.50	1.30	1
4210560400	0.56	0.40	0.22	1
4210560500	0.56	0.50	0.28	1
4210560600	0.56	0.60	0.34	1
4210560700	0.56	0.70	0.39	1
4210560800	0.56	0.80	0.45	1
4210560900	0.56	0.90	0.50	1
4210561000	0.56	1.00	0.56	1
4210561200	0.56	1.20	0.67	1
4210561400	0.56	1.40	0.78	1
4210561600	0.56	1.60	0.90	1
4210561800	0.56	1.80	1.01	1
4210562000	0.56	2.00	1.12	1
4210562250	0.56	2.25	1.26	1
4210562500	0.56	2.50	1.40	1
4210600400	0.60	0.40	0.24	1
4210600500	0.60	0.50	0.30	1
4210600600	0.60	0.60	0.36	1
4210600700	0.60	0.70	0.42	1
4210600800	0.60	0.80	0.48	1
4210600900	0.60	0.90	0.54	1
4210601000	0.60	1.00	0.60	1
4210601200	0.60	1.20	0.72	1
4210601400	0.60	1.40	0.84	1
4210601600	0.60	1.60	0.96	1
4210601800	0.60	1.80	1.08	1
4210602000	0.60	2.00	1.20	1
4210602250	0.60	2.25	1.35	1
4210602500	0.60	2.50	1.50	1

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aquatherm black system heating and cooling grids(continued) oxygen-tight, incl. fixing rails, push-fit connection 90° bottom left / top right,
plug socket: 16 mm

Article no.	width [m]	length [m]	area [m ²]	PU
4210680400	0.68	0.40	0.27	1
4210680500	0.68	0.50	0.34	1
4210680600	0.68	0.60	0.41	1
4210680700	0.68	0.70	0.48	1
4210680800	0.68	0.80	0.54	1
4210680900	0.68	0.90	0.61	1
4210681000	0.68	1.00	0.68	1
4210681200	0.68	1.20	0.82	1
4210681400	0.68	1.40	0.95	1
4210681600	0.68	1.60	1.09	1
4210681800	0.68	1.80	1.22	1
4210682000	0.68	2.00	1.36	1
4210682250	0.68	2.25	1.53	1
4210682500	0.68	2.50	1.70	1
4210800400	0.80	0.40	0.32	1
4210800500	0.80	0.50	0.40	1
4210800600	0.80	0.60	0.48	1
4210800700	0.80	0.70	0.56	1
4210800800	0.80	0.80	0.64	1
4210800900	0.80	0.90	0.72	1
4210801000	0.80	1.00	0.80	1
4210801200	0.80	1.20	0.96	1
4210801400	0.80	1.40	1.12	1
4210801600	0.80	1.60	1.28	1
4210801800	0.80	1.80	1.44	1
4210802000	0.80	2.00	1.60	1
4210802250	0.80	2.25	1.80	1
4210802500	0.80	2.50	2.00	1
4211000400	1.00	0.40	0.40	1
4211000500	1.00	0.50	0.50	1
4211000600	1.00	0.60	0.60	1
4211000700	1.00	0.70	0.70	1
4211000800	1.00	0.80	0.80	1
4211000900	1.00	0.90	0.90	1
4211001000	1.00	1.00	1.00	1
4211001200	1.00	1.20	1.20	1
4211001400	1.00	1.40	1.40	1
4211001600	1.00	1.60	1.60	1
4211001800	1.00	1.80	1.80	1
4211002000	1.00	2.00	2.00	1
4211002250	1.00	2.25	2.25	1
4211002500	1.00	2.50	2.50	1





aquatherm black system heating and cooling grids

oxygen-tight, incl. fixing rails, push-fit connection 90°, left, right, plug socket: 16 mm

Article no.	width [m]	length [m]	area [m ²]	PU
4110240400	0.24	0.40	0.10	1
4110240500	0.24	0.50	0.12	1
4110240600	0.24	0.60	0.14	1
4110240700	0.24	0.70	0.17	1
4110240800	0.24	0.80	0.19	1
4110240900	0.24	0.90	0.22	1
4110241000	0.24	1.00	0.24	1
4110241200	0.24	1.20	0.29	1
4110241400	0.24	1.40	0.34	1
4110241600	0.24	1.60	0.38	1
4110241800	0.24	1.80	0.43	1
4110242000	0.24	2.00	0.48	1
4110242250	0.24	2.25	0.54	1
4110242500	0.24	2.50	0.60	1
4110280400	0.28	0.40	0.11	1
4110280500	0.28	0.50	0.14	1
4110280600	0.28	0.60	0.17	1
4110280700	0.28	0.70	0.20	1
4110280800	0.28	0.80	0.22	1
4110280900	0.28	0.90	0.25	1
4110281000	0.28	1.00	0.28	1
4110281200	0.28	1.20	0.34	1
4110281400	0.28	1.40	0.39	1
4110281600	0.28	1.60	0.45	1
4110281800	0.28	1.80	0.50	1
4110282000	0.28	2.00	0.56	1
4110282250	0.28	2.25	0.63	1
4110282500	0.28	2.50	0.70	1
4110320400	0.32	0.40	0.13	1
4110320500	0.32	0.50	0.16	1
4110320600	0.32	0.60	0.19	1
4110320700	0.32	0.70	0.22	1
4110320800	0.32	0.80	0.26	1
4110320900	0.32	0.90	0.29	1
4110321000	0.32	1.00	0.32	1
4110321200	0.32	1.20	0.38	1
4110321400	0.32	1.40	0.45	1
4110321600	0.32	1.60	0.51	1
4110321800	0.32	1.80	0.58	1
4110322000	0.32	2.00	0.64	1
4110322250	0.32	2.25	0.72	1
4110322500	0.32	2.50	0.80	1

continued on next page ...

aquatherm black system heating and cooling grids

(continued)

oxygen-tight, incl. fixing rails, push-fit connection 90°, left, right, plug socket: 16 mm

Article no.	width [m]	length [m]	area [m ²]	PU
4110360400	0.36	0.40	0.14	1
4110360500	0.36	0.50	0.18	1
4110360600	0.36	0.60	0.22	1
4110360700	0.36	0.70	0.25	1
4110360800	0.36	0.80	0.29	1
4110360900	0.36	0.90	0.32	1
4110361000	0.36	1.00	0.36	1
4110361200	0.36	1.20	0.43	1
4110361400	0.36	1.40	0.50	1
4110361600	0.36	1.60	0.58	1
4110361800	0.36	1.80	0.65	1
4110362000	0.36	2.00	0.72	1
4110362250	0.36	2.25	0.81	1
4110362500	0.36	2.50	0.90	1
4110400400	0.40	0.40	0.16	1
4110400500	0.40	0.50	0.20	1
4110400600	0.40	0.60	0.24	1
4110400700	0.40	0.70	0.28	1
4110400800	0.40	0.80	0.32	1
4110400900	0.40	0.90	0.36	1
4110401000	0.40	1.00	0.40	1
4110401200	0.40	1.20	0.48	1
4110401400	0.40	1.40	0.56	1
4110401600	0.40	1.60	0.64	1
4110401800	0.40	1.80	0.72	1
4110402000	0.40	2.00	0.80	1
4110402250	0.40	2.25	0.90	1
4110402500	0.40	2.50	1.00	1
4110480400	0.48	0.40	0.19	1
4110480500	0.48	0.50	0.24	1
4110480600	0.48	0.60	0.29	1
4110480700	0.48	0.70	0.34	1
4110480800	0.48	0.80	0.38	1
4110480900	0.48	0.90	0.43	1
4110481000	0.48	1.00	0.48	1
4110481200	0.48	1.20	0.58	1
4110481400	0.48	1.40	0.67	1
4110481600	0.48	1.60	0.77	1
4110481800	0.48	1.80	0.86	1
4110482000	0.48	2.00	0.96	1
4110482250	0.48	2.25	1.08	1
4110482500	0.48	2.50	1.20	1



continued on next page ...



aquatherm black system heating and cooling grids

(continued)

oxygen-tight, incl. fixing rails, push-fit connection 90°, left, right, plug socket: 16 mm

Article no.	width [m]	length [m]	area [m ²]	PU
4110520400	0.52	0.40	0.21	1
4110520500	0.52	0.50	0.26	1
4110520600	0.52	0.60	0.31	1
4110520700	0.52	0.70	0.36	1
4110520800	0.52	0.80	0.42	1
4110520900	0.52	0.90	0.47	1
4110521000	0.52	1.00	0.52	1
4110521200	0.52	1.20	0.62	1
4110521400	0.52	1.40	0.73	1
4110521600	0.52	1.60	0.83	1
4110521800	0.52	1.80	0.94	1
4110522000	0.52	2.00	1.04	1
4110522250	0.52	2.25	1.17	1
4110522500	0.52	2.50	1.30	1
4110560400	0.56	0.40	0.22	1
4110560500	0.56	0.50	0.28	1
4110560600	0.56	0.60	0.34	1
4110560700	0.56	0.70	0.39	1
4110560800	0.56	0.80	0.45	1
4110560900	0.56	0.90	0.50	1
4110561000	0.56	1.00	0.56	1
4110561180	0.56	1.18	0.66	1
4110561200	0.56	1.20	0.67	1
4110561400	0.56	1.40	0.78	1
4110561600	0.56	1.60	0.90	1
4110561800	0.56	1.80	1.01	1
4110562000	0.56	2.00	1.12	1
4110562250	0.56	2.25	1.26	1
4110562500	0.56	2.50	1.40	1
4110600400	0.60	0.40	0.24	1
4110600500	0.60	0.50	0.30	1
4110600600	0.60	0.60	0.36	1
4110600700	0.60	0.70	0.42	1
4110600800	0.60	0.80	0.48	1
4110600900	0.60	0.90	0.54	1
4110601000	0.60	1.00	0.60	1
4110601200	0.60	1.20	0.72	1
4110601400	0.60	1.40	0.84	1
4110601600	0.60	1.60	0.96	1
4110601800	0.60	1.80	1.08	1
4110602000	0.60	2.00	1.20	1
4110602250	0.60	2.25	1.35	1
4110602500	0.60	2.50	1.50	1

continued on next page ...

aquatherm black system heating and cooling grids

(continued)

oxygen-tight, incl. fixing rails, push-fit connection 90°, left, right, plug socket: 16 mm

Article no.	width [m]	length [m]	area [m ²]	PU
4110680400	0.68	0.40	0.27	1
4110680500	0.68	0.50	0.34	1
4110680600	0.68	0.60	0.41	1
4110680700	0.68	0.70	0.48	1
4110680800	0.68	0.80	0.54	1
4110680900	0.68	0.90	0.61	1
4110681000	0.68	1.00	0.68	1
4110681200	0.68	1.20	0.82	1
4110681400	0.68	1.40	0.95	1
4110681600	0.68	1.60	1.09	1
4110681800	0.68	1.80	1.22	1
4110682000	0.68	2.00	1.36	1
4110682250	0.68	2.25	1.53	1
4110682500	0.68	2.50	1.70	1
4110800400	0.80	0.40	0.32	1
4110800500	0.80	0.50	0.40	1
4110800600	0.80	0.60	0.48	1
4110800700	0.80	0.70	0.56	1
4110800800	0.80	0.80	0.64	1
4110800900	0.80	0.90	0.72	1
4110801000	0.80	1.00	0.80	1
4110801200	0.80	1.20	0.96	1
4110801400	0.80	1.40	1.12	1
4110801600	0.80	1.60	1.28	1
4110801800	0.80	1.80	1.44	1
4110802000	0.80	2.00	1.60	1
4110802250	0.80	2.25	1.80	1
4110802500	0.80	2.50	2.00	1
4111000400	1.00	0.40	0.40	1
4111000500	1.00	0.50	0.50	1
4111000600	1.00	0.60	0.60	1
4111000700	1.00	0.70	0.70	1
4111000800	1.00	0.80	0.80	1
4111000900	1.00	0.90	0.90	1
4111001000	1.00	1.00	1.00	1
4111001200	1.00	1.20	1.20	1
4111001400	1.00	1.40	1.40	1
4111001600	1.00	1.60	1.60	1
4111001800	1.00	1.80	1.80	1
4111002000	1.00	2.00	2.00	1
4111002250	1.00	2.25	2.25	1
4111002500	1.00	2.50	2.5	1





aquatherm black system heating and cooling grids

oxygen-tight, incl. fixing rails, welding connection socket left, right, welding socket: 16 mm

Article no.	width [m]	length [m]	area [m ²]	PU
4510240400	0.24	0.40	0.10	1
4510240600	0.24	0.60	0.14	1
4510240700	0.24	0.70	0.17	1
4510240800	0.24	0.80	0.19	1
4510240900	0.24	0.90	0.22	1
4510241000	0.24	1.00	0.24	1
4510241200	0.24	1.20	0.29	1
4510241400	0.24	1.40	0.34	1
4510241600	0.24	1.60	0.38	1
4510241800	0.24	1.80	0.43	1
4510242000	0.24	2.00	0.48	1
4510242250	0.24	2.25	0.54	1
4510242500	0.24	2.50	0.60	1
4510280400	0.28	0.40	0.11	1
4510280500	0.28	0.50	0.14	1
4510280600	0.28	0.60	0.17	1
4510280700	0.28	0.70	0.20	1
4510280800	0.28	0.80	0.22	1
4510280900	0.28	0.90	0.25	1
4510281000	0.28	1.00	0.28	1
4510281200	0.28	1.20	0.34	1
4510281400	0.28	1.40	0.39	1
4510281600	0.28	1.60	0.45	1
4510281800	0.28	1.80	0.50	1
4510282000	0.28	2.00	0.56	1
4510282250	0.28	2.25	0.63	1
4510282500	0.28	2.50	0.70	1
4510320400	0.32	0.40	0.13	1
4510320500	0.32	0.50	0.16	1
4510320600	0.32	0.60	0.19	1
4510320700	0.32	0.70	0.22	1
4510320800	0.32	0.80	0.26	1
4510320900	0.32	0.90	0.29	1
4510321000	0.32	1.00	0.32	1
4510321200	0.32	1.20	0.38	1
4510321400	0.32	1.40	0.45	1
4510321600	0.32	1.60	0.51	1
4510321800	0.32	1.80	0.58	1
4510322000	0.32	2.00	0.64	1
4510322250	0.32	2.25	0.72	1
4510322500	0.32	2.50	0.80	1

continued on next page ...

aquatherm black system heating and cooling grids

(continued)

oxygen-tight, incl. fixing rails, welding connection socket left, right, welding socket: 16 mm

Article no.	width [m]	length [m]	area [m ²]	PU
4510360400	0.36	0.40	0.14	1
4510360500	0.36	0.50	0.18	1
4510360600	0.36	0.60	0.22	1
4510360700	0.36	0.70	0.25	1
4510360800	0.36	0.80	0.29	1
4510360900	0.36	0.90	0.32	1
4510361000	0.36	1.00	0.36	1
4510361200	0.36	1.20	0.43	1
4510361400	0.36	1.40	0.50	1
4510361600	0.36	1.60	0.58	1
4510361800	0.36	1.80	0.65	1
4510362000	0.36	2.00	0.72	1
4510362250	0.36	2.25	0.81	1
4510362500	0.36	2.50	0.90	1
4510400400	0.40	0.40	0.16	1
4510400500	0.40	0.50	0.20	1
4510400600	0.40	0.60	0.24	1
4510400700	0.40	0.70	0.28	1
4510400800	0.40	0.80	0.32	1
4510400900	0.40	0.90	0.36	1
4510401000	0.40	1.00	0.40	1
4510401200	0.40	1.20	0.48	1
4510401400	0.40	1.40	0.56	1
4510401600	0.40	1.60	0.64	1
4510401800	0.40	1.80	0.72	1
4510402000	0.40	2.00	0.80	1
4510402250	0.40	2.25	0.90	1
4510402500	0.40	2.50	1.00	1
4510480400	0.48	0.40	0.19	1
4510480500	0.48	0.50	0.24	1
4510480600	0.48	0.60	0.29	1
4510480700	0.48	0.70	0.34	1
4510480800	0.48	0.80	0.38	1
4510480900	0.48	0.90	0.43	1
4510481000	0.48	1.00	0.48	1
4510481200	0.48	1.20	0.58	1
4510481400	0.48	1.40	0.67	1
4510481600	0.48	1.60	0.77	1
4510481800	0.48	1.80	0.86	1
4510482000	0.48	2.00	0.96	1
4510482250	0.48	2.25	1.08	1
4510482500	0.48	2.50	1.20	1



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aquatherm black system heating and cooling grids

(continued)

oxygen-tight, incl. fixing rails, welding connection socket left, right, welding socket: 16 mm

Article no.	width [m]	length [m]	area [m ²]	PU
4510520400	0.52	0.40	0.21	1
4510520500	0.52	0.50	0.26	1
4510520600	0.52	0.60	0.31	1
4510520700	0.52	0.70	0.36	1
4510520800	0.52	0.80	0.42	1
4510520900	0.52	0.90	0.47	1
4510521000	0.52	1.00	0.52	1
4510521200	0.52	1.20	0.62	1
4510521400	0.52	1.40	0.73	1
4510521600	0.52	1.60	0.83	1
4510521800	0.52	1.80	0.94	1
4510522000	0.52	2.00	1.04	1
4510522250	0.52	2.25	1.17	1
4510522500	0.52	2.50	1.30	1
4510560400	0.56	0.40	0.22	1
4510560500	0.56	0.50	0.28	1
4510560600	0.56	0.60	0.34	1
4510560700	0.56	0.70	0.39	1
4510560800	0.56	0.80	0.45	1
4510560900	0.56	0.90	0.50	1
4510561000	0.56	1.00	0.56	1
4510561200	0.56	1.20	0.67	1
4510561400	0.56	1.40	0.78	1
4510561600	0.56	1.60	0.90	1
4510561800	0.56	1.80	1.01	1
4510562000	0.56	2.00	1.12	1
4510562250	0.56	2.25	1.26	1
4510562500	0.56	2.50	1.40	1
4510600400	0.60	0.40	0.24	1
4510600500	0.60	0.50	0.30	1
4510600600	0.60	0.60	0.36	1
4510600700	0.60	0.70	0.42	1
4510600800	0.60	0.80	0.48	1
4510600900	0.60	0.90	0.54	1
4510601000	0.60	1.00	0.60	1
4510601200	0.60	1.20	0.72	1
4510601400	0.60	1.40	0.84	1
4510601600	0.60	1.60	0.96	1
4510601800	0.60	1.80	1.08	1
4510602000	0.60	2.00	1.20	1
4510602250	0.60	2.25	1.35	1
4510602500	0.60	2.50	1.50	1

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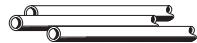
aquatherm black system heating and cooling grids

(continued)

oxygen-tight, incl. fixing rails, welding connection socket left, right, welding socket: 16 mm

Article no.	width [m]	length [m]	area [m ²]	PU
4510680400	0.68	0.40	0.27	1
4510680500	0.68	0.50	0.34	1
4510680600	0.68	0.60	0.41	1
4510680700	0.68	0.70	0.48	1
4510680800	0.68	0.80	0.54	1
4510680900	0.68	0.90	0.61	1
4510681000	0.68	1.00	0.68	1
4510681200	0.68	1.20	0.82	1
4510681400	0.68	1.40	0.95	1
4510681600	0.68	1.60	1.09	1
4510681800	0.68	1.80	1.22	1
4510682000	0.68	2.00	1.36	1
4510682250	0.68	2.25	1.53	1
4510682500	0.68	2.50	1.70	1
4510800400	0.80	0.40	0.32	1
4510800500	0.80	0.50	0.40	1
4510800600	0.80	0.60	0.48	1
4510800700	0.80	0.70	0.56	1
4510800800	0.80	0.80	0.64	1
4510800900	0.80	0.90	0.72	1
4510801000	0.80	1.00	0.80	1
4510801200	0.80	1.20	0.96	1
4510801400	0.80	1.40	1.12	1
4510801600	0.80	1.60	1.28	1
4510801800	0.80	1.80	1.44	1
4510802000	0.80	2.00	1.60	1
4510802250	0.80	2.25	1.80	1
4510802500	0.80	2.50	2.00	1
4511000400	1.00	0.40	0.40	1
4511000500	1.00	0.50	0.50	1
4511000600	1.00	0.60	0.60	1
4511000700	1.00	0.70	0.70	1
4511000800	1.00	0.80	0.80	1
4511000900	1.00	0.90	0.90	1
4511001000	1.00	1.00	1.00	1
4511001200	1.00	1.20	1.20	1
4511001400	1.00	1.40	1.40	1
4511001600	1.00	1.60	1.60	1
4511001800	1.00	1.80	1.80	1
4511002000	1.00	2.00	2.00	1
4511002250	1.00	2.25	2.25	1
4511002500	1.00	2.50	2.50	1





aquatherm black system PP-grid connection pipe

with oxygen barrier

Article no.	Dimension	PU
4110016003	16 x 2,0 mm length 4 m	100
4110020006	20 x 2,0 mm length 2,5 m	50



aquatherm black system PP-grid connection pipe

with oxygen barrier, in coil

Article no.	Dimension	PU
4110016403	16 x 2,0 mm	100
4110020306	20 x 2,0 mm	100



aquatherm black system corrugated connecting pipe

with oxygen barrier, in coil

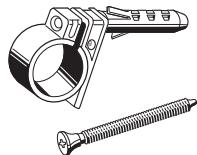
Article no.	Dimension	PU
4010016303	16 mm separable every 50 cm	50



aquatherm black system corrugated connecting pipe

with oxygen barrier

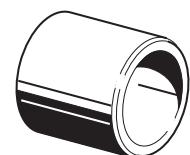
Article no.	Dimension	PU
4050016001	50 cm mit push-fit elbow und welding socket	1
4050016002	50 cm mit 2 x push-fit adapter	1
4050016003	150 cm mit 2 x push-fit adapter	1
4050000004	100 cm mit 2 x push-fit adapter	1
4050016005	50 cm mit 2 x elbow 90°	1
4050000006	100 cm mit 2 x elbow 90°	1
4050000007	150 cm mit 2 x elbow 90°	1
4050000008	50 cm elbow+socket weldable	1



aquatherm black system plastic pipe clamps

Colour: anthracite

Article no.	Dimension	PU
4090016006	pipe clamp 16 mm	50
4090020008	pipe clamp 20 mm	50



aquatherm black system socket

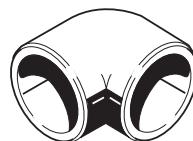
for heating and cooling grids

Article no.	Dimension	PU
4040016000	16 mm	10

aquatherm black system elbow 90°

for heating and cooling grids

Article no.	Dimension	PU
4080016000	16 mm	10

**aquatherm black system end cap**

for heating and cooling grids

Article no.	Dimension	PU
4020016000	end cap 16 mm	10

**aquatherm black system PP-R male end plug**

for heating and cooling grids (for old type of connection 50)

Article no.	Dimension	PU
4020016001	sealing plug 16 mm	10

**aquatherm black system elbow 90° male/female**

Article no.	Dimension	PU
4080016001	16 mm	10

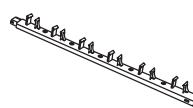
**aquatherm black system magnet holder**

Article no.	PU
9700081286	50

**aquatherm black system fixing rail**

for heating and cooling grids

Article no.	Description	PU
4090016007	fixing rail grid	10

**aquatherm black system wall bracket**

for heating and cooling grids

Article no.	PU
4050000013	10



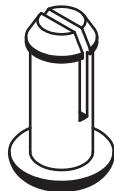


aquatherm black system fixing rail for dry wall

for heating and cooling grids

Article no.	PU
<u>4090000001</u>	<u>10</u>
<u>4090000002</u>	<u>10</u>

Please note, when ordering the fixing rail for drywall, that for each rail two connection plugs with the Art. no. 4090000003 have to be ordered



aquatherm black system connecting plug

Article no.	PU
<u>4090000003</u>	<u>1</u>

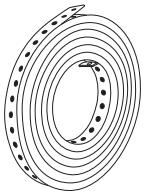
In connection with Art. no. 4090000001 for fixing the heating-cooling grids in ceiling with metal substructure.
In connection with Art. no. 9700081291 (perforated tape) for fixing the heating-cooling grids in wall systems with metal substructure.



aquatherm black system magnet clip

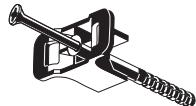
Article no.	PU
<u>9700081302</u>	<u>50</u>

In connection with art. no. 4090016007 for fixing the heating-cooling grids in ceiling systems with metal substructure



aquatherm black system perforated tape

Article no.	Description	PU
<u>9700081304</u>	<u>perforated tape</u>	<u>1</u>



aquatherm black system fixing clamp with wall plug

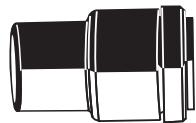
for wall and ceiling installation

Article no.	PU
<u>4050000013</u>	<u>10</u>

aquatherm black system thermography film

place on the wall for indicating the position of the pipe by colour changing

Article no.	Dimension	PU
<u>9700050186</u>	<u>thermography film 150 x 70 mm</u>	<u>1</u>



aquatherm black system connector

one sided pushfit connection/one-sided PP-R 16

Article no.	Dimension	PU
<u>4050016009</u>	<u>16 mm</u>	<u>20</u>

aquatherm black system 90° elbow-adapter

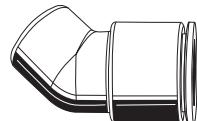
one sided plugable/one sided PP-R 16 mm weldable, with safety pin

Article no.	Dimension	PU
4050016010	16 mm	10

**aquatherm black system 45° elbow-adapter**

one sided plugable/one sided PP-R 16 mm weldable, with safety pin

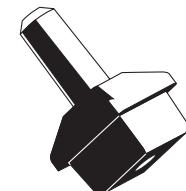
Article no.	Dimension	PU
4050016011	16 mm	10

**aquatherm black system sealing plug**

for wall and ceiling grids

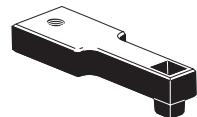
Article no.	Dimension	PU
4090012005	12 mm	10

welding tool for sealing plug Art. no. 9800050285 see tools

**aquatherm black system welding tool**

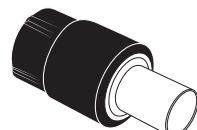
Article no.	Dimension	PU
9800050285	12x12mm	1

for sealing plug Art. no. 4090012005

**aquatherm black system transition adapter**

e.g. for connecting existing metal pipes

Article no.	Dimension	PU
4070016000	16 mm x 15 mm with press connection	10

**aquatherm black system transition adapter**

The adapter can be connected by the known sliding sleeve technology with the aquatherm black system

Article no.	Dimension	PU
4050016012	orange 16 mm	10



Starter kit shower

Article no.

4050000014

PU

1

Consisting of:

- 2 pieces: grids 24 x 160 cm
- 1 pieces: grids 52 x 160 cm
- 4 pieces: OT pipe 16 x 2,0 mm; length 2,0 m
- 10 pieces: socket 16 mm
- 10 pieces: elbow 90° 16 mm
- 10 pieces: fixing clamp 16 mm
- 3 pieces: wall bracket
- 3 pieces: connecting plug
- 10 pieces: fixing clamp with wall plug



aquatherm black system distance piece

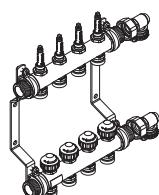
for prefabricated ceilings

Article no.

4090000004

PU

50



aquatherm heating circuit manifold with flow indicator

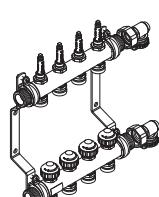
Material:

stainless steel

Article no.	Description	PU
9700094402	Stainless steel 2-fold flow indicator	1
9700094403	Stainless steel 3-fold flow indicator	1
9700094404	Stainless steel 4-fold flow indicator	1
9700094405	Stainless steel 5-fold flow indicator	1
9700094406	Stainless steel 6-fold flow indicator	1
9700094407	Stainless steel 7-fold flow indicator	1
9700094408	Stainless steel 8-fold flow indicator	1
9700094409	Stainless steel 9-fold flow indicator	1
9700094410	Stainless steel 10-fold flow indicator	1
9700094411	Stainless steel 11-fold flow indicator	1
9700094412	Stainless steel 12-fold flow indicator	1

Stainless steel manifold with the following properties:

- Flow- and return manifold are arranged separately
- Flow indicator with shut-off in the flow
- Control and shut-off valve with protection cap in return
- Feed and drain valves
- Air valves
- Bracket set with bow and sound protection
- Sealing plug



aquatherm heating circuit manifold with flow indicator

Article no.

9700094502

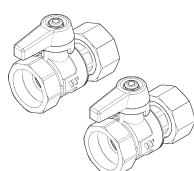
Description

PU

stainless steel 2-fold flow indicator

1

screwed joints and ball valves have to be ordered separately



aquatherm ball valve set

Article no.

9600094413

PU

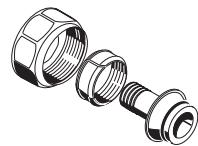
1

aquatherm euroconus connector

for heating circuit manifold

Article no.	Dimension	PU
9600092106	16 x 2,0 mm	2
9600092107	17 x 2,0 mm	2
9600092108	20 x 2,0 mm	10

cap nut nickel-plated

**aquatherm actuator**

for heating circuit manifolds and heating circuit control valves – flow

Article no.	Dimension	PU
9700094102	230V	1
9700094103	24V	1

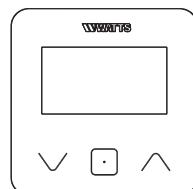


When using the radio control distributor (Art. no. 9700094422), take the 230 V switching capacity into account!

aquatherm radio room thermostat

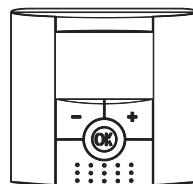
with glass touchscreen

Article no.	PU
9700094418	1
<ul style="list-style-type: none"> - Heating or heating/cooling - Setting of different temperature modes - Antifreeze protection function - Pincode and anti-theft protection - Wall or table installation - "Open window" detection 	

**aquatherm radio room thermostat**

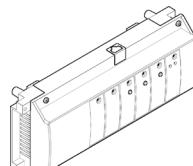
digital, with LCD-display, programmable

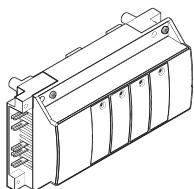
Article no.	PU
9700094419	1
with hygrostat	
9700094420	1

**aquatherm radio control distributor**

Master, for 6 zones

Article no.	PU
9700094422	1
<ul style="list-style-type: none"> - Zone control for water-bearing surface heating/cooling - Up to 10 zones (room sensor) - Switching output for pump and heat generator by radio or cable (potential free) - For switching 230 V actuators 	



**aquatherm radio control distributor 4-fold**

Extension for 4 zones

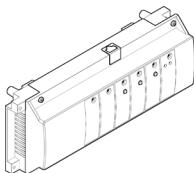
Article no.

9700094423

for switching 230 V actuators

PU

1

**aquatherm management module**

for heating/cooling

Article no.

9700094421

- Control and management for water-bearing surface heating/ cooling in conjunction with control distributor
- Signal for central heating/cooling changeover via floating switching output

PU

1

**aquatherm single radio receiver**

for control of surface heating/cooling

Article no.

9700094424

- Control of electric actuators, zone valves, radiators, etc.
- Control via radio room thermostat or directly via the central radio unit

PU

1

aquatherm radio repeater

to expand the radio transmission area

Article no.

9700094425

PU

1

**aquatherm dewpoint sensor**

3 metres

Article no.

9700094426

PU

1

Use in conjunction with radio room thermostat (with hygrostat) for dew point monitoring

aquatherm Tools

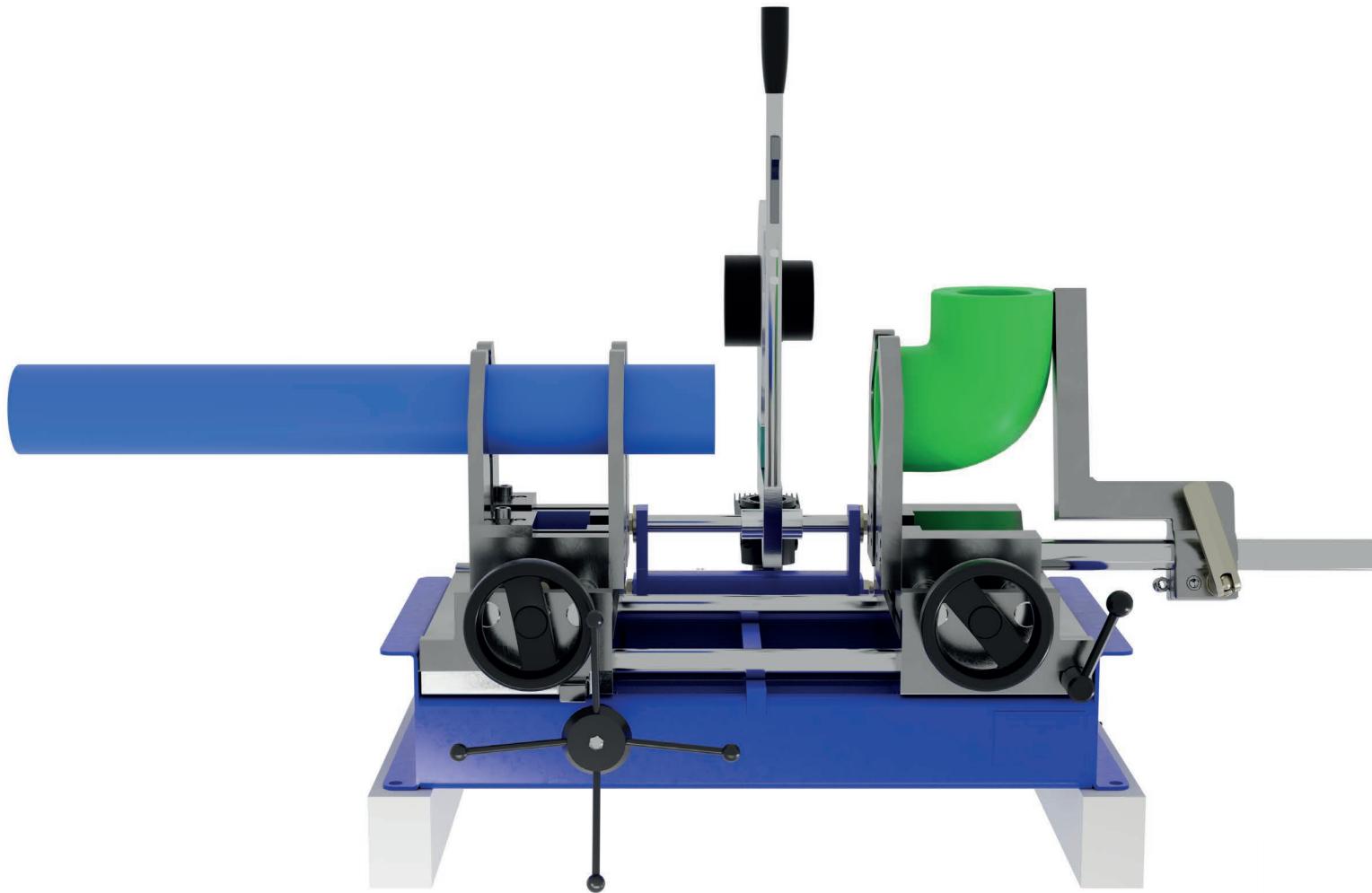
Installation in no time at all

The highest level of safety despite fast installation: this is what we guarantee with our products.

aquatherm pipe systems are joined together by welding, briefly heating the pipe and fitting with the aid of tools provided for this purpose and then joining them together. Our polypropylene material melts into a homogeneous, cohesive unit, without any open flames as is the case with metallic materials.

At the joint, the material is more stable than before welding – this means double safety at the otherwise critical point of a piping system. We supply you with the appropriate tools directly. The low weight of our products also simplifies handling on the construction site.

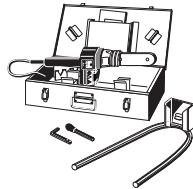
Applications:



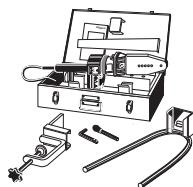
Contents

aquatherm manual welding device	162
aquatherm electrofusion device	162
aquatherm welding machine	162
aquatherm butt welding machine	163
aquatherm welding tools	163
aquatherm saddle welding tools	164
aquatherm pipe cutter	165
aquatherm orbital circular saw	165
aquatherm peeling tools	166
aquatherm peeling tools	167
aquatherm saddle peeling tools	168
aquatherm drills and accessories	168
aquatherm weld-on saddle	170
aquatherm weld-on saddle tool	170
aquatherm repair set	171
aquatherm manual scraper	171
aquatherm chamfering tool	172
aquatherm surface thermometer	172
aquatherm thermometer glove	172

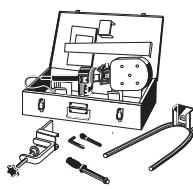


**aquatherm manual welding device (500 W)**

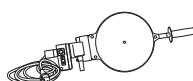
Article no.	Dimension [mm]	PU
9800050336	Ø 16-32 mm	1

**aquatherm manual welding device (800 W)**

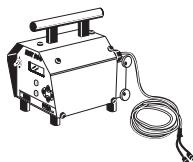
Article no.	Dimension [mm]	PU
9800050337	Ø 16-63 mm	1

**aquatherm manual welding device (1400 W)**

Article no.	Dimension [mm]	PU
9800050341	Ø 50-125 mm	1

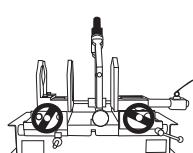
**manual welding device (1500 W)**

Article no.	Dimension [mm]	PU
9800050330	Ø 50 -160 mm	1

**aquatherm electrofusion device**

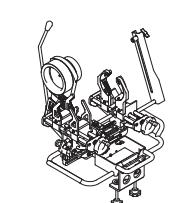
Article no.	Dimension [mm]	PU
9800050175		1

For processing with electro-fusion-sockets Art. no. 1040020094 - 1040250111

**aquatherm welding machine (1400 W)**

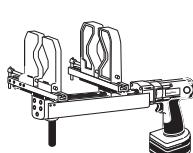
Article no.	Dimension [mm]	PU
9800050148	Ø 50-125 mm	1

including welding tools 50 – 125 mm, roll stand and wooden transport case

**aquatherm welding machine (1400 W) light**

Article no.	Dimension [mm]	PU
9800050145	Ø 63-125 mm	1

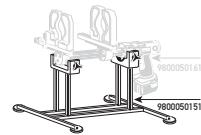
including manual welding device (1400 W) and wooden transport case

**aquatherm electric welding jig**

Article no.	Dimension [mm]	Weight [kg]	PU
9800050161	Ø 63 - 125 mm	24.000	1

aquatherm base for art. no. 9800050161

Article no.	PU
9800050151	1

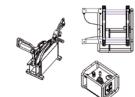


aquatherm butt welding machine-two-ring-machine widos

Article no.	Dimension [mm]	Weight [kg]	PU
9800050350	Ø 160 - 250 mm	154.000	1
9800050351	Ø 160 - 315 mm	178.000	1

The butt-welding-two-ring machine can be purchased directly from Widos (www.widos.de)

Two-ring machine for pipes 160 – 355 mm available on request

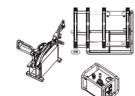


aquatherm butt welding machine Widos

Article no.	Dimension [mm]	Weight [kg]	PU
9800050352	for pipes Ø 160-250 mm	195.000	1
9800050353	for pipes Ø 160-315 mm	250.000	1
9800050354	for pipes Ø 160-355 mm	425.000	1
9800050355	for pipes Ø 200-450 mm	430.000	1
9800050356 *	for pipes Ø 200-500 mm	500.000	1
9800050357 *	for pipes Ø 315-630 mm	885.000	1

The butt-welding-machine can be purchased directly from Widos (www.widos.de)

*special voltage on demand



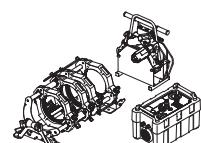
aquatherm butt welding machine ritmo

Article no.	Dimension [mm]	Weight [kg]	PU
9800050165 *	for pipes Ø 160 - 250 mm	176.500	1
9800050166 *	for pipes Ø 160 - 315 mm	160.000	1
9800050169	for pipes Ø 400 - 630 mm	710.000	1

*Also available: 110 V (for Ø 160 – 250 mm or Ø 160 – 315 mm)

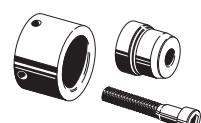
including wooden transport box. The butt welding machine can be obtained directly from Ritmo (www.ritmo.it)

Two-ring machine for pipes 160 – 355 mm available on request



aquatherm welding tools

Article no.	Dimension [mm]	PU
9800050206	16	1
9800050208	20	1
9800050210	25	1
9800050212	32	1
9800050214	40	1
9800050216	50	1
9800050218	63	1
9800050220	75	1
9800050222	90	1
9800050224	110	1
9800050226	125	1





aquatherm saddle welding tools

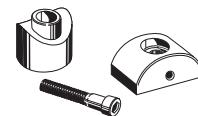
for welding saddles

Article no.	Dimension [mm]	PU
9800050614	40 x 20/25	1
9800050616	50 x 20/25	1
9800050619	63 x 20/25	1
9800050620	63 x 32	1
9800050623	75 x 20/25	1
9800050624	75 x 32	1
9800050625	75 x 40	1
9800050627	90 x 20/25	1
9800050628	90 x 32	1
9800050629	90 x 40	1
9800050631	110 x 20/25	1
9800050632	110 x 32	1
9800050634	110 x 40	1
9800050635	110 x 50	1
9800050636	125 x 20/25	1
9800050638	125 x 32	1
9800050640	125 x 40	1
9800050642	125 x 50	1
9800050644	125 x 63	1
9800050648	160 x 20/25	1
9800050650	160 x 32	1
9800050652	160 x 40	1
9800050654	160 x 50	1
9800050656	160 x 63	1
9800050657	160 x 75	1
9800050658	160 x 90	1
9800050660	200 x 20/25	1
9800050662	200 x 32	1
9800050664	200 x 40	1
9800050666	200 x 50	1
9800050667	200 x 75	1
9800050668	200 x 63	1
9800050669	200 x 90	1
9800050670	200 x 110	1
9800050671	200 x 125	1
9800050672	250 x 20/25	1
9800050674	250 x 32	1
9800050676	250 x 40	1
9800050678	250 x 50	1
9800050680	250 x 63	1
9800050682	250 x 75	1
9800050684	250 x 90	1
9800050686	250 x 110	1
9800050688	250 x 125	1
9800050690	315 x 63	1
9800050692	315 x 75	1

continued on next page ...

aquatherm saddle welding tools

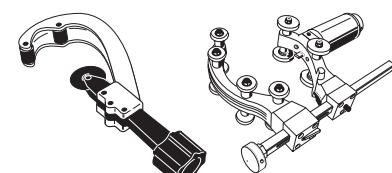
(continued) for welding saddles



Article no.	Dimension [mm]	PU
9800050694	315 x 90	1
9800050696	315 x 110	1
9800050698	315 x 125	1
9800050699	315 x 160	1
9800050712	355 x 63	1
9800050714	355 x 75	1
9800050716	355 x 90	1
9800050718	355 x 110	1
9800050720	355 x 125	1
9800050722	355 x 160	1
9800050726	400 - 630 x 63	1
9800050728	400 - 500 x 75	1
9800050730	560 - 630 x 75	1
9800050732	400 - 500 x 90	1
9800050734	560 - 630 x 90	1
9800050736	400 - 450 x 110	1
9800050738	500 - 560 x 110	1
9800050740	630 x 110	1
9800050742	400 x 125	1
9800050744	450 - 500 x 125	1
9800050746	630 x 125	1

aquatherm pipe cutter

Article no.	Dimension [mm]	PU
9800050102	for pipes Ø 16 - 40 mm	1
9800050105	for pipes Ø 50 - 125 mm	1
9800050106	for pipes Ø 63 - 200 mm	1



aquatherm pipe cutter

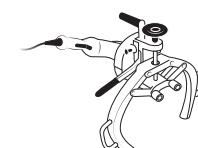
Article no.	Dimension [mm]	PU
9800050103	for pipes up to 25 mm	1
9800050104	for pipes Ø 16 - 40 mm	1

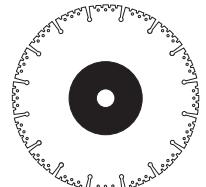


aquatherm orbital circular saw

Article no.	Dimension [mm]	PU
9800050108	for pipes Ø 160 - 355 mm	1

This orbital circular saw can be ordered directly from Rothenberger (www.rothenberger.com). High-performance orbital circular saw for fast, precise, perfectly aligned and right-angled cutting of plastic pipes 160 – 355 mm at the building site or in the workshop





aquatherm cutting disc for plastic

Article no.	Dimension [mm]	PU
9800050107	for pipes Ø 125 mm	1
9800050109	for pipes Ø 230 mm	1

Application: for each angle grinder. Design: diamant galvanised cutting disc



aquatherm universal peeling tools

for aquatherm green pipe MF UV, aquatherm green pipe MF RP UV, aquatherm blue pipe MF RP UV and aquatherm blue pipe MF OT

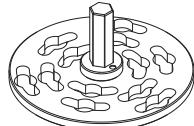
Article no.	Dimension [mm]	PU
9800050479	20	1
9800050480	25	1
9800050481	32	1
9800050482	40	1
9800050483	50	1
9800050484	63	1
9800050485	75	1
9800050486	90	1
9800050487	110	1
9800050488	125	1
9800050501	Spare blade with screw (Set)	1

Required for the socket welding

(in combination with socket welding fittings from page 23 onwards, e.g. sockets, elbows, T-pieces, transition pieces with thread)

Also suitable for manual peeling (bolts included).

Not suitable for aquatherm green pipe S, aquatherm blue pipe S, aquatherm green pipe MF, aquatherm green pipe MF RP, aquatherm green pipe TI, aquatherm blue pipe RP TI



aquatherm attachment plate for universal peeling tool

Article no.	Dimension [mm]	PU
9800050499	for peeling tools 9800050479-9800050484	1
9800050500	for peeling tools 9800050485-9800050488	1

aquatherm universal peeling tool-set 20 – 63 mm

Article no.	Dimension [mm]	PU
9800050477	for pipes Ø 20 - 63 mm	1

consisting of:

- 1x case
- 1x peeling tool 20 – 63 mm
- 1x attachment plate for universal peeling tool 980005079–9800050484
- 1x toggle-set
- 1x torx wrench
- 1x hexagon Allen key size 4
- 6x fixing screws 9800050489–9800050494 M5x25

aquatherm universal peeling tool-set 75 – 125 mm

Article no.	Dimension [mm]	PU
9800050478	for pipes Ø 75 x - 125 mm	1
consisting of:		
1x case		
1x peeling tool 75 – 125 mm		
1x attachment plate for universal peeling tool 9800050485–9800050488		
1x toggle-set		
1x torx wrench		
1x hexagon Allen key size 4		
6x fixing screws for Art. no. 9800050495–98000498 M5x35		

aquatherm extension for universal peeling tool

Article no.	Dimension [mm]	PU
9800050489	for peeling tool 20 mm Art. no. 9800050479	1
9800050490	for peeling tool 25 mm Art. no. 9800050480	1
9800050491	for peeling tool 32 mm Art. no. 9800050481	1
9800050492	for peeling tool 40 mm Art. no. 9800050482	1
9800050493	for peeling tool 50 mm Art. no. 9800050483	1
9800050494	for peeling tool 63 mm Art. no. 9800050484	1
9800050495	for peeling tool 75 mm Art. no. 9800050485	1
9800050496	for peeling tool 90 mm Art. no. 9800050486	1
9800050497	for peeling tool 110 mm Art. no. 9800050487	1
9800050498	for peeling tool 125 mm Art. no. 9800050488	1

Required for electrofusion socket welding. When electrofusion welding a longer welding depth is required, which is achieved by the combination of the universal peeling tool and the extension for the universal peeling tool (e.g. Art. no. 9800050479 + 9800050489)

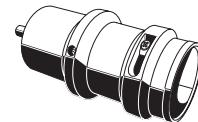


aquatherm peeling tools for electrofusion socket welding

for aquatherm green pipe S, aquatherm green pipe MF, aquatherm green pipe MF RP, aquatherm green pipe MF TI, aquatherm blue pipe S RP, aquatherm blue pipe MF RP and aquatherm blue pipe MF RP TI

Article no.	Dimension [mm]	PU
In combination with a drilling machine		
9800050558	20 mm not for OT MS	1
9800050560	25 mm not for OT MS	1
9800050562	32 mm not for OT MS	1
9800050564	40 mm not for OT MS	1
9800050566	50 mm not for OT MS	1
9800050568	63 mm not for OT MS	1
9800050570	75 mm not for OT MS	1
9800050572	90 mm not for OT MS	1
9800050440	Art. 9800050506 - 9800050572/9800050910-9800050914	1
For manual peeling		
9800050574	110 mm not for OT MS	1
9800050576	125 mm not for OT MS	1
9800050580	160 mm not for OT MS	1
9800050441	Art. 9800050574-9800050580/9800099368-9800099369	1
9800050592	200 & 250 mm not for OT MS	1
9700099739	spare blade	1

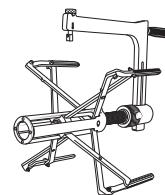
Not suitable for aquatherm green pipe UV, aquatherm green pipe MF RP UV, aquatherm blue pipe MF RP UV and aquatherm blue pipe MF RP OT



Art. no. 9800050558 – 9800050572
In combination with a drilling machine (not included!)



Art. no. 9800050574 – 9800050580

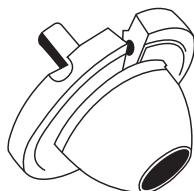


Art. no. 9800050592



aquatherm saddle peeling tools for OT and UV pipes Ø 50–125 mm

Article no.	Dimension [mm]	PU
9800050921	for welding saddles Ø 20 & 25 mm	1
9800050922	for welding saddles Ø 32 mm	1
9800050924	for welding saddles Ø 40 mm	1
9800050926	for welding saddles Ø 50 mm	1
9800050928	for welding saddles Ø 63 mm	1



aquatherm saddle peeling tools for OT and UV pipes 160–250 mm

Article no.	Dimension [mm]	PU
9800050421	for welding saddles Ø 20 & 25 mm	1
9800050422	for welding saddles Ø 32 mm	1
9800050424	for welding saddles Ø 40 mm	1
9800050426	for welding saddles Ø 50 mm	1
9800050428	for welding saddles Ø 63 mm	1



aquatherm drills

for installation of weld-in saddles

Article no.	Dimension [mm]	PU
9800050940	20 & 25 (40-160 mm)	1
9800050941	20 & 25 (63-250 mm)	1
9800050942	32	1
9800050944	40	1
9800050946 *	50	1
9800050948 *	63	1

*may only be used in fixed drilling machines



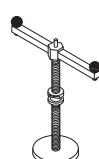
aquatherm drill duss DIA303

Article no.	PU
9800050978	1



aquatherm drill rig for duss-drill

Article no.	PU
9800050977	1

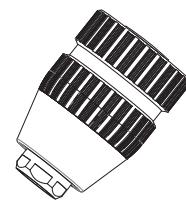


aquatherm welding fixture for drill rig 50977

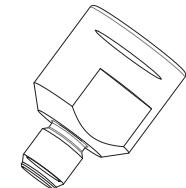
Article no.	PU
9800050979	1

aquatherm keyless chuck clamping range 1,5 – 13 mm

Article no.	PU
9800050971	1

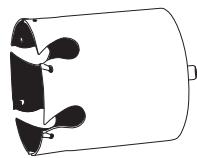
**aquatherm chuck adapter for art. no. 9800050971**

Article no.	PU
9800050969	1

**saddle-hole saw for branch**

Article no.	Dimension [mm]	Required items	PU
9800050987	75	9800050973	1
9800050988	90	9800050973	1
9800050989	110	9800050975 & 9800050976	1
9800050990	125	9800050975 & 9800050976	1
9800050991	160	9800050975 & 9800050976	1

for assembly of weld-in saddles

**aquatherm quick change adapter 75 – 90mm**

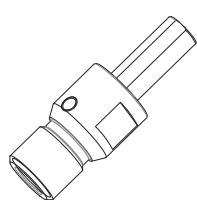
Article no.	PU
9800050973	1

**aquatherm center drill LSZ 1**

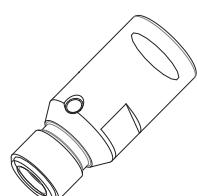
Article no.	PU
9800050975	1

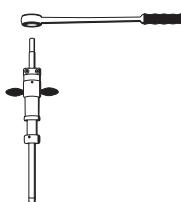
**aquatherm hole saw holder LSA3**

Article no.	Dimension [mm]	PU
9800050976	1/2" for drill chuck 13 mm	1

**aquatherm hole saw holder LSA2**

Article no.	Dimension [mm]	PU
9800050974	1/2" for DUSS-machines	1

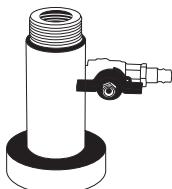


**Hot tapping tool**

for drilling pipes under pressure

Article no.	Dimension [mm]	PU
9800050890	40 and 63 mm	1

The hot tapping tool (Art. no. 50890) is for drilling of pipelines. PP-main pipes from 75 mm to 630 mm can be drilled under pressure
Not for aquatherm blue pipe OT

**Adapter for weld-on saddle set with ball valve 63 mm**

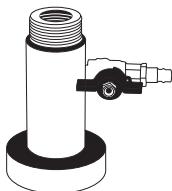
for installation under pressure

Article no.	Dimension [mm]	PU
9800050891	40	1

**PP-milling cutter for weld-on saddle set with ball valve 40 mm**

for installation under pressure – for Art. no. 9800050892

Article no.	Dimension [mm]	PU
9800050893	40	1

**Adapter for weld-on saddle set with ball valve 40 mm**

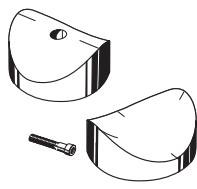
for installation under pressure – for Art. no. 9800050891

Article no.	Dimension [mm]	PU
9800050892	63	1

**PP-milling cutter for weld-on saddle set with ball valve 63 mm**

for installation under pressure

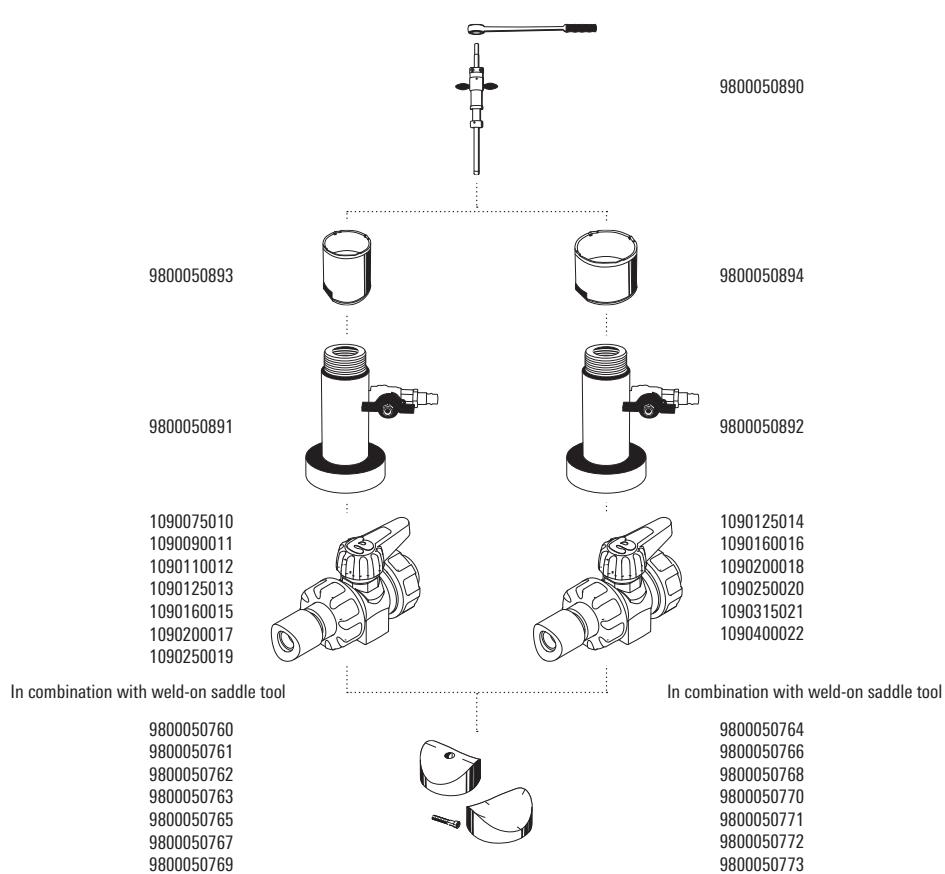
Article no.	Dimension [mm]	PU
9800050894	63	1

**aquatherm weld-on saddle tool**

for weld-on saddle set with ball valve for installation under pressure for hot tapping tool

Article no.	Dimension [mm]	PU
9800050760	75 x 40 mm, 9800050890	1
9800050761	90 x 40 mm, 9800050890	1
9800050762	110 x 40 mm, 9800050890	1
9800050763	125 x 40 mm, 9800050890	1
9800050764	125 x 63 mm, 9800050890	1
9800050765	160 x 40 mm, 9800050890	1
9800050766	160 x 63 mm, 9800050890	1
9800050767	200 x 40 mm, 9800050890	1
9800050768	200 x 63 mm, 9800050890	1
9800050769	250 x 40 mm, 9800050890	1
9800050770	250 x 63 mm, 9800050890	1
9800050771	315 x 63 mm, 9800050890	1
9800050773	400-630 x 63 mm, 9800050890	1

Not suitable for aquatherm blue pipe OT!



aquatherm repair set

Article no.	Dimension [mm]	PU
9800050307	7	1
9800050311	11	1

to close holes of up to 10 mm in the pipe



aquatherm pipe repair stick

for pipe repairs

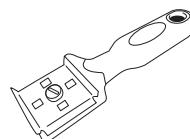
Article no.	Dimension [mm]	PU
1090000035	7/11 mm	10
3090000012	7/11 mm	10



aquatherm manual scraper

Article no.	PU
9800050509	1

For removal of OT-coat before butt-welding.
In addition the manual scraper can be used for removal of oxid coating for the E-socket welding



aquatherm spare blade set for manual scraper

Article no.	PU
9800099909	1

**aquatherm chamfering tool for aquatherm blue pipe OT and UV-Pipes**

chamfering tool for Ø 32 – 250mm

Article no.

PU

9800050510

1

For removing the OT-layer before the butt-welding process and for breaking the edges of the blue pipe for processing the push-fit adapter and push-fit coupling.

**aquatherm temperature pencil**

Article no.

PU

9800050190

1

to check the correct welding temperature

**aquatherm surface thermometer**

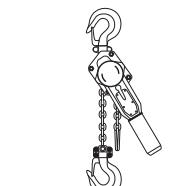
Article no.

PU

9800050188

1

to check the correct welding temperature

**Chain hoist**

Tools for assembling push-in couplings

Article no.

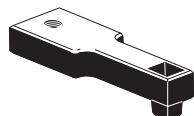
kg

PU

9800050530

2.800

1

**aquatherm black system welding tool**

Article no.

Dimension

PU

9800050285

welding tool 12x12mm

1

for sealing plug Art. no. 4090012005

aquatherm extraction tool

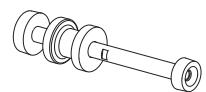
for sprinkler outlet Art. no. 3090000002–08

Article no.

9800050290

PU

1

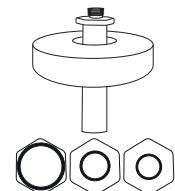
**aquatherm adjusting tool**

Article no.

9800050291

PU

1



aquatherm service and quality



Quality 100 percent "Made in Germany"

Creating safe and innovative piping systems that are "state of the pipe" is aquatherm's mission.

It all starts with the raw material: Under the fusioLEN® brand, we develop and refine our own polypropylene granules. This allows us to tailor the properties of our products perfectly to the requirements of the various applications. We produce all our products exclusively and with the latest production technology at our two German locations.

Only certified products make their journey to our worldwide customers. Numerous national and international quality seals and approval certificates as well as our satisfied customers confirm again and again the high quality of our products.

See for yourself!



Technical Hotline: +49 2722 950 200

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aquatherm GmbH

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01454 Radeberg
Tel.: +49 3528 4362 0



Certifications in accordance with ISO 9001, ISO 14001 & ISO 50001

Since 1996 aquatherm have fulfilled the requirements of the quality management system according to DIN ISO 9001.

The 2012 TÜV certificate was extended by the environmental management system according to ISO 14001 and currently by the energy management system according to ISO 50001.

This success is another step towards strengthening our competitive position and to meet the high requirements and the responsibility for our customers, partners and the environment.

Our offer for your technical support

Field staff

In addition to the regular training service at Attendorn and Radeberg aquatherm field staff are available to assist customers, on site, throughout Germany.



Training service

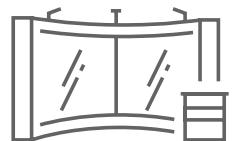
In addition to training service through the merchant network aquatherm offers its customers training, free of charge, at its training centres at Attendorn and Radeberg.



Fair

aquatherm is represented at all important fairs relevant for the sanitary and heating sector in Germany or abroad with its own exhibition booth.

For more information regarding fairs near to you, please visit internet page: www.aquatherm.de.



Laboratory

The aquatherm laboratory: from the testing of granulate through to the finished product the customer can be assured of only the highest quality products.



Software Service

The aquatherm software service provides Datanorm files, BIM-data and data sets for the liNear, Plancal/Rimble and ETU calculation programs, as well as on-site training.



Brochures etc.

No matter whether brochures, catalogues or product lists: Our in-house marketing department develops every thing itself. You can download all documents as pdf from our website www.aquatherm.de

For printed copies, please send an e-mail to info@aquatherm.de.



Permissible working pressure

For general pressure pipe applications (no potable water) in permanent operation outside the application areas shown on the next page.

Years of service	aquatherm blue pipe SDR 17.6 MF RP	aquatherm blue pipe SDR 11 MF RP	aquatherm blue pipe SDR 11 S	aquatherm blue pipe SDR 9 MF RP	aquatherm green pipe SDR 7.4 MF	aquatherm green pipe SDR 9 MF RP
at temperature up to 10 °C (50 °F)						
10	13.1 bar	25.3 bar	19.3 bar	27.5 bar	27.7 bar	27.5 bar
25	12.9 bar	24.7 bar	18.7 bar	27.1 bar	26.9 bar	27.1 bar
50	12.7 bar	24.1 bar	18.2 bar	26.7 bar	26.1 bar	26.7 bar
100	12.6 bar	23.5 bar	17.8 bar	26.3 bar	25.2 bar	26.3 bar
at temperature up to 15 °C (59 °F)						
10	12.3 bar	23.4 bar	17.8 bar	25.7 bar	26.9 bar	25.7 bar
25	12.1 bar	22.8 bar	17.2 bar	25.2 bar	26.1 bar	25.2 bar
50	11.9 bar	22.2 bar	16.8 bar	24.9 bar	25.3 bar	24.9 bar
100	11.7 bar	21.6 bar	16.3 bar	24.5 bar	24.5 bar	24.5 bar
at temperature up to 20 °C (68 °F)						
10	11.4 bar	21.4 bar	16.4 bar	23.9 bar	26.1 bar	23.9 bar
25	11.2 bar	21.0 bar	15.9 bar	23.5 bar	25.3 bar	23.5 bar
50	11.0 bar	20.4 bar	15.4 bar	23.1 bar	24.5 bar	23.1 bar
100	10.9 bar	19.9 bar	15.0 bar	22.8 bar	23.7 bar	22.8 bar
at temperature up to 30 °C (86 °F)						
10	9.8 bar	18.3 bar	13.9 bar	20.6 bar	22.0 bar	20.6 bar
25	9.6 bar	17.8 bar	13.4 bar	20.2 bar	21.3 bar	20.2 bar
50	9.5 bar	17.3 bar	13.0 bar	19.9 bar	20.7 bar	19.9 bar
100	9.4 bar	16.8 bar	12.7 bar	19.7 bar	20.0 bar	19.7 bar
at temperature up to 40 °C (104 °F)						
10	8.4 bar	15.5 bar	11.8 bar	17.7 bar	18.7 bar	17.7 bar
25	8.3 bar	15.0 bar	11.3 bar	17.3 bar	18.0 bar	17.3 bar
50	8.1 bar	14.6 bar	11.0 bar	17.1 bar	17.5 bar	17.1 bar
100	8.0 bar	14.1 bar	10.7 bar	16.8 bar	16.8 bar	16.8 bar
at temperature up to 50 °C (122 °F)						
10	7.2 bar	13.0 bar	9.9 bar	15.1 bar	15.7 bar	15.1 bar
25	7.0 bar	12.6 bar	9.5 bar	14.7 bar	15.2 bar	14.7 bar
50	6.9 bar	12.2 bar	9.2 bar	14.5 bar	14.7 bar	14.5 bar
100	6.8 bar	11.9 bar	9.0 bar	14.3 bar	14.1 bar	14.3 bar
at temperature up to 60 °C (140 °F)						
10	6.1 bar	10.9 bar	8.3 bar	12.7 bar	13.2 bar	12.7 bar
25	5.9 bar	10.6 bar	8.0 bar	12.4 bar	12.6 bar	12.4 bar
50	5.8 bar	10.3 bar	7.7 bar	12.2 bar	12.1 bar	12.2 bar
at temperature up to 70 °C (158 °F)						
10	5.1 bar	8.5 bar	7.0 bar	10.7 bar	11.1 bar	10.7 bar
25	5.0 bar	8.3 bar	6.0 bar	10.4 bar	9.6 bar	10.4 bar
50	4.9 bar	8.1 bar	5.1 bar	10.2 bar	8.1 bar	10.2 bar
at temperature up to 75 °C (167 °F)						
10	4.6 bar	7.7 bar	6.0 bar	9.7 bar	10.0 bar	9.7 bar
25	4.5 bar	7.6 bar	4.8 bar	9.5 bar	8.0 bar	9.5 bar
50	4.4 bar	7.3 bar	4.0 bar	9.3 bar	6.7 bar	9.3 bar
at temperature up to 80 °C (176 °F)						
5	4.3 bar	7.2 bar	5.7 bar	9.0 bar	9.2 bar	9.0 bar
10	4.2 bar	7.0 bar	4.8 bar	8.9 bar	7.8 bar	8.9 bar
25	4.1 bar	6.8 bar	3.9 bar	8.6 bar	6.2 bar	8.6 bar
at temperature up to 90 °C (194 °F)						
5	3.5 bar	5.9 bar	3.7 bar	7.4 bar	6.0 bar	7.4 bar
10	3.4 bar	5.8 bar	3.2 bar	7.3 bar	5.1 bar	7.3 bar

For fittings of butt-welded pipe segments a reduction factor of 0.75 (reduction of the table values by 25 %) is effective.

Years of service	aquatherm green pipe SDR 11 S	aquatherm green pipe SDR 7.4 S	aquatherm green pipe SDR 6 S	aquatherm green pipe SDR 7.4 MF	aquatherm green pipe SDR 9 MF RP
at temperature up to 20 °C (68 °F)					
1	15.0 bar	23.8 bar	30.0 bar	28.6 bar	25.0 bar
5	14.1 bar	22.3 bar	28.1 bar	26.8 bar	24.2 bar
10	13.7 bar	21.7 bar	27.3 bar	26.1 bar	23.9 bar
25	13.3 bar	21.1 bar	26.5 bar	25.3 bar	23.5 bar
50	12.9 bar	20.4 bar	25.7 bar	24.5 bar	23.1 bar
at temperature up to 30 °C (86 °F)					
1	12.8 bar	20.2 bar	25.5 bar	24.3 bar	21.7 bar
5	12.0 bar	19.0 bar	23.9 bar	22.8 bar	21.0 bar
10	11.6 bar	18.3 bar	23.1 bar	22.0 bar	20.6 bar
25	11.2 bar	17.7 bar	22.3 bar	21.3 bar	20.2 bar
50	10.9 bar	17.3 bar	21.8 bar	20.7 bar	19.9 bar
at temperature up to 40 °C (104 °F)					
1	-	17.1 bar	21.5 bar	20.5 bar	18.7 bar
5	-	16.0 bar	20.2 bar	19.2 bar	18.0 bar
10	-	15.6 bar	19.6 bar	18.7 bar	17.7 bar
25	-	15.0 bar	18.8 bar	18.0 bar	17.3 bar
50	-	14.5 bar	18.3 bar	17.5 bar	17.1 bar
at temperature up to 50 °C (122 °F)					
1	-	14.5 bar	18.3 bar	17.5 bar	15.9 bar
5	-	13.5 bar	17.0 bar	16.2 bar	15.3 bar
10	-	13.1 bar	16.5 bar	15.7 bar	15.1 bar
25	-	12.6 bar	15.9 bar	15.2 bar	14.7 bar
50	-	12.2 bar	15.4 bar	14.7 bar	14.5 bar
at temperature up to 60 °C (140 °F)					
1	-	12.2 bar	15.4 bar	14.7 bar	13.5 bar
5	-	11.4 bar	14.3 bar	13.7 bar	13.0 bar
10	-	11.0 bar	13.8 bar	13.2 bar	12.7 bar
25	-	10.5 bar	13.3 bar	12.6 bar	12.4 bar
50	-	10.1 bar	12.7 bar	12.1 bar	12.2 bar
at temperature up to 65 °C (149 °F)					
1	-	11.6 bar	14.6 bar	13.9 bar	12.4 bar
5	-	10.8 bar	13.6 bar	12.9 bar	11.9 bar
10	-	10.4 bar	13.1 bar	12.5 bar	11.7 bar
25	-	10.0 bar	12.6 bar	12.0 bar	11.4 bar
50	-	8.8 bar	11.1 bar	10.6 bar	11.2 bar
at temperature up to 70 °C (158 °F)					
1	-	10.3 bar	13.0 bar	12.4 bar	11.4 bar
5	-	9.5 bar	11.9 bar	11.4 bar	10.9 bar
10	-	9.3 bar	11.7 bar	11.1 bar	10.7 bar
25	-	8.0 bar	10.1 bar	9.6 bar	10.4 bar
30	-	7.0 bar	8.8 bar	9.3 bar	10.3 bar
50	-	6.7 bar	8.5 bar	8.1 bar	10.2 bar

Permissible working pressure – potable water

(Fluid transported: water acc. to DIN 2000)

Faser composite pipe: high working stress at lower wall thickness and higher flow rate.

↑
Potable water (cold)
↓
Potable water (warm)

The determination of the allowable pressures resulted from the specific conditions to which pipe system components in the drinking water domestic installation are exposed to.

Limiting factors such as increased flow rates, the use of disinfectants, increased content of oxygen, etc. were considered by the use of the appropriate safety factors.

For fittings of butt-welded pipe segments a reduction factor of 0.75 (reduction of the table values by 25 %) is effective.

Article no.	Art. no. (old)	Page
9700098900	98900	35, 92
9700098901	98901	35, 92
9700098902	98902	35, 92
9700098903	98903	35, 92
9700050186	50186	154
4210240400	5224040	140
4210240500	5224050	140
4210240600	5224060	140
4210240700	5224070	140
4210240800	5224080	140
4210240900	5224090	140
4210241000	5224100	140
4210241200	5224120	140
4210241400	5224140	140
4210241600	5224160	140
4210241800	5224180	140
4210242000	5224200	140
4210242250	5224225	140
4210242500	5224250	140
4210280400	5228040	140
4210280500	5228050	140
4210280600	5228060	140
4210280700	5228070	140
4210280800	5228080	140
4210280900	5228090	140
4210281000	5228100	140
4210281200	5228120	140
4210281400	5228140	140
4210281600	5228160	140
4210281800	5228180	140
4210282000	5228200	140
4210282250	5228225	140
4210282500	5228250	140
4210320400	5232040	140
4210320500	5232050	140
4210320600	5232060	140
4210320700	5232070	140
4210320800	5232080	140
4210320900	5232090	140
4210321000	5232100	140
4210321200	5232120	140
4210321400	5232140	140
4210321600	5232160	140
4210321800	5232180	140
4210322000	5232200	140
4210322250	5232225	140
4210322500	5232250	140
4210360400	5236040	141
4210360500	5236050	141
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4210360900	5236090	141
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4210362250	5236225	141
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4210400400	5240040	141
4210400500	5240050	141
4210400600	5240060	141
4210400700	5240070	141
4210400800	5240080	141
4210400900	5240090	141
4210401000	5240100	141
4210401200	5240120	141
4210401400	5240140	141
4210401600	5240160	141
4210401800	5240180	141
4210402000	5240200	141
4210402250	5240225	141
4210402500	5240250	141
4210560400	5256040	142
4210560500	5256050	142
4210560600	5256060	142
4210560700	5256070	142
4210560800	5256080	142
4210560900	5256090	142
4210561000	5256100	142
4210561200	5256120	142
4210561400	5256140	142
4210561600	5256160	142
4210561800	5256180	142
4210562000	5256200	142
4210562250	5256225	142
4210562500	5256250	142
4210480400	5248040	141
4210480500	5248050	141
4210480600	5248060	141
4210480700	5248070	141
4210480800	5248080	141
4210480900	5248090	141
4210481000	5248100	141
4210481200	5248120	141
4210481400	5248140	141

Article no.	Art. no. (old)	Page
4210481600	5248160	141
4210481800	5248180	141
4210482000	5248200	141
4210482250	5248225	141
4210482500	5248250	141
4210520400	5252040	142
4210520500	5252050	142
4210520600	5252060	142
4210520700	5252070	142
4210520800	5252080	142
4210520900	5252090	142
4210521000	5252100	142
4210521200	5252120	142
4210521400	5252140	142
4210521600	5252160	142
4210521800	5252180	142
4210522000	5252200	142
4210522250	5252225	142
4210522500	5252250	142
4211000400	5200040	143
4211000500	5200050	143
4211000600	5200060	143
4211000700	5200070	143
4211000800	5200080	143
4211000900	5200090	143
4211001000	5200100	143
4211001200	5200120	143
4211001400	5200140	143
4211001600	5200160	143
4211001800	5200180	143
4211002000	5200200	143
4211002250	5200225	143
4211002500	5200250	143
4090016006	60716	152
4090020008	60720	152
4111000400	6200040	147
4111000500	6200050	147
4111000600	6200060	147
4111000700	6200070	147
4111000800	6200080	147
4111000900	6200090	147
4111001000	6200100	147
4111001200	6200120	147
4111001400	6200140	147
4111001600	6200160	147
4111001800	6200180	147
4111002000	6200200	147
4111002250	6200225	147
4111002500	6200250	147
4110240400	6224040	144
4110240500	6224050	144
4110240600	6224060	144
4110240700	6224070	144
4110240800	6224080	144
4110240900	6224090	144
4110241000	6224100	144

Article no.	Art. no. (old)	Page
4210680600	5268060	143
4210680700	5268070	143
4210680800	5268080	143
4210680900	5268090	143
4210681000	5268100	143
4210681200	5268120	143
4210681400	5268140	143
4210681600	5268160	143
4210681800	5268180	143
4210682000	5268200	143
4210682250	5268225	143
4210682500	5268250	143
4210800400	5280040	143
4210800500	5280050	143
4210800600	5280060	143
4210800700	5280070	143
4210800800	5280080	143
4210800900	5280090	143
4210801000	5280100	143
4210801200	5280120	143
4210801400	5280140	143
4210801600	5280160	143
4210801800	5280180	143
4210802000	5280200	143
4210802250	5280225	143
4210802500	5280250	143
4090016006	60716	152
4090020008	60720	152
4111000400	6200040	147
4111000500	6200050	147
4111000600	6200060	147
4111000700	6200070	147
4111000800	6200080	147
4111000900	6200090	147
4111001000	6200100	147
4111001200	6200120	147
4111001400	6200140	147
4111001600	6200160	147
4111001800	6200180	147
4111002000	6200200	147
4111002250	6200225	147
4111002500	6200250	147
4110240400	6224040	144
4110240500	6224050	144
4110240600	6224060	144
4110240700	6224070	144
4110240800	6224080	144
4110240900	6224090	144
4110241000	6224100	144

Article no.	Art. no. (old)	Page
4110241200	6224120	144
4110241400	6224140	144
4110241600	6224160	144
4110241800	6224180	144
4110242000	6224200	144
4110242250	6224225	144
4110242500	6224250	144
4110280400	6228040	144
4110280500	6228050	144
4110280600	6228060	144
4110280700	6228070	144
4110280800	6228080	144
4110280900	6228090	144
4110281000	6228100	144
4110281200	6228120	144
4110281400	6228140	144
4110281600	6228160	144
4110281800	6228180	144
4110282000	6228200	144
4110282250	6228225	144
4110282500	6228250	144
4110320400	6232040	144
4110320500	6232050	144
4110320600	6232060	144
4110320700	6232070	144
4110320800	6232080	144
4110320900	6232090	144
4110321000	6232100	144
4110321200	6232120	144
4110321400	6232140	144
4110321600	6232160	144
4110321800	6232180	144
4110322000	6232200	144
4110322250	6232225	144
4110322500	6232250	144
4110360400	6236040	145
4110360500	6236050	145
4110360600	6236060	145
4110360700	6236070	145
4110360800	6236080	145
4110360900	6236090	145
4110361000	6236100	145
4110361200	6236120	145
4110361400	6236140	145
4110361600	6236160	145
4110361800	6236180	145
4110362000	6236200	145
4110362250	6236225	145
4110362500	6236250	145
4110400400	6240040	145
4110400500	6240050	145
4110400600	6240060	145
4110400700	6240070	145
4110400800	6240080	145
4110400900	6240090	145
4110401000	6240100	145
4110401200	6240120	145
4110401400	6240140	145
4110401600	6240160	145
4110401800	6240180	145
4110402000	6240200	145
4110402250	6240225	145
4110402500	6240250	145
4110480400	6248040	145
4110480500	6248050	145
4110480600	6248060	145
4110480700	6248070	145
4110480800	6248080	145
4110480900	6248090	145
4110481000	6248100	145
4110481200	6248120	145
4110481400	6248140	145
4110481600	6248160	145
4110481800	6248180	145
4110482000	6248200	145
4110482250	6248225	145
4110482500	6248250	145
4110520400	6252040	146
4110520500	6252050	146
4110520600	6252060	146
4110520700	6252070	146
4110520800	6252080	146
4110520900	6252090	146
4110521000	6252100	146
4110521200	6252120	146
4110521400	6252140	146
4110521600	6252160	146
4110521800	6252180	146
4110522000	6252200	146
4110522250	6252225	146
4110522500	6252250	146
4110560400	6256040	146
4110560500	6256050	146
4110560600	6256060	146
4110560700	6256070	146
4110560800	6256080	146
4110560900	6256090	146
4110561000	6256100	146
4110561180	6256118	146
4110561200	6256120	146
4110561400	6256140	146
4110561600	6256160	146
4110561800	6256180	146
4110562000	6256200	146
4110562250	6256225	146
4110562500	6256250	146
4110600400	6260040	146
4110600500	6260050	146
4110600600	6260060	146
4110600700	6260070	146
4110600800	6260080	146
4110600900	6260090	146
4110601000	6260100	146
4110601200	6260120	146
4110601400	6260140	146
4110601600	6260160	146
4110601800	6260180	146
4110602000	6260200	146
4110602250	6260225	146
4110602500	6260250	146
4110604000	6260400	147
4110605000	6260500	147
4110606000	6260600	147
4110607000	6260700	147
4110608000	6260800	147
4110609000	6260900	147
4110610000	6260100	147
4110612000	6260120	147
4110614000	6260140	147
4110616000	6260160	147
4110618000	6260180	147
4110620000	6260200	147
4110622000	6260220	147
4110624000	6260400	148
4110625000	6260500	148
4110626000	6260600	148
4110627000	6260700	148
4110628000	6260800	148
4110629000	6260900	148
4110630000	6260100	148
4110631000	6260120	148
4110632000	6260140	148
4110634000	6260160	148
4110635000	6260180	148
4110636000	6260200	148
4110637000	6260220	148
4110638000	6260250	148
4110639000	6260275	148
4110640000	6260300	148
4110641000	6260325	148
4110642000	6260350	148
4110643000	6260375	148
4110644000	6260400	148
4110645000	6260425	148
4110646000	6260450	148
4110647000	6260475	148
4110648000	6260500	148
4110649000	6260525	148
4110650000	6260550	148
4110651000	6260575	148
4110652000	6260600	148
4110653000	6260625	148
4110654000	6260650	148
4110655000	6260675	148
4110656000	6260700	148
4110657000	6260725	148
4110658000	6260750	148
4110659000	6260775	148
4110660000	6260800	148
4110661000	6260825	148
4110662000	6260850	148
4110663000	6260875	148
4110664000	6260900	148
4110665000	6260925	148
4110666000	6260950	148
4110667000	6260975	148
4110668000	6261000	148
4110669000	6261025	148
4110670000	6261050	148
4110671000	6261075	148
4110672000	6261100	148
4110673000	6261125	148
4110674000	6261150	148
4110675000	6261175	148
4110676000	6261200	148
4110677000	6261225	148
4110678000	6261250	148
4110679000	6261275	148
4110680000	6261300	148
4110681000	6261325	148
4110682000	6261350	148
4110683000	6261375	148
4110684000	6261400	148
4110685000	6261425	148
4110686000	6261450	148
4110687000	6261475	148
4110688000	6261500	148
4110689000	6261525	148
4110690000	6261550	148
4110691000	6261575	148
4110692000	6261600	148
4110693000	6261625	148
4110694000	6261650	148
4110695000	6261675	148
4110696000	6261700	148
4110697000	6261725	148
4110698000	6261750	148
4110699000	6261775	148
4110700000	6261800	148
4110701000	6261825	148
4110702000	6261850	148
4110703000	6261875	148
4110704000	6261900	148
4110705000	6261925	148
4110706000	6261950	148
4110707000	6261975	148
4110708000	6262000	148
4110709000	6262025	148
4110710000	6262050	148
4110711000	6262075	148
4110712000	6262100	148
4110713000	6262125	148
4110714000	6262150	148
4110715000	6262175	148
4110716000	6262200	148
4110717000	6262225	148
4110718000	6262250	148
4110719000	6262275	148
4110720000	6262300	148
4110721000	6262325	148
4110722000	6262350	148
4110723000	6262375	148
4110724000	6262400	148
4110725000	6262425	148
4110726000	6262450	148
4110727000	6262475	148
4110728000	6262500	148
4110729000	6262525	148
4110730000	6262550	148
4110731000	6262575	148
4110732000	6262600	148
4110733000	6262625	148
4110734000	6262650	148
4110735000	6262675	148
4110736000	6262700	148
4110737000	6262725	148
4110738000	6262750	148
4110739000	6262775	148
4110740000	6262800	148
4110741000	6262825	148
4110742000	6262850	148
4110743000	6262875	148
4110744000	6262900	148
4110745000	6262925	148
4110746000	6262950	148
4110747000	6262975	148
4110748000	6263000	148
4110749000	6263025	148
4110750000	6263050	148
4110751000	6263075	148
4110752000	6263100	148
4110753000	6263125	148
4110754000	6263150	148
4110755000	6263175	148
4110756000	6263200	148
4110757000	6263225	148
4110758000	6263250	148
4110759000	6263275	148
4110760000	6263300	148
4110761000	6263325	148
4110762000	6263350	148
4110763000	6263375	148
4110764000	6263400	148
4110765000	6263425	148
4110766000	6263450	148
4110767000	6263475	148
4110768000	626350	

Article no.	Art. no. (old)	Page
4510321200	6432120	148
4510321400	6432140	148
4510321600	6432160	148
4510321800	6432180	148
4510322000	6432200	148
4510322250	6432225	148
4510322500	6432250	148
4510360400	6436040	149
4510360500	6436050	149
4510360600	6436060	149
4510360700	6436070	149
4510360800	6436080	149
4510360900	6436090	149
4510361000	6436100	149
4510361200	6436120	149
4510361400	6436140	149
4510361600	6436160	149
4510361800	6436180	149
4510362000	6436200	149
4510362250	6436225	149
4510362500	6436250	149
4510400400	6440040	149
4510400500	6440050	149
4510400600	6440060	149
4510400700	6440070	149
4510400800	6440080	149
4510400900	6440090	149
4510401000	6440100	149
4510401200	6440120	149
4510401400	6440140	149
4510401600	6440160	149
4510401800	6440180	149
4510402000	6440200	149
4510402250	6440225	149
4510402500	6440250	149
4510404000	6448040	149
4510480500	6448050	149
4510480600	6448060	149
4510480700	6448070	149
4510480800	6448080	149
4510480900	6448090	149
4510481000	6448100	149
4510481200	6448120	149
4510481400	6448140	149
4510481600	6448160	149
4510481800	6448180	149
4510482000	6448200	149
4510482250	6448225	149
4510482500	6448250	149

Article no.	Art. no. (old)	Page
4510520400	6452040	150
4510520500	6452050	150
4510520600	6452060	150
4510520700	6452070	150
4510520800	6452080	150
4510520900	6452090	150
4510521000	6452100	150
4510521200	6452120	150
4510521400	6452140	150
4510521600	6452160	150
4510521800	6452180	150
4510522000	6452200	150
4510522250	6452225	150
4510522500	6452250	150
4510560400	6456040	150
4510560500	6456050	150
4510560600	6456060	150
4510560700	6456070	150
4510560800	6456080	150
4510560900	6456090	150
4510561000	6456100	150
4510561200	6456120	150
4510561400	6456140	150
4510561600	6456160	150
4510561800	6456180	150
4510562000	6456200	150
4510562250	6456225	150
4510562500	6456250	150
4510600400	6460040	150
4510600500	6460050	150
4510600600	6460060	150
4510600700	6460070	150
4510600800	6460080	150
4510600900	6460090	150
4510601000	6460100	150
4510601200	6460120	150
4510601400	6460140	150
4510601600	6460160	150
4510601800	6460180	150
4510602000	6460200	150
4510602250	6460225	150
4510602500	6460250	150
4510680400	6468040	151
4510680500	6468050	151
4510680600	6468060	151
4510680700	6468070	151
4510680800	6468080	151
4510680900	6468090	151
4510681000	6468100	151

Article no.	Art. no. (old)	Page
4510681200	6468120	151
4510681400	6468140	151
4510681600	6468160	151
4510681800	6468180	151
4510682000	6468200	151
4510682250	6468225	151
4510682500	6468250	151
4510800400	6480040	151
4510800500	6480050	151
4510800600	6480060	151
4510800700	6480070	151
4510800800	6480080	151
4510800900	6480090	151
4510801000	6480100	151
4510801200	6480120	151
4510801400	6480140	151
4510801600	6480160	151
4510801800	6480180	151
4510802000	6480200	151
4510802250	6480225	151
4510802500	6480250	151
4110016003	81006	152
4110020006	81008	152
4110016403	81026	152
4110020306	81028	152
4050016001	81031	152
4050016002	81032	152
4050016003	81035	152
4050000004	81038	152
4050016005	81044	152
4050000006	81047	152
4050000007	81048	152
4050000008	81049	152
4010016303	81039	152
4040016000	81050	152
4080016000	81060	153
4080016001	81065	153
4020016000	81080	153
4090012005	81091	155
4020016001	81092	153
4070016000	81097	155
9700081286	81286	153
4050016009	81288	154
4050016010	81290	155
4050016011	81291	155
4050016012	81292	155
4090000001	81296	154
4090000002	81297	154
4050000013	81298	153-154

Article no.	Art. no. (old)	Page
4090000003	81301	154
9700081302	81302	154
4090000004	81303	156
9700081304	81304	154
4090016007	81506	153
4050000014	81800	156
2047160001	2511174	75
2047160002	2511176	75
2047200003	2511182	75
2047200004	2511184	76
2047250005	2511188	76
2047250006	2511190	76
2047315008	2511194	76
2047315009	2511195	76
2047355010	2511197	76
2047355011	2511199	76
2047400012	2511201	76
2047400013	2511203	76
2047400014	2511204	76
2047450015	2511206	76
2047450016	2511207	76
2047450017	2511208	76
2047500018	2511209	76
2047500019	2511210	76
2047500020	2511211	76
2047500021	2511212	76
2047630022	2511216	76
2047630023	2511217	76
2047630024	2511218	76
2087160021	2512130	62
2087200023	2512134	62
2087250025	2512138	62
2054090100	12222	63
2054110101	12224	63
2054125102	12226	63
2054160103	12231	63
2054200104	12235	63
2054250105	12239	63
2054315106	12243	63
2054355107	12245	63
2054400018	12247	63
2054450109	12249	63
2057160090	2512230	63
2057200091	2512234	63
2057250092	2512238	63
2057315093	2512242	63
2057355094	2512244	63
2057400095	2512246	63
2057450096	2512248	63

Article no.	Art. no. (old)	Page
2084315026	2012543	64
2084355030	2012545	64
2084400034	2012547	64
2084450038	2012549	64
2087160020	2512530	64
2087200022	2512534	64
2087250024	2512538	64
2087315027	2512542	64
2087355031	2512544	64
2087400035	2512546	64
2087450039	2512548	64
2087500042	2512550	64
2087630044	2512554	64
2054090070	12622	65
2054110071	12624	65
2054125072	12626	65
2054160073	12631	65
2054200074	12635	65
2054250075	12639	65
2054315076	12643	65
2054355077	12645	65
2054400078	12647	65
2054450079	12649	65
2057160080	2512630	65
2057200081	2512634	65
2057250082	2512638	65
2057315083	2512642	65
2057355084	2512644	65
2057400085	2512646	65
2057450086	2512648	65
2064315001	2013143	66
2064355002	2013145	66
2064400003	2013147	66
2064450004	2013149	66
2067160010	2513130	66
2067200011	2513134	66
2067250012	2513138	66
2067315013	2513142	66
2067355014	2513144	66
2067400015	2513146	66
2067450016	2513148	66
2067500017	2513150	66
2067630018	2513154	66
2054090050	13222	67
2054110051	13224	67
2054125052	13226	67
2054160053	13231	67
2054200054	13235	67
2054250055	13239	67
2054315056	13243	67
2054355057	13245	67
2054400058	13247	67
2054450059	13249	67
2057160060	2513230	67
2057200061	2513234	67
2057250062	2513238	67
2057315063	2513242	67
2057355064	2513244	67
2057400065	2513246	67
2057450066	2513248	67
2027160001	2514130	73
2027200002	2514134	73
2027250003	2514138	73
2027315004	2514142	73
2027355005	2514144	73
2027400006	2514146	73
2027450007	2514148	73
2027500008	2514150	73
2027630009	2514154	73
2054090030	14222	61
2054110031	14224	61
2054125032	14226	61
2054160033	14231	61
2054200034	14235	61
2054250035	14239	61
2054315036	14243	61
2054355037	14245	61
2054400038	14247	61
2054450039	14249	61
2057160040	2514230	61
2057200041	2514234	61
2057250042	2514238	61
2057315043	2514242	61
2057355044	2514244	61
2057400045	2514246	61
2057450046	2514248	61
2057160100	2515530	89
2057200101	2515534	89
2057250102	2515538	89
2057315103	2515542	89
2057355104	2515544	89
2057400105	2515546	89
2057450106	2515548	89
2057500107	2515550	89
2057630108	2515554	89
2054090020	17322	60
2054110021	17324	60
2054125022	17326	60
2054160023	17330	60
2054200024	17334	60
2054250025	17338	60
2054315026	17342	60
2054355027	17344	60
2054400028	17346	60
2054450029	17348	60
2054090000	17422	60
2054110001	17424	60
2054125002	17426	60
2054160004	17430	60
2054200006	17434	60
2054250008	17438	60
2054315010	17442	60
2054355012	17444	60
2054400014	17446	60
2054450016	17448	60
2057125003	17526	60
2057160005	17530	60
2057200007	17534	60
2057250009	17538	60
2057315011	17542	60
2057355013	17544	60
2057400015	17546	60
2057450017	17548	60
2014020006	2010208	56
2014025008	2010210	56
2014020306	2010308	56
2014025308	2010310	56
2014032310	2010312	56
2084315028	2012143	62
2084355032	2012145	62
2084400036	2012147	62
2084450040	2012149	62
2087315029	2512142	62
2087355033	2512144	62
2087400037	2512146	62
2087450041	2512148	62
2087500043	2512150	62
2087630045	2512154	62
2084063001	2013018	72
2084075002	2013020	72
2084090003	2013022	72
2084110004	2013024	72
2084125005	2013026	72
2084160007	2013031	72
2084200009	2013035	72
2084250011	2013039	72
2087125006	2513026	72
2087160008	2513030	72
2087200010	2513034	72
2087250012	2513038	72
2064200020	2013609	69
2064200021	2013611	69
2064200022	2013613	69
2064200023	2013615	69
2064250025	2013625	69
2064250026	2013627	69
2064250027	2013629	69
2064250028	2013631	69
2064315031	2013651	69
2064355035	2013663	69
2064400040	2013676	69
2064450046	2013690	69
2067160060	2513600	69
2067160061	2513602	69
2067200063	2513608	69
2067200064	2513610	69
2067200065	2513612	69
2067200066	2513614	69
2067250068	2513624	69
2067250069	2513626	69
2067250070	2513628	69
2067250071	2513630	69
2067315074	2513651	69
2067355078	2513663	69
2067400083	2513676	69
2067450089	2513690	69
2067500096	2513804	69
2067630104	2513839	69
2066420024	2013619	70
20664250029	2013635	70
20664250030	2013641	70
20664315032	2013653	70
20664315033	2013655	70
20664315034	2013657	70
20664355036	2013665	70
20664355037	2013667	70
20664355038	2013669	70
20664355039	2013671	70
2066440041	2013678	70
2066440042	2013680	70
2066440043	2013682	70
2066440044	2013684	70
2066440045	2013685	70
20664450047	2013692	70
20664450048	2013694	70
20664450049	2013696	70

Article no.	Art. no. (old)	Page	Article no.	Art. no. (old)	Page	Article no.	Art. no. (old)	Page	Article no.	Art. no. (old)	Page
2064450050	2013698	70	9702541842	2541842	93	2014315032	2071142	56	2340160021	2211277	121
2064450051	2013699	70	2012020006	2070708	54	2014355034	2071144	56	2340200022	2211283	121
2064450052	2013700	70	2012025008	2070710	54	2014400036	2071146	56	2340200023	2211285	121
2067200067	2513618	71	2017160026	3570130	58	2014450038	2071148	56	2340250024	2211289	121
2067250072	2513634	71	2017200028	3570134	58	2114040012	2170114	57	2340250025	2211291	121
2067250073	2513640	71	2017250030	3570138	58	2114050014	2170116	57	2340315026	2211297	121
2067315075	2513653	71	2017315032	3570142	58	2114063016	2170118	57	2340315027	2211299	121
2067315076	2513655	71	2017355034	3570144	58	2114075018	2170120	57	2380032080	2212112	106
2067315077	2513657	71	2017400036	3570146	58	2114090020	2170122	57	2380040082	2212114	106
2067355079	2513665	71	2017450038	3570148	58	2114110022	2170124	57	2380050084	2212116	106
2067355080	2513667	71	2017500040	3570150	58	2114125024	2170126	57	2380063086	2212118	106
2067355081	2513669	71	2017630042	3570154	58	2114160026	2170130	57	2380075088	2212120	106
2067355082	2513671	71	2214040012	2070164	57	2114200028	2170134	57	2380090090	2212122	106
2067400084	2513678	71	2214050014	2070166	57	2114250030	2170138	57	2380110091	2212124	106
2067400085	2513680	71	2214063016	2070168	57	2112020006	2170708	54	2380125092	2212126	106
2067400086	2513682	71	2214075018	2070170	57	2112025008	2170710	54	2384160094	2212131	106
2067400087	2513684	71	2214090020	2070172	57	2113032010	2171712	55	2384200096	2212135	106
2067400088	2513685	71	2214110022	2070174	57	2067160062	2513606	69	2384250098	2212139	106
2067450090	2513692	71	2214125024	2070176	57	2390032001	1214112	50, 123	2384315100	2212143	106
2067450091	2513694	71	2214160026	2070180	57	2390050002	1214114	50, 123	2384355102	2212145	106
2067450092	2513696	71	2214200028	2070184	57	2390075003	1214118	50, 123	2384032081	2212212	105
2067450093	2513698	71	2214250030	2070188	57	2390090004	1214122	50, 123	2384040083	2212214	105
2067450094	2513699	71	2214315032	2070192	57	2390110005	1214124	50, 123	2384050085	2212216	105
2067450095	2513700	71	2214355034	2070194	57	2390125006	1214126	50, 123	2384063087	2212218	105
2067500097	2513806	71	2214400036	2070196	57	2390160007	1214130	50, 123	2384075089	2212220	105
2067500098	2513808	71	2214450038	2070198	57	2390200008	1214134	50, 123	2384032060	2212512	104
2067500099	2513810	71	2212020006	2070758	54	2390250009	1214138	50, 123	2384110061	2212514	104
2067500100	2513812	71	2212025008	2070760	54	2390315010	1214142	50, 123	2384050062	2212516	104
2067500101	2513813	71	2213032010	2071162	55	9701214212	1214212	50, 123	2384063063	2212518	104
2067500102	2513814	71	2217160026	2570180	58	9701214214	1214214	50, 123	2384075064	2212520	104
2067500103	2513815	71	2217200028	2570184	58	9701214218	1214218	50, 123	2384090065	2212522	104
2067630105	2513841	71	2217250030	2570188	58	9701214220	1214220	50, 123	2384110066	2212524	104
2067630106	2513843	71	2217315032	2570192	58	9701214222	1214222	50, 123	2384125067	2212526	104
2067630107	2513845	71	2217355034	2570194	58	9701214224	1214224	50, 123	2384160069	2212531	104
2067630108	2513847	71	2217400036	2570196	58	9701214226	1214226	50, 123	2384200071	2212535	104
2067630109	2513849	71	2217450038	2570198	58	9701214230	1214230	50, 123	2384250073	2212539	104
2067630110	2513850	71	2217500040	2570200	58	9701214234	1214234	50, 123	2384315075	2212543	104
2067630111	2513851	71	2217630042	2570204	58	9701214238	1214238	50, 123	2384355077	2212545	104
9702041820	2041820	93	2013032010	2071112	55	9701214242	1214242	50, 123	2360032001	2213112	107
9702041822	2041822	93	2014040012	2071114	56	9701214244	1214244	123	2360040002	2213114	107
9702041824	2041824	93	2014050014	2071116	56	2340160001	1311274	49	2360050003	2213116	107
9702041826	2041826	93	2014063016	2071118	56	2340160003	1311276	49	2360063004	2213118	107
9702041830	2041830	93	2014075018	2071120	56	2340200005	1311282	49	2360075005	2213120	107
9702041834	2041834	93	2014090020	2071122	56	2340200007	1311284	49	2360090006	2213122	107
9702041838	2041838	93	2014110022	2071124	56	2340250009	1311288	49	2360110007	2213124	107
9702041842	2041842	93	2014125024	2071126	56	2340250011	1311290	49	2360125008	2213126	107
9702541830	2541830	93	2014160026	2071130	56	2340315013	1311296	49	2364160009	2213131	107
9702541834	2541834	93	2014200028	2071134	56	2340315015	1311298	49	2364200010	2213135	107
9702541838	2541838	93	2014250030	2071138	56	2340160020	2211275	121	2364250011	2213139	107

Article no.	Art. no. (old)	Page
2364315012	2213143	107
2364355013	2213145	107
2360040060	2213202	109
2360050061	2213206	109
2360050062	2213208	109
2360063063	2213212	109
2360063064	2213214	109
2360063065	2213216	109
2360075066	2213220	109
2360075067	2213222	109
2360075068	2213224	109
2360075069	2213226	109
2360090070	2213230	109
2360090071	2213232	109
2360090072	2213234	109
2360090073	2213236	109
2360090074	2213238	109
2360110075	2213242	109
2360110076	2213244	109
2360110077	2213246	109
2360110078	2213248	109
2360110079	2213250	109
2360110080	2213252	109
2360125081	2213256	109
2360125082	2213258	109
2360125083	2213260	109
2360125084	2213262	109
2360125085	2213264	109
2360125086	2213266	109
2360125087	2213268	109
2364160088	2213291	109
2364160089	2213293	109
2364160090	2213295	109
2364160091	2213297	109
2360160092	2213299	109
2364160093	2213301	109
2364160094	2213303	109
2364160095	2213305	109
2364200096	2213333	110
2364200097	2213335	110
2364200098	2213337	110
2364200099	2213339	110
2364200100	2213341	110
2364200101	2213343	110
2364200102	2213345	110
2364200103	2213347	110
2364200104	2213351	110
2364250105	2213383	110
2364250106	2213385	110
2364250107	2213387	110
2364250108	2213389	110
2364250109	2213391	110
2364250110	2213393	110
2364250111	2213395	110
2364250112	2213397	110
2364250113	2213401	110
2364250114	2213403	110
2364315115	2213407	110
2364315116	2213409	110
2364315117	2213411	110
2364315118	2213413	110
2364315119	2213415	110
2364315120	2213417	110
2364315121	2213419	110
2364315122	2213421	110
2364315123	2213425	110
2364315124	2213429	110
2364315125	2213433	110
2364355126	2213437	110
2364355127	2213439	110
2364355128	2213441	110
2364355129	2213443	110
2364355130	2213445	110
2364355131	2213447	110
2364355132	2213449	110
2364355133	2213451	110
2364355134	2213455	110
2364355135	2213459	110
2364355136	2213463	110
2364355137	2213467	110
2360032020	2218112	108
2360040021	2218114	108
2360050022	2218116	108
2360063023	2218118	108
2360075024	2218120	108
2360090025	2218122	108
2360110026	2218124	108
2360125027	2218126	108
2364160028	2218131	108
2364200029	2218135	108
2364250030	2218139	108
2364315031	2218143	108
2364355032	2218145	108
2360040138	2218202	114
2360050139	2218206	114
2360050140	2218208	114
2360063141	2218212	114
2360063142	2218214	114
2360063143	2218216	114
2360075144	2218220	114
2360075145	2218222	114
2360075146	2218224	114
2360075147	2218226	114
2360090148	2218230	114
2360090149	2218232	114
2360090150	2218234	114
2360090151	2218236	114
2360090152	2218238	114
2360110153	2218242	114
2360110154	2218244	114
2360110155	2218246	114
2360110156	2218248	114
2360110157	2218250	114
2360110158	2218252	114
2360125159	2218256	114
2360125160	2218258	114
2360125161	2218260	114
2360125162	2218262	114
2360125163	2218264	114
2360125164	2218266	114
2360125165	2218268	114
2364160166	2218291	114
2364160167	2218293	114
2364160168	2218295	114
2364160169	2218297	114
2364160170	2218299	114
2364160171	2218301	114
2364160172	2218303	114
2364160173	2218305	114
2364200174	2218333	115
2364200175	2218335	115
2364200176	2218337	115
2364200177	2218339	115
2364200178	2218341	115
2364200179	2218343	115
2364200180	2218345	115
2364200181	2218347	115
2364200182	2218351	115
2364250183	2218383	115
2364250184	2218385	115
2364250185	2218387	115
2364250186	2218389	115
2364250187	2218391	115
2364250188	2218393	115
2364250189	2218395	115
2364250190	2218397	115
2364250191	2218401	115

Article no.	Art. no. (old)	Page	Article no.	Art. no. (old)	Page	Article no.	Art. no. (old)	Page	Article no.	Art. no. (old)	Page
2314355134	2270144	103	2480110007	2412524	104	2464160253	2413301	111	2460110296	2418244	116
9702411000	2411000	49, 122	2480125008	2412526	104	2464160254	2413303	111	2460110297	2418246	116
9702411001	2411001	49, 122	2484160009	2412531	104	2464160255	2413305	111	2460110298	2418248	116
9702411002	2411002	50, 122	2484200010	2412535	104	2464200256	2413333	112	2460110299	2418250	116
2340040030	2411222	49, 121	2484250011	2412539	104	2464200257	2413335	112	2460110300	2418252	116
2340050031	2411228	49, 121	2460032001	2413112	107	2464200258	2413337	112	2460125301	2418256	116
2340050032	2411230	49, 121	2460040002	2413114	107	2464200259	2413339	112	2460125302	2418258	116
2340063033	2411236	49, 121	2460050003	2413116	107	2464200260	2413341	112	2460125303	2418260	116
2340063034	2411238	49, 121	2460063004	2413118	107	2464200261	2413343	112	2460125304	2418262	116
2340075035	2411240	49, 121	2460075005	2413120	107	2464200262	2413345	112	2460125305	2418264	116
2340075036	2411242	49, 121	2460090006	2413122	107	2464200263	2413347	112	2460125306	2418266	116
2340090037	2411252	49, 121	2460110007	2413124	107	2464200264	2413351	112	2460125307	2418268	116
2340090038	2411253	49, 121	2460125008	2413126	107	2464250265	2413383	112	2464160308	2418291	116
2340110039	2411257	49, 121	2464160009	2413131	107	2464250266	2413385	112	2464160309	2418293	116
2340110040	2411259	49, 121	2464200010	2413135	107	2464250267	2413387	112	2464160310	2418295	116
2340125041	2411263	49, 121	2464250011	2413139	107	2464250268	2413389	112	2464160311	2418297	116
2340125042	2411265	49, 121	2460040220	2413202	111	2464250269	2413391	112	2464160312	2418299	116
2344160050	2411275	122	2460050221	2413206	111	2464250270	2413393	112	2464160313	2418301	116
2344160051	2411277	122	2460050222	2413208	111	2464250271	2413395	112	2464160314	2418303	116
2344200052	2411283	122	2460063223	2413212	111	2464250272	2413397	112	2464160315	2418305	116
2344200053	2411285	122	2460063224	2413214	111	2464250273	2413401	112	2464200316	2418333	117
2344250054	2411289	122	2460063225	2413216	111	2464250274	2413403	112	2464200317	2418335	117
2344250055	2411291	122	2460075226	2413220	111	2460032020	2418112	108	2464200318	2418337	117
2344315056	2411297	122	2460075227	2413222	111	2460040021	2418114	108	2464200319	2418339	117
2344315057	2411299	122	2460075228	2413224	111	2460050022	2418116	108	2464200320	2418341	117
2344355058	2411305	122	2460075229	2413226	111	2460063023	2418118	108	2464200321	2418343	117
2344355059	2411307	122	2460090230	2413230	111	2460075024	2418120	108	2464200322	2418345	117
2480032020	2412112	106	2460090231	2413232	111	2460090025	2418122	108	2464200323	2418347	117
2480040022	2412114	106	2460090232	2413234	111	2460110026	2418124	108	2464200324	2418351	117
2480050024	2412116	106	2460090233	2413236	111	2460125027	2418126	108	2464250325	2418383	117
2480063026	2412118	106	2460090234	2413238	111	2464160028	2418131	108	2464250326	2418385	117
2480075028	2412120	106	2460110235	2413242	111	2464200029	2418135	108	2464250327	2418387	117
2480090030	2412122	106	2460110236	2413244	111	2464250030	2418139	108	2464250328	2418389	117
2480110031	2412124	106	2460110237	2413246	111	2460040280	2418202	116	2464250329	2418391	117
2480125032	2412126	106	2460110238	2413248	111	2460050281	2418206	116	2464250330	2418393	117
2484160033	2412131	106	2460110239	2413250	111	2460063283	2418212	116	2464250331	2418395	117
2484200034	2412135	106	2460110240	2413252	111	2460063284	2418214	116	2464250332	2418397	117
2484250035	2412139	106	2460125241	2413256	111	2460063285	2418216	116	2464250333	2418401	117
2480032021	2412212	105	2460125242	2413258	111	2460075286	2418220	116	2464250334	2418403	117
2480040023	2412214	105	2460125243	2413260	111	2460075287	2418222	116	2414040112	2470114	103
2480050025	2412216	105	2460125244	2413262	111	2460075288	2418224	116	2414050114	2470116	103
2480063027	2412218	105	2460125245	2413264	111	2460075289	2418226	116	2414063116	2470118	103
2480075029	2412220	105	2460125246	2413266	111	2460090290	2418230	116	2414075118	2470120	103
2480032001	2412512	104	2460125247	2413268	111	2460090291	2418232	116	2414090120	2470122	103
2480040002	2412514	104	2464160248	2413291	111	2460090292	2418234	116	2414110122	2470124	103
2480050003	2412516	104	2464160249	2413293	111	2460090293	2418236	116	2414125124	2470126	103
2480063004	2412518	104	2464160250	2413295	111	2460090294	2418238	116	2414160126	2470130	103
2480075005	2412520	104	2464160251	2413297	111	2460110295	2418242	116	2414200128	2470134	103
2480090006	2412522	104	2464160252	2413299	111				2414250130	2470138	103

Article no.	Art. no. (old)	Page
2414032110	2470712	103
2414040012	2470113	102
2414050014	2470115	102
2414063016	2470117	102
2414075018	2470119	102
2414090020	2470121	102
2414110022	2470123	102
2414125024	2470125	102
2414160026	2470129	102
2414200028	2470133	102
2414250030	2470137	102
2414032010	2470711	102
2347160060	2711274	121
2347160062	2711276	121
2347200064	2711282	121
2347200066	2711284	121
2347250068	2711288	121
2347250070	2711290	121
2347315072	2711296	121
2347315074	2711298	121
2347160061	2711275	122
2347160063	2711277	122
2347200065	2711283	122
2347200067	2711285	122
2347250069	2711289	122
2347250071	2711291	122
2347315073	2711297	122
2347315075	2711299	122
2347355077	2711305	122
2347355079	2711307	122
2387125093	2712126	106
2387160095	2712130	106
2387200097	2712134	106
2387250099	2712138	106
2387315101	2712142	106
2387355103	2712144	106
2387125068	2712526	105
2387160070	2712530	105
2387200072	2712534	105
2387250074	2712538	105
2387315076	2712542	105
2387355078	2712544	105
2367125040	2713126	107
2367160041	2713130	107
2367200042	2713134	107
2367250043	2713138	107
2367315044	2713142	107
2367355045	2713144	107
2367125335	2713256	112
2367125336	2713258	112
2367125337	2713260	112
2367125338	2713262	112
2360125339	2713264	112
2367125340	2713266	112
2360125341	2713268	112
2367160342	2713290	112
2367160343	2713292	112
2367160344	2713294	112
2367160345	2713296	112
2367160346	2713298	112
2367160347	2713300	112
2367160348	2713302	112
2367160349	2713304	112
2367200350	2713332	113
2367200351	2713334	113
2367200352	2713336	113
2367200353	2713338	113
2367200354	2713340	113
2367200355	2713342	113
2367200356	2713344	113
2367200357	2713346	113
2367200358	2713350	113
2367250359	2713382	113
2367250360	2713384	113
2367250361	2713386	113
2367250362	2713388	113
2367250363	2713390	113
2367250364	2713392	113
2367250365	2713394	113
2367250366	2713396	113
2367250367	2713400	113
2367250368	2713402	113
2367315369	2713406	113
2367315370	2713408	113
2367315371	2713410	113
2367315372	2713412	113
2367315373	2713414	113
2367315374	2713416	113
2367315375	2713418	113
2367315376	2713420	113
2367315377	2713424	113
2367315378	2713428	113
2367315379	2713432	113
2367355380	2713436	113
2367355381	2713438	113
2367355382	2713440	113
2367355383	2713442	113
2367355384	2713444	113
2367355385	2713446	113
2367355386	2713448	113
2367355387	2713450	113
2367355388	2713454	113
2367355389	2713458	113
2367355390	2713462	113
2367355391	2713466	113
2367125050	2718126	108
2367160051	2718130	108
2367200052	2718134	108
2367250053	2718138	108
2367315054	2718142	108
2367355055	2718144	108
2367125400	2718256	117
2367125401	2718258	117
2367125402	2718260	117
2360125403	2718262	117
2360125404	2718264	117
2360125405	2718266	117
2360125406	2718268	117
2367160407	2718290	117
2367160408	2718292	117
2367160409	2718294	117
2367160410	2718296	117
2367160411	2718298	117
2367160412	2718300	117
2367160413	2718302	117
2367160414	2718304	117
2367200415	2718332	118
2367200416	2718334	118
2367200417	2718336	118
2367200418	2718338	118
2367200419	2718340	118
2367200420	2718342	118
2367200421	2718344	118
2367200422	2718346	118
2367200423	2718350	118
2367250424	2718382	118
2367250425	2718384	118
2367250426	2718386	118
2367250427	2718388	118
2367250428	2718390	118
2367250429	2718392	118
2367250430	2718394	118
2367250431	2718396	118
2367250432	2718400	118
2367250433	2718402	118
2367315434	2718406	118
2367315435	2718408	118

Article no.	Art. no. (old)	Page
1012025008	10810	6
1012032010	10812	6
1012040012	10814	6
1012050014	10816	6
1012063016	10818	6
1014020006	10208	9
1014025008	10210	9
1014032010	10212	9
1014040012	10214	9
1014050014	10216	9
1014063016	10218	9
1014075018	10220	9
1014090020	10222	9
1014110022	10224	9
1014125024	10226	9
1014160026	10230	9
1014200028	10234	9
1014250030	10238	9
1014315032	10242	9
1014020306	10308	9
1014025308	10310	9
1014032310	10312	9
1012016303	10906	6
1012020306	10908	6
1040016001	11006	9
1040020002	11008	9, 59
1040025003	11010	9, 59
1040032004	11012	9, 59
1040040005	11014	9, 59
1040050006	11016	9, 59
1040063007	11018	9, 59
1040075008	11020	9, 59
1040090009	11022	9, 59
1040110010	11024	9, 59
1040125011	11026	9, 59
1040020020	11109	18
1040025021	11110	18
1040025022	11112	18, 74
1040032023	11114	18, 74
1040032024	11116	18, 74
1040040025	11118	18, 74
1040040026	11120	18, 74
1040040027	11122	18, 74
1040050028	11124	18, 74
1040050029	11126	18, 74
1040050030	11128	18, 74
1040050031	11130	18, 74
1040063032	11131	18, 74
1040063033	11132	18, 74

Article no.	Art. no. (old)	Page
1040063034	11134	18, 74
1040063035	11136	18, 74
1040063036	11138	18, 74
1040075037	11139	18, 74
1040075038	11140	18, 74
1040075039	11142	18, 74
1040075040	11143	18, 74
1040075041	11144	18, 74
1040075042	11145	18, 74
1040090043	11151	18, 74
1040090044	11152	18, 74
1040090045	11153	18, 74
1040110046	11155	18, 74
1040110047	11157	18, 74
1040110048	11159	18, 74
1040125049	11161	18, 74
1040125050	11163	18, 74
1040125051	11165	18, 74
1042160052	11174	19
1044160053	11175	19, 75
1042160054	11176	19
1044160055	11177	19, 75
1042200056	11182	19
1044200057	11183	19, 75
1043160122	311174	19
1043160123	311176	19
1043200124	311182	19
1042200058	11184	20
1044200059	11185	20, 76
1042250060	11188	20
1044250061	11189	20, 76
1042250062	11190	20
1044250063	11191	20, 76
1044315065	11195	20, 76
1044355066	11197	76
1044355067	11199	76
1044400069	11203	76
1044400070	11204	76
1044450071	11206	76
1044450072	11207	76
1044450073	11208	76
1043200125	311184	20
1043250126	311188	20
1043250127	311190	20
1043315128	311194	20
1040040073	11222	19, 75
1040050074	11228	19, 75
1040050075	11230	19, 75

Article no.	Art. no. (old)	Page
1040063076	11236	19, 75
1040063077	11238	19, 75
1040075078	11240	19, 75
1040075079	11242	19, 75
1040090080	11252	19, 75
1040090081	11253	19, 75
1040110082	11257	19, 75
1040110083	11259	19, 75
1040125084	11263	19, 75
1040125085	11265	19, 75
1080016040	12106	10
1080020041	12108	10, 61
1080025042	12110	10, 61
1080032043	12112	10, 61
1080040044	12114	10, 61
1080050045	12116	10, 61
1080063046	12118	10, 61
1080075047	12120	10, 61
1080090048	12122	10, 61
1080110049	12124	10, 61
1080125050	12126	10, 61
1082160051	12130	11
1084160052	12131	11, 62
1082200053	12134	11
1084200054	12135	11, 62
1082250055	12138	11
1084250056	12139	11, 62
1083160070	312130	11
1083200071	312134	11
1083250072	312138	11
1084315057	12143	11
1083315073	312142	11
1080016060	12306	10
1080020061	12308	10, 62
1080025062	12310	10, 62
1080032063	12312	10, 62
1080040064	12314	10, 62
1080016001	12506	11
1080020002	12508	11, 63
1080025003	12510	11, 63
1080032004	12512	11, 63
1080040005	12514	11, 63
1080050006	12516	11, 63
1080063007	12518	11, 63
1080075008	12520	11, 63
1080090009	12522	11, 63
1080110010	12524	11, 63
1080125011	12526	11, 63
1084160013	12531	12, 64

Article no.	Art. no. (old)	Page
1084200015	12535	12, 64
1084250017	12539	12, 64
1084315018	12543	12
1083160030	312530	12
1083200031	312534	12
1083250032	312538	12
1083315033	312542	12
1082160012	12530	12
1082200014	12534	12
1082250016	12538	12
1080020020	12708	12, 64
1080020021	12710	12, 64
1080032022	12712	12, 64
1080040023	12714	12, 64
1060016015	13106	13
1060020016	13108	13, 65
1060025017	13110	13, 65
1060032018	13112	13, 65
1060040019	13114	13, 65
1060050020	13116	13, 65
1060063021	13118	13, 65
1060075022	13120	13, 65
1060090023	13122	13, 65
1060110024	13124	13, 65
1060125025	13126	13, 65
1063160019	313130	13
1063200020	313134	13
1063250021	313138	13
1063315022	313142	13
1064160013	13131	13
1064200015	13135	13
1064250017	13139	13
1064315018	13143	13
1062160012	13130	13
1062200014	13134	13
1062250016	13138	13
1060020030	13506	14
1060020031	13508	14
1060020032	13510	14
1060020033	13511	14, 68
1060025034	13512	14
1060025035	13514	14
1060025036	13516	14
1060025037	13520	14, 68
1060025038	13522	14, 68
1060032039	13528	14, 68
1060032040	13532	14, 68
1060032041	13534	14, 68
1060032042	13538	14, 68

Article no.	Art. no. (old)	Page
1060032043	13540	14, 68
1060040044	13542	14, 68
1060040045	13544	14, 68
1060040046	13546	14, 68
1060050047	13547	14, 68
1060050048	13548	14, 68
1060050049	13550	14, 68
1060050050	13551	14, 68
1060063051	13552	14, 68
1060063052	13554	14, 68
1060063053	13556	14, 68
1060063054	13558	14, 68
1060063055	13560	14, 68
1060075056	13561	14, 68
1060075057	13562	14, 68
1060075058	13564	14, 68
1060075059	13566	14, 68
1060075060	13568	14, 68
1060075061	13570	14, 68
1060090062	13576	14, 68
1060090063	13578	14, 68
1060090064	13580	14, 68
1060090065	13582	14, 68
1060090066	13584	14, 68
1060110067	13586	14, 68
1060110068	13588	14, 68
1060110069	13590	14, 68
1060125070	13592	14, 68
1060125071	13594	14, 68
1060125072	13596	14, 68
1062160073	13600	15
1064160074	13601	15, 69
1062160075	13602	15
1064160076	13603	15, 69
1062160077	13606	15
1064160078	13607	15, 69
1062200079	13608	15
1064200080	13609	15
1062200081	13610	15
1064200082	13611	15
1062200083	13612	15
1064200084	13613	15
1062200085	13614	15
1064200086	13615	15
1062250089	13624	15
1064250090	13625	15
1062250091	13626	15
1064250092	13627	15
1062250093	13628	15
1064250094	13629	15
1062250095	13630	15
1064250096	13631	15
1064315101	13651	15
1063160120	313600	15
1063160121	313602	15
1063200122	313608	15
1063200123	313610	15
1063200124	313612	15
1063200125	313614	15
1063250127	313624	15
1063250128	313626	15
1063250129	313628	15
1063250130	313630	15
1063315133	313904	15
1062200087	13618	16
1064200088	13619	16
1062250097	13634	16
1064250098	13635	16
1062250099	13640	16
1064250100	13641	16
1064315102	13653	16
1064315103	13655	16
1064315104	13657	16
1063200126	313618	16
1063250131	313634	16
1063250132	313640	16
1063315134	313906	16
1063315135	313908	16
1063315136	313910	16
1040020090	13708	16, 72
1040025091	13710	16, 72
1040032092	13712	16, 72
1040040093	13714	16, 72
1020016001	14106	17
1020020002	14108	17, 73
1020025003	14110	17, 73
1020032004	14112	17, 73
1020040005	14114	17, 73
1020050006	14116	17, 73
1020063007	14118	17, 73
1020075008	14120	17, 73
1020090009	14122	17, 73
1020110010	14124	17, 73
1020125011	14126	17, 73
1022160012	14130	17
1024160013	14131	17, 73
1022200014	14134	17
1024200015	14135	17, 73
1022250016	14138	17
1024250017	14139	17, 73
1024315018	14143	17, 73
1024355019	14145	17, 73
1024400020	14147	17, 73
1024450021	14149	17, 73
1023160022	314130	17
1023200023	314134	17
1023250024	314138	17
1023315025	314142	17
1023355026	314144	17
1050032001	15012	33, 90
1050040002	15014	33, 90
1050050003	15016	33, 90
1050063004	15018	33, 90
1050075005	15020	33, 90
1050090006	15022	33, 90
1050110007	15024	33, 90
1050125008	15026	33, 90
1050125009	15027	33, 90
1050160010	15031	33, 90
1050200011	15035	33, 90
1050250012	15039	33, 90
1030040001	15156	25, 81
1030040002	15158	25, 81
1030050003	15160	25, 81
1030050004	15162	25, 81
1030063005	15164	25, 81
1030063006	15166	25, 81
1030063007	15168	25, 81
1030075008	15170	25, 81
1030075009	15172	25, 81
1030075010	15174	25, 81
1030075011	15175	25, 81
1030090012	15176	25, 81
1030090013	15178	25, 81
1030090014	15180	25, 81
1030090015	15181	25, 81
1030110016	15182	25, 81
1030110017	15184	25, 81
1030110018	15186	25, 81
1030110019	15188	25, 81
1030110020	15189	25, 81
1030125021	15190	25, 81
1030125022	15192	25, 81
1030125023	15194	25, 81
1030125024	15196	25, 81
1030125025	15197	25, 81
1030125026	15198	25, 81
1030160027	15206	25, 81
1030160028	15208	25, 81
1030160029	15210	25, 82
1030160030	15212	25, 82
1030160031	15214	25, 82
1030160032	15216	25, 82
1030160033	15218	25, 82
1030160034	15220	25, 82
1030250035	15228	25, 82
1030250036	15229	25, 82
1030250037	15230	25, 82
1030200038	15231	25, 82
1030200039	15232	25, 82
1030200040	15233	25, 82
1030200041	15234	25, 82
1030200042	15235	25, 82
1030250043	15236	25, 82
1030250045	15251	25, 82
1030250046	15252	26, 82
1030250047	15253	26, 82
1030250048	15254	26, 82
1030250049	15255	26, 82
1030250050	15256	26, 82
1030315051	15257	26, 82
1030315052	15260	26, 82
1030315053	15261	26, 82
1030315054	15262	26, 82
1030315055	15263	26, 82
1030315056	15264	26, 82
1030355058	15268	82
1030355059	15269	82
1030355060	15270	82
1030500062	15275	82
1030450063	15277	82
1030400064	15278	82
1030500065	15288	82
1030500066	15290	82
1030630067	15300	82
1030560068	15303	82
1030630069	15315	82
1030630070	15316	82
1030630071	15318	82
1030630072	15331	82
1034315057	15265	26, 83
1034355061	15271	26, 83
1033315073	315265	26, 83
1033355074	315271	26, 83
1050032020	15512	32, 89

Article no.	Art. no. (old)	Page
1050040021	15514	32, 89
1050050022	15516	32, 89
1050063023	15518	32, 89
1050075024	15520	32, 89
1050090025	15522	32, 89
1050110026	15524	32, 89
1050125027	15526	32, 89
1050125028	15527	32, 89
1052160029	15530	32
1054160030	15531	32, 89
1052200031	15534	32
1054200032	15535	32, 89
1052250033	15538	32
1054250034	15539	32, 89
1054315035	15543	32, 89
1054355036	15545	89
1054400037	15547	89
1054450038	15549	89
1023160000	315530	32
1023200031	315534	32
1023250032	315538	32
1023315033	315542	32
1040032130	15712	33, 90
1040040131	15714	33, 90
1040050132	15716	33, 90
1040063133	15718	33, 90
1040075134	15720	33, 90
1040090135	15722	33, 90
1040110136	15724	33, 90
1040125137	15726	33, 90
1040160138	15730	33, 90
1040200139	15734	33, 90
1040250140	15738	33, 90
1040315141	15742	33, 90
1040355142	15744	33, 90
1040400143	15746	33, 90
1040450144	15748	33, 90
1040500145	15750	33, 90
1040630146	15754	33, 90
1050032040	15812	29, 86
1050040041	15814	29, 86
1050050042	15816	29, 86
1050063043	15818	29, 86
1050075044	15820	29, 86
1050020050	15838	29, 86
1050025051	15840	29, 86
1050032052	15842	29, 86
1050040053	15844	29, 86
1050050054	15846	29, 86

Article no.	Art. no. (old)	Page
1050063055	15848	29, 86
1050075056	15850	29, 86
1090016001	16106	16
1090020002	16108	16, 72
1090025003	16110	16, 72
1090032004	16112	16, 72
1090075010	16175	28, 85
1090090011	16181	28, 85
1090110012	16188	28, 85
1090125013	16196	28, 85
1090125014	16198	28, 85
1090160015	16212	28, 85
1090160016	16216	28, 85
1090200017	16231	28, 85
1090200018	16233	28, 85
1090250019	16251	28, 85
1090250020	16253	28, 85
1090315021	16260	28, 85
1090400022	16300	28, 85
1040020094	17208	10, 59
1040025100	17210	10, 59
1040032101	17212	10, 59
1040040102	17214	10, 59
1040050103	17216	10, 59
1040063104	17218	10, 59
1040075105	17220	10, 59
1040090106	17222	10, 59
1040110107	17224	10, 59
1040125108	17226	10, 59
1040160109	17230	10, 59
1040200110	17234	10, 59
1040250111	17238	10, 59
1040016150	20106	38
1040020151	20108	38, 96
1040020152	20110	38, 96
1040025153	20112	38, 96
1040025154	20113	38, 96
9600020114	20114	39, 97
1040016155	20156	40
1040020156	20158	40, 96
1090020031	20197	38
1050020015	20198	39
1050020060	20204	39, 97
1050016061	20206	39
1050020062	20208	39, 96
1050025063	20209	39, 96
1050020064	20210	39, 97
1070016001	21006	24
1070020002	21008	24, 81

Article no.	Art. no. (old)	Page
1070020003	21010	24, 81
1070025004	21011	24, 81
1070025005	21012	24, 81
1070032006	21013	24, 81
1070016007	21106	20
1070020008	21108	20, 77
1070020009	21110	20, 77
1070025010	21111	20, 77
1070025011	21112	20, 77
1070032012	21113	20, 77
1070032013	21114	20, 77
1070040014	21115	20, 77
1070040015	21116	20, 77
1070050016	21117	20, 77
1070050017	21118	20, 77
1070063018	21119	20, 77
1070063019	21120	20, 77
1070075020	21122	20, 77
1070016021	21206	21
1070020022	21208	21, 77
1070020023	21210	21, 77
1070025024	21211	21, 77
1070025025	21212	21, 77
1070032026	21213	21, 77
1070020051	21258	21, 77
1070025052	21261	21, 77
1070025053	21262	21, 77
1070016026	21306	22
1070020027	21308	22, 78
1070020028	21310	22, 78
1070025029	21311	22, 78
1070025030	21312	22, 78
1070032031	21314	22, 78
1070032032	21316	22, 78
1070040033	21317	22, 78
1070040034	21318	22, 78
1070050035	21319	22, 78
1070050036	21320	22, 78
1070063037	21321	22, 78
1070063038	21322	22, 78
1070075039	21323	22, 78
1070075040	21324	22, 78
1070090041	21325	22, 78
1070110042	21327	22, 78
1070020054	21355	22, 79
1070016055	21356	21
1070020056	21358	21, 78
1070016090	23006	23
1070020091	23008	23, 79

Article no.	Art. no. (old)	Page
1070020092	23010	23, 79
1070025093	23012	23, 79
1070025094	23014	23, 79
1070032095	23016	23, 79
1070032096	23018	23, 79
1070020097	23208	23, 79
1070016098	23504	23
1070020099	23506	23, 80
1070020100	23508	23, 80
1070025101	23510	23, 80
1070032102	23512	23, 80
1070032103	23514	23, 80
1060016140	25004	24
1060020141	25006	24, 80
1060020142	25008	24, 80
1060025143	25010	24, 80
1060025144	25012	24, 80
1060032145	25013	24, 80
1060032146	25014	24, 80
1060032147	25016	24, 80
1060040148	25018	24, 80
1060040149	25019	24, 80
1060040150	25020	24, 80
1060050151	25022	24, 80
1060050152	25030	24, 80
1060050153	25031	24, 80
1060020154	25506	17, 85
1050020070	26608	30, 87
1050025071	26610	30, 87
1050032072	26612	30, 87
1050040073	26614	30, 87
1050050074	26616	30, 87
1050063075	26618	30, 87
1050020076	26638	30, 87
1050025077	26640	30, 87
1050032078	26642	30, 87
1050040079	26644	30, 87
1050050080	26646	30, 87
1050063081	26648	30, 87
1050020082	26708	30, 86
1050025083	26710	30, 86
1050032084	26712	30, 86
1050040085	26714	30, 86
1050020090	26808	29, 85
1050025091	26810	29, 85
1050032092	26812	29, 85
1050020097	27010	31, 87
1050025098	27011	31, 87
1050025099	27012	31, 87

Article no.	Art. no. (old)	Page
1050032100	27013	31, 87
1050032101	27014	31, 87
1050040102	27015	31, 87
1050040103	27016	31, 87
1050050104	27017	31, 87
1050050105	27018	31, 87
1050063106	27019	31, 87
1050063107	27020	31, 87
1050075108	27021	31, 87
1050075109	27022	31, 87
1050020110	27310	31, 88
1050025111	27311	31, 88
1050025112	27312	31, 88
1050032113	27313	31, 88
1050032114	27314	31, 88
1050040115	27315	31, 88
1050040116	27316	31, 88
1050050117	27317	31, 88
1050050118	27318	31, 88
1050063119	27319	31, 88
1050063120	27320	31, 88
1050075121	27321	31, 88
1050075122	27322	31, 88
1050000130	27510	31, 88
1050000131	27512	31, 88
1050000132	27514	31, 88
1050000133	27516	31, 88
1050000134	27518	31, 88
1050000135	27520	31, 88
9600027522	27522	31, 88
9600027524	27524	31, 88
1050000138	27710	32, 88
1050000139	27712	32, 88
1050000140	27714	32, 88
1050000141	27716	32, 88
1050000142	27718	32, 88
1050000143	27720	32, 88
9600027722	27722	32, 88
9600027724	27724	32, 88
1030040100	28214	27, 83
1030050106	28216	27, 83
1030063112	28218	27, 83
1030075118	28220	27, 83
1030090126	28222	27, 83
1030110134	28224	27, 83
1030125142	28226	27, 83
1030160150	28230	27, 83
1030250158	28232	27, 83
1030040101	28234	27, 83
1030050107	28236	27, 83
1030063113	28238	27, 83
1030075119	28240	27, 83
1030090127	28242	27, 83
1030110135	28244	27, 83
1030125143	28246	27, 83
1030160151	28250	27, 83
1030250159	28254	27, 83
1030075120	28260	27, 83
1030090128	28262	27, 83
1030110136	28264	27, 83
1030125144	28266	27, 83
1030160152	28270	27, 83
1030250160	28274	27, 83
1030040102	28314	27, 84
1030050108	28316	27, 84
1030063114	28318	27, 84
1030075121	28320	27, 84
1030090129	28322	27, 84
1030110137	28324	27, 84
1030125145	28326	27, 84
1030160153	28330	27, 84
1030040103	28334	27, 84
1030050109	28336	27, 84
1030063115	28338	27, 84
1030075122	28340	27, 84
1030090130	28342	27, 84
1030110138	28344	27, 84
1030125146	28346	27, 84
1030160154	28350	27, 84
1050025016	30115	43, 100
1090032032	30602	42, 99
1090032033	30604	42, 99
1090032034	30804	42, 99
1090020040	40808	36, 94
1090025041	40810	36, 94
1090032042	40812	36, 94
1090040043	40814	36, 94
1050020150	40858	36, 94
1050025151	40860	36, 94
1050032152	40862	36, 94
1050020153	40868	36, 94
1050025154	40870	36, 94
1050032155	40872	36, 94
1050020156	40878	37, 95
1050025157	40880	37, 95
1050032158	40882	37, 95
1050020159	40888	37, 94
1050025160	40890	37, 94
1050032161	40892	37, 94
9600040900	40900	36, 94
9600040902	40902	36, 94
1090020046	40908	37, 95
1090025047	40910	37, 95
1090032048	40912	37, 95
1090040049	40914	37, 95
1050020162	41108	37, 95
1050025163	41110	37, 95
1050032164	41112	37, 95
1050040165	41114	37, 95
1050020170	41208	38, 95
1050025171	41210	38, 95
1050032172	41212	38, 95
1050040173	41214	38, 95
1050020174	41308	34, 92
1050025175	41310	34, 92
1050032176	41312	34, 92
1050040177	41314	34, 92
1050050178	41316	34, 92
1050063179	41318	34, 92
1050000180	41378	35, 93
1050000181	41382	35, 93
1050000182	41386	35, 93
1090075051	41400	34, 91
1050020183	41408	38, 96
1050025184	41410	38, 96
1050032185	41412	38, 96
1050040186	41414	38, 96
1050050187	41416	38, 96
1050063188	41418	38, 96
1090020052	41488	34, 91
1090025053	41490	34, 91
1090032054	41492	34, 91
1090040055	41494	34, 91
1090050056	41496	34, 91
1090063057	41498	34, 91
9700041489	41499	35, 92
9700041491	41491	35, 92
9700041493	41493	35, 92
9700041495	41495	35, 92
9700041497	41497	35, 92
9700041499	41499	35, 92
9700041589	41589	35, 92
9700041591	41591	35, 92
9700041593	41593	35, 92
9700041595	41595	35, 92
9700041597	41597	35, 92
9700041599	41599	35, 92

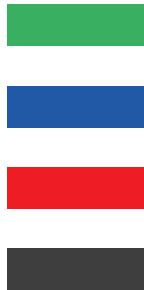
Article no.	Art. no. (old)	Page	Article no.	Art. no. (old)	Page	Article no.	Art. no. (old)	Page	Article no.	Art. no. (old)	Page
1212250030	70788	7	1070032114	923015	23, 79	1383050042	1312216	46	9700094407	94407	156
1213032010	370762	8	1070032115	923016	23, 79	1383063043	1312218	46	9700094408	94408	156
1213040012	370764	8	1070032116	923018	23, 79	1383075044	1312220	46	9700094409	94409	156
1213050014	370766	8	1070020117	923506	23, 80	1383032001	1312512	45	9700094410	94410	156
1213063016	370768	8	1070020118	923508	23, 80	1383040002	1312514	45	9700094411	94411	156
1213075018	370770	8	1070025119	923510	23, 80	1383050003	1312516	45	9700094412	94412	156
1213090020	370772	8	1070032120	923512	23, 80	1383063004	1312518	45	9600094413	94413	156
1213110022	370774	8	1060020160	925006	24, 80	1383075005	1312520	45	9700094418	94418	157
1213125024	370776	8	1060020161	925008	24, 80	1383090006	1312522	45	9700094419	94419	157
1213160026	370780	8	1060025162	925010	24, 80	1383110007	1312524	45	9700094420	94420	157
1213200028	370784	8	1060025163	925012	24, 80	1383125008	1312526	45	9700094421	94421	158
1050032189	78000	35, 93	1060032164	925013	24, 80	1383160009	1312530	45	9700094422	94422	157
1090020070	920108	38, 96	1060032165	925014	24, 80	1363032001	1313112	46	9700094423	94423	158
1090020071	920110	38, 96	1060032166	925016	24, 80	1363040002	1313114	46	9700094424	94424	158
1090025072	920112	38, 96	1030040104	928214	28, 84	1363050003	1313116	46	9700094425	94425	158
1090025073	920113	38, 96	1030050110	928216	28, 84	1363063004	1313118	46	9700094426	94426	158
1090020074	920158	40, 96	1030063116	928218	28, 84	1363075005	1313120	46	9700094502	94502	156
1070020060	921008	24, 81	1030075123	928220	28, 84	1363090006	1313122	46	3040025020	4111010	126
1070020061	921010	24, 81	1030090131	928222	28, 84	1363110007	1313124	46	3040032021	4111012	126
1070025062	921011	24, 81	1030110139	928224	28, 84	1363125008	1313126	46	3040040022	4111014	126
1070025063	921012	24, 81	1030125147	928226	28, 84	1363160009	1313130	46	3040050023	4111016	126
1070032064	921013	24, 81	1030160155	928230	28, 84	1363032010	1370711	45	3040063024	4111018	126
1070032065	921014	24, 81	1030250161	928232	28, 84	1313040012	1370713	45	3040075025	4111020	126
1070032066	921114	20, 77	1030040105	928234	28, 84	1313050014	1370715	45	3040090026	4111022	126
1070040067	921115	20, 77	1030050111	928236	28, 84	1313063016	1370717	45	3040110027	4111024	126
1070040068	921116	20, 77	1030063117	928238	28, 84	1313075018	1370719	45	3040125028	4111026	126
1070050069	921117	20, 77	1030075124	928240	28, 84	1313090020	1370721	45	3040032030	4111116	126
1070050070	921118	20, 77	1030090132	928242	28, 84	1313110022	1370723	45	3040040031	4111122	126
1070063071	921119	20, 77	1030110140	928244	28, 84	1313125024	1370725	45	3040050032	4111128	126
1070063072	921120	20, 77	1030125148	928246	28, 84	1313160026	1370729	45	3040050033	4111130	126
1070075073	921122	20, 77	1030160156	928250	28, 84	1313032110	1370712	45	3040063034	4111138	126
1070020074	921208	21, 77	1030250162	928254	28, 84	1313040112	1370714	45	3040075035	4111140	126
1070020075	921210	21, 77	1030075125	928260	28, 84	1313050114	1370716	45	3040075036	4111142	126
1070025076	921211	21, 77	1030090133	928262	28, 84	1313063116	1370718	45	3040090037	4111152	126
1070025077	921212	21, 77	1030110141	928264	28, 84	1313075118	1370720	45	3040090038	4111153	126
1070032078	921213	21, 77	1030125149	928266	28, 84	1313090120	1370722	45	3040110039	4111155	126
1070032079	921314	22, 78	1030160157	928270	28, 84	1313110122	1370724	45	3040110040	4111159	126
1070032080	921316	22, 78	1030250163	928274	28, 84	1313125124	1370726	45	3040125041	4111163	126
1070040081	921317	22, 78	1383032020	1312112	46	1313160126	1370730	45	3040125042	4111165	126
1070040082	921318	22, 78	1383040021	1312114	46	9600092106	92106	157	3040063005	4111238	127
1070050083	921319	22, 78	1383050022	1312116	46	9600092107	92107	157	3040075006	4111242	127
1070050084	921320	22, 78	1383063023	1312118	46	9600092108	92108	157	3040090007	4111253	127
1070063085	921321	22, 78	1383075024	1312120	46	9700094102	94102	157	3080025001	4112110	127
1070063086	921322	22, 78	1383090025	1312122	46	9700094103	94103	157	3080032002	4112112	127
1070075087	921323	22, 78	1383110026	1312124	46	9700094402	94402	156	3080040003	4112114	127
1070020110	923008	23, 79	1383125027	1312126	46	9700094403	94403	156	3080050004	4112116	127
1070020111	923010	23, 79	1383160028	1312130	46	9700094404	94404	156	3080063005	4112118	127
1070025112	923012	23, 79	1383032040	1312212	46	9700094405	94405	156	3080075006	4112120	127
1070025113	923014	23, 79	1383040041	1312214	46	9700094406	94406	156	3080090007	4112122	127

Article no.	Art. no. (old)	Page
3080110008	4112124	127
3080125009	4112126	127
3080032010	4112312	127
3080040011	4112314	127
3080025020	4112510	128
3080032021	4112512	128
3080040022	4112514	128
3080050023	4112516	128
3080063024	4112518	128
3080075025	4112520	128
3080090026	4112522	128
3080110027	4112524	128
3080125028	4112526	128
3080032029	4112712	128
3080040030	4112714	128
3060025012	4113110	128
3060032013	4113112	128
3060040014	4113114	128
3060050004	4113116	128
3060063005	4113118	128
3060075006	4113120	128
3060090007	4113122	128
3060110008	4113124	128
3060125009	4113126	128
3060040010	4113546	129
3060050011	4113550	129
3060050012	4113551	129
3060063013	4113556	129
3060063014	4113558	129
3060063015	4113560	129
3060075016	4113566	129
3060075017	4113568	129
3060075018	4113570	129
3060090019	4113578	129
3060090020	4113580	129
3060090021	4113582	129
3060090022	4113584	129
3060110023	4113586	129
3060110024	4113588	129
3060110025	4113590	129
3060125026	4113592	129
3060125027	4113594	129
3060125028	4113596	129
3040032000	4113712	129
3040040001	4113714	129
3040050010	4113750	129
3040063011	4113756	129
3040063012	4113758	129
3040075013	4113764	129
3040075014	4113766	129
3040075015	4113768	129
3040090016	4113776	129
3020032010	4114112	130
3020040012	4114114	130
3020050014	4114116	130
3020063016	4114118	130
3020075018	4114120	130
3020090020	4114122	130
3020110022	4114124	130
3020125024	4114126	130
9704114178	4114178	131
9704114179	4114179	131
3090000001	4114180	130
3090000002	4114181	130
3090000003	4114182	130
3090000004	4114183	130
3050000010	4114185	131
3050000011	4114186	131
3050000013	4114187	131
3090000005	4114190	130
3090000006	4114191	131
3090000007	4114192	131
3090000008	4114193	131
3090000009	4114200	131
3090000010	4114201	131
3090000011	4114202	131
3050000015	4114206	132
3050000016	4114207	132
3050000017	4114208	132
3050000020	4114212	132
3050000021	4114213	132
3050000022	4114214	132
3050000023	4114220	132
9604114230	4114230	132
9604114232	4114232	132
9604114234	4114234	132
9604114236	4114236	132
3030063001	4115168	133
3030075002	4115174	133
3030075003	4115175	133
3030090004	4115180	133
3030090005	4115181	133
3030110006	4115186	133
3030110007	4115188	133
3030110008	4115189	133
3030125009	4115194	133
3030125010	4115196	133
3030125011	4115197	133
3030125012	4115198	133
3050032001	4115512	133
3050040002	4115514	133
3050050003	4115516	133
3050063004	4115518	133
3050075005	4115520	133
3050090006	4115522	133
3050110007	4115524	133
3050125008	4115527	133
9604114200	4115712	133
9604114201	4115714	133
9604114202	4115716	133
9604114206	4115718	133
9604114207	4115720	133
9604114208	4115722	133
9604114212	4115724	133
9604114213	4115726	133
3070025020	4121011	134
3070025021	4121012	134
3070032022	4121013	134
3070032023	4121014	134
3070040024	4121016	134
3070040025	4121017	134
3070032026	4121113	134
3070032027	4121114	134
3070040028	4121115	134
3070040029	4121116	134
3070050030	4121117	134
3070050031	4121118	134
3070063032	4121119	134
3070063033	4121120	134
3070075034	4121122	134
3070032035	4121153	134
3070040036	4121154	134
3070032037	4121313	134
3070032038	4121314	134
3070032039	4121316	134
3070040040	4121317	134
3070040041	4121318	134
3070050042	4121319	134
3070050043	4121320	134
3070063044	4121321	134
3070075045	4121322	134
3070075046	4121323	134
3070075047	4121324	134
3070090048	4121325	134
3070110049	4121327	134
3070032001	4123015	135
3070032003	4123016	135
3070040103	1211222	48, 120
1340050104	1211228	48, 120
1340050105	1211230	48, 120
1340063106	1211236	48, 120
1340063107	1211238	48, 120
1340075108	1211240	48, 120
1340075109	1211242	48, 120
1340090110	1211252	48, 120
1340090111	1211253	48, 120
1340110112	1211257	48, 120
1340110113	1211259	48, 120
1390125020	1211263	48, 120

Article no.	Art. no. (old)	Page	Article no.	Art. no. (old)	Page	Article no.	Art. no. (old)	Page	Article no.	Art. no. (old)	Page
1390125021	1211265	48, 120	9800050206	50206	163	9800050490	50490	167	9800050642	50642	164
1390032022	2211011	47, 119	9800050208	50208	163	9800050491	50491	167	9800050644	50644	164
1390315044	2211041	47, 119	9800050210	50210	163	9800050492	50492	167	9800050648	50648	164
1390355045	2211043	119	9800050212	50212	163	9800050493	50493	167	9800050650	50650	164
1390032046	2211211	47, 119	9800050214	50214	163	9800050494	50494	167	9800050652	50652	164
1390040047	2211213	47, 119	9800050216	50216	163	9800050495	50495	167	9800050654	50654	164
1390050048	2211215	47, 119	9800050218	50218	163	9800050496	50496	167	9800050656	50656	164
1390063049	2211217	47, 119	9800050220	50220	163	9800050497	50497	167	9800050657	50657	164
1390075050	2211219	47, 119	9800050222	50222	163	9800050498	50498	167	9800050658	50658	164
1390090051	2211221	47, 119	9800050224	50224	163	9800050499	50499	166	9800050660	50660	164
1390110052	2211223	47, 119	9800050226	50226	163	9800050500	50500	166	9800050662	50662	164
1390125053	2211225	47, 119	9700050230	50230	43, 100	9800050509	50509	171	9800050664	50664	164
1390160054	2211229	47, 119	9700050231	50231	43, 100	9800050510	50510	172	9800050666	50666	164
1390200055	2211233	47, 119	9700050232	50232	43, 100	9800050530	50530	100, 172	9800050667	50667	164
1390250056	2211237	47, 119	9700050233	50233	43, 100	9800050533	50533	100	9800050668	50668	164
1340032114	2411012	48, 120	9800050285	50285	155, 172	9800050534	50534	100	9800050669	50669	164
1340040115	2411014	48, 120	9800050307	50307	136, 171	9800050535	50535	100	9800050670	50670	164
1340050116	2411016	48, 120	9800050311	50311	136, 171	9800050440	50440	167	9800050671	50671	164
1340063117	2411018	48, 120	9800050330	50330	162	9800050441	50441	167	9800050672	50672	164
1340075118	2411020	48, 120	9800050336	50336	162	9800050558	50558	167	9800050674	50674	164
1340090119	2411022	48, 120	9800050337	50337	162	9800050560	50560	167	9800050676	50676	164
1340110120	2411024	48, 120	9800050341	50341	162	9800050562	50562	167	9800050678	50678	164
1340125121	2411026	48, 120	9800050350	50350	163	9800050564	50564	167	9800050680	50680	164
1340160122	2411030	48, 120	9800050351	50351	163	9800050566	50566	167	9800050682	50682	164
1340200123	2411034	48, 120	9800050352	50352	163	9800050568	50568	167	9800050684	50684	164
1340250124	2411038	48, 120	9800050353	50353	163	9800050570	50570	167	9800050686	50686	164
1340315125	2411042	48, 120	9800050354	50354	163	9800050572	50572	167	9800050688	50688	164
1347355126	2411044	120	9800050355	50355	163	9800050574	50574	167	9800050690	50690	164
9700010871	10871	43, 100	9800050356	50356	163	9800050576	50576	167	9800050692	50692	164
9800050102	50102	165	9800050357	50357	163	9800050580	50580	167	9800050694	50694	165
9800050105	50105	165	9800050421	50421	168	9800050592	50592	167	9800050696	50696	165
9800050106	50106	165	9800050422	50422	168	9700099739	99739	167	9800050698	50698	165
9800050103	50103	165	9800050424	50424	168	9800050614	50614	164	9800050699	50699	165
9800050104	50104	165	9800050426	50426	168	9800050616	50616	164	9800050712	50712	165
9800050107	50107	166	9800050428	50428	168	9800050619	50619	164	9800050714	50714	165
9800050109	50109	166	9800050477	50477	166	9800050620	50620	164	9800050716	50716	165
9800050108	50108	165	9800050478	50478	167	9800050623	50623	164	9800050718	50718	165
9800050145	50145	162	9800050479	50479	166	9800050624	50624	164	9800050720	50720	165
9800050148	50148	162	9800050480	50480	166	9800050625	50625	164	9800050722	50722	165
9800050151	50151	163	9800050481	50481	166	9800050627	50627	164	9800050726	50726	165
9800050161	50161	162	9800050482	50482	166	9800050628	50628	164	9800050728	50728	165
9800050165	50165	163	9800050483	50483	166	9800050629	50629	164	9800050730	50730	165
9800050166	50166	163	9800050484	50484	166	9800050631	50631	164	9800050732	50732	165
9800050169	50169	163	9800050485	50485	166	9800050632	50632	164	9800050734	50734	165
9800050175	50175	162	9800050486	50486	166	9800050634	50634	164	9800050736	50736	165
9800050188	50188	172	9800050487	50487	166	9800050635	50635	164	9800050738	50738	165
9800050190	50190	172	9800050488	50488	166	9800050636	50636	164	9800050740	50740	165
9800050193	50193	172	9800050501	50501	166	9800050638	50638	164	9800050742	50742	165
9800050195	50195	172	9800050489	50489	167	9800050640	50640	164	9800050744	50744	165

Article no.	Art. no. (old)	Page
9800050746	50746	165
9800050700	50700	41, 98
9800050708	50708	41, 98
9800050710	50710	41, 98
9800050760	50760	170
9800050761	50761	170
9800050762	50762	170
9800050763	50763	170
9800050764	50764	170
9800050765	50765	170
9800050766	50766	170
9800050767	50767	170
9800050768	50768	170
9800050769	50769	170
9800050770	50770	170
9800050771	50771	170
9800050773	50773	170
9800050890	50890	170
9800050891	50891	170
9800050892	50892	170
9800050893	50893	170
9800050894	50894	170
9800050921	50921	168
9800050922	50922	168
9800050924	50924	168
9800050926	50926	168
9800050928	50928	168
9800050940	50940	168
9800050941	50941	168
9800050942	50942	168
9800050944	50944	168
9800050946	50946	168
9800050948	50948	168
9800050969	50969	169
9800050971	50971	169
9800050973	50973	169
9800050974	50974	169
9800050975	50975	169
9800050976	50976	169
9800050977	50977	168
9800050978	50978	168
9800050979	50979	168
9800050987	50987	169
9800050988	50988	169
9800050989	50989	169
9800050990	50990	169
9800050991	50991	169
7050000020	60010	41, 98
7050000001	60110	41, 98

Article no.	Art. no. (old)	Page
7050000002	60115	41, 98
7050000003	60150	42, 99
7050000004	60155	42, 99
9600060210	60210	42, 93
9600060516	60516	43, 101
9600060520	60520	43, 101
9600060525	60525	43, 101
9600060532	60532	43, 101
9600060540	60540	43, 101
9600060550	60550	43, 101
9600060563	60563	43, 101
9600060575	60575	43, 101
9600060590	60590	43, 101
9600060594	60594	43, 101
9600060595	60595	43, 101
9600060597	60597	43, 101
9600060650	60650	43, 101
9600060654	60654	43, 101
9600060658	60658	43, 101
7020016005	60604	44, 101
7020016006	60606	44, 101
7020016007	60608	44, 101
7020016008	60610	44, 101
7090016010	60616	44, 101
7090020011	60620	44, 101
7090025012	60625	44, 101
7090032013	60632	44, 101
9600060768	60768	44, 101
9600060770	60770	44, 101
9600060774	60774	44, 101
9600060778	60778	44, 101
9600060780	60780	101
9600060782	60782	101
9600060784	60784	101
9600060786	60786	101
9600060790	60790	101
7020000015	79080	40
7050000016	79090	40, 97
7050000017	79095	40, 97
7050000018	79096	40, 97
9800099909	99909	171



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